



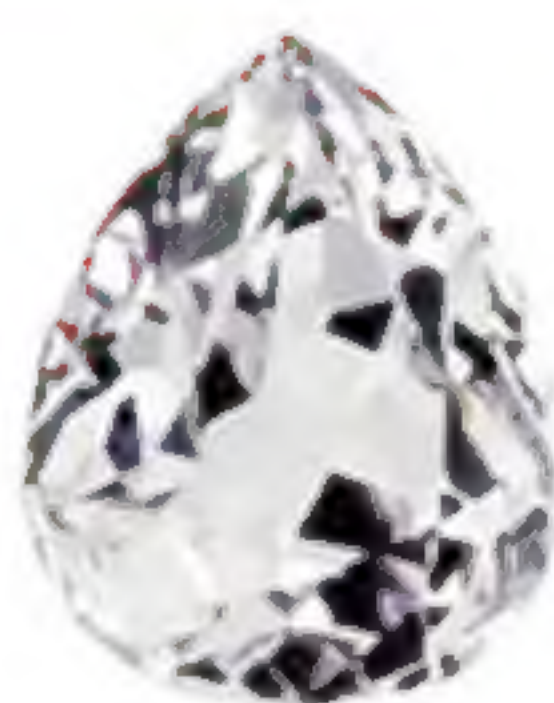
# SMITHSONIAN NATURE GUIDE



TOPAZ



TOURMALINE



DIAMOND



TURQUOISE



PINK SAPPHIRE

# GEMS



THE WORLD IN YOUR HANDS











NATUREGUIDE  
**GEMS**











Smithsonian



NATURE GUIDE

# GEMS

Ronald Louis Bonewitz







LONDON, NEW YORK, MELBOURNE,  
MUNICH, AND DELHI

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First American edition, 2013

Published by DK Publishing  
375 Hudson Street, New York, New York, 10014

13 14 15 10 9 8 7 6 5 4 3 2  
002 – 188036 – March/2013

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Published in Great Britain by Dorling Kindersley Limited

A catalog record for this book is available from the Library of Congress

ISBN 978-1-4654-0218-9

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## HOW THE GEM PROFILES WORK

main section heading

profile information (including illustrations of popular cuts)

name of mineral group

164 CUT STONES | SILICATES

**PROFILE**

Blue beryl  
Round brilliant  
5.50  
1.58-1.59  
1.58-1.59

**BLUE-GREEN PRISMATIC CRYSTAL OF AQUAMARINE**

**VARIANTS**

Cat's eye  
A variety of beryl  
A variety of beryl  
A variety of beryl

**AQUAMARINE**

The most common gemstone variety of beryl, aquamarine is colored greenish blue by traces of iron. In ancient times, aquamarine amulets engraved with images of the Greek god of the sea, Poseidon, were thought to protect sailors against harm. In the 19th century, sea-green aquamarine was highly valued; today, sky-blue specimens are preferred.

Almost all aquamarine, which means "sea water", is found in cavities in pegmatites or concentrated in aluvial deposits. It typically forms large and cleaner crystals than emerald. In fact, which is another variety of beryl. A transparent crystal from Brazil, the most abundant source of aquamarine, weighed 242.5 lb (110 kg). At 14,000 A.D. 2000, the aquamarine locality of Mt. Ararat, USA, is the largest gemstone source in North America.

**Art. Green ring**  
Mounted on the gemstone, which is a high-quality aquamarine and features four diamonds.

165 CUT STONES | SILICATES

**PROFILE**

Morganite  
1.58-1.59  
1.58-1.59

**FINE MORGANITE CRYSTAL**

**VARIANTS**

Pinkish-red  
A variety of beryl  
A variety of beryl

**MORGANITE**

A pink gem variety of beryl, morganite has also been called pink beryl, rose beryl, pink emerald, and rose or carnelian beryl. It is colored pink, pinkish yellow, peach, rose-lavender, or orange by the presence of manganese impurities. Stones with a yellow or orange tint may be treated with heat to improve the pink color. Morganite crystals often show color banding, with a sequence from blue near the base to nearly colorless in the center, to peach or pink at the upper end. Morganite is also dichroic, often displaying two shades of color when viewed from oblique angles. Gems are almost always faceted.

Morganite commonly occurs in pegmatites with leucite and tourmaline. It is found in a number of localities in Minas Gerais, Brazil, where crystals can be up to 55 lb (25 kg) in weight. Other important localities include Fiba in California, USA; Mozambique; Fiba in Italy; and several localities in Madagascar. The New York Academy of Sciences named morganite after the finance and gem enthusiast J.P. Morgan.

KEY

Structure

Hardness

Specific gravity

Refractive index

Luster

Type

Major minerals

Minor minerals

variants panel containing named varieties and additional specimens

example of rock or mineral application

chemical formula of mineral









# INTRODUCTION



# WHAT IS A GEM?

Gems are generally defined as precious or semiprecious minerals that are polished for personal adornment. A wider definition includes a few rocks, such as obsidian, and a few organic substances, such as amber. By far the majority of gems are cut from minerals.

## MINERALS, CRYSTALS, AND GEMS

A mineral is a naturally occurring inorganic substance that has a specific chemical composition and a specific internal atomic structure. When the atoms arrange themselves precisely in the mineral, the result is the formation of a crystal. Transparent gems, such as

diamonds, rubies, and sapphires, are almost always cut from crystals or pieces of crystals. Translucent or opaque gems, such as jade and malachite, are cut from aggregates of small or microscopic crystals. A few gems, such as obsidian and some organic gems, have no crystal structure.

## BEAUTY

The first quality that is noted in a gem is its beauty. The beauty of a gemstone rough is brought out by cutting it. Every piece of rough has unique possibilities—whether it is the sparkle of diamond, the rainbow colors of opal, or the subtle pastels of jade. These qualities are released by the skill of the craftsman who cuts and polishes

gemstones, so that in the finished stone, the shape, setting, and the interplay of colour and light are combined to the best effect. Endless combinations of color, shape, and fire are possible. Even within a single gem lie myriad possibilities: with changing light and movement, each new environment creates new colors and reflections in the same gemstone.

### Bejewelled peacock

The creative use of gems, as seen in this opal, sapphire, and diamond brooch, increases their value.

### Purple beauty

Tanzanite is valued because it is a newly discovered gem and has an intense and desirable blue color.

### Colorful sapphires

Although it is normally thought of as blue, the variety of corundum known as sapphire actually comes in a wide range of colors.



## RARITY

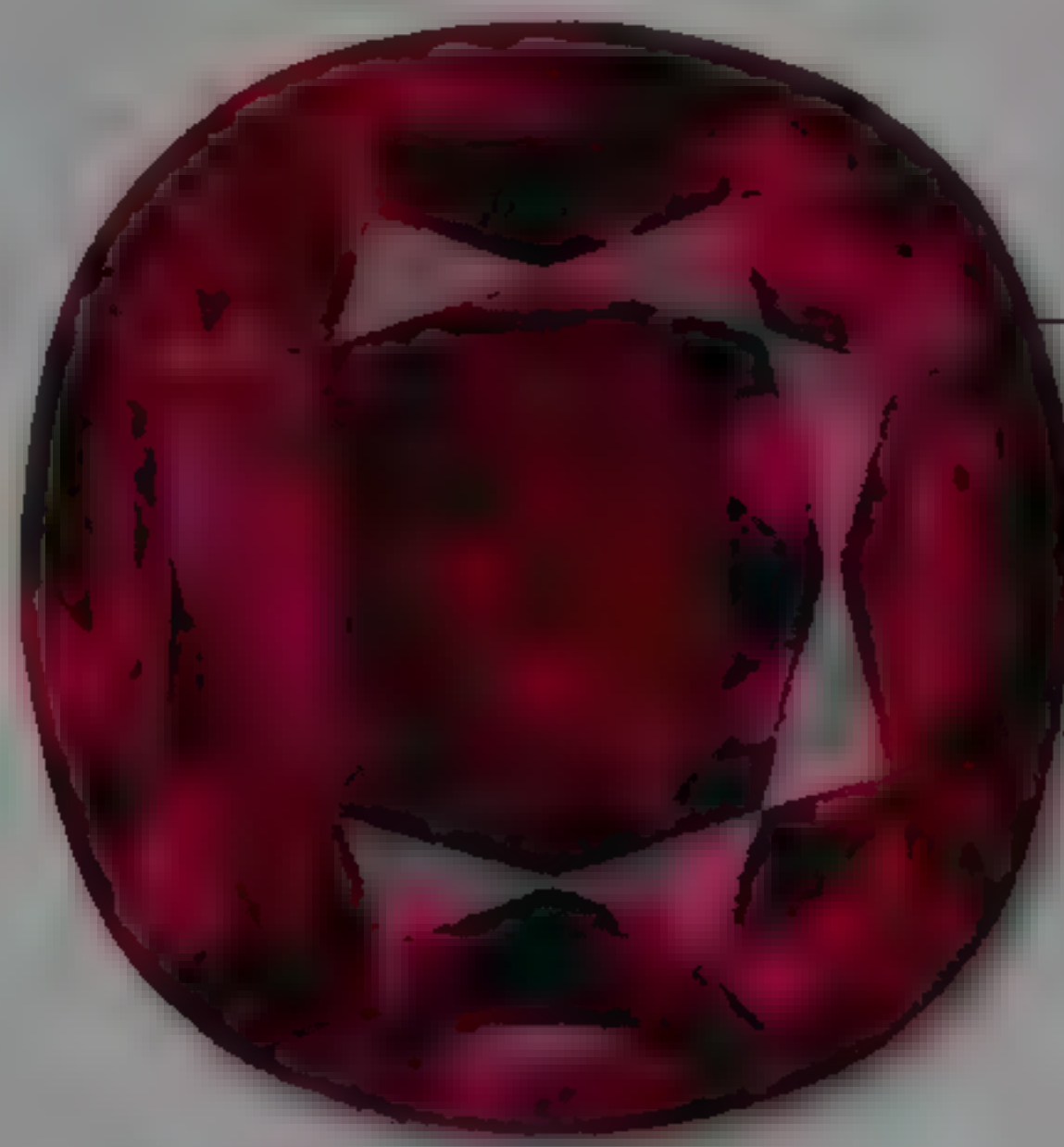
While beauty makes a gem more desirable, rarity takes it a step further. Rarity can imply the scarcity of the gem material itself, such as in the case of emerald. It can also refer to the occurrence of an unusual color

or clarity in an otherwise common material. For example, quartz, which occurs in several colors, is a very common mineral. However, the rich, deep reddish purple color of the finest amethyst—a semiprecious quartz variety—is relatively rare.



*star facet*

**ALMANDINE GARNET**



*star facet*

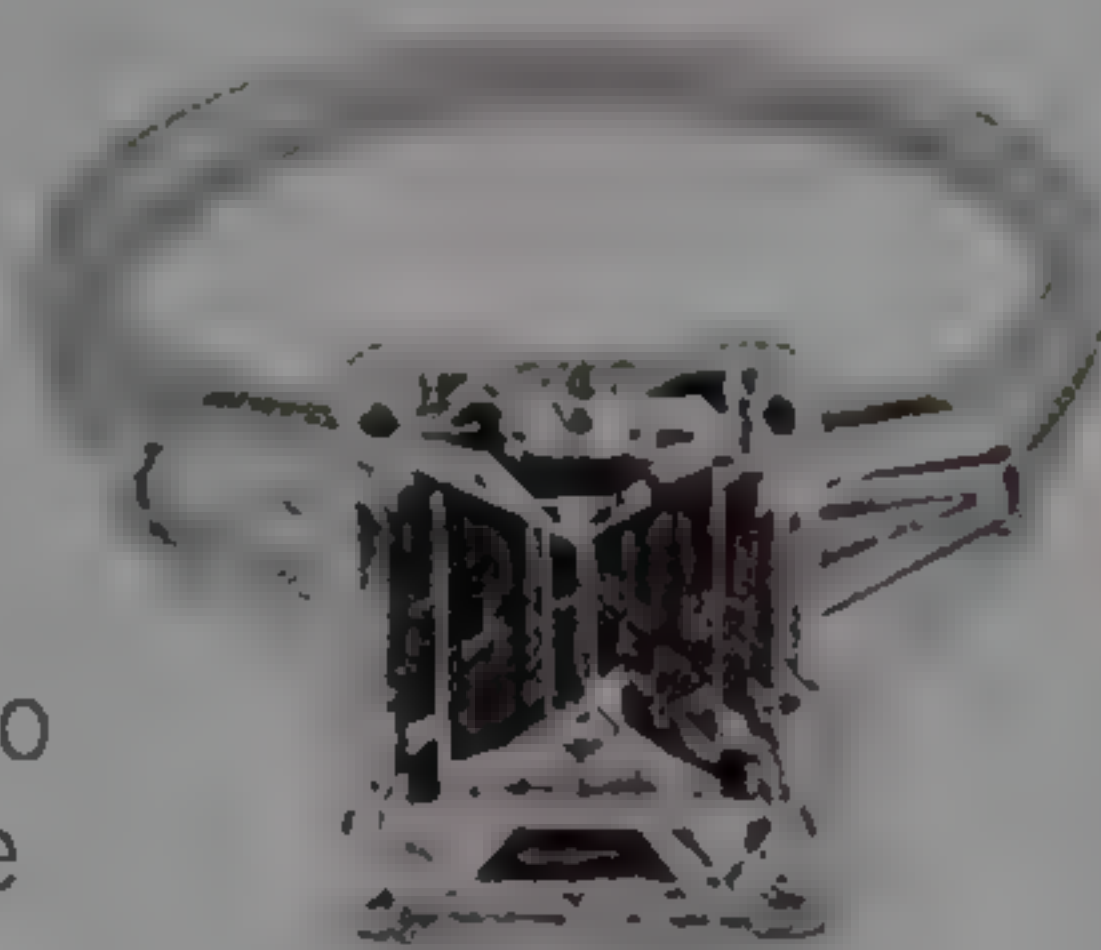
**RUBY**

### Rarity of occurrence

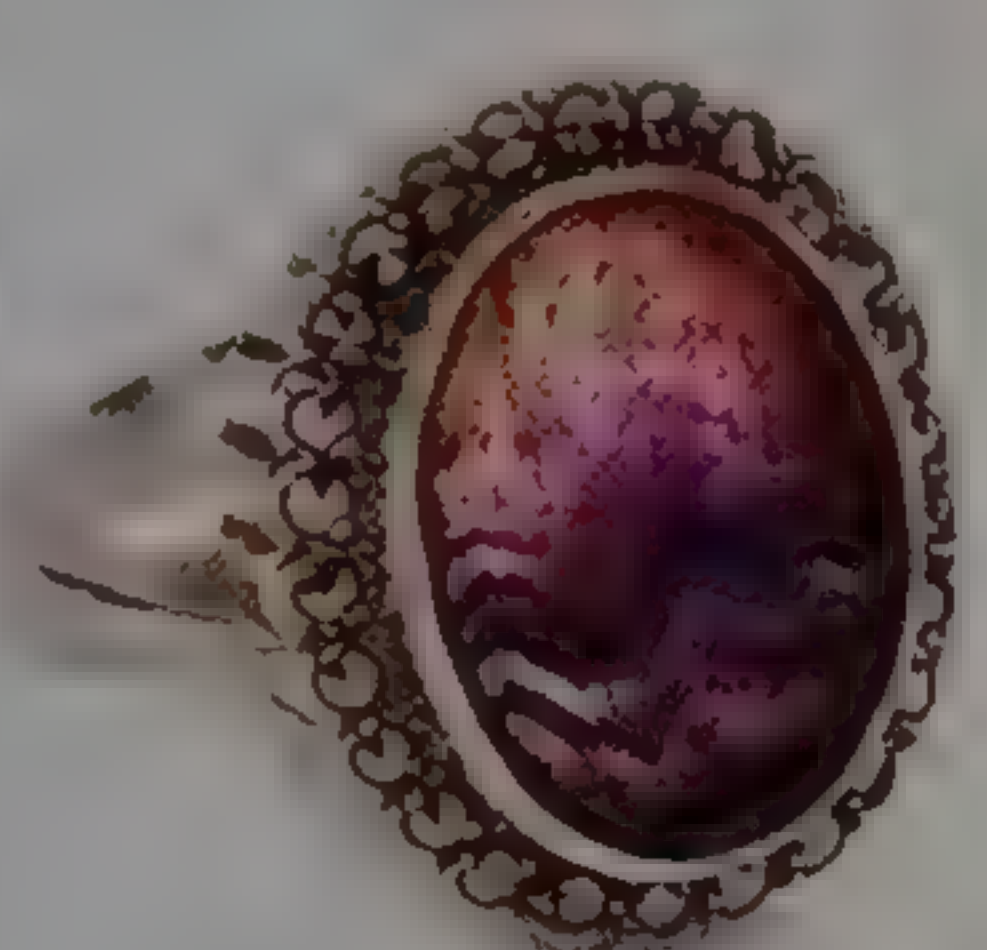
Garnet and ruby are two red gemstones. Ruby is considerably more expensive, partly because of its rarity. Its greater hardness and more intense red coloration also account for the difference in price.

## DURABILITY

The phrase “diamonds are forever” underscores a prime quality sought in gemstones: durability. The durability of a gem is determined by its resistance to abrasion (hardness), its vulnerability to chip and break (brittleness), and its ease of splitting (cleavability). It must also be impervious to the many chemicals we encounter on a daily basis. Gemstones that do not meet these criteria are not commonly worn but cut only for collectors.



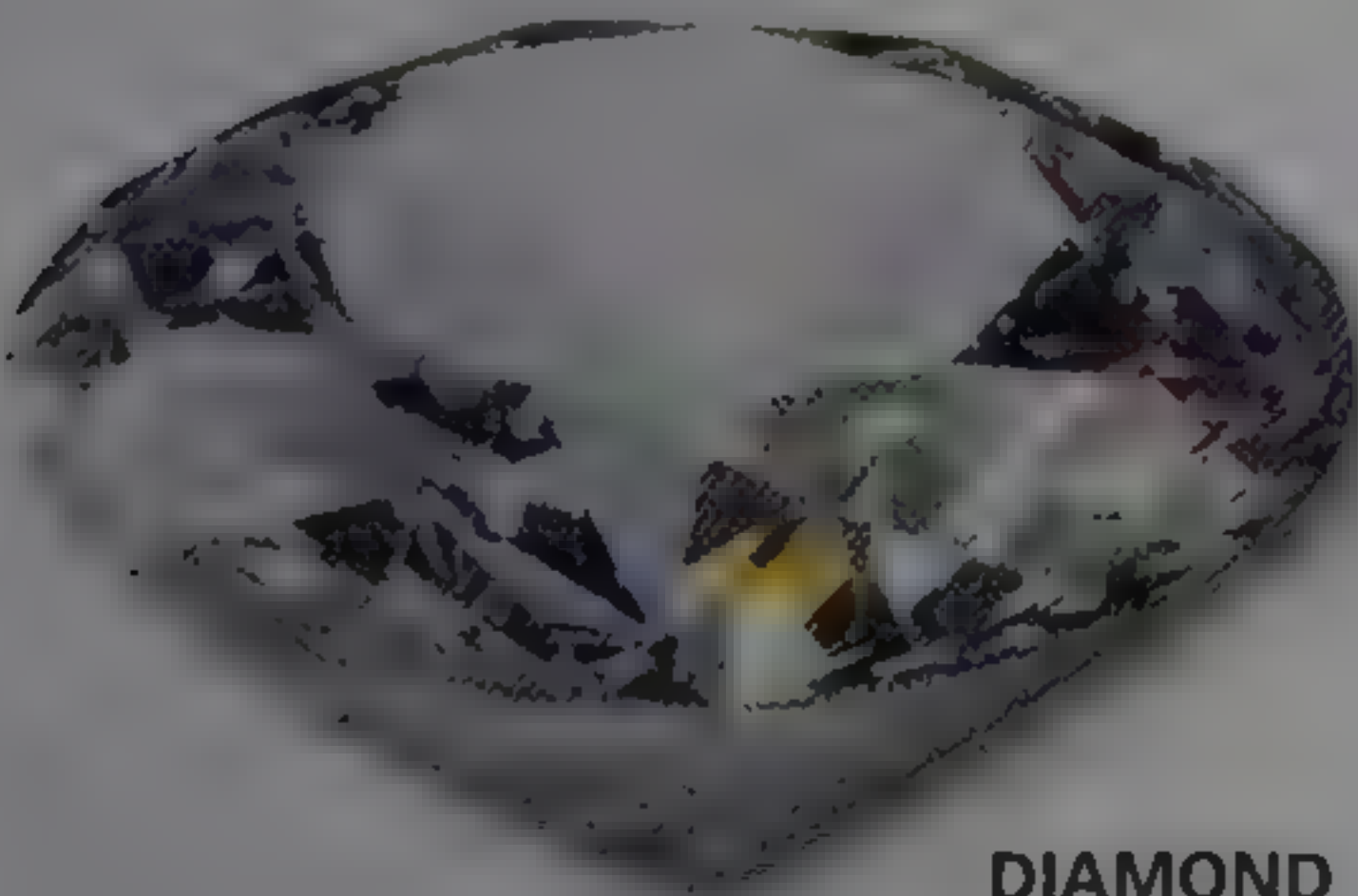
**DIAMOND RING**



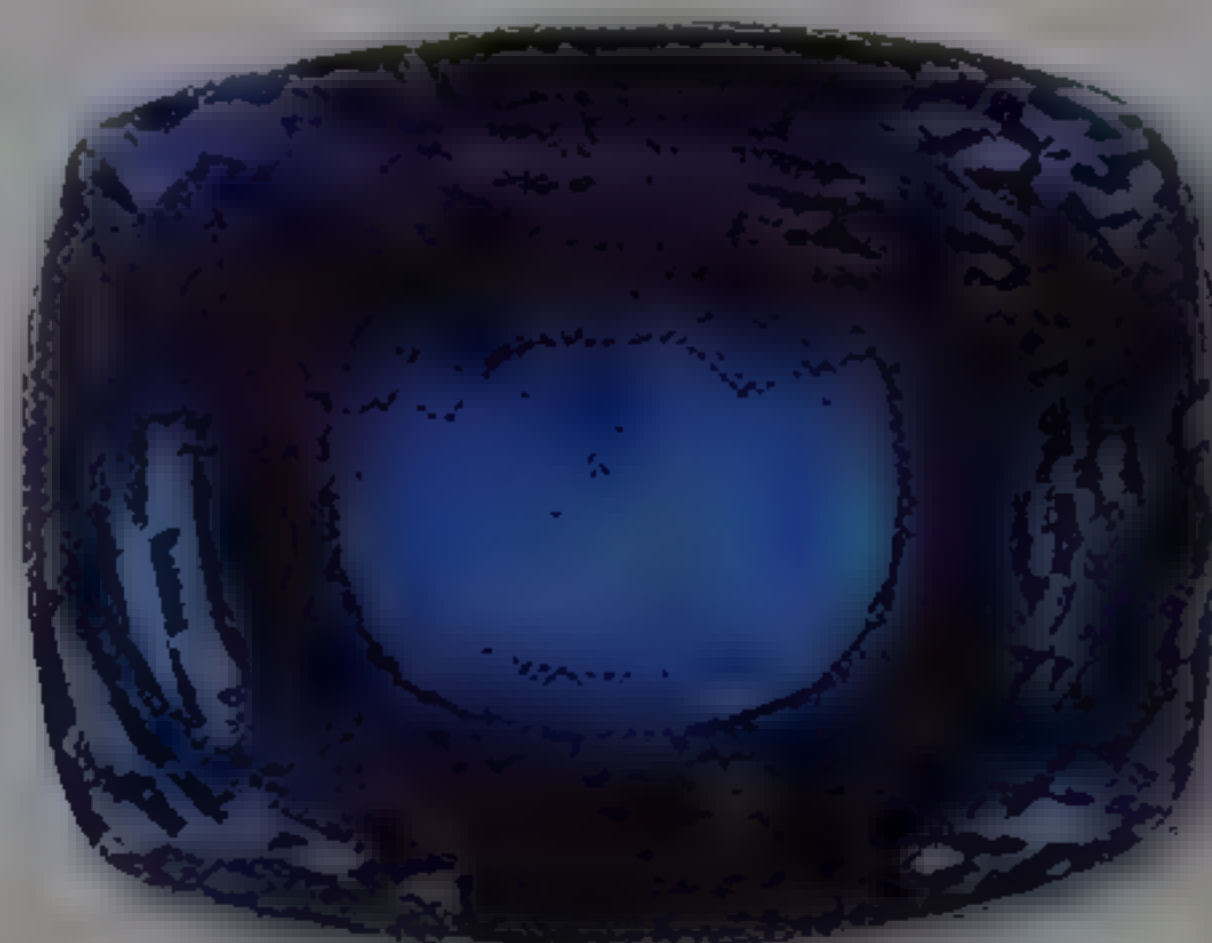
**BLUE JOHN RING**

### Hardness, brittleness, and cleavability

Diamond is the hardest substance and cannot be scratched easily, making it ideal for jewelry. Blue John is soft and vulnerable to scratching and breaking.



**DIAMOND**



**BLUE SAPPHIRE**

### Valuable gems

The “four Cs” include the purity and intensity of color. Colorless diamonds are valued for their lack of color and blue sapphires for the depth of their coloration.

## WHAT MAKES GEMS VALUABLE

Gemstones are graded by the “four Cs”: color, clarity, cut, and carats. Color may indicate the intensity and purity of the color; clarity refers to a lack of flaws and inclusions; the technical perfection of the cut is graded; and carats is a weight measurement used for gemstones. Once these are determined, there are two other

factors that influence a gemstone’s value: overall beauty and rarity. Larger stones are rarer than smaller ones; therefore, an increase in weight can lead to a disproportionately large increase in price. When a gemstone doubles in weight, its price may go up by as much as four or five times.



# HOW GEMS FORM

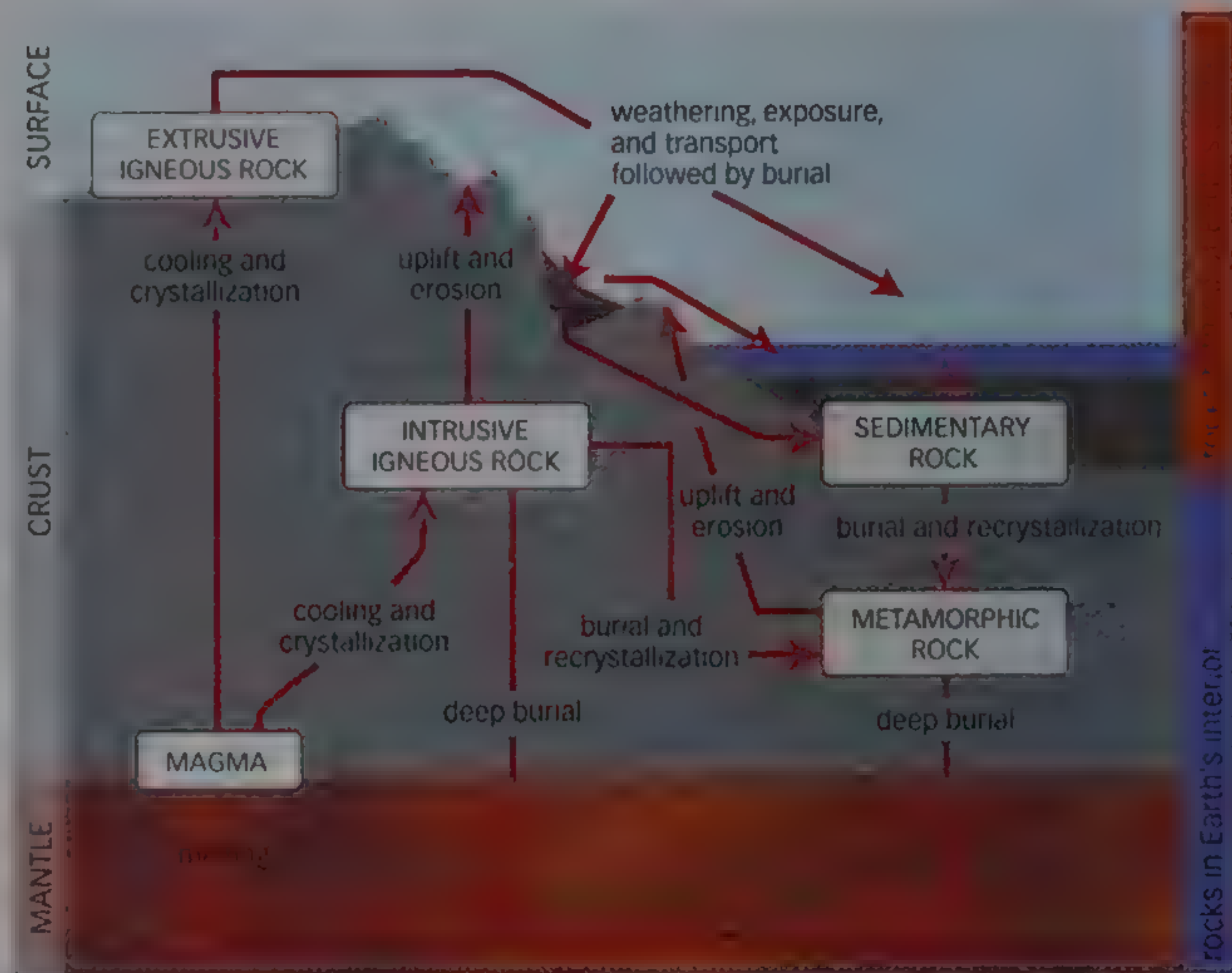
Apart from organic gems, all gemstones form by the geological processes that create, shape, and reshape Earth. Organic gems are created by biological processes, which often result in matter that is chemically and structurally identical to that created by geology.

## ROCKS

Gemstones are created as rocks form in Earth. These can be the rock itself, crystals that are part of the rock structure, or that form from residual fluids as rocks are formed, or as a result of the alterations that change one rock into another. There are three types of rock—igneous, metamorphic, and sedimentary—and each creates gems.

Igneous rocks form from molten rock called magma. Gems such as peridot and diamond crystallize directly from the magma as part of the rock. Others, such as topaz, crystallize from residual fluids given off by magmas, and form in veins called hydrothermal veins.

Metamorphic rocks are rocks altered by temperature and pressure without remelting. The original rocks can be



## The rock cycle

This diagram illustrates the processes by which rocks (and gems) are continuously formed, broken down, and reformed. It is an endless and ongoing process.

igneous, sedimentary, or other metamorphic rocks. Ruby and sapphire are created by metamorphic processes.

Sedimentary rocks form from the fragmentary remains of any or all of the three rock types, the remains of plants and animals, or chemicals dissolved in freshwater or seawater. Alabaster, celestine, and calcite are some of the gems that form from these processes.

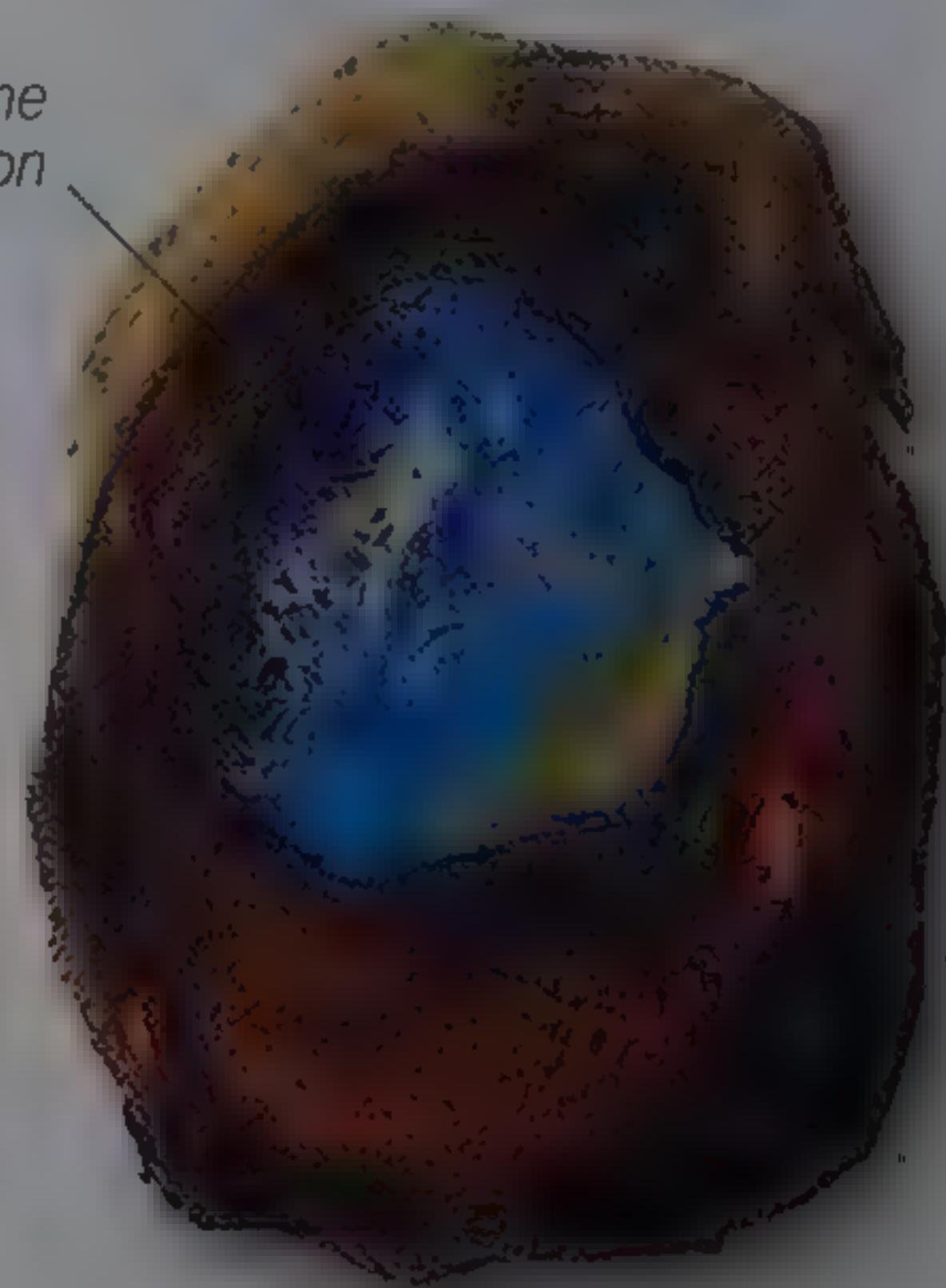


TOPAZ IN  
IGNEOUS ROCK



STAUROLITE IN  
METAMORPHIC ROCK

ironstone  
concretion



PRECIOUS OPAL IN  
SEDIMENTARY ROCK

## Gems in different rocks

Igneous gems form from molten rocks or the fluids from them; metamorphic gems are created when minerals reform under heat and pressure without remelting; and sedimentary gems form from chemicals dissolved in water.



## ALTERATION OF ROCKS

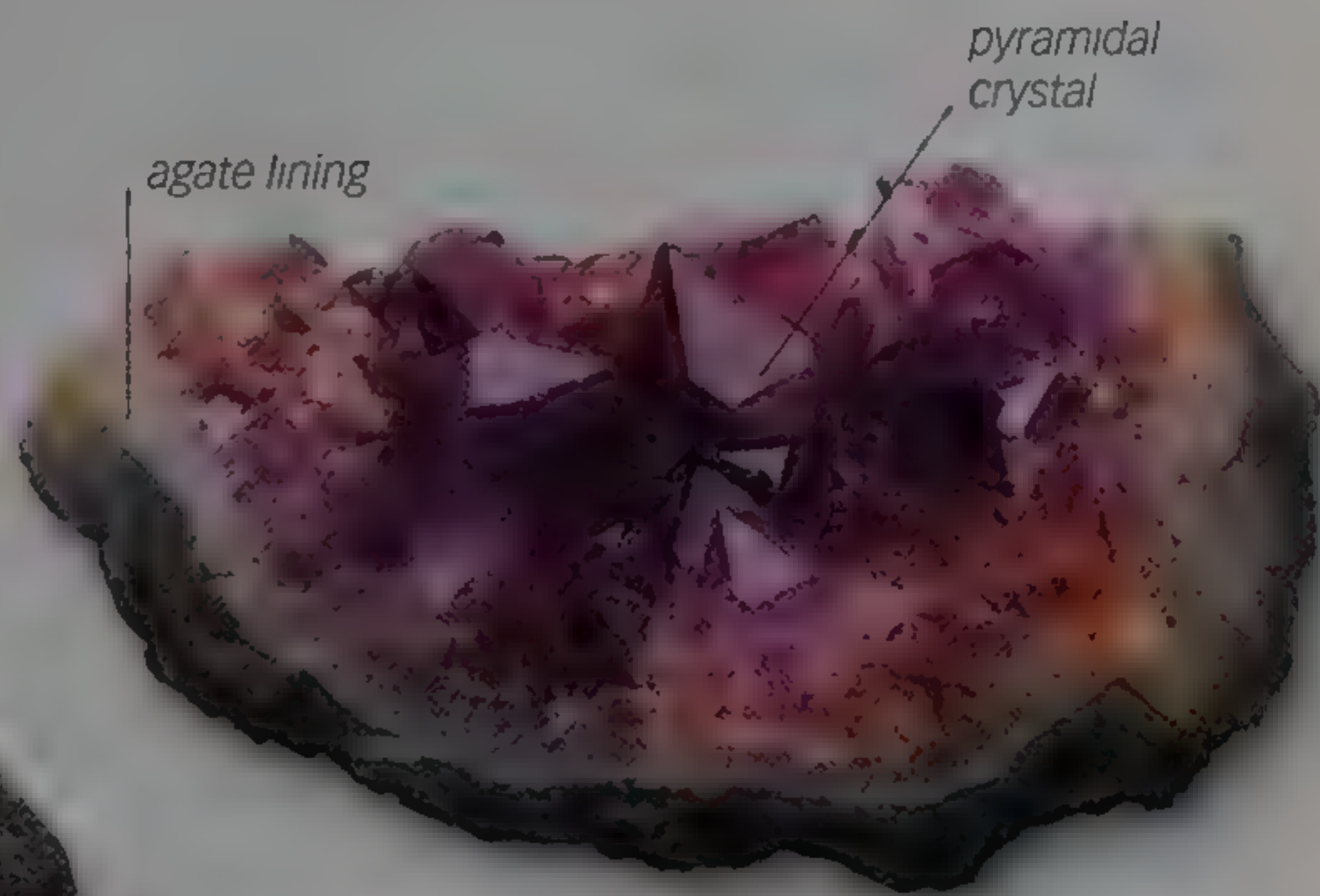
As Earth formed, all rocks originated as igneous rocks—that is, rocks formed from molten rock. Over time, these rocks have been broken down, altered, melted, remelted, and ground down as part of an endless reprocessing of Earth's mineral matter. These processes

are referred to as the rock cycle (see opposite). At each stage of the cycle, different gems form as reprocessed minerals stabilize in a new set of geological conditions. Some gemstones are recovered from gravels, called placer deposits, before those gravels are reconstituted into new rocks.



### Garnet in schist

This almandine garnet crystal has formed through alteration by the metamorphism of a preexisting rock. It has recrystallized from preexisting minerals without remelting.



### Amethyst geode

These amethyst crystals were formed inside a hollow ball of stone referred to as a geode. They form when silica-rich waters flow into a cavity in a solidified lava flow.

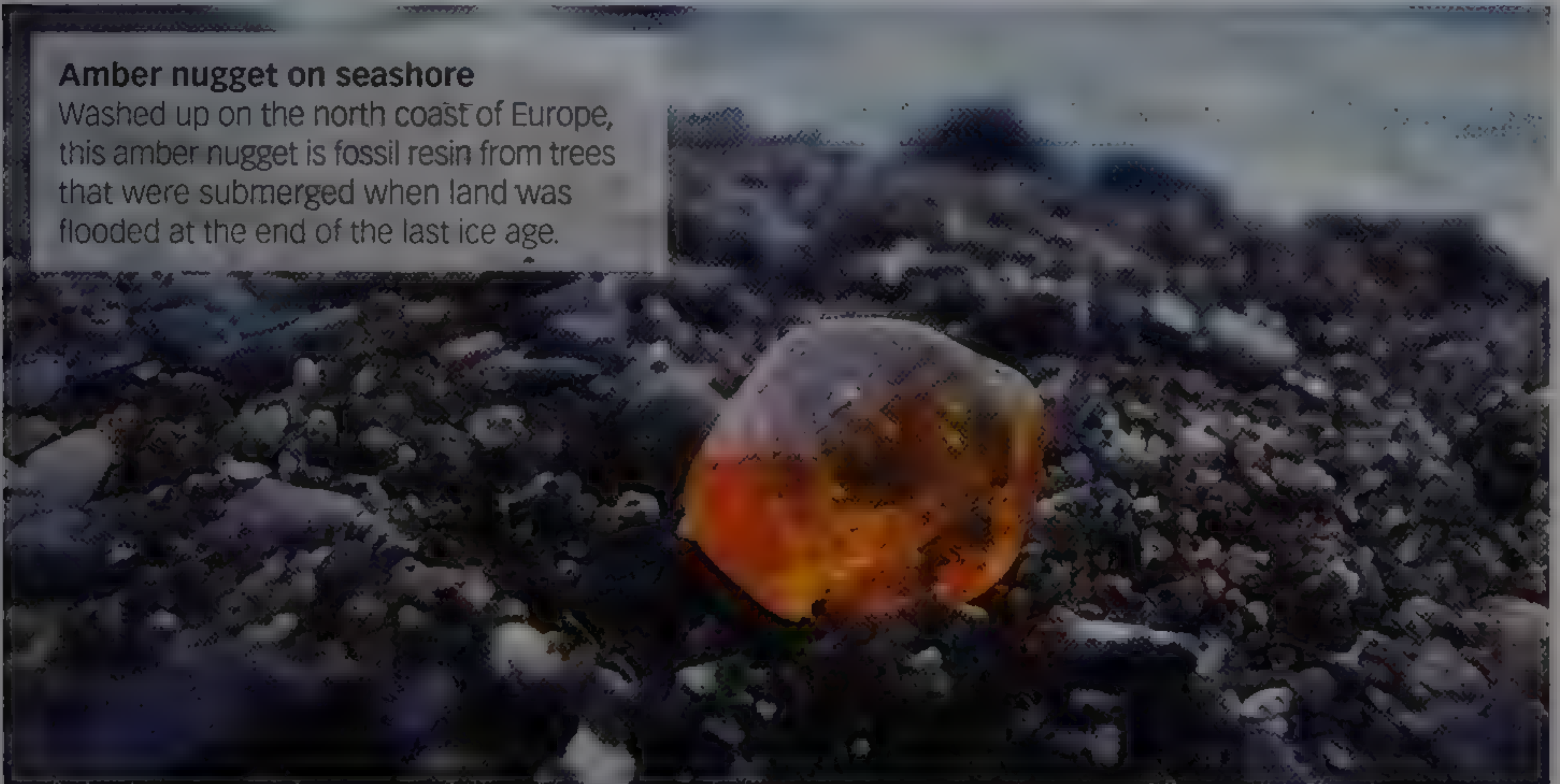
## ORGANIC GEMS

Organic gems fall into two general categories: those that contain crystalline matter and those that do not. Pearl, mother-of-pearl, shell, and coral are all partly made up of crystalline minerals that are created by biological, rather than geological, processes. The minerals in pearl, mother-of-pearl, and shell are

calcium carbonate, which occurs either in the form of aragonite or calcite secreted by cells in the mantles of many molluscs. In hard corals, the mineral is secreted by coral polyps. In noncrystalline organic gems, the material is organic and includes tree sap (amber and copal), wood (jet), dentin (ivory), and conchiolin (black coral).

### Amber nugget on seashore

Washed up on the north coast of Europe, this amber nugget is fossil resin from trees that were submerged when land was flooded at the end of the last ice age.





# CRYSTALS

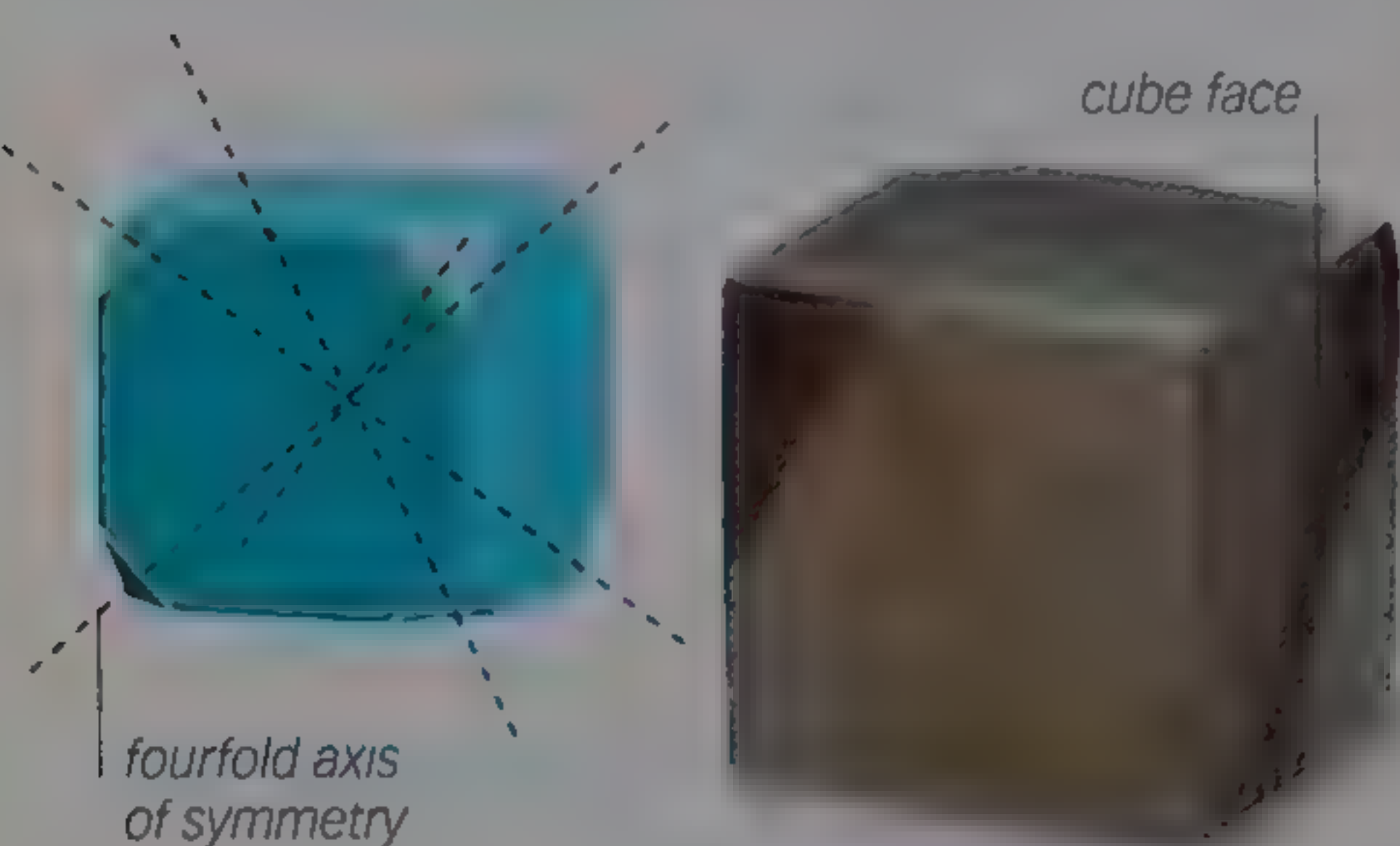
Almost all gems are cut from crystalline minerals—solids in which the component atoms are arranged in a particular, repeating, three-dimensional pattern. When these internal patterns produce a series of external flat faces arranged in geometric forms, a crystal is formed.

## CRYSTAL SYMMETRY

Crystals are placed in systems according to their geometry or symmetry. In the following systems, crystals are grouped by their axes of rotational symmetry—axes around which a shape can be rotated and still appear the same once or more in a complete rotation. For example, a crystal has a fourfold axis of symmetry if it appears identical four times as it is turned 360 degrees around that axis.

### CUBIC

The cubic system is sometimes known as the isometric system. Crystals forming in this system have three fourfold axes of symmetry at right angles to each other. The main geometric forms within this system are: cube, octahedron, and dodecahedron. Gemstone minerals and precious metals that crystallize in the cubic system include gold, silver, platinum, diamond, and spinel.



#### Pyrite

This crystal of pyrite is a prime example of crystals within the cubic system. Of all the systems, cubic crystals have the most axes of symmetry.

### TETRAGONAL

Crystals forming in the tetragonal system have one fourfold axis of rotation. They have the look of elongated square prisms, appearing square in cross section and elongated in the third direction. Relatively few gemstone minerals crystallize in this system; some of them are vesuvianite, rutile, scapolite, and zircon.



#### Zircon

Zircon has classic tetragonal crystals that have a square prism body with pyramidal terminations, often at both ends of the prism.

### HEXAGONAL AND TRIGONAL

Some crystallographers separate the hexagonal and trigonal crystal systems, as hexagonal crystals have sixfold symmetry and trigonal crystals have threefold symmetry. However, other crystallographers regard them as comprising a single system because they share some geometrical properties. Gemstone minerals in the hexagonal system include emerald, aquamarine, and apatite. Calcite, quartz, and tourmaline are trigonal minerals.



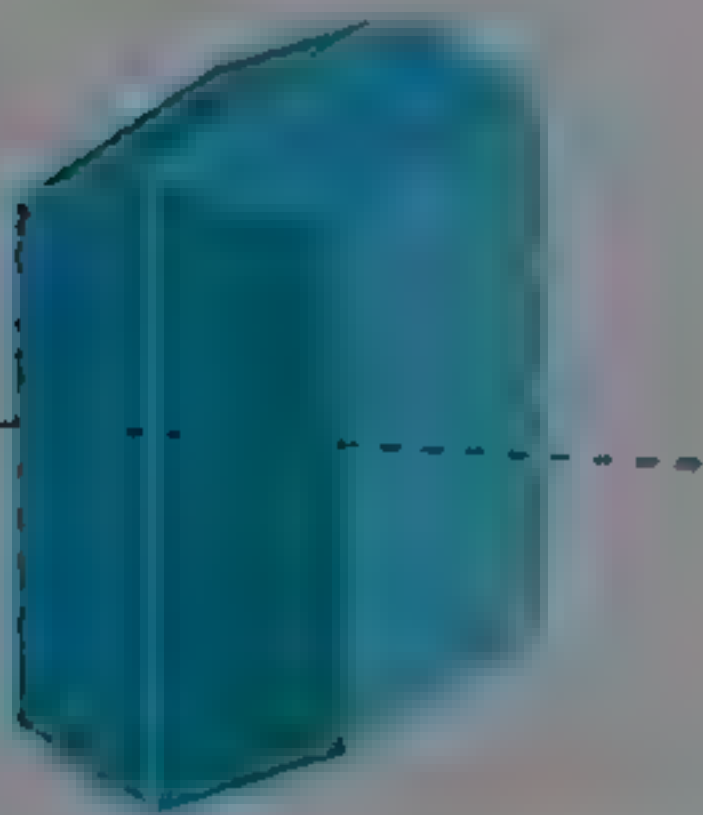
#### Milky quartz

Milky quartz occurs as hexagonal/trigonal crystals. It has trigonal prisms with pyramid terminations on both ends.



MONOCLINIC

The term monoclinic means “having one incline.” Crystals forming in this system have one twofold axis of rotation. The largest numbers of minerals crystallize in the monoclinic system, including many gemstone minerals. Some examples are gypsum (alabaster and satin spar), orthoclase (moonstone), jade (both jadeite and nephrite), azurite, malachite, spodumene (hiddenite and kunzite), serpentine, diopside, meerschaum, and sphene.



**Monoclinic system**  
Selenite gypsum crystals perfectly illustrate the typical shape of monoclinic crystals: one elongated direction with a short direction at a right angle and another at an oblique angle.



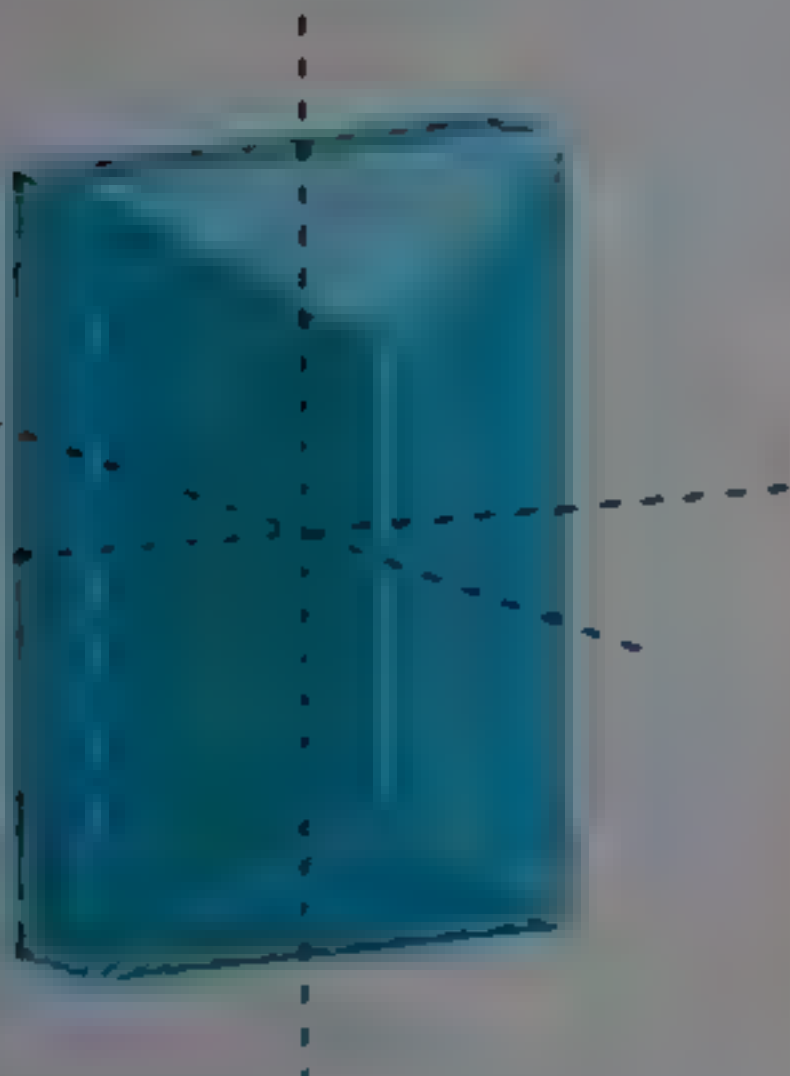
ORTHOCLEASE



SELENITE  
(VARIETY OF GYPSUM)

ORTHORHOMBIC

The name orthorhombic means “shaped like a perpendicular parallelogram.” Crystals in the orthorhombic system have three twofold axes of rotation, and have a shape like that of a cereal box. Gemstone minerals that crystallize in this system include olivine (peridot), chrysoberyl (alexandrite), aragonite, iolite, staurolite, zoisite (tanzanite), topaz, and barite.



**Topaz**  
This topaz crystal shows the general shape of orthorhombic crystals: one elongated direction and two unequal directions perpendicular to the elongated one.



TRICLINIC

Gemstone crystals forming in the triclinic system have the least symmetrical shape of all crystals. They have no rotational axes of symmetry and no symmetry in any of the crystal’s three dimensions. The orientation of a triclinic crystal is thus arbitrary. Gemstone minerals that crystallize in this system include oligoclase (sunstone), microcline (amazonite), albite (some moonstones), and turquoise.



**Amazonite**  
Crystals of amazonite—the green variety of the feldspar microcline—have no symmetry in any of their three dimensions.



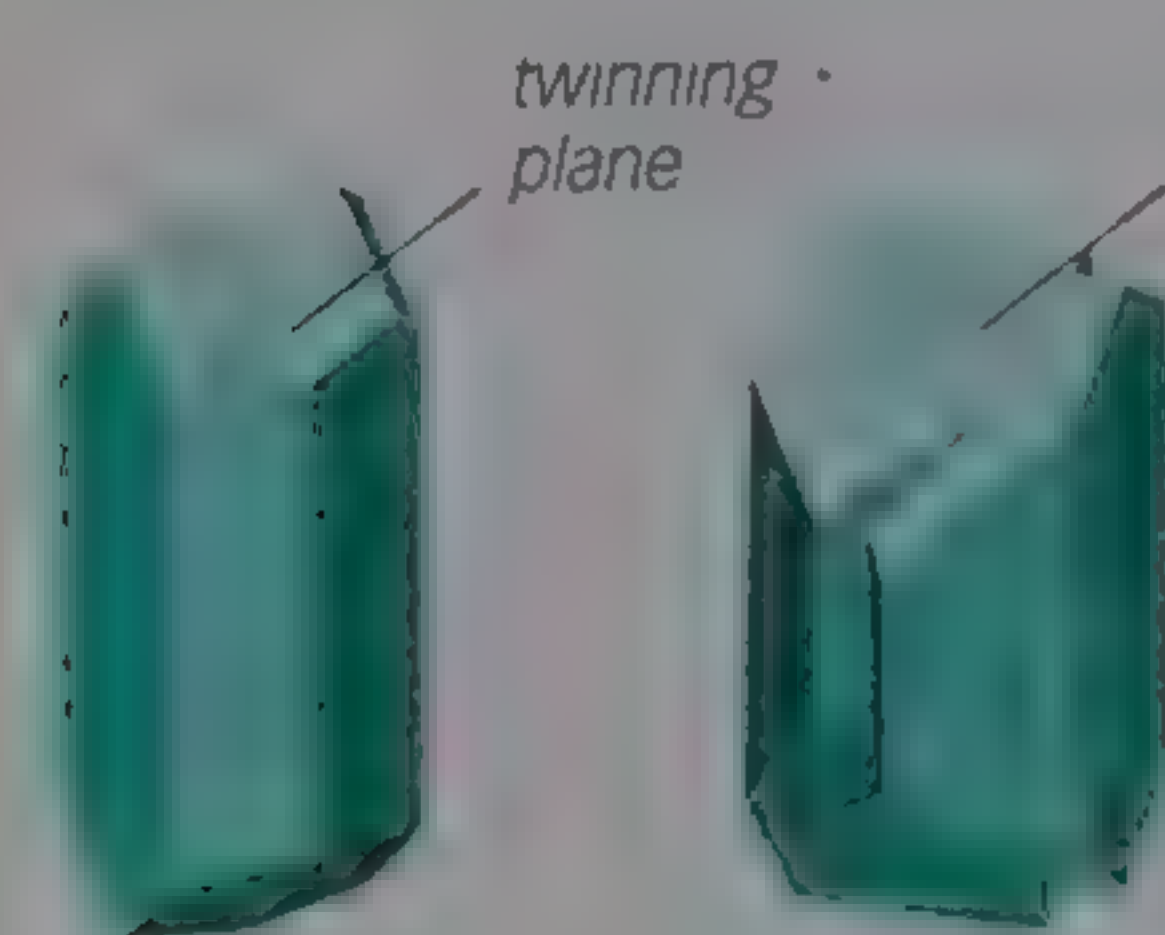
## » CRYSTAL GROWTH

A crystal is made of individual, identical structural units of atoms or molecules. These are repeated over and over in three dimensions. The symmetry of the structural units determines the position and shape of the crystal's faces. The geological conditions at the time of the crystal's formation determine the faces that are emphasized. The final form a crystal takes is known as its habit.

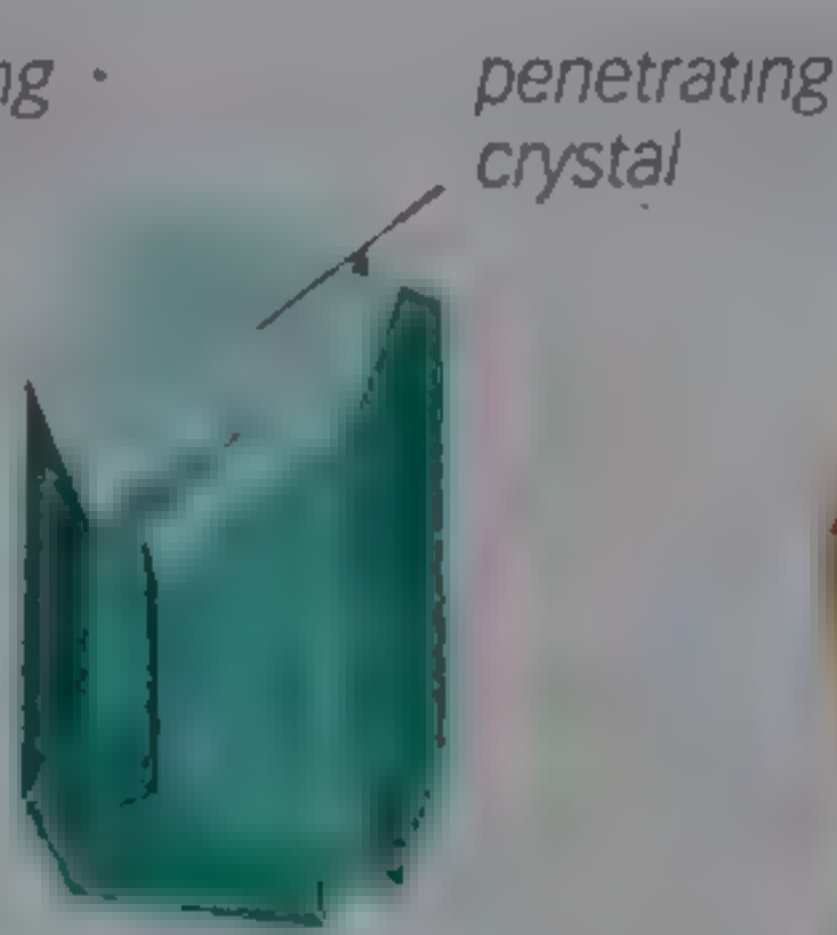
### TWINNING

When two or more crystals of the same species form a symmetrical intergrowth, they are referred to as twinned crystals. Such crystals are described as contact or interpenetration twins. Penetration twinning may occur with the individual crystals at an angle to one another, as

in a staurolite cross, or with them parallel to one another, as in the Carlsbad twin of orthoclase. If a twin involves three or more individual crystals, it is referred to as a multiple or repeated twin. It is multiple twinning that produces the sheen in some moonstone.



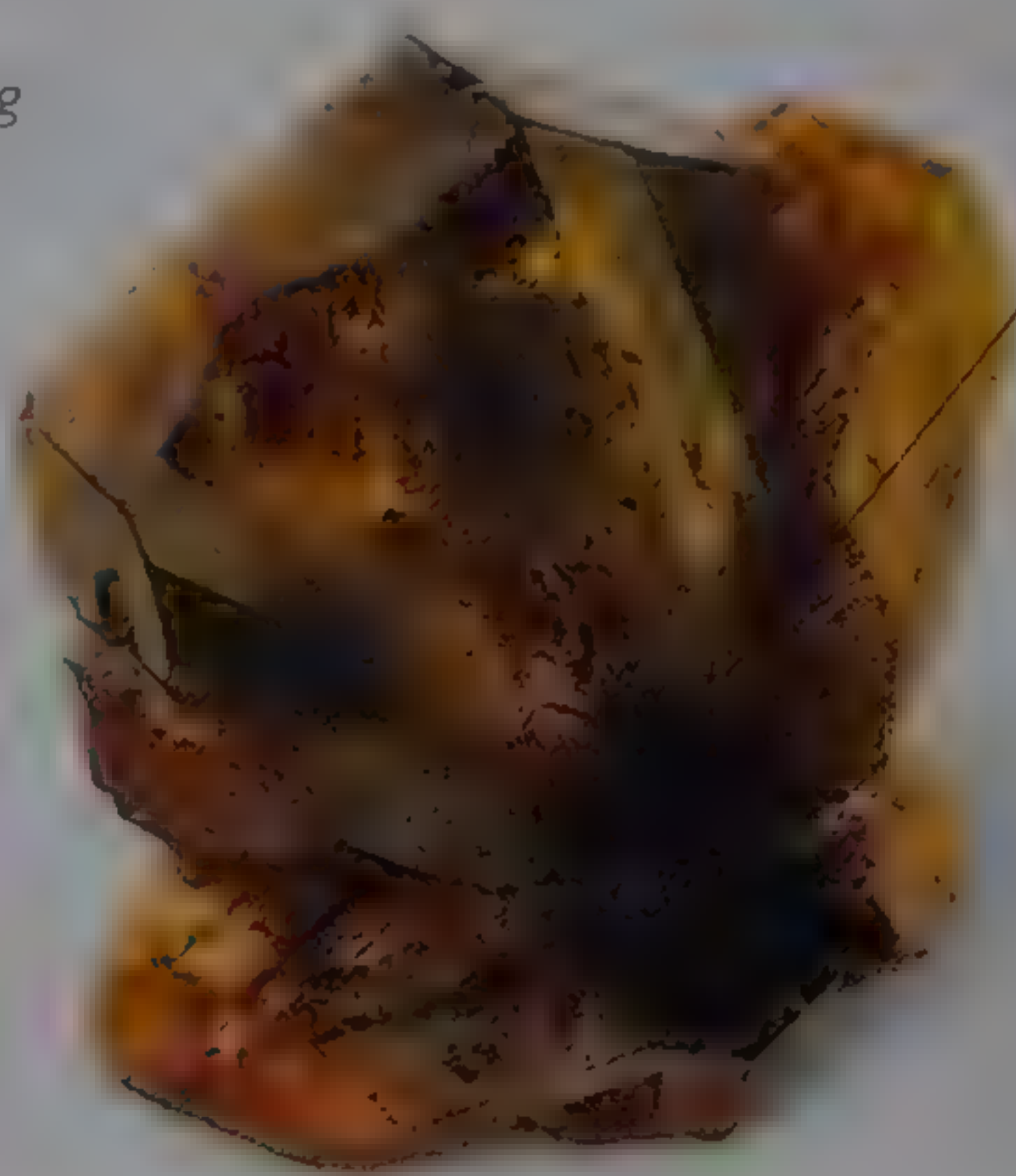
**CONTACT TWIN**



**CARLSBAD PENETRATION TWIN**

#### Contact and penetration twins

In contact twins, two or more crystals grow with faces in contact. In penetration twins, individual crystals penetrate each other.



#### Cyclic twin

A group of crystals that radiates outward from a common center, as in this specimen of chrysoberyl, is called a cyclic twin.

### STRIATION

Striations are a series of parallel grooves that appear on a crystal. A close examination of striations shows that they are actually crystal faces. They form by the oscillation between two systems attempting to crystallize, or as an indication of multiple twinning, as seen in plagioclase.



#### Striated growth

This specimen of rutile has striations parallel to its prism faces, created by the oscillation between crystal faces during the crystallization process.

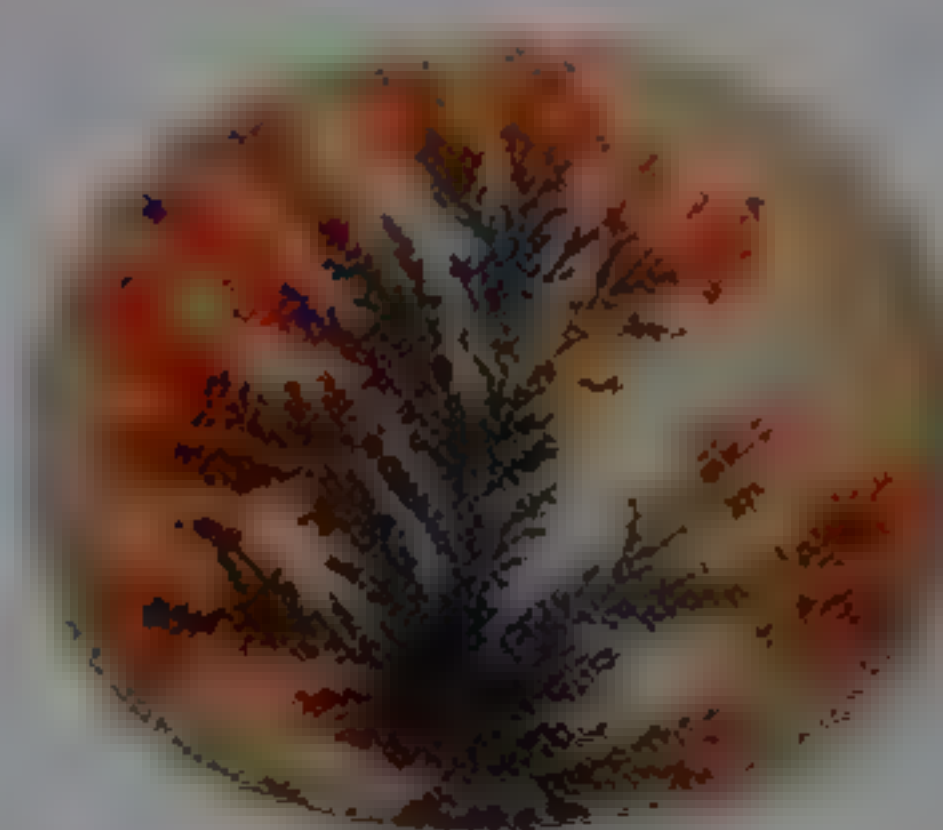


#### Starlike effect

The star effect in sapphires is produced by inclusions of oriented microscopic needles of rutile.

#### Mosslike effect

Inclusions of dendritic oxides of manganese, iron, and other minerals can produce a branching effect in moss agates.



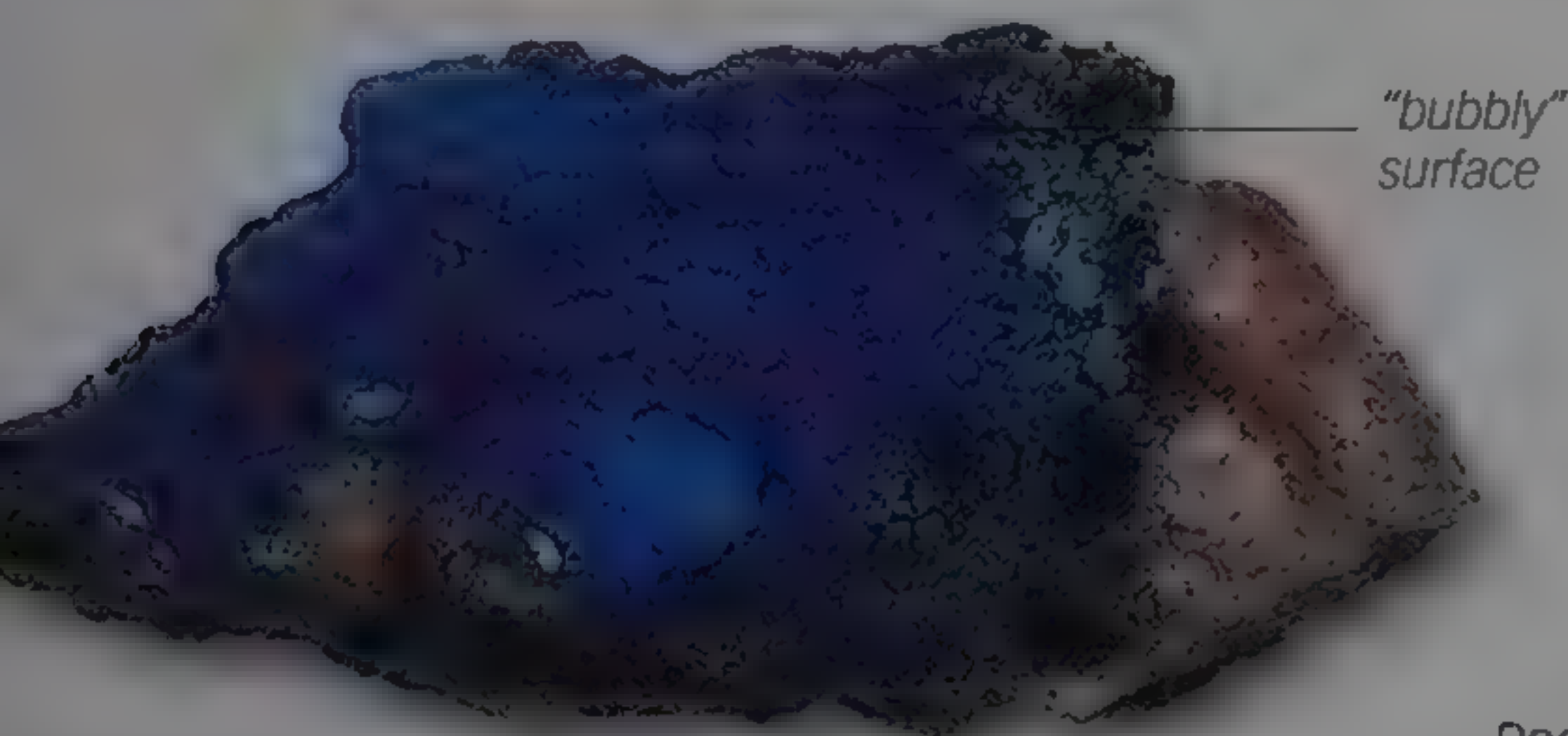
### INCLUSIONS

Minerals, liquids, and gas bubbles trapped inside another mineral are known as inclusions. In faceted stones, inclusions are sometimes considered flaws. In other gemstones, they produce an effect that makes the gemstone valuable. These include the stars in star sapphire, ruby, and other star stones; the spangles in sunstone; and the "eyes" in cat's eye chrysoberyl and cat's eye quartz.



## CRYSTALLINE AND NONCRYSTALLINE HABITS

A crystal's habit is a description of its external shape and visible characteristics. It incorporates the names of the crystal's faces, such as prismatic or pyramidal, and the name of its form, such as cubic or octahedral. It also includes more general descriptive terms, such as grapelike or dendritic. Several terms are also used to describe the habits of crystal agglomerations that have no apparent structure.



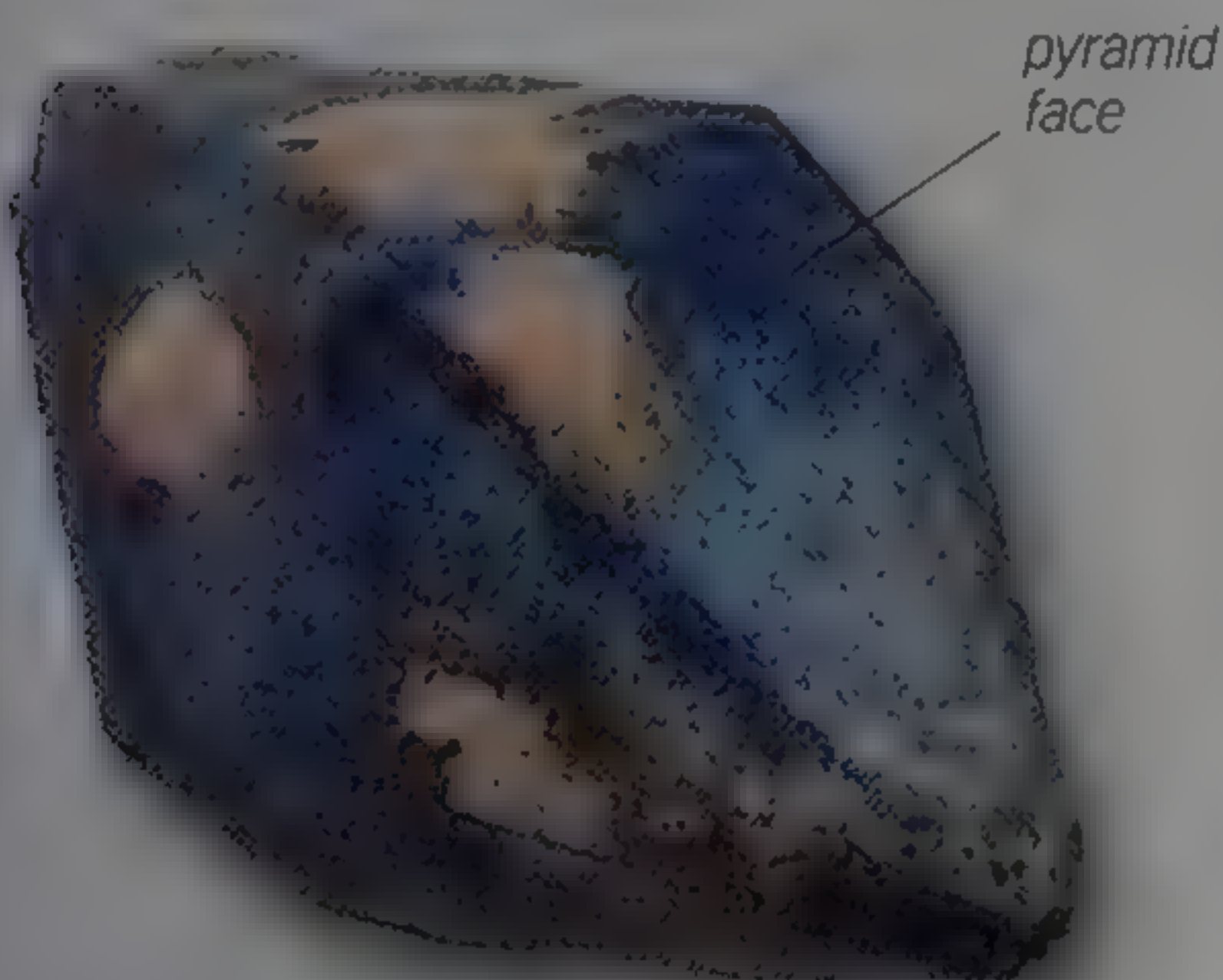
### Grapelike

Minerals exhibiting botryoidal habit, such as this specimen of azurite, form in globular aggregates that resemble a bunch of grapes. Many chalcedonies demonstrate this habit.



### Amorphous

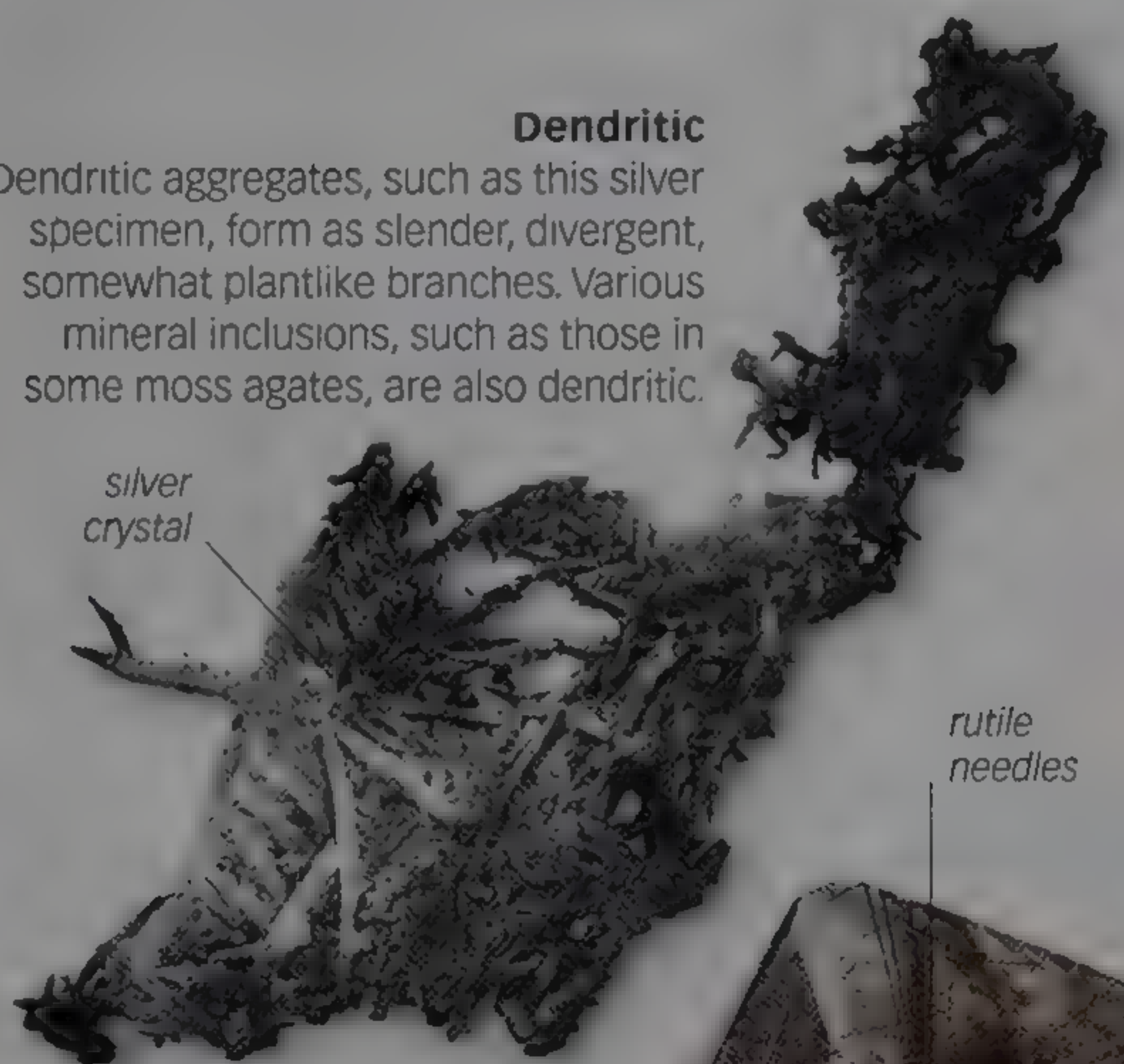
Rocks and minerals with no crystalline structure are referred to as amorphous. Jet (shown here) and obsidian are both amorphous rocks that are used as gemstones.



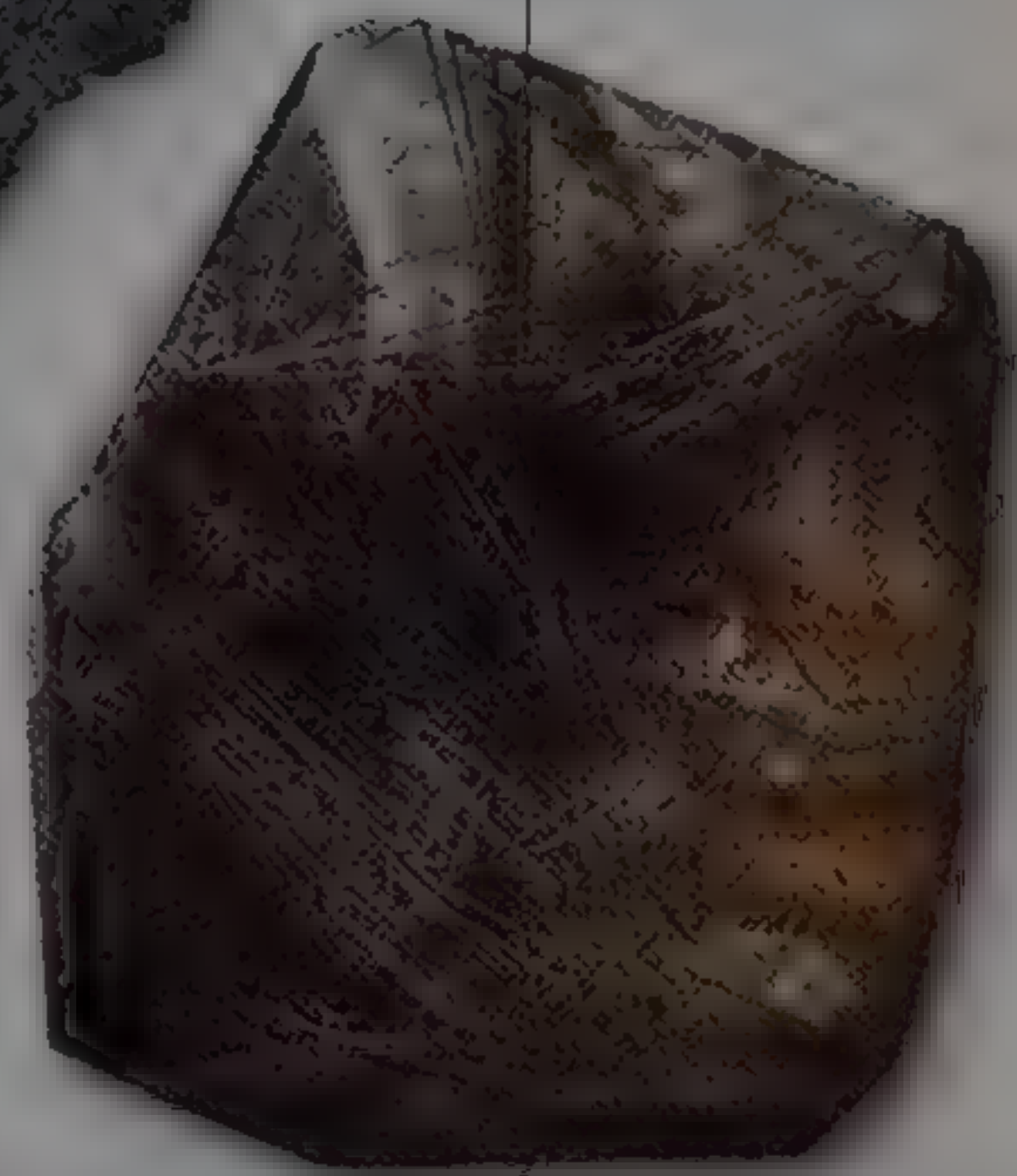
### Pyramidal

Crystals whose predominant faces form pyramid shapes are described as pyramidal. This lazulite crystal, which appears to consist of two joined pyramids, is described as dipyramidal.

**Dendritic**  
Dendritic aggregates, such as this silver specimen, form as slender, divergent, somewhat plantlike branches. Various mineral inclusions, such as those in some moss agates, are also dendritic.

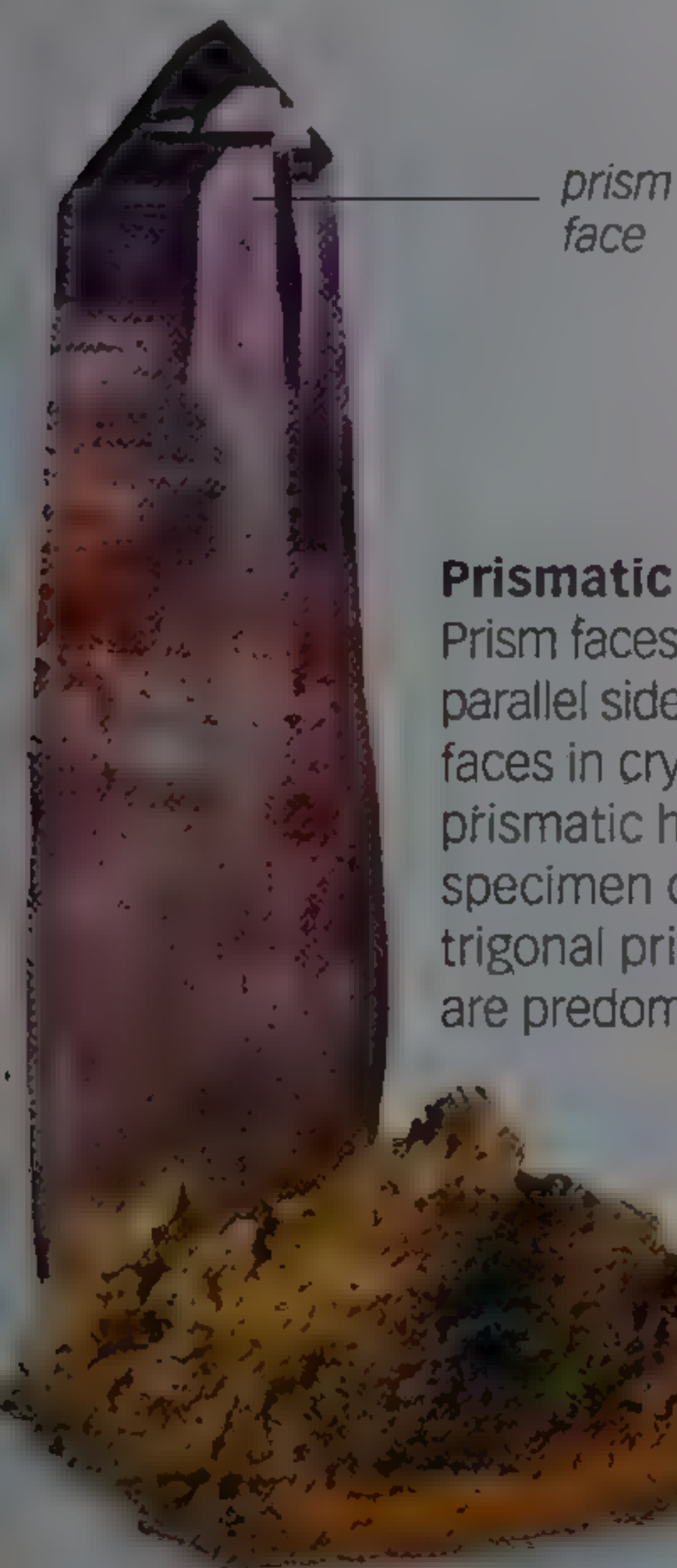


rutile needles



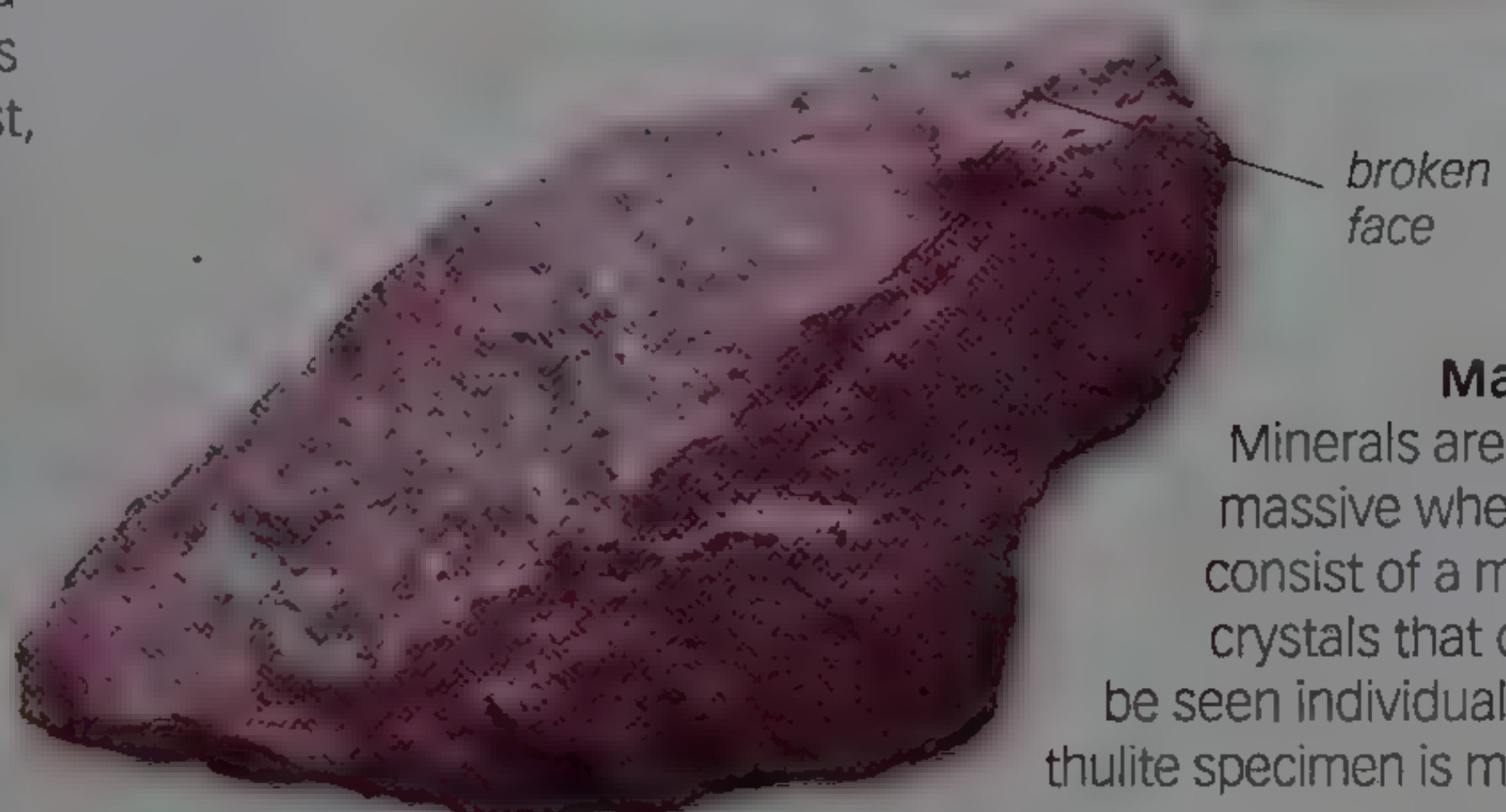
### Needlelike

Minerals that form needlelike crystals are said to have an acicular habit. The golden rutile crystals enclosed in this specimen of quartz have an acicular habit.



### Prismatic

Prism faces, or faces with parallel sides, are the major faces in crystals with a prismatic habit. In this specimen of amethyst, trigonal prism faces are predominant.



### Massive

Minerals are called massive when they consist of a mass of crystals that cannot be seen individually. This thulite specimen is massive.

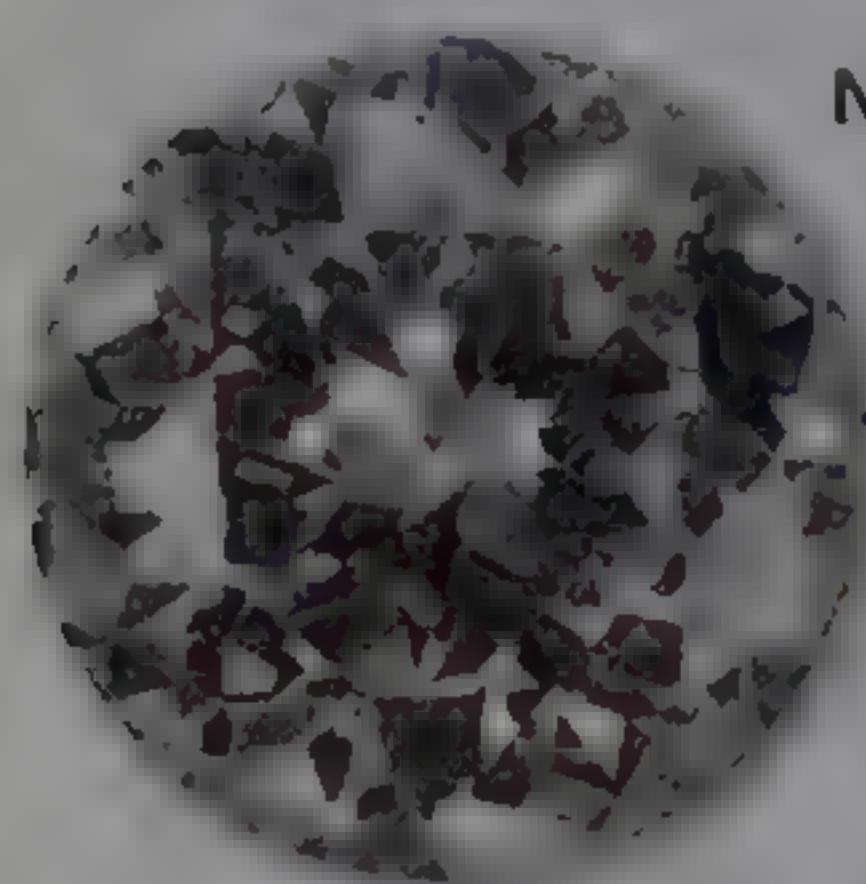


# CLASSIFYING GEMS

Many gemstone names date back to antiquity, long before the science of mineralogy had given a scientific basis for classification. Modern texts identify gemstones first by their mineralogical classification and then by name of the variety of the mineral.

## CLASSIFYING MINERALS

Mineralogical classification is based on chemical composition and internal atomic structure. Marcasite and pyrite have the same chemical formula but a different internal structure. Gems are grouped by their mineralogical classification. A radical is a group of atoms that act as a single unit.



DIAMOND

### Native elements

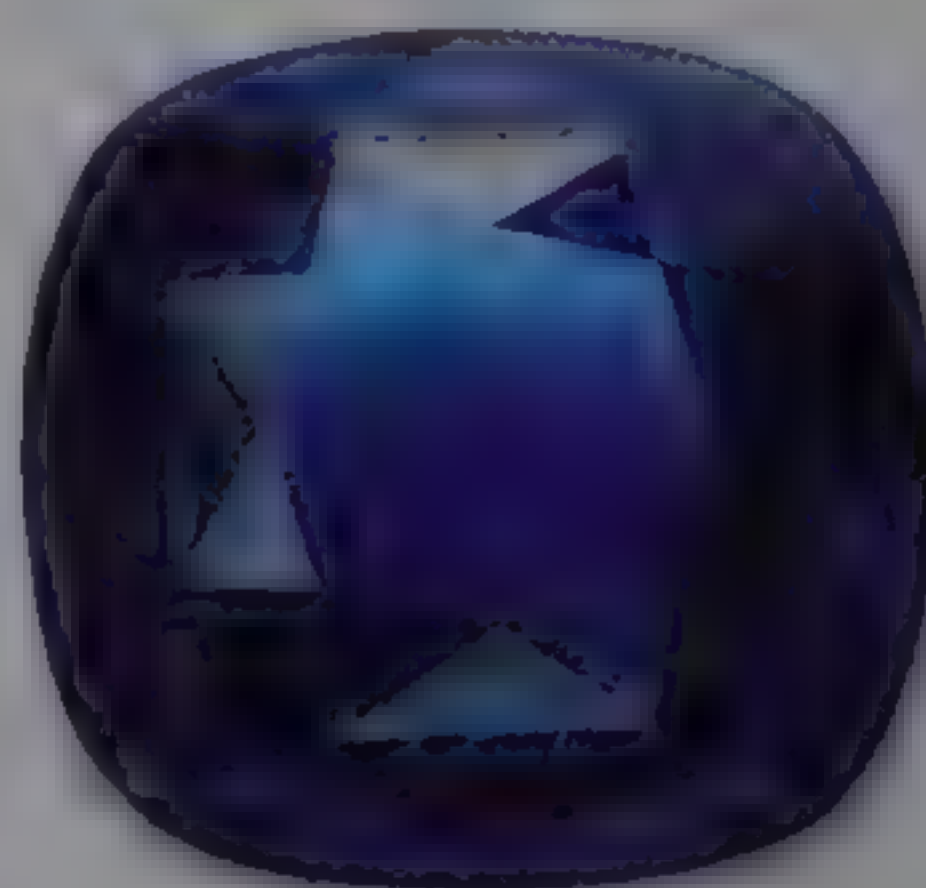
Minerals formed from a single chemical element are called native elements. They include metals such as gold and nonmetals such as diamond, which is made up of carbon.



SPHALERITE

### Sulfides

A sulfide mineral is formed when a metal or semimetal combines with sulfur. In sphalerite, zinc is the metal.



BLUE SAPPHIRE

### Oxides

When oxygen alone combines with a metal or semimetal, an oxide mineral is formed. Corundum is aluminum oxide; when blue, it is called sapphire.

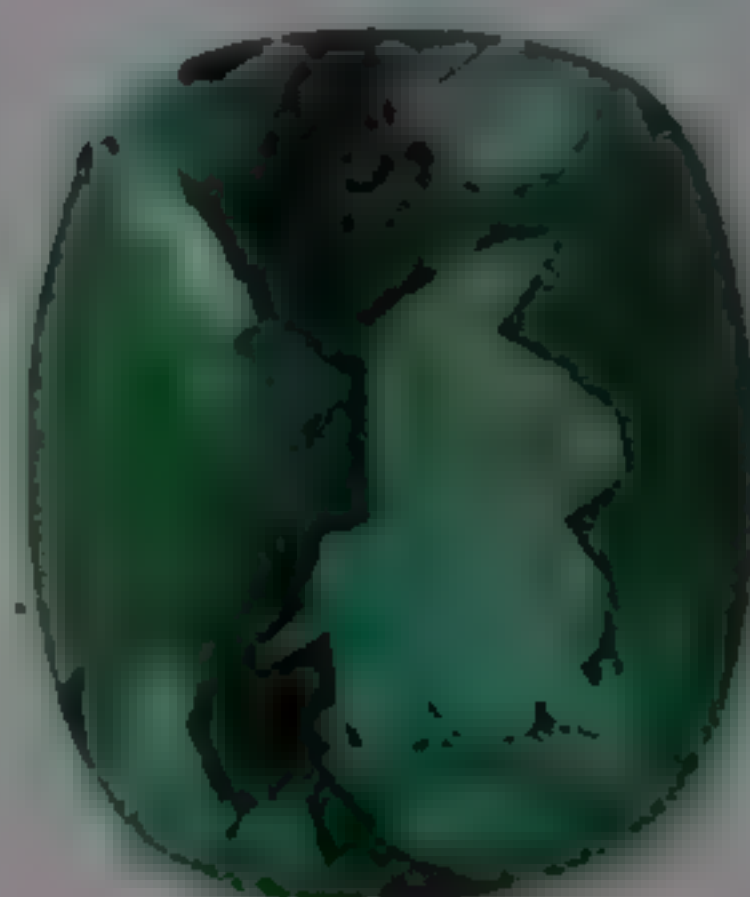
**Hydroxides**  
These minerals contain a hydroxyl (hydrogen and oxygen) radical combined with a metal. In diaspore, aluminum is the metal.



DIASPORE

### Halides

A halide is a halogen element (chlorine, bromine, fluorine, or iodine) combined with a metal or semimetal. Fluorite is fluorine and calcium combined.



FLUORITE



AZURITE

### Carbonates

The carbonate radical, carbon and oxygen, combines with a metal or semimetal to form a carbonate. In the case of azurite, copper is the metal.



LAZULITE

### Phosphates

In the phosphates, a radical of oxygen and phosphorous combines with a metal or semimetal. Magnesium and aluminum are the combined metals in lazulite.

### Borates

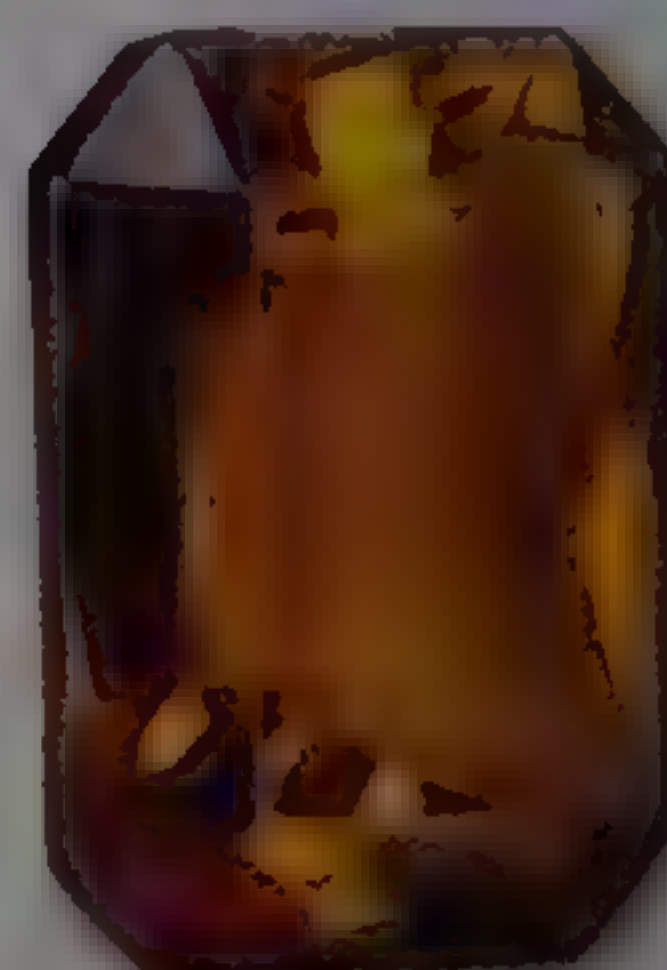
These minerals contain boron and oxygen. In howlite, boron, oxygen, and silicon combine with calcium and water.



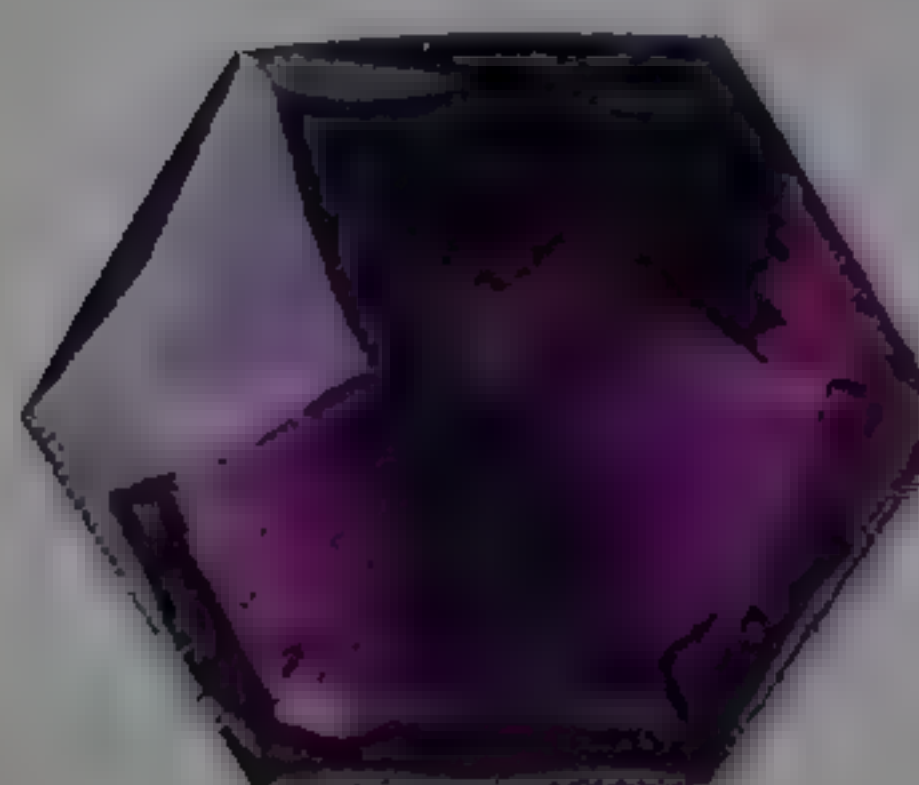
HOWLITE

### Sulfates

Sulfur forms a radical with oxygen that combines with a metal or semimetal to form minerals of the sulfate group. Barite is barium sulfate.



BARITE



AMETHYST

### Silicates

In this group, a silica (silicon and oxygen) radical combines with various metals or semimetals. Silica also occurs uncombined as quartz, whose purple variety is amethyst.



AMBER

### Organics

Pearl, shell, and coral are organic compounds with well-defined crystal structures and are classified as minerals. Amber, copal, and jet are amorphous, and are not considered minerals.



## CHEMICAL FORMULAS

The chemical makeup of a mineral is expressed in its chemical formula. The formula indicates the relative proportions of each chemical element that makes up a single structural unit of the mineral. Some

minerals grade into each other chemically, and this is also noted in the formula. Minor amounts of other elements, called trace elements, may also be present in a mineral and influence its color. However, these are not included in the formula.

## HOW GEMS ARE NAMED

Until relatively recent times, there was no real basis for classification of gems except color. However, color names referred to a number of different stones. The term "ruby" was used for many red stones that were not the red variety of the mineral corundum—the current definition of ruby. One such example is the Black Prince's "Ruby" in the British crown jewels, which is actually a spinel. Today,



ALEXANDRITE



CZAR  
ALEXANDER II

### Date of discovery

Some gems have names related to the time they were discovered. Alexandrite was supposedly discovered on the birthday of Russia's Czar Alexander II and so is named after him.

gemstones are named after the mineral from

### Place of discovery

Gems are frequently named after a locality associated with them. Vesuvianite is named after its discovery on Mount Vesuvius, Italy.

which they are cut, such as topaz. Some older names still persist. These include rubellite and indicolite for colored varieties of tourmaline. Many old names are dropping away as modern science is being applied to gemology. However, a number of gem names that are in use today are trade names, with no scientific or mineralogical connection.



VESUVIANITE

MOUNT VESUVIUS





# PHYSICAL PROPERTIES

Durability is an essential quality of gemstones. The physical properties of the mineral from which the gem is cut determine its susceptibility to wear, breakage, and deterioration. Diamonds may be "forever," but other gems may not be, depending on their properties.

## HARDNESS

The hardness of a gem—the relative ease or difficulty with which it can be scratched—is a factor in its durability. Hardness should not be confused with toughness or strength. Very hard minerals, such as diamond, can be quite brittle. Gemstones below 5 on the Mohs scale (below) are too soft for general wear, and stones that are 6 or 7 in hardness will scratch and abrade. Very soft stones are only cut for collectors.



TALC (1)



GYPSUM (2)



CALCITE (3)



FLUORITE (4)



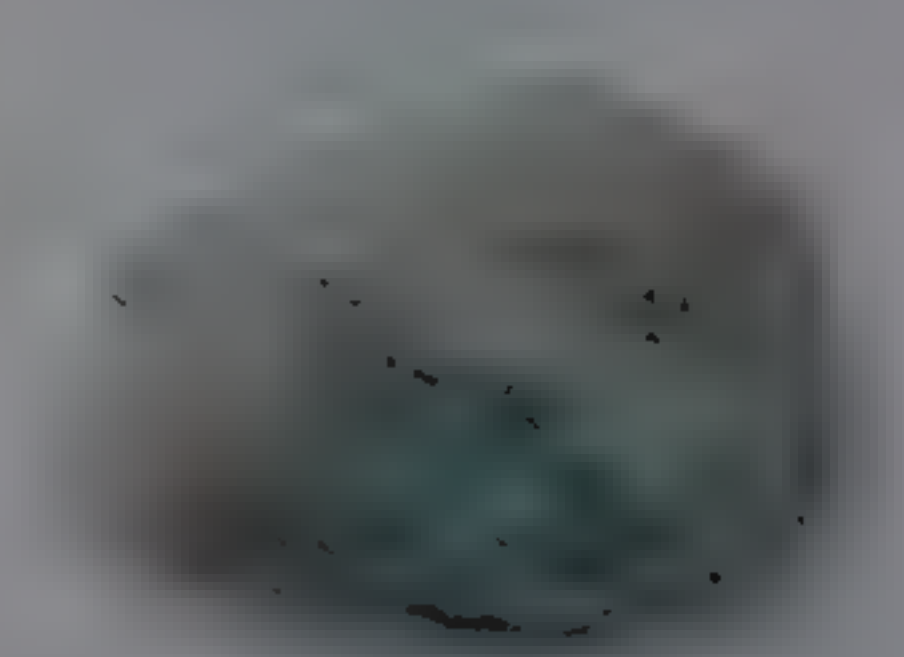
APATITE (5)



FELDSPAR (6–6½)



QUARTZ (7)



BERYL (7½–8)



CORUNDUM (9)



DIAMOND (10)

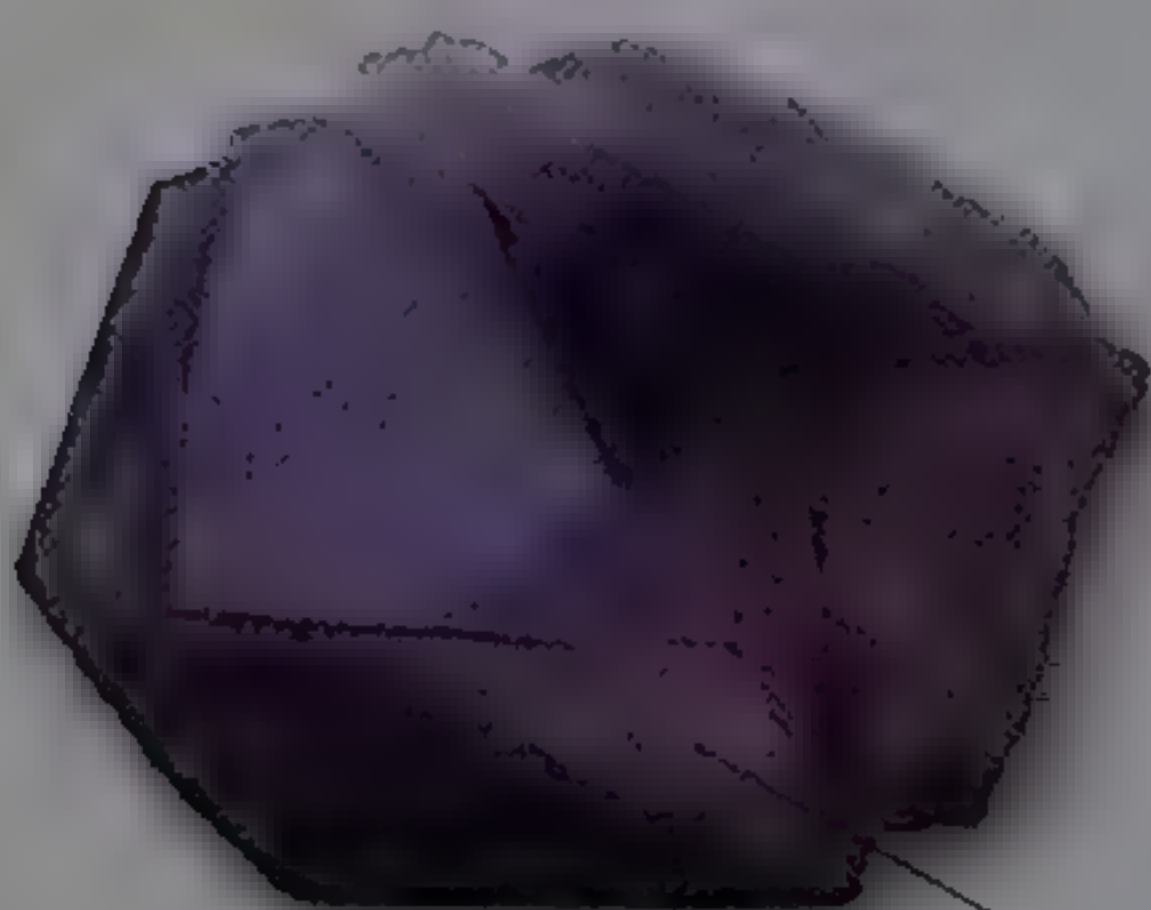
### Mohs scale of hardness

The Mohs scale measures hardness relative to 10 minerals of increasing hardness, from 1 (as soft as talc) to 10 (as hard as diamond).

## SPECIFIC GRAVITY

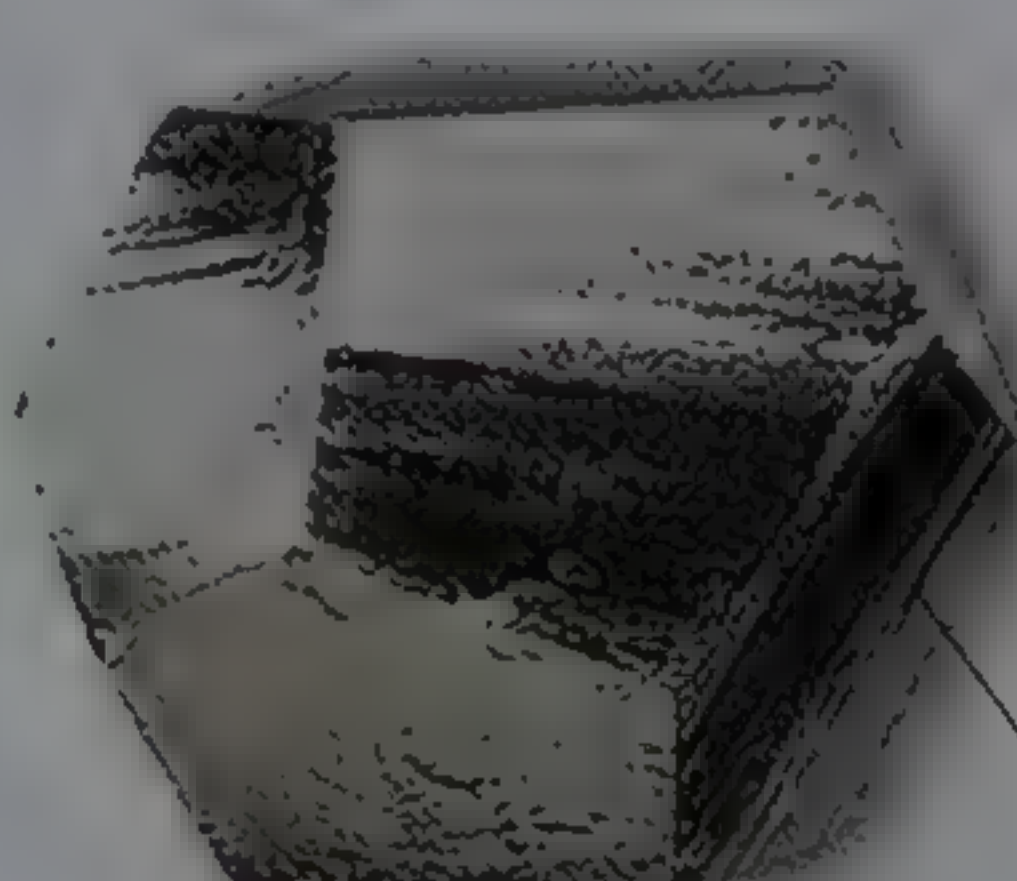
Specific gravity is a measure of the density of a substance. It is the ratio of the weight of the substance to the weight of an equal volume of water. For example, a mineral with a specific gravity of 2 is twice as heavy as water of the same volume. Specific gravity has two

important functions in the realm of gems. First, it is a characteristic that is easy to determine when attempting to identify a cut gem. Second, a number of gems have a higher-than-average specific gravity, which allows them to concentrate in placer deposits.



FLUORITE

cube  
face



PYRITE

### Relative specific gravity

The "feel" of the weight of a gem or its rough is referred to as relative specific gravity. In two stones of the same size, as shown here, the one with the higher specific gravity (pyrite) will feel "heavy."

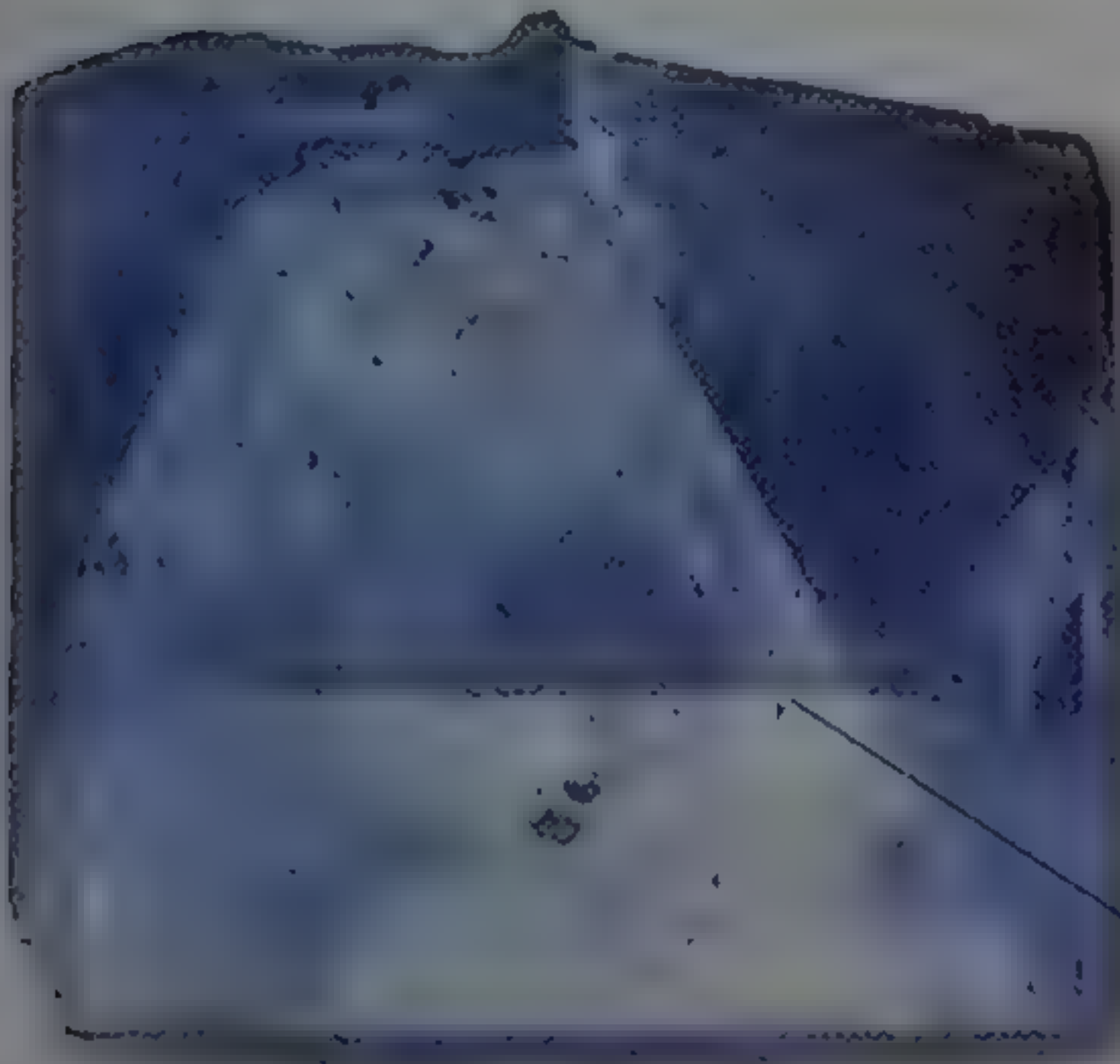
pyritohedron



## CLEAVAGE

Cleavage is the property of a mineral that causes it to break along flat, planar surfaces along the atomic layers, where the forces bonding the atoms are the weakest. Many gems have relatively strong bonds in all directions, but some

gems have cleavages in several directions. Some cleavage is very easy to trigger, and this affects the durability of the finished gem. Cut and polished gems with easily triggered cleavages can break if knocked sharply. A mineral's breakage across its atomic planes is called its fracture.



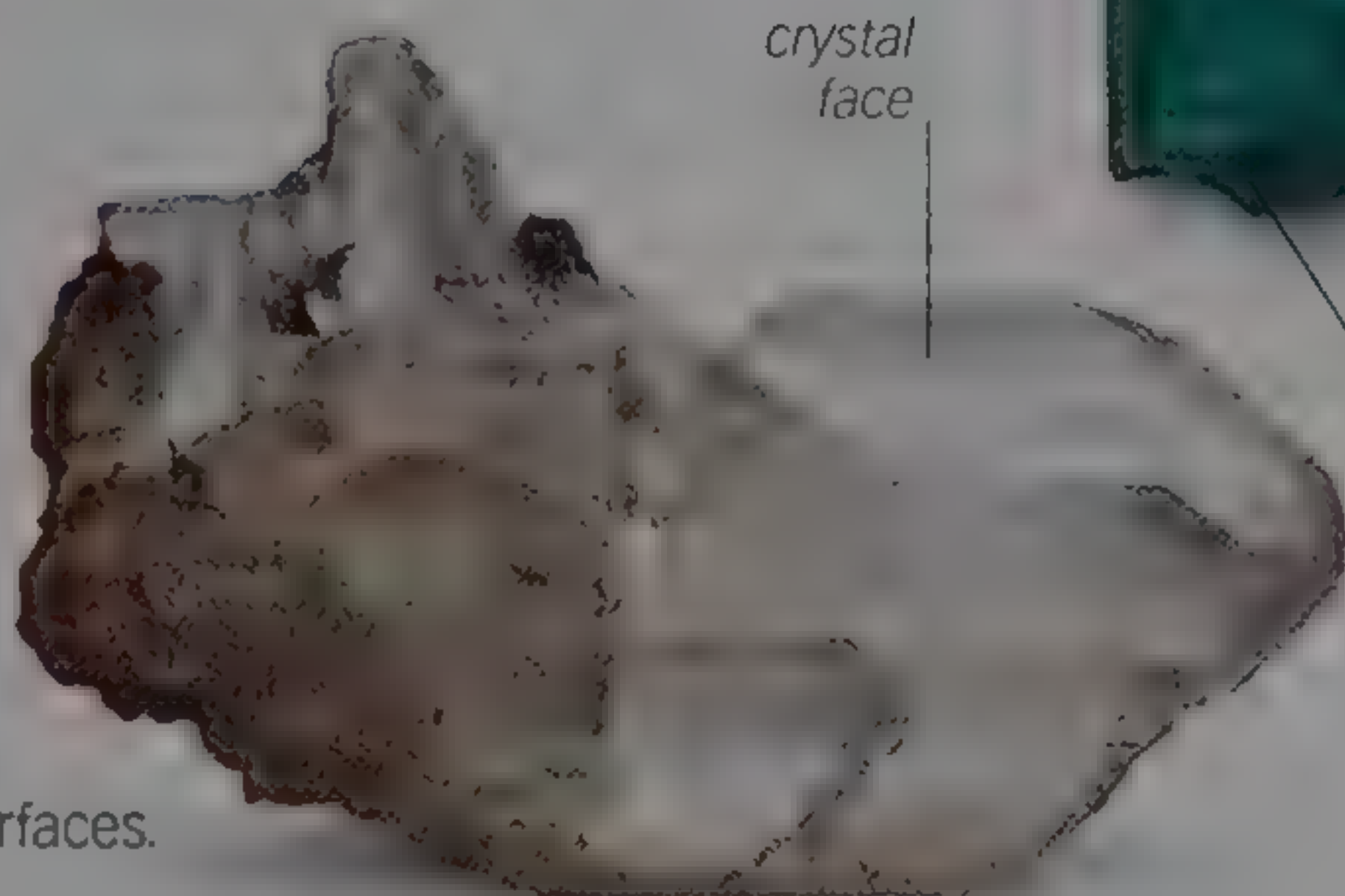
*cleavage plane*

### Perfect cleavage

If a mineral has perfect cleavage, the breakage occurs as a flat surface along an atomic plane where the bonds are weakest. Topaz exhibits perfect cleavage.

### Distinct cleavage

As seen in cerussite, distinct cleavage occurs when a mineral breaks along weakly bonded atomic planes but not in perfectly flat surfaces.



*crystal face*



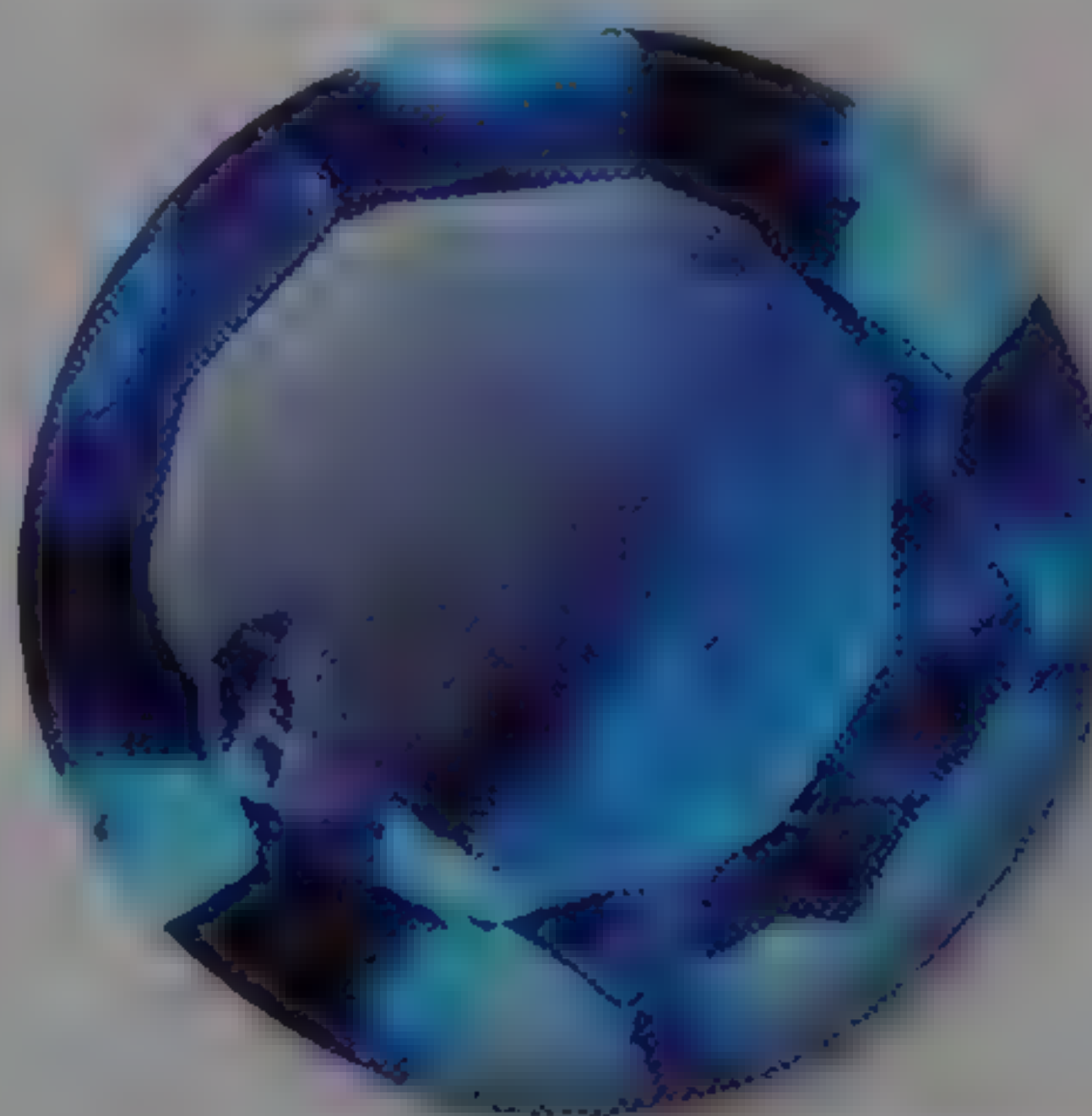
*broken base*

### Indistinct cleavage

This cleavage is produced when a mineral breaks along relatively well-bonded atomic planes, producing irregular breakage surfaces, as seen at the base of this aquamarine specimen.

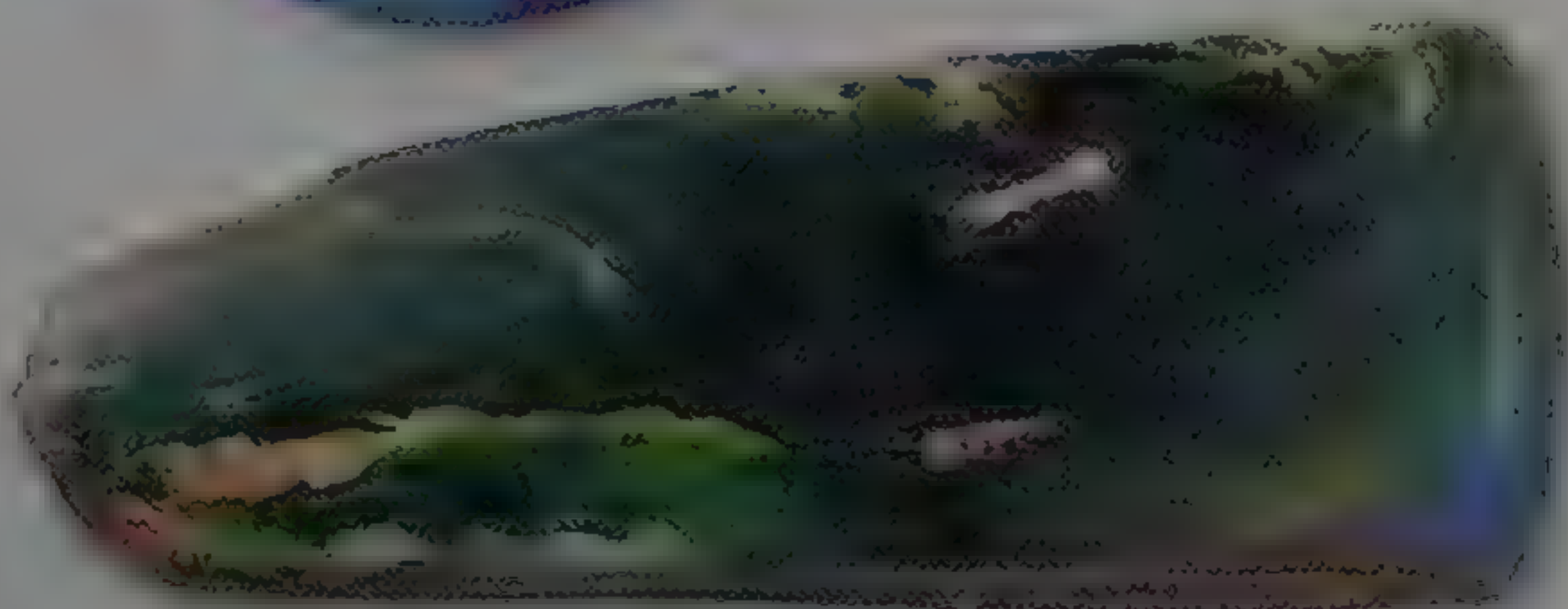
## TENACITY

The term tenacity refers to a set of physical properties that depend on the cohesive force between atoms in the mineral structures. In gemstones, tenacity affects durability. Brittleness is a type of tenacity that is particularly important, as it relates to a gem's tendency to chip. Most gemstones, including diamond, are brittle to a certain degree. Whether a stone will chip in the cutting process or when worn depends on the strength and direction of its atomic bonds. Gemstones made up of matted aggregates of small crystals, such as jade, are very tenacious. When gems are set, their mountings need to reflect their tenacity.



### Conchoidal fracture

Many gemstones have conchoidal fracture, where the breakage has a shell-like appearance. The chip in this haüyne gemstone shows conchoidal fracture.



### Uneven fracture

In minerals with uneven fracture, the broken surface is rough and irregular, with no evident pattern. Nephrite breaks with an uneven fracture.

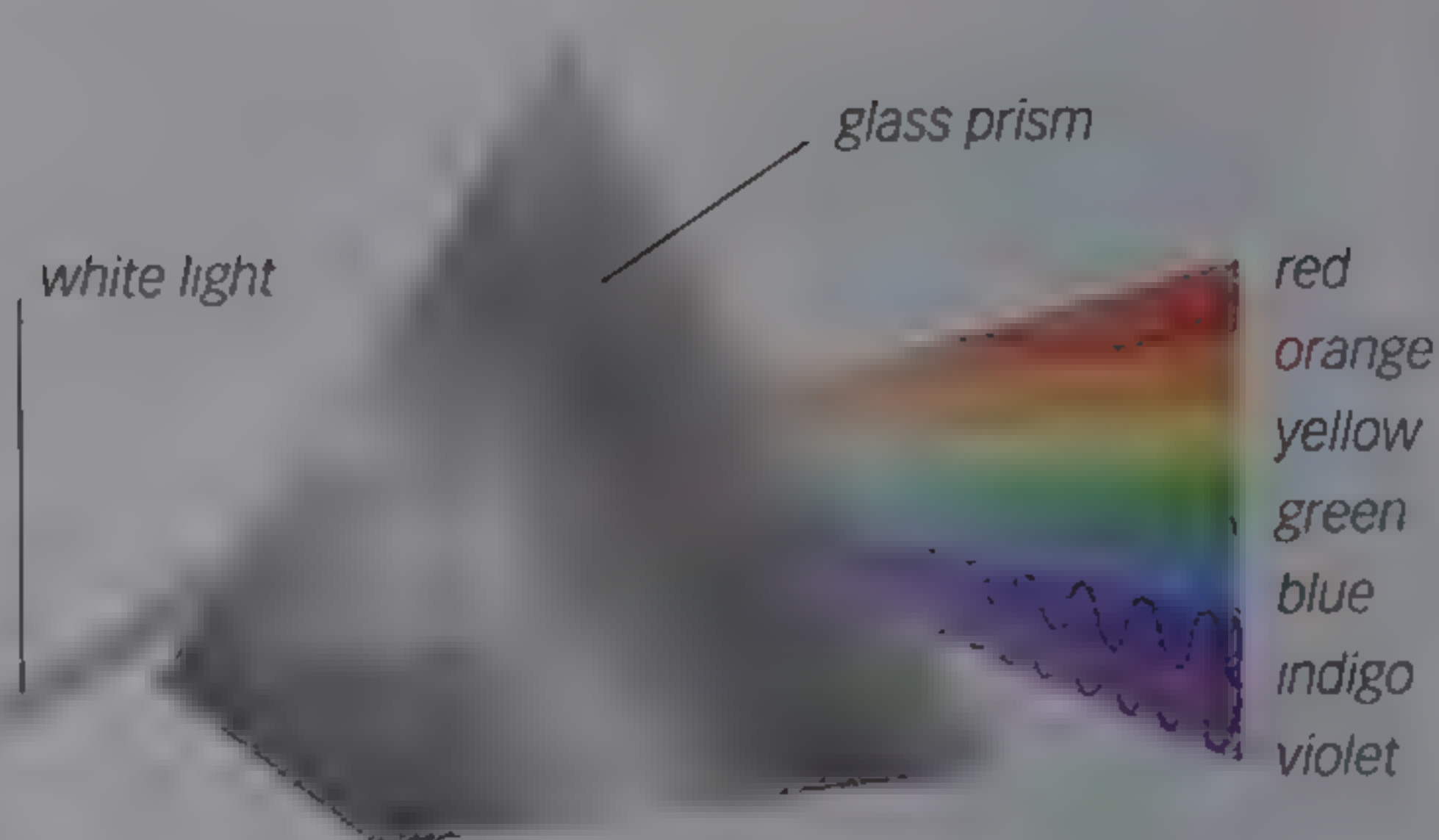


# OPTICAL PROPERTIES

Interaction with light is the essence of a gemstone. Light is the source of all color, sparkle, and beauty of the gem. Understanding the interaction between light and gemstone varieties is useful for gem identification.

## CAUSES OF COLOR IN GEMS

Along with durability, beauty is one of the prime qualities necessary for a gemstone. Color is an important part of a gemstone's beauty. In gems, color is caused by the absorption or refraction of light. White light is composed of many colors; when one or more of these are removed, the remaining light that emerges from the gem appears colored. The color may either be intrinsic to the gem itself or caused by the presence of trace elements that result in certain wavelengths being absorbed.



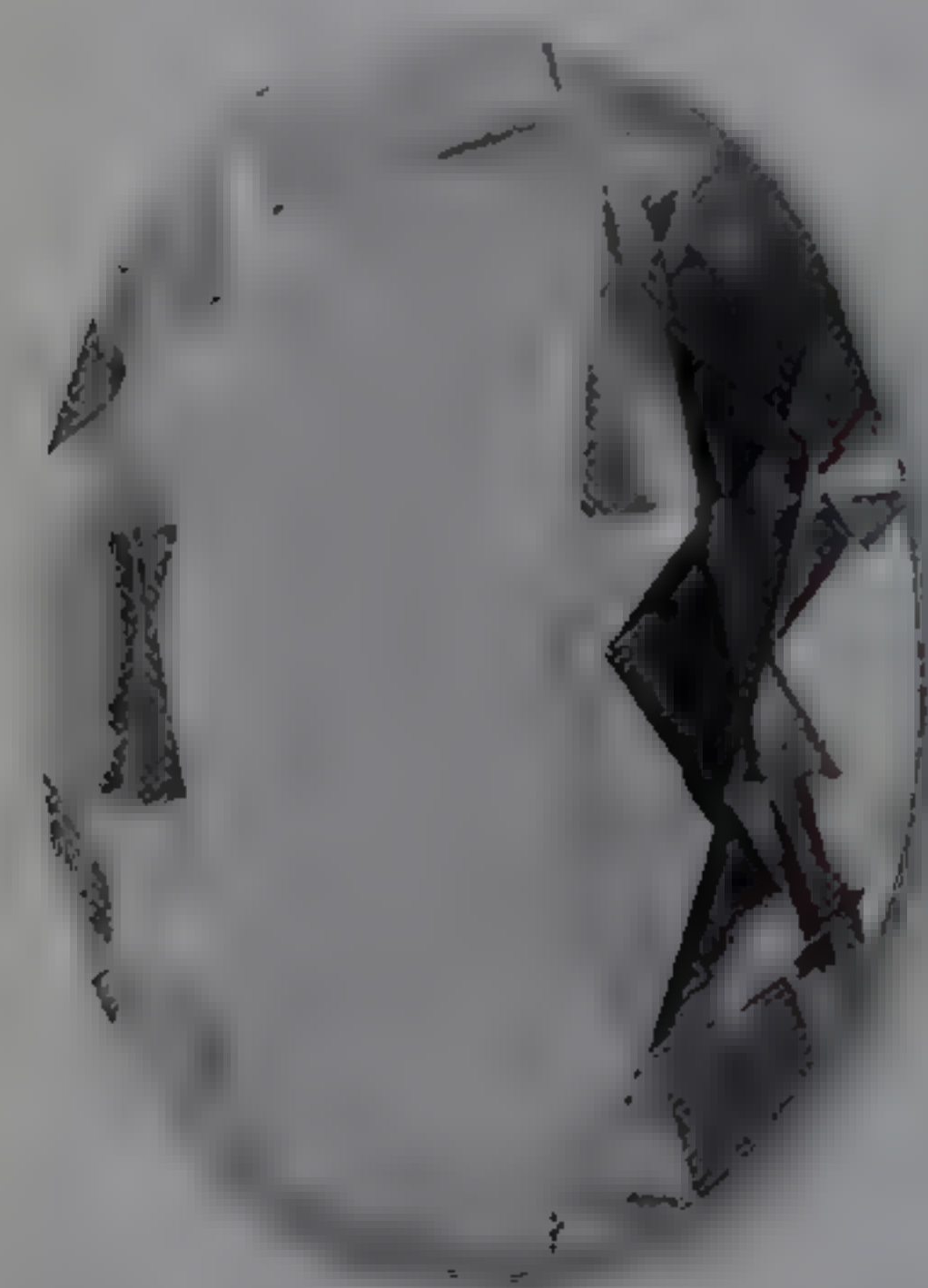
### Splitting light

When light passes through a prism, it separates into its constituent colors. Each color has its own wavelength and is consequently diffracted at a different angle.

## IDIOCHROMATIC AND ALLOCHROMATIC GEMS

The term idiochromatic (self-colored) is used for gems whose colors are intrinsic to the stone itself; for example, the bright blue of azurite and the green of malachite. These colors result from chemical elements that are essential constituents of the gem. In other gems, color is caused

by the presence of trace elements—elements that are not part of the chemical composition of the mineral. Gems that are colored in this way are known as allochromatic gems. For example, traces of chromium result in the color of ruby and emerald. However, chromium causes a different absorption in each of the two gems, leading to different colors.



ROCK CRYSTAL (QUARTZ)



CITRINE



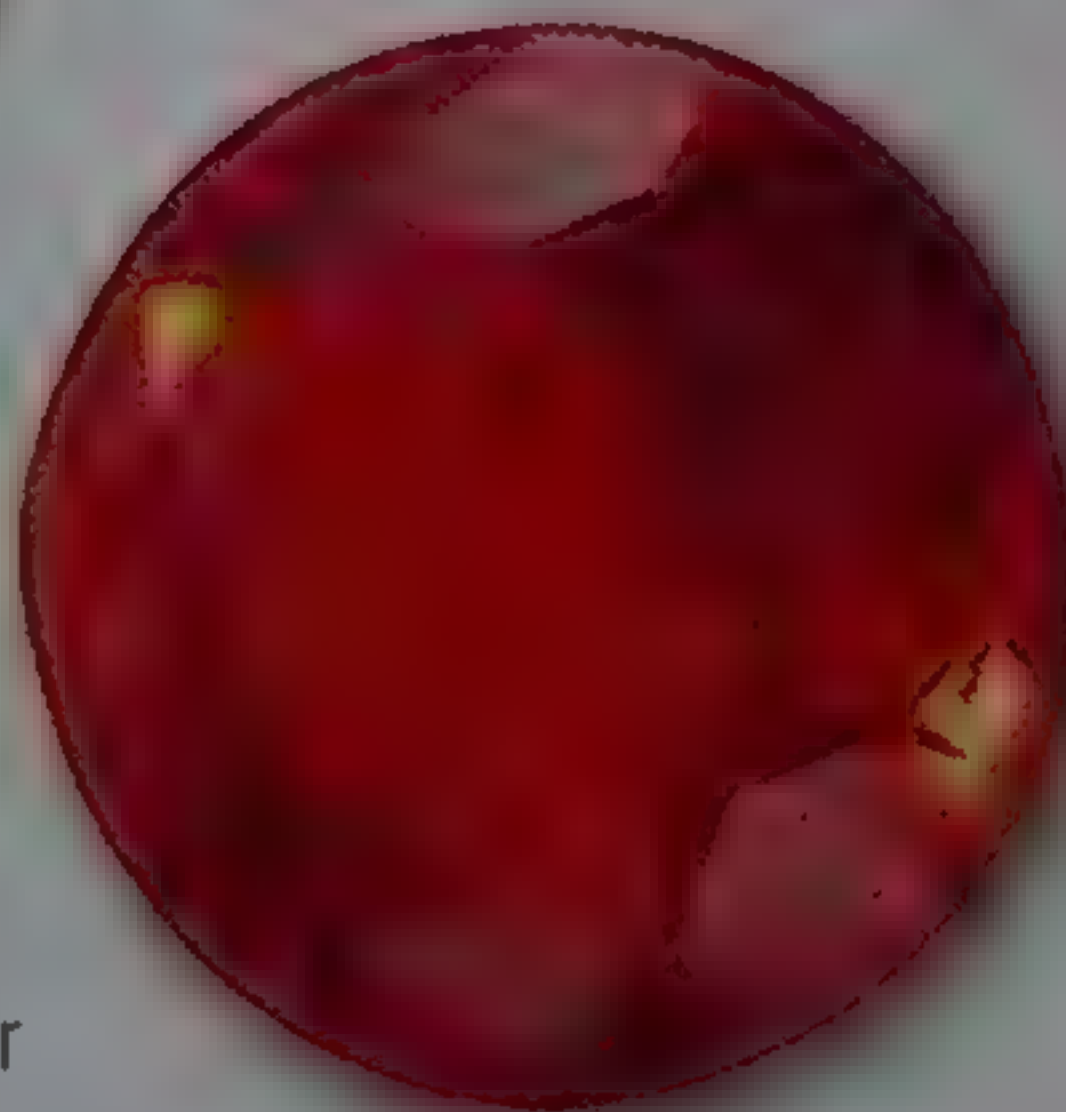
AMETHYST

### Allochromatic gems

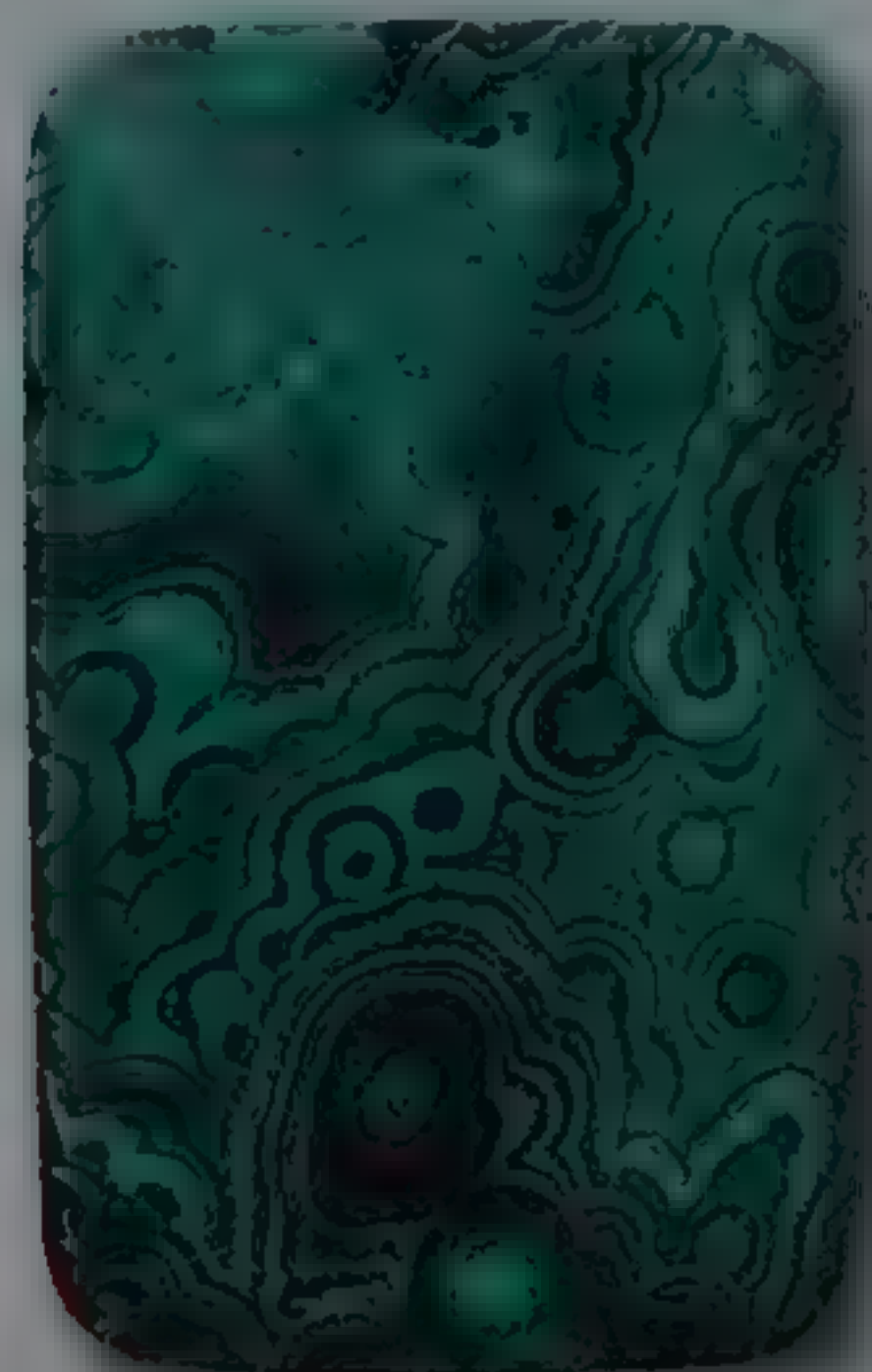
Amethyst and citrine are examples of allochromatic gems. Both are quartz varieties colored by trace elements. Amethyst is colored by traces of iron, and citrine by iron and natural irradiation.

### Idiochromatic gems

A manganese carbonate, rhodochrosite is naturally pink to red due to the presence of manganese. Malachite—a copper carbonate—is naturally green due to the presence of copper.



RHODOCHROSITE



MALACHITE



## PARTI-COLORING

Gems that exhibit different colors within the same stone are called parti-colored. The divisions between the colors can be abrupt or gradual. Gems with two colors are called bicolored and those with three, tricolored. Parti-coloring is a result of changes in the chemical medium in which a crystal grows or preferential absorption of different impurities by different growing crystal faces.

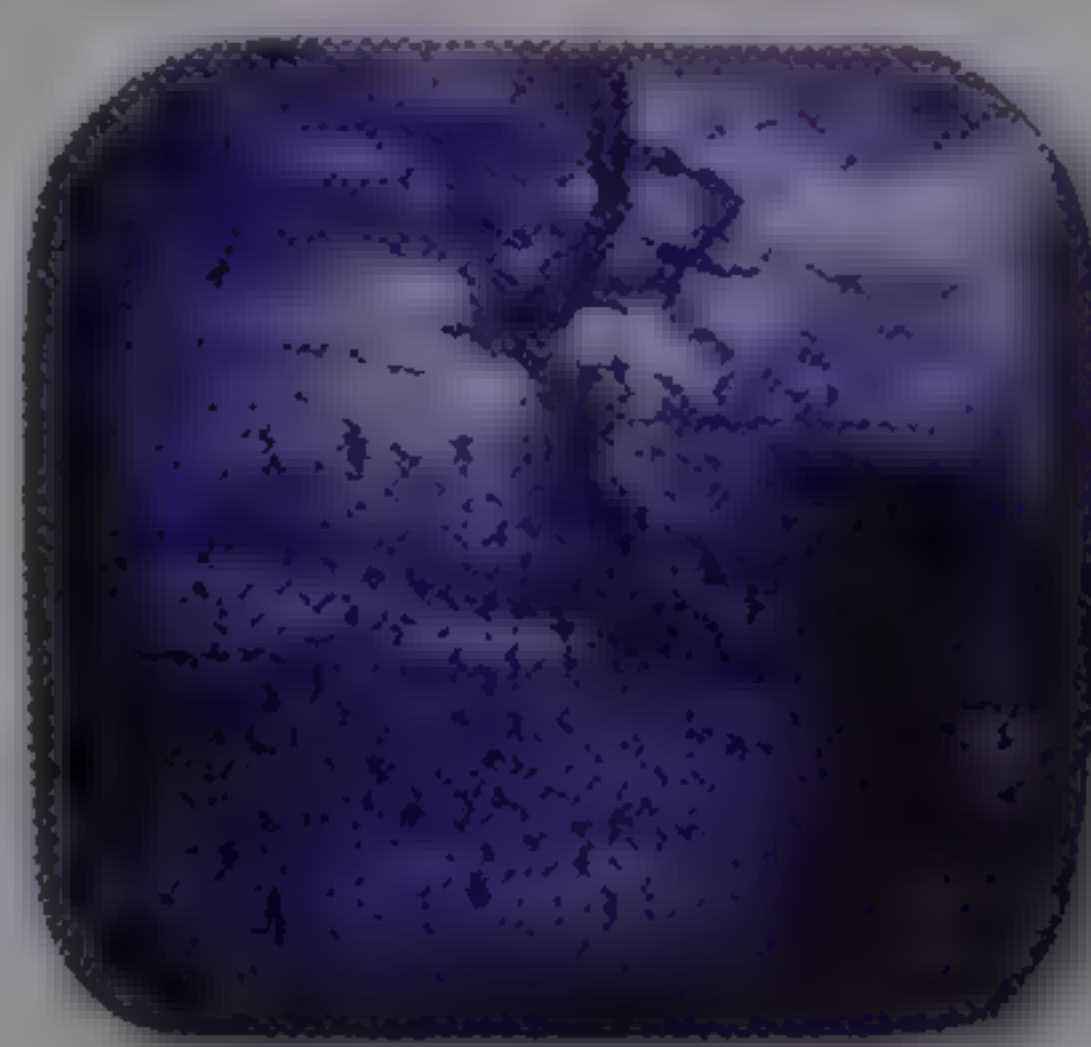


### Multicolored ametrine

Ametrine is a variety of quartz that has areas of both amethyst and citrine. Iron, the color-causing trace element, is present in two different chemical states.

## PLEOCHROIC GEMS

As white light passes through many gemstones, its colors are absorbed differently in different directions because of the way light interacts with the internal structure. As a consequence, a gemstone can appear different colors or shades when viewed from different directions. This effect is called pleochroism. Gem cutters orient pleochroic stones keeping in mind their most desirable color. Pleochroism is also an important aid for the identification of cut stones.



**IOLITE**  
(BLUE ASPECT)



**IOLITE**  
(COLORLESS ASPECT)

### Pleochroism in iolite

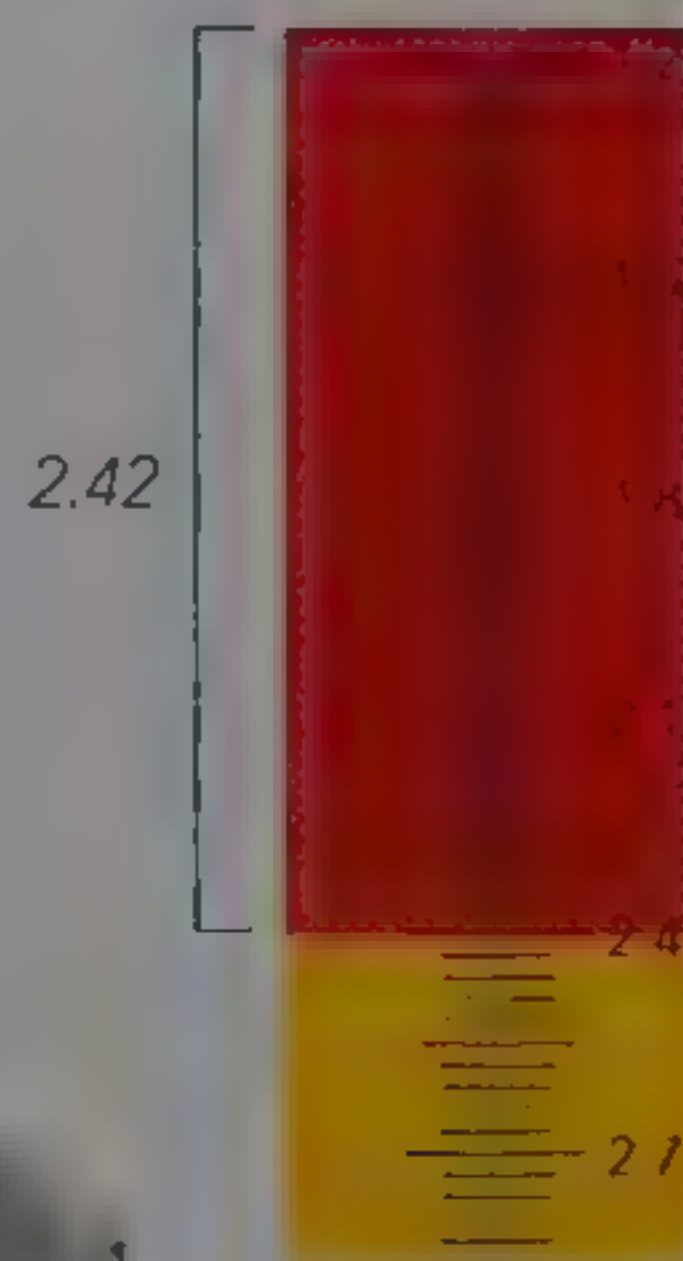
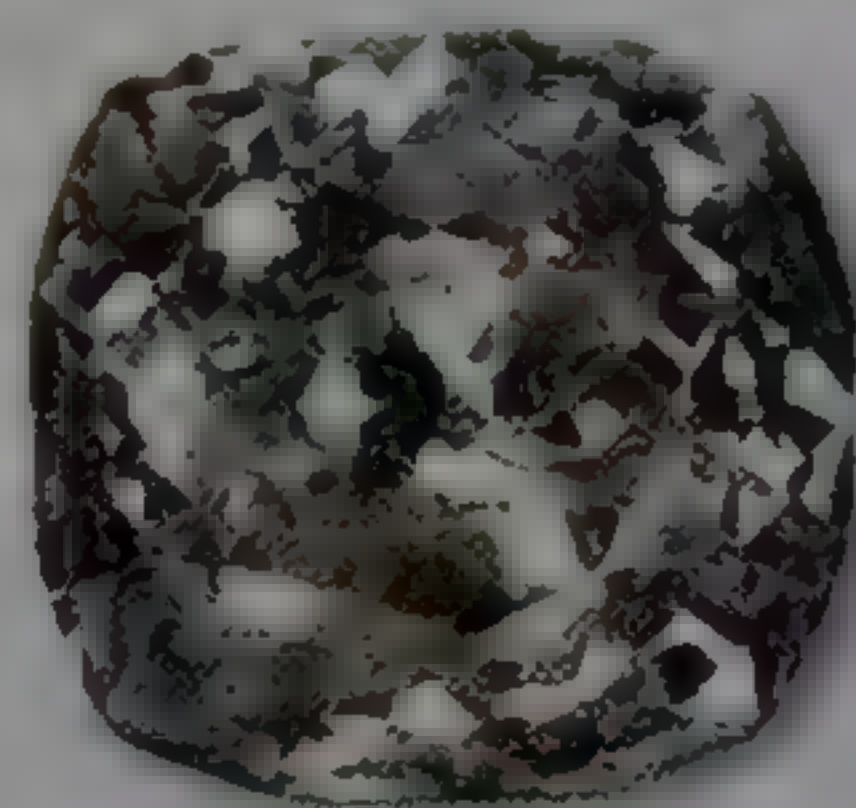
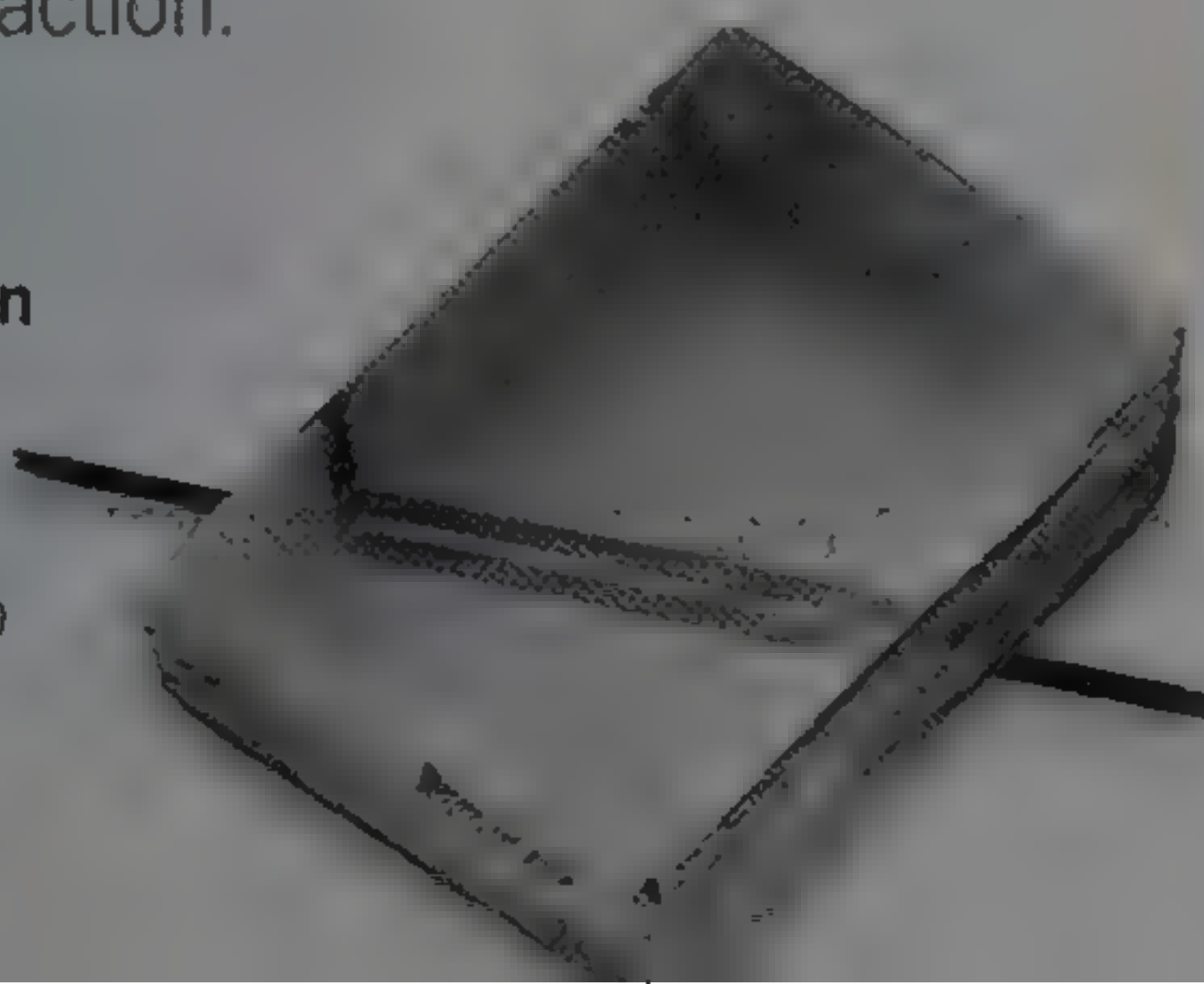
Iolite, a gem variety of the mineral cordierite, is strongly pleochroic. This rounded cube of iolite appears blue in one direction, but when rotated 90 degrees, it appears colorless.

## REFRACTIVE INDEX

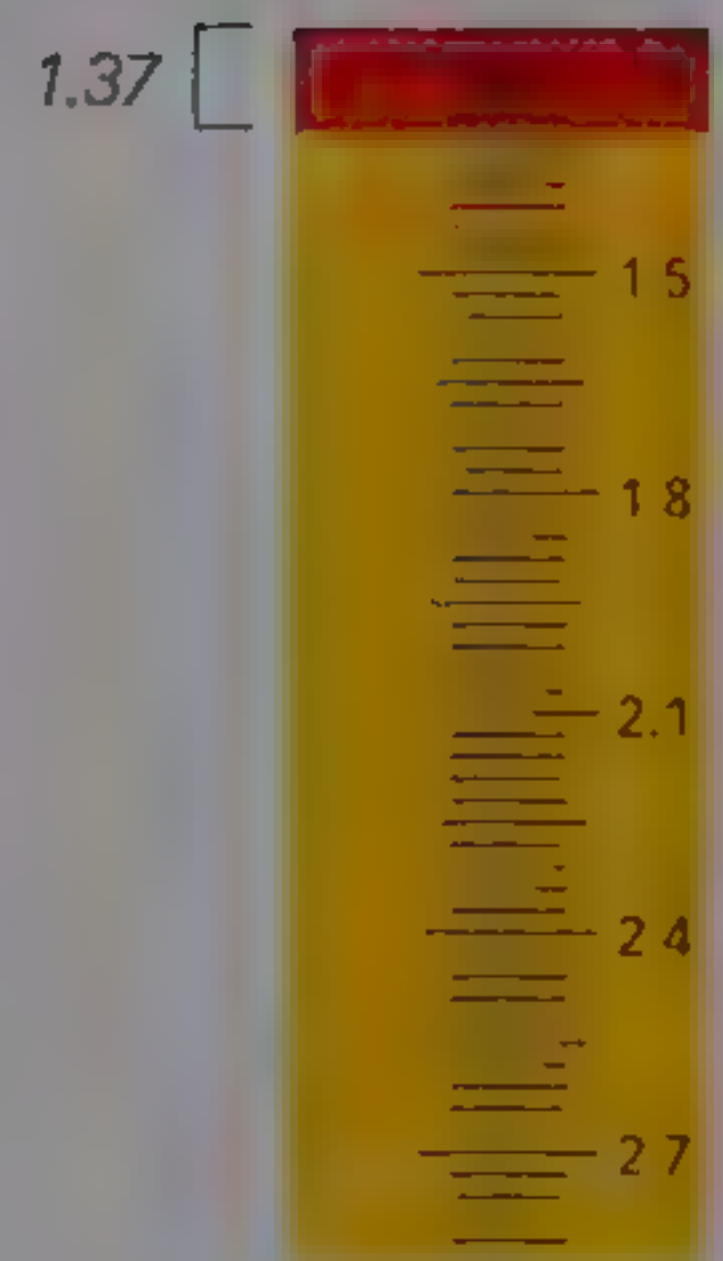
When light passes from air into a transparent or translucent gem, it changes velocity and direction, resulting in a phenomenon known as refraction. The extent of refraction is called the refractive index, measured as a ratio of the angle at which light strikes a stone and the angle at which the light bends as it passes through it. Gemstone minerals in the cubic system bend light equally in all directions; other crystal systems bend light in two directions—a phenomenon known as double refraction.

### Double refraction

This calcite rhomb illustrates double refraction. It refracts light at two different angles, thus creating a double image.



**DIAMOND**



**COMMON OPAL**

### Relative refractive indices

The high refractive index of diamond indicates high bending and splitting of light, resulting in its "fire." The lower refractive index of opal indicates a stone that lacks "fire" even when faceted.



## » LUSTER

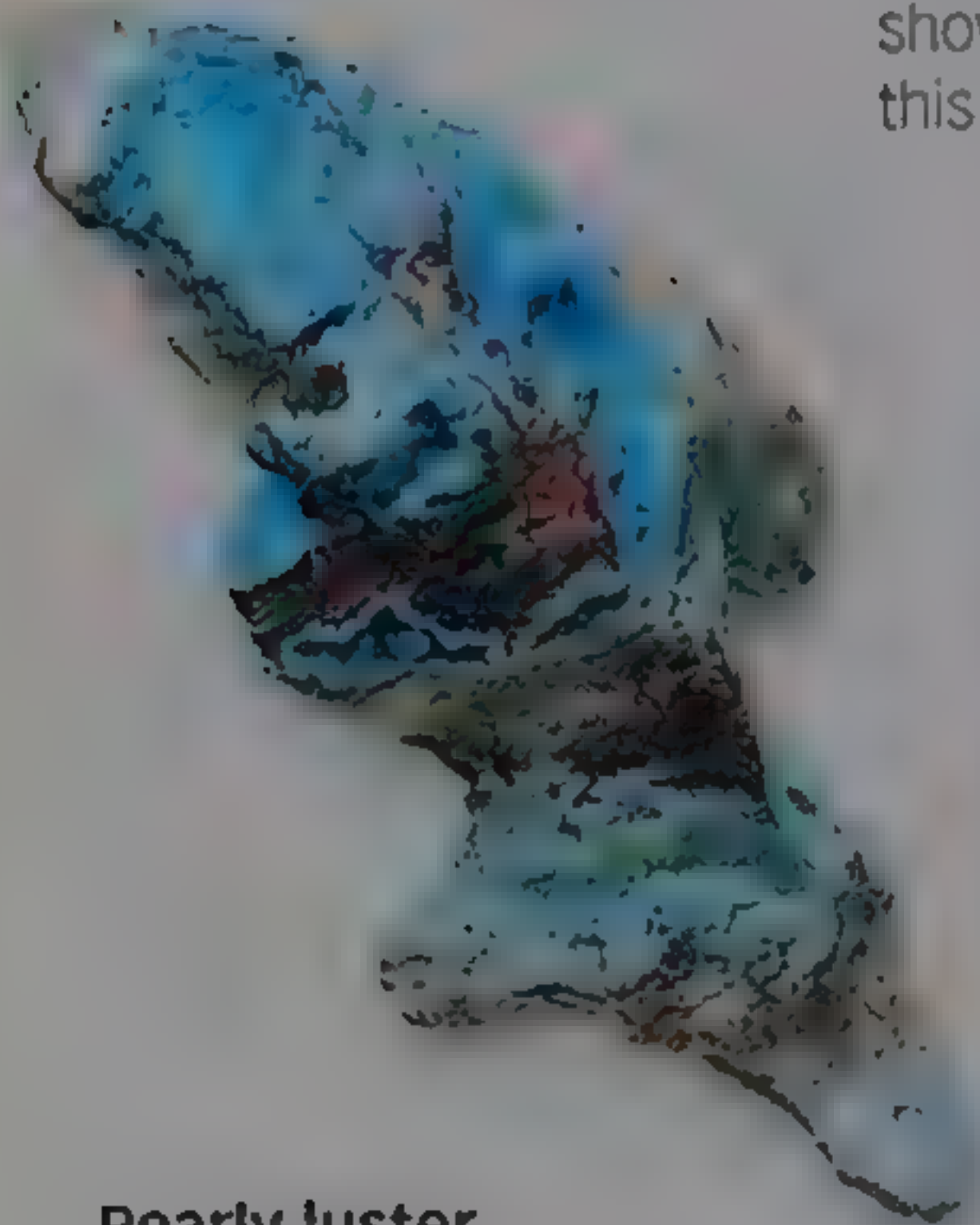
The luster of a gem or mineral is the appearance of its surface in reflected light. In general, there are two types of luster: metallic and nonmetallic. Precious metals have metallic luster and most gemstones, nonmetallic. Pyrite, for example, is a mineral with a metallic luster. There are several kinds of nonmetallic lusters.

### Waxy luster

Gems with a waxy luster have a surface appearance like that of a block of wax. Turquoise, shown to the right, is noted for this type of luster.

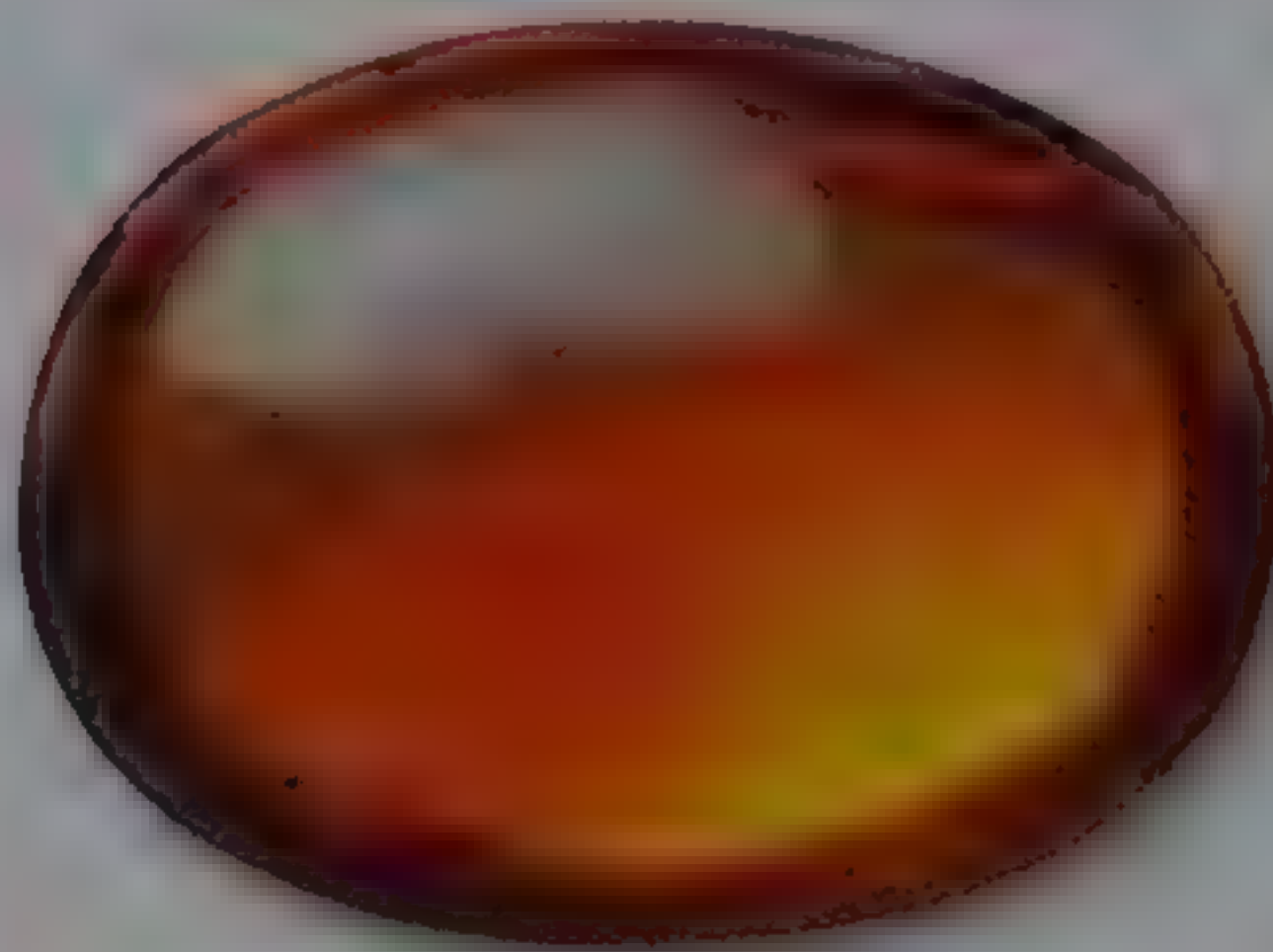


gold inlay



### Pearly luster

A gem with pearly luster has a surface like that of pearl or mother-of-pearl. Apart from these organic gems, smithsonite (shown above) also has pearly luster.



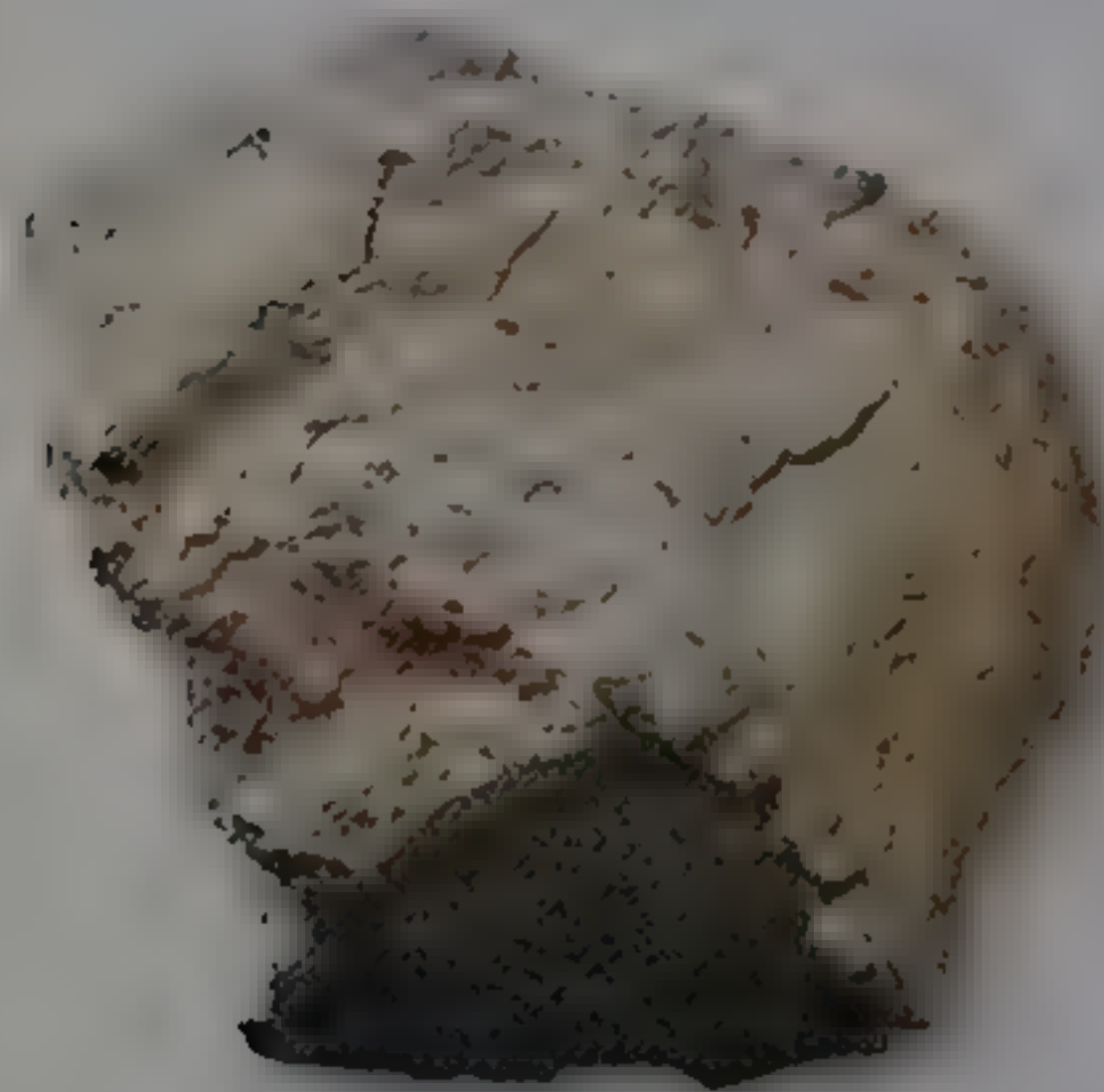
### Resinous luster

Gems with a resinous luster have the appearance of a piece of resin. Amber has a classic resinous luster.



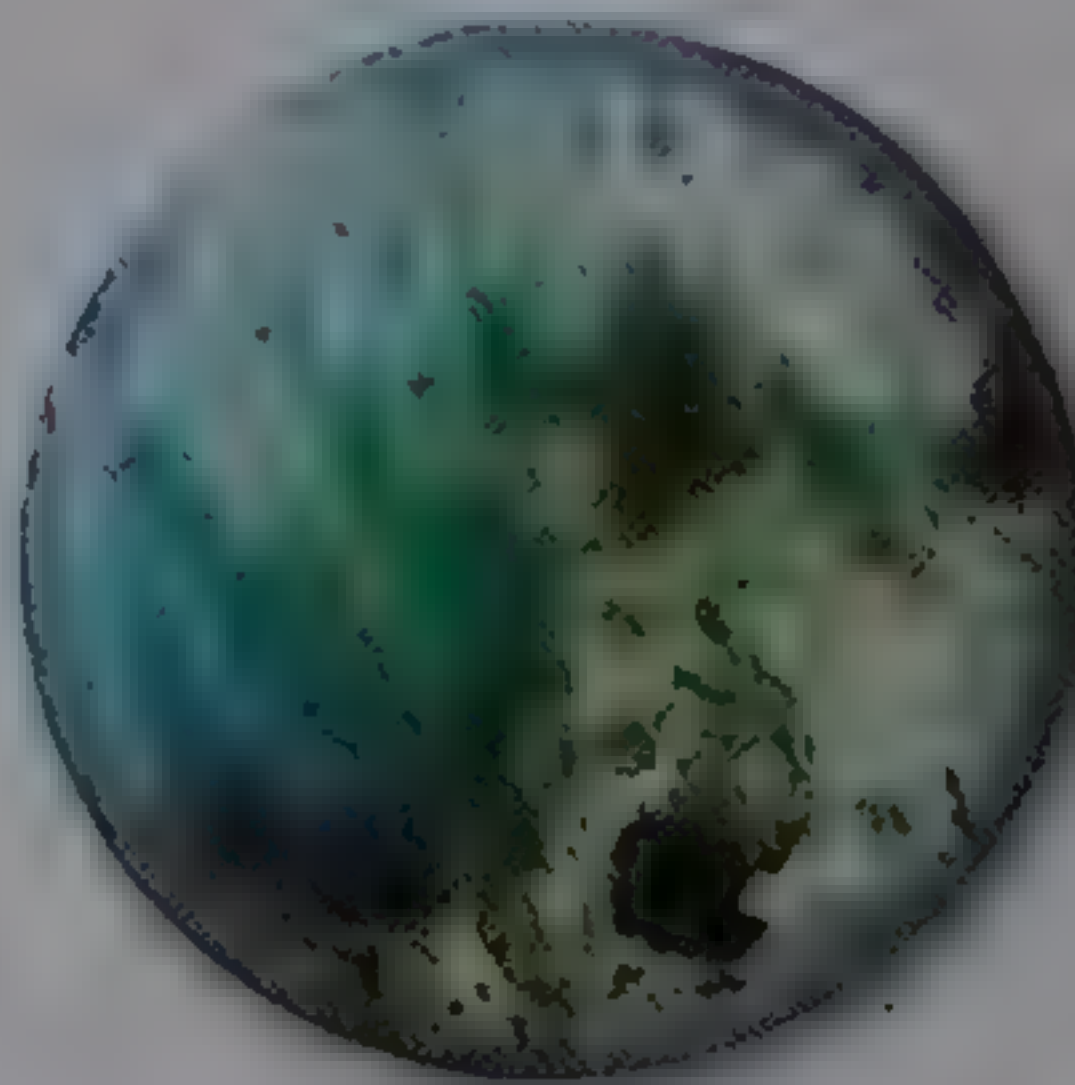
### Silky luster

As seen in this specimen of satin spar gypsum, silky luster is a sheen like that on the surface of a bolt of silk or satin.



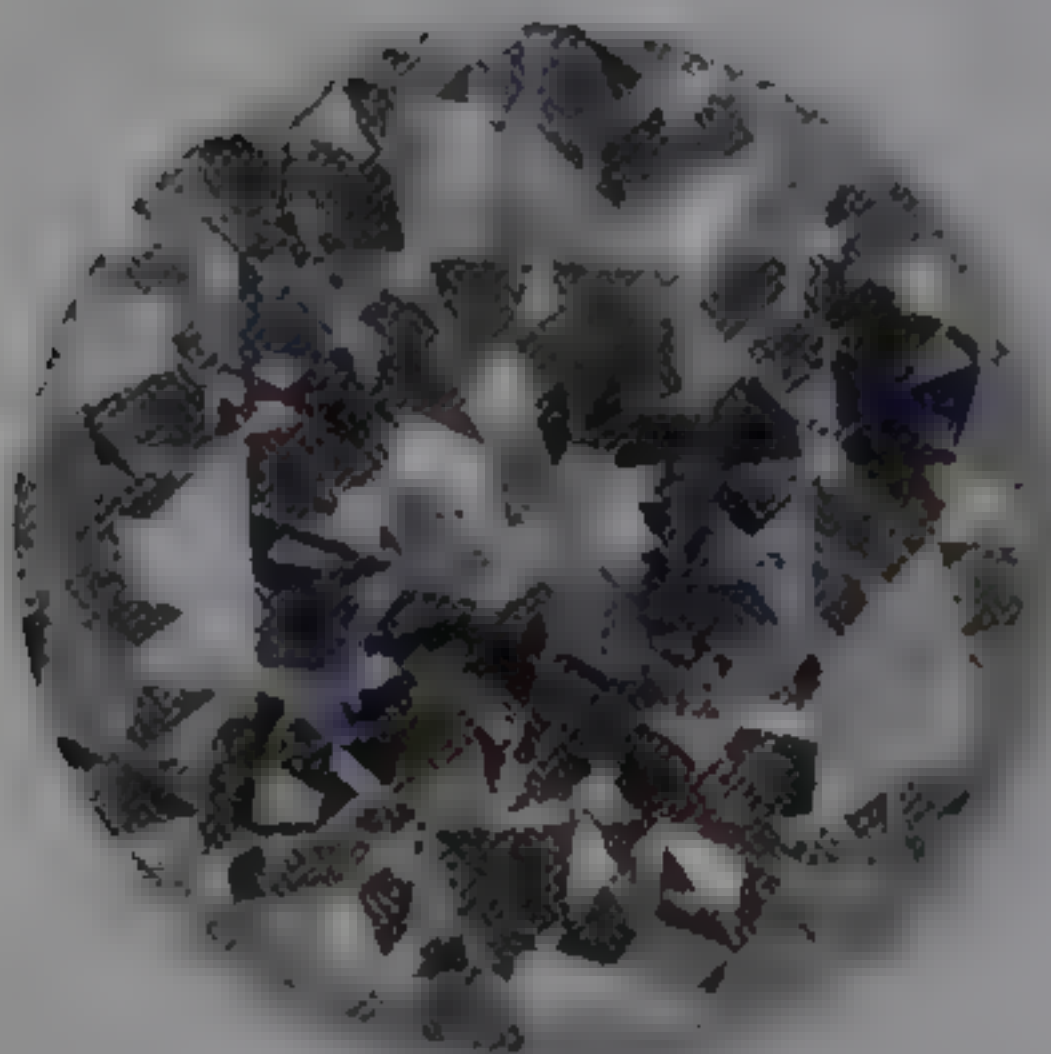
### Earthy luster

The nonlustrous appearance of raw earth or freshly broken, dry soil, as seen in this specimen of meerschaum, is known as earthy luster.



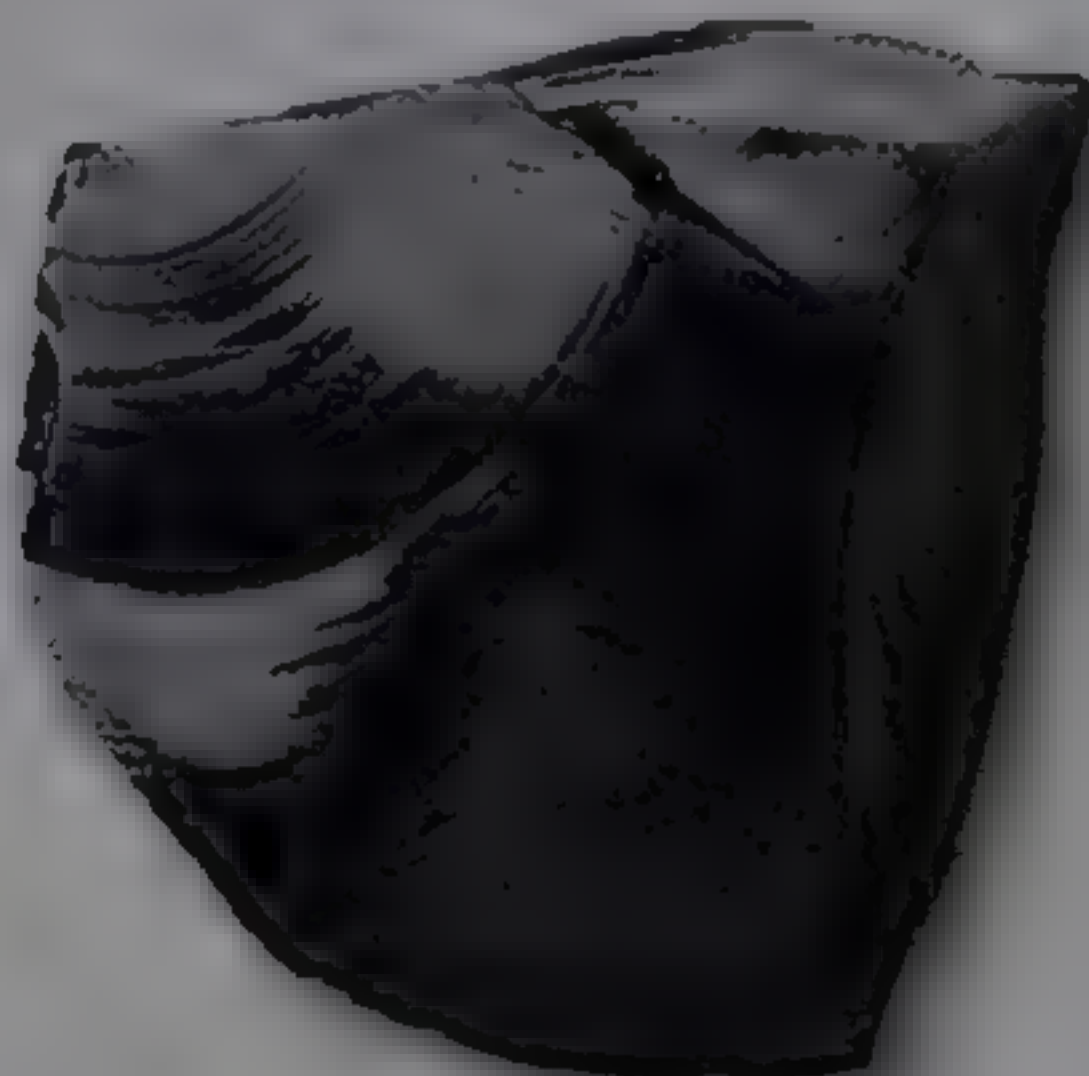
### Greasy luster

Stones that exhibit this uncommon kind of luster appear to be coated with a thin film of oil. Jade has a greasy luster.



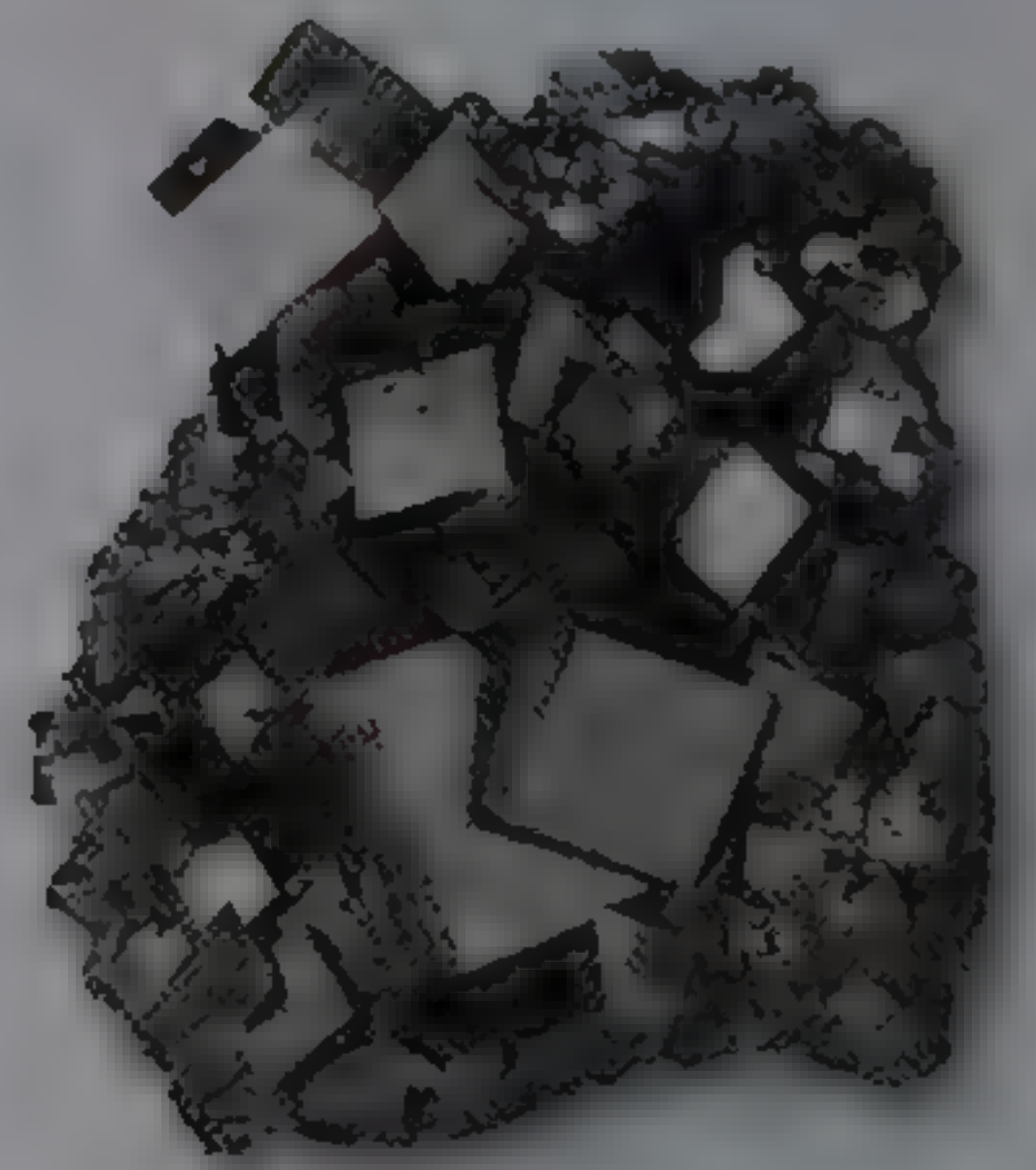
### Adamantine luster

A relatively uncommon type of luster, adamantine refers to the brilliant luster of diamond. Apart from diamond, it can be seen in some zircons and in a few other gems.



### Vitreous luster

Many gems exhibit vitreous luster, which resembles the surface of glass. This piece of obsidian perfectly illustrates vitreous luster on its broken surfaces.



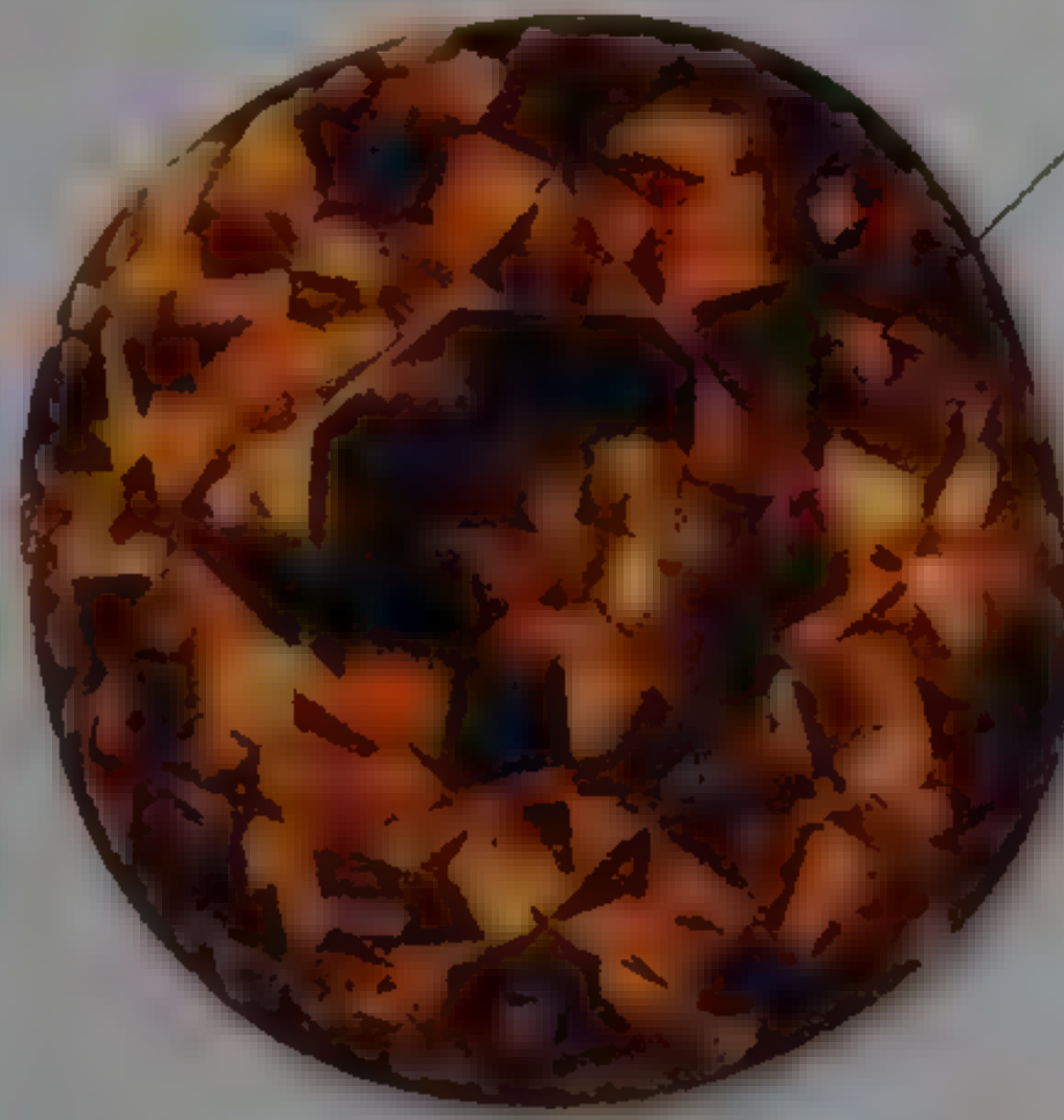
### Metallic luster

Metallic luster occurs when light is reflected on an untarnished metal surface. It is the luster of precious metals and of some gems and minerals, such as the pyrite specimen seen here.



## FIRE

The term fire is used for the flashes of light that can be seen when a gemstone is moved. As with a prism, when white light enters a gem, its component colors are separated, or dispersed. The greater the dispersion of white light, the greater the fire. The refractive index (see p.21) is a measure of dispersion.



good color  
dispersion

### Faceted zircon

Zircon has a high refractive index and thus shows good fire. It is also doubly refractive, with the pavilion facets, as seen in this specimen, showing doubling.

## INTERFERENCE

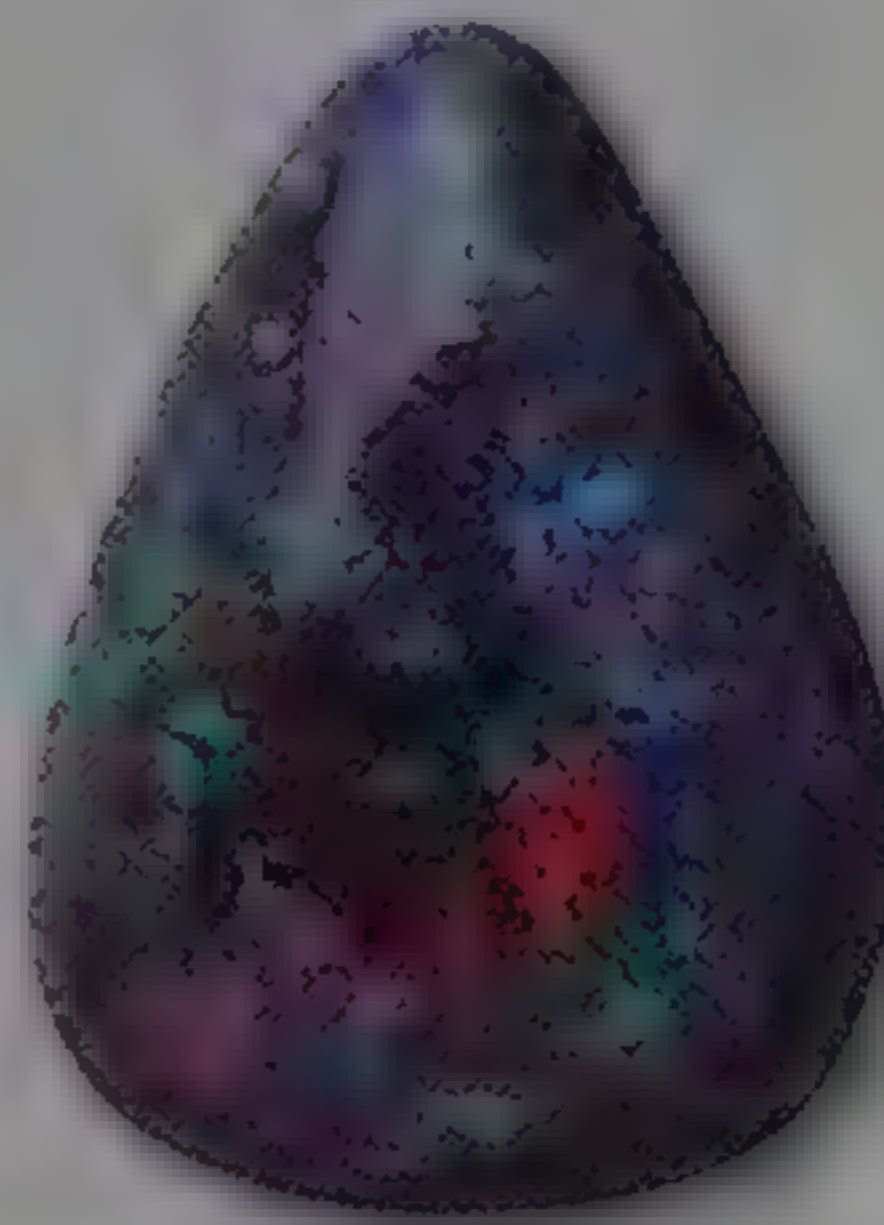
The internal structures of a gemstone can cause interference between the light rays passing through it. For example, labradorite is composed of thin layers of plagioclase feldspar. When light passes through these layers, it is reflected from both their upper and lower surfaces. As the rays travel different distances, some waves are enhanced when the wave crests correspond, producing color.

The colors depend on which wavelengths are enhanced. In other instances, the waves cancel each other.



### Adularescence

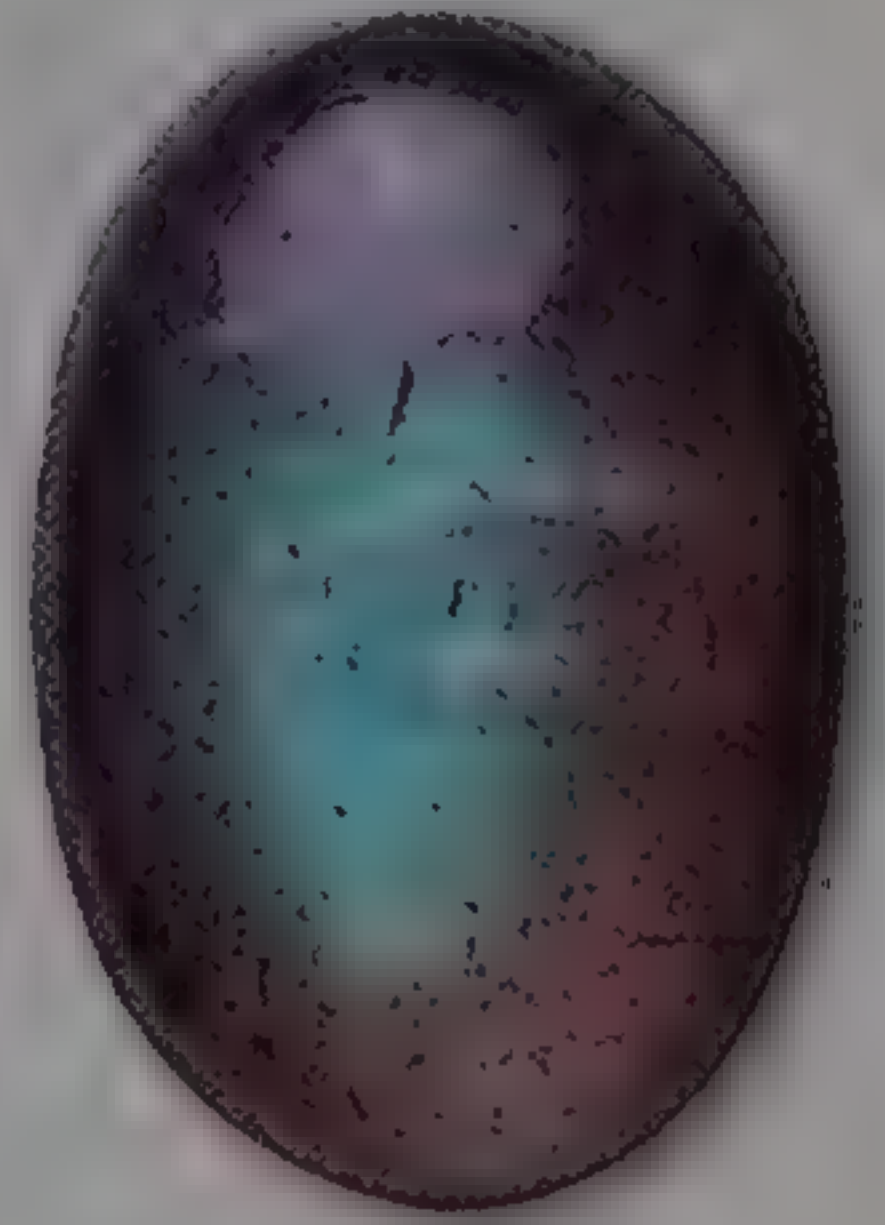
Moonstone contains thin layers of different feldspars. When each of these layers reflect light, a shimmering effect called adularescence is produced just below the surface.



### PRECIOUS OPAL

### Iridescence

Precious opal is composed of regular-sized spheres of silica. Light is scattered by the spaces between the spheres, and colors are created where wave crests coincide. Different sphere sizes create different colors.



### LABRADORITE

## THE CAT'S EYE AND STAR EFFECTS

Both stars and cat's eyes result from chatoyancy—the reflection of light from microscopic inclusions of other minerals within the gemstone. A common cause of chatoyancy is the presence of microscopic needles of the mineral rutile. Star stones are cut *en cabochon* with the dome of the cabochon coinciding with the point of intersection of the rutile crystals.



### SAPPHIRE

### Chatoyancy

Whether a gemstone produces a star or a cat's eye depends on the orientation of the inclusions of other minerals within the gemstone.



### CAT'S EYE CHRYSOBERYL

## SPECTROSCOPY

A spectroscope is used to examine light passing through a gemstone. Spectroscopes have a small slit to admit light. The gem is placed between a light source and the slit, and a spectrum is

produced as light enters the stone. Dark bands appear in the spectrum where various wavelengths are absorbed by the stone. These bands are characteristic of various chemical elements and help determine the gem's chemical makeup.



# WHERE GEMSTONES ARE FOUND

There is scarcely a country where gems are not found. Some localities are tiny, producing mere handfuls; others produce tons of specimens on an industrial scale. New deposits are discovered regularly, keeping the gem market supplied with new material.

## WHERE GEMSTONES ARE FOUND

Nearly 100 rocks and minerals and at least half a dozen organic materials are used as gemstones. While some countries have only a few small-scale gem sites, others have numerous large deposits of gemstones. The map shown here indicates some of the key deposits of many major gemstones. Given the scale of the map, the deposits have not been shown in their exact localities. In many instances, several varieties of gemstones or precious metals are sourced from the same locality. As a result of this, the symbols for the gemstones have been placed in the general area where the gemstones are found.

### Gem localities

This map shows only the key deposits of major gemstones. Although no deposits are shown for some countries, it does not necessarily mean that there are no gems to be found there.

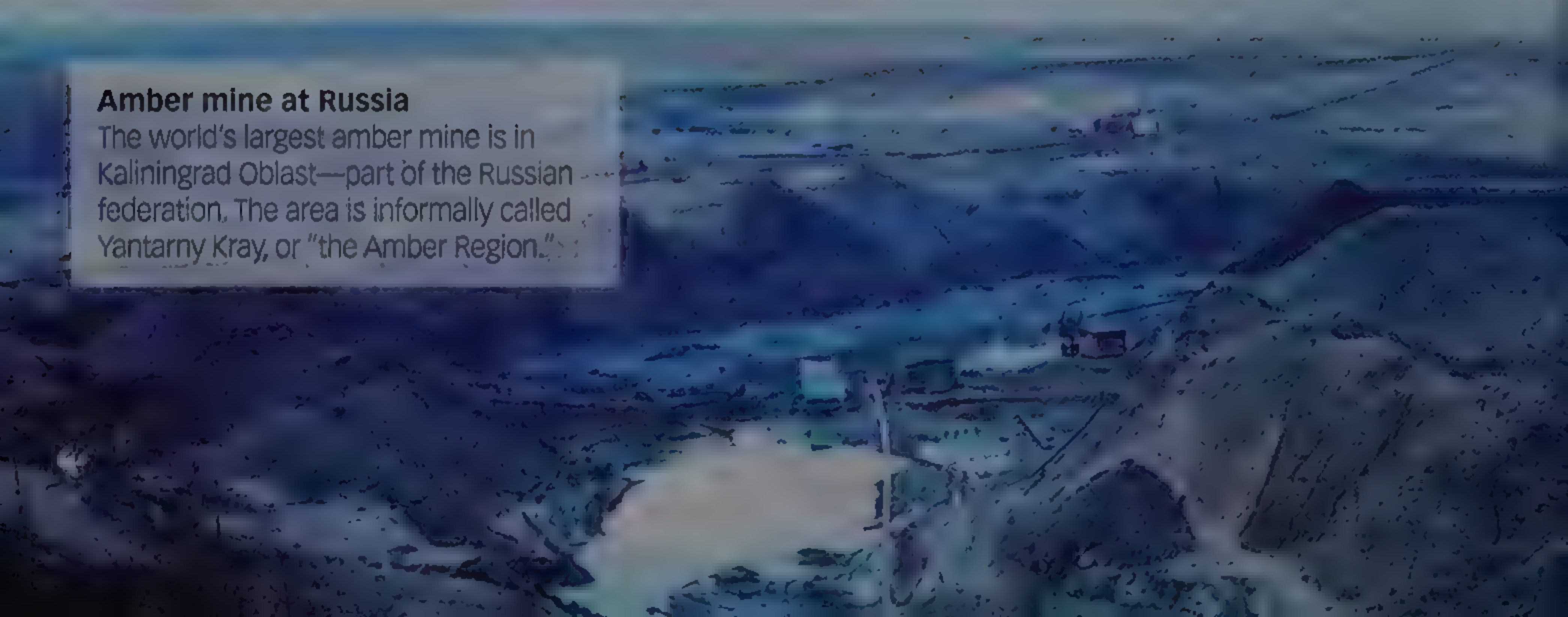


### KEY

DIAMOND	SAPPHIRE	AMBER	AQUAMARINE
RUBY	EMERALD	TURQUOISE	TOURMALINE
TOPAZ	GOLD	ZIRCON	SPINEL
AMETHYST	JADE	PERIDOT	GARNET

### Amber mine at Russia

The world's largest amber mine is in Kaliningrad Oblast—part of the Russian federation. The area is informally called Yantarny Kray, or "the Amber Region."





**Mining emeralds at Colombia**

Miners can be seen searching for emeralds in a mine in Muzo, Colombia. Although emerald deposits have recently been discovered elsewhere, Colombia remains the world's major supplier of the gem.





# MINING GEMSTONES

Gems are recovered in two ways: from the rocks in which they formed or from weathered rock debris. The first method is called hard-rock mining, while the second is called placer mining, in which gems are recovered from a concentration in a stream or beach deposit.

## ANCIENT GEM MINING

Precious stones have been mined since antiquity. Lapis lazuli was mined in Afghanistan about 7,000 years ago, turquoise mining started on the Sinai Peninsula 5,000 years ago, and emeralds were mined in Egypt at the same time. Ancient mining techniques were quite efficient. Panning and sieving of stream gravels continues to be used today. Digging of decomposed gem veins has changed only in terms of the tools used.



**Egyptian goldsmiths at work**

In this wall painting from the tomb of the sculptors Ipuky and Nebamun (c 1390–60 BCE), goldsmiths are weighing and smelting gold and presenting gold jewelry.

## HARD-ROCK MINING

Unless the gems are highly valuable, their concentration in the rocks in which they formed rarely justifies the extensive and expensive methods required to extract them. Although a large percentage of diamond is recovered from placers, it is also mined from “pipes” of kimberlite rock in which it formed. Solid kimberlite is mined by the usual hard-rock methods of drilling and blasting. The rock is crushed and the diamonds are extracted. Other examples of gems recovered through hard-rock mining are tourmaline, topaz, emerald, sapphire, ruby, aquamarine, opal, turquoise, and lapis lazuli. Most of these are mined on a small scale using basic tools.

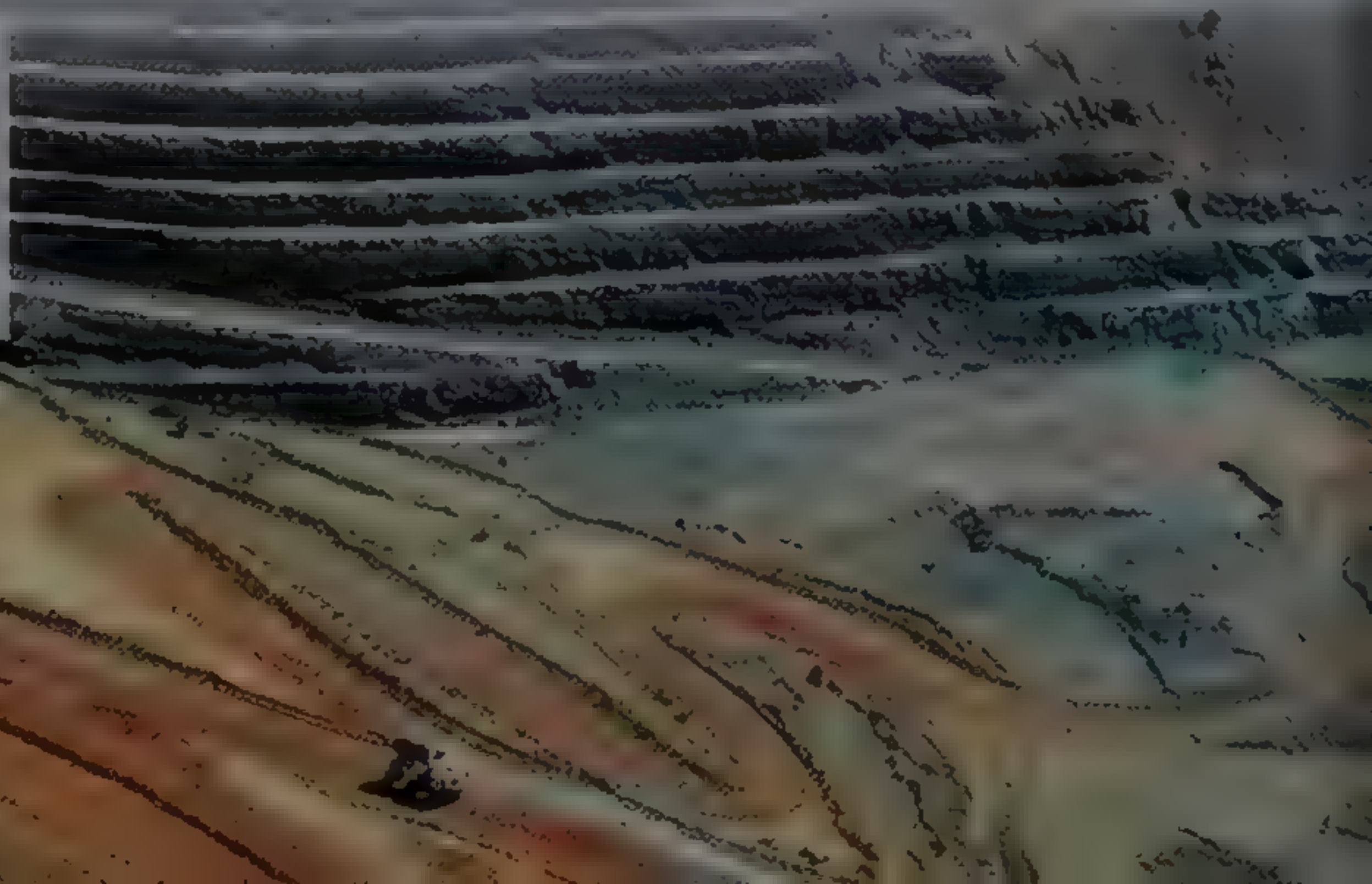


**Drilling for gold**

The process of recovering precious metals from hard rock is the same as recovering gems. Holes are drilled in the rock and explosive charges are placed.

### Open-cast mine

Large deposits of diamonds have been discovered in Australia. This mine at Argyle is a huge open-cast operation within a diamond pipe.





## PLACER MINING

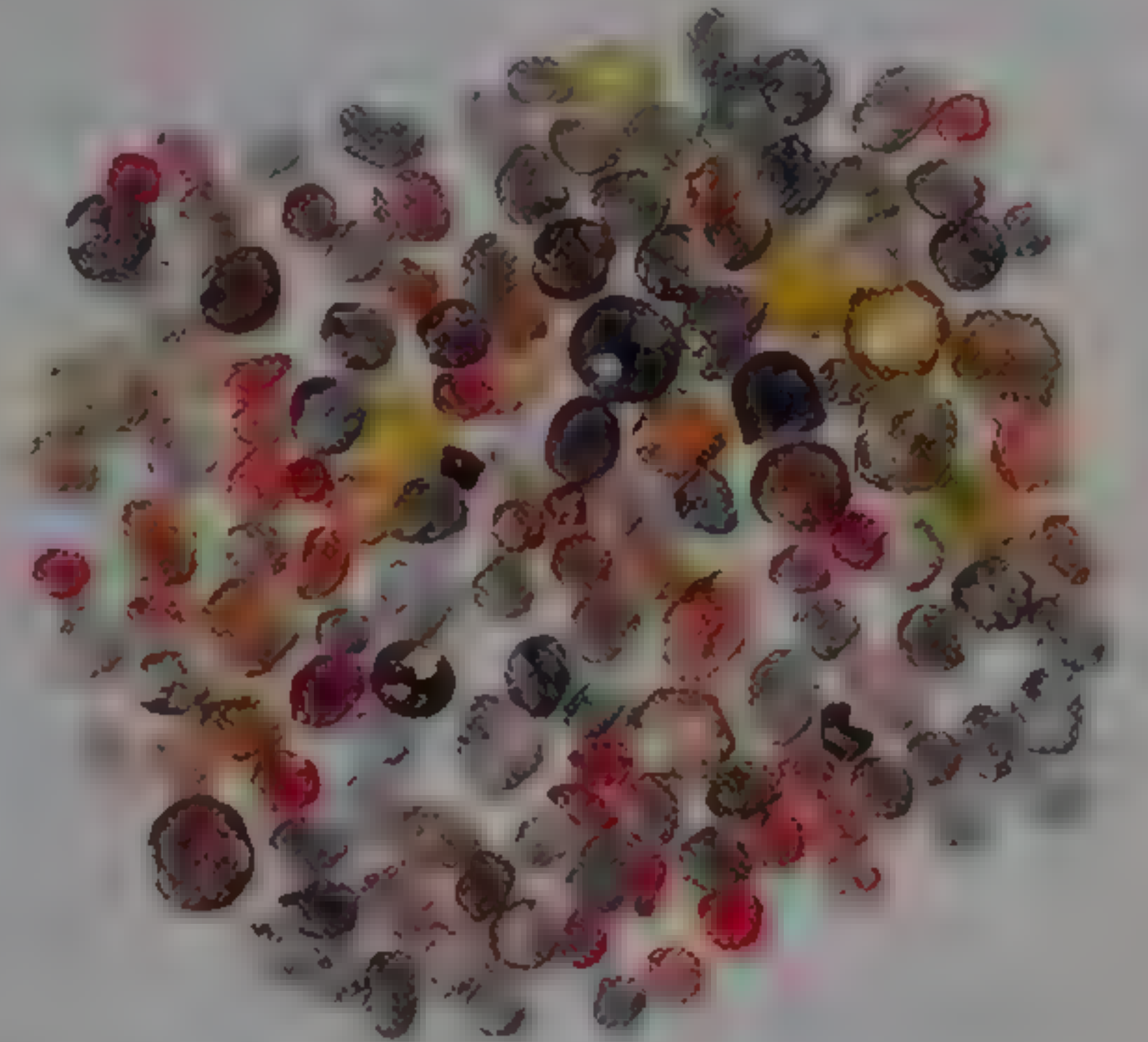
Because many gemstones are hard and dense, once released by weathering they can be transported by water to 'concentrate' in river beds, beaches, and on the ocean floor. These concentrations are called placer deposits. Placer mining uses methods that mimic the original creation of the placer. Panning and sieving are the simplest methods. In panning,

the lighter material is washed out of the pan, and in sieving, the denser minerals end up in the center of the sieve and are sorted from the concentrate by hand. In another method of placer mining, gem-bearing gravel is shoveled into a trough of flowing water with baffles at the bottom. Lighter material is washed away while the denser gemstones are retained by the baffles.



**Sapphire sieving**

In Sri Lanka and Laos, rubies and sapphires are mined by passing gravel through sieves and hand-washing and concentrating them to separate out the gems.



**Sapphire gravels**

These fancy sapphires were recovered from stream gravels at Rock Creek in Montana, USA, by hand-sieving gravels concentrated in the placer.

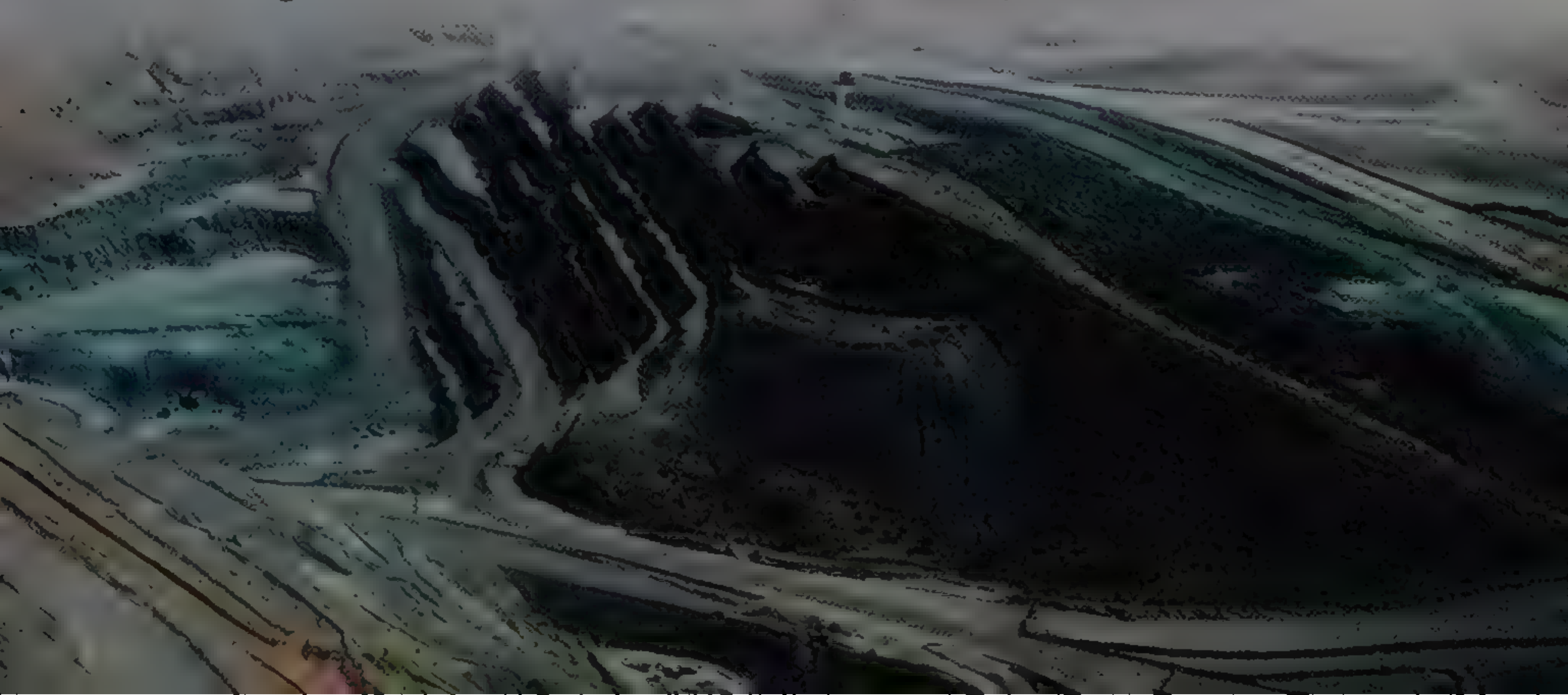
## SORTING AND GRADING

A significant portion of gemstones recovered from mines and placers are not of gem quality. They lack the color, shape, or clarity to be cut. In the case of some gems, the rejection rate can be as high as 90 percent. To avoid discarding usable stones or retaining inferior ones, careful sorting and grading is necessary. Preliminary grading and sorting is done at the mine, and then at each stage before the rough reaches the cutter.



**Sorting diamonds**

This highly skilled diamond sorter is at work in Gaborone, Botswana. He is sorting rough diamonds for color and clarity before they are sent to the cutters.





# CUTTING GEMS

The reshaping of natural materials to use them for personal adornment has occurred for millennia. Organic materials were probably the first to be shaped, because they are more easily worked, followed by softer stones, and finally hard stones.

## WHY CUT GEMS?

There are several reasons for cutting or reshaping stones. Gems are cut to enhance their beauty, increase their value, and from ancient times to the present day, to increase their magical potency. Some of the earliest written records point to the belief that certain stones have potent supernatural powers. Although such beliefs still exist, gems are today cut principally to enhance their economic value. The value of a finished gem can be many times the value of its rough, and cut stones are far more salable than roughs.

## CUTTING A GEM

The term "cutting" in the context of gemstones is a misnomer. Gemstone roughs may be sawn to remove poor areas, separate a gemmy area from within a larger stone, or create a preliminary shape. The actual "cutting" of the gem, however, is done through various stages of grinding and polishing. These stages are explained on the right. Some gemstones are not faceted and may be polished or used for engraving (pp.30–31).



### Inspecting the cut

The general rule is to "cut a little and look a lot." The best brilliance is achieved when facets are cut at proper angles and are in their proper position.

### Rough choice

The rough is chosen for its clarity, shape, and absence of flaws and inclusions. If flaws and inclusions are present, the rough is carefully oriented to conceal them.

### Sawn into two

The rough is sawn either into the general shape of the stone or to form the table facet in the top half of the stone, which is known as the crown.

### Faceting begins

Large facets, called the main facets, are the first to be placed. In a brilliant cut, there are eight facets at the top and eight at the bottom.

### Further facets

Smaller facets are added around the main facets, both at the top (the crown) and the bottom (the pavilion). There are 40 such facets in a brilliant-cut stone.

### Finished off

After the final facets are ground in, they are polished. This stage can be carried out either during cutting, which is preferred by most cutters, or afterward.

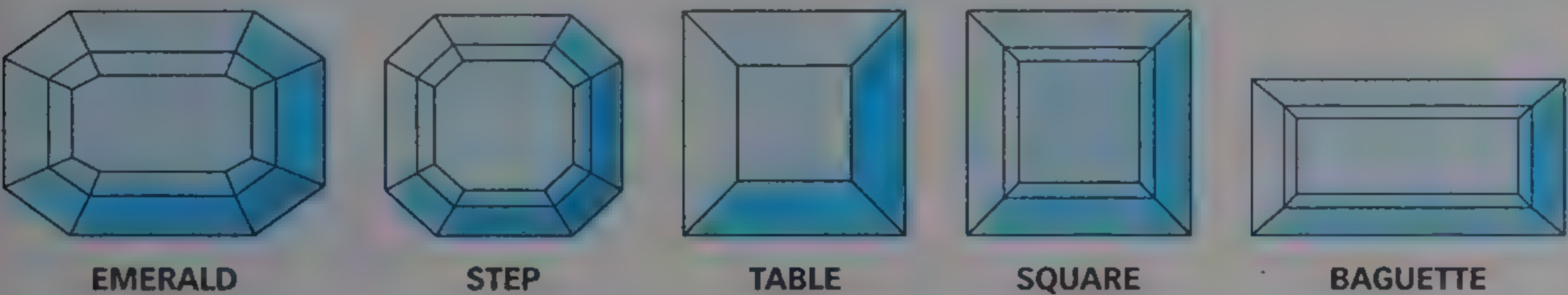




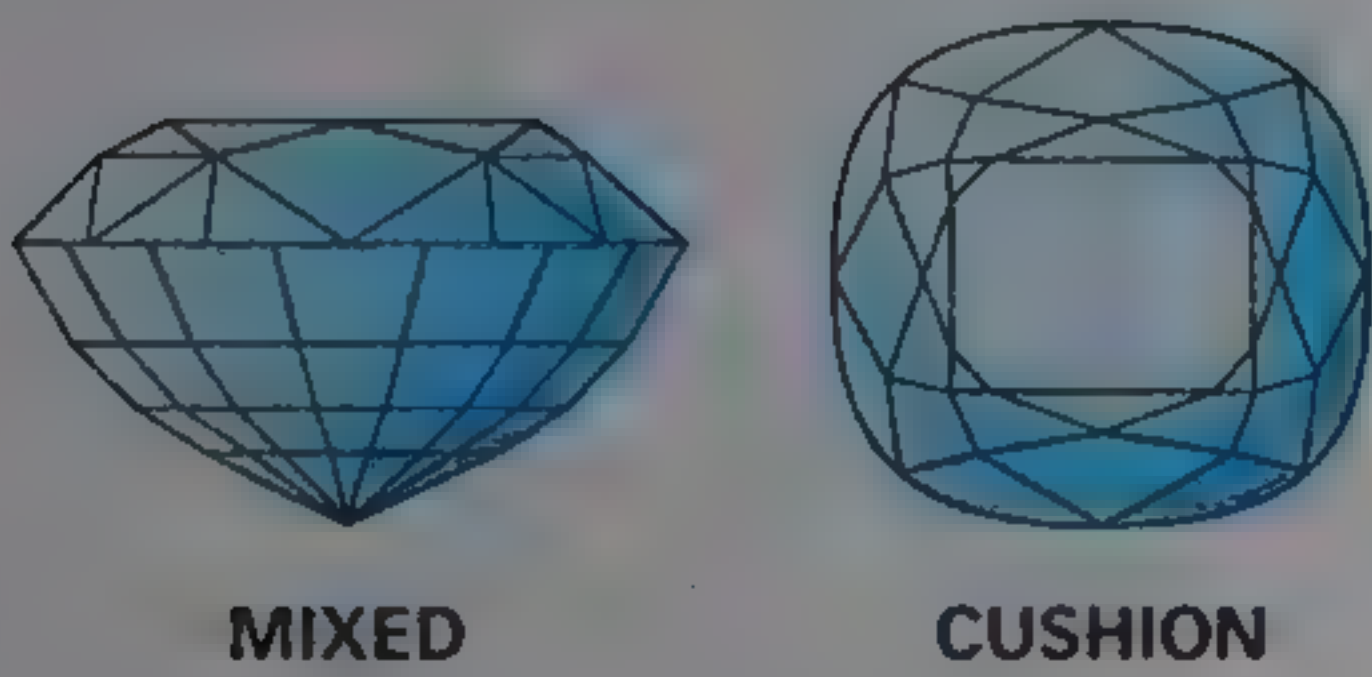
GEM CUTS

The cut used on any particular piece of gem rough is determined by a number of factors in combination. Keeping in mind the shape of the rough, gemcutters choose a cut that minimizes wastage. The position of flaws, fractures, and

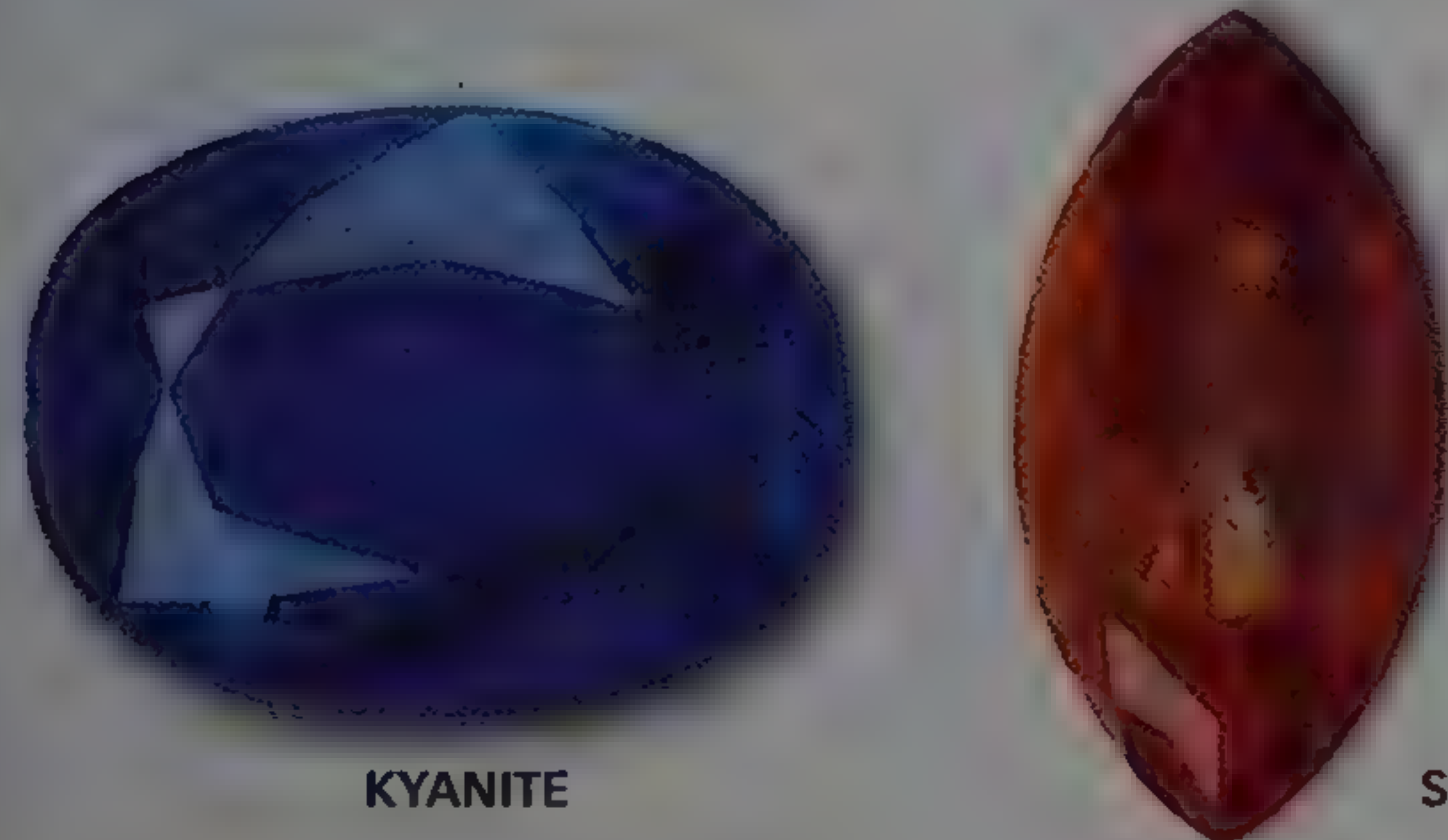
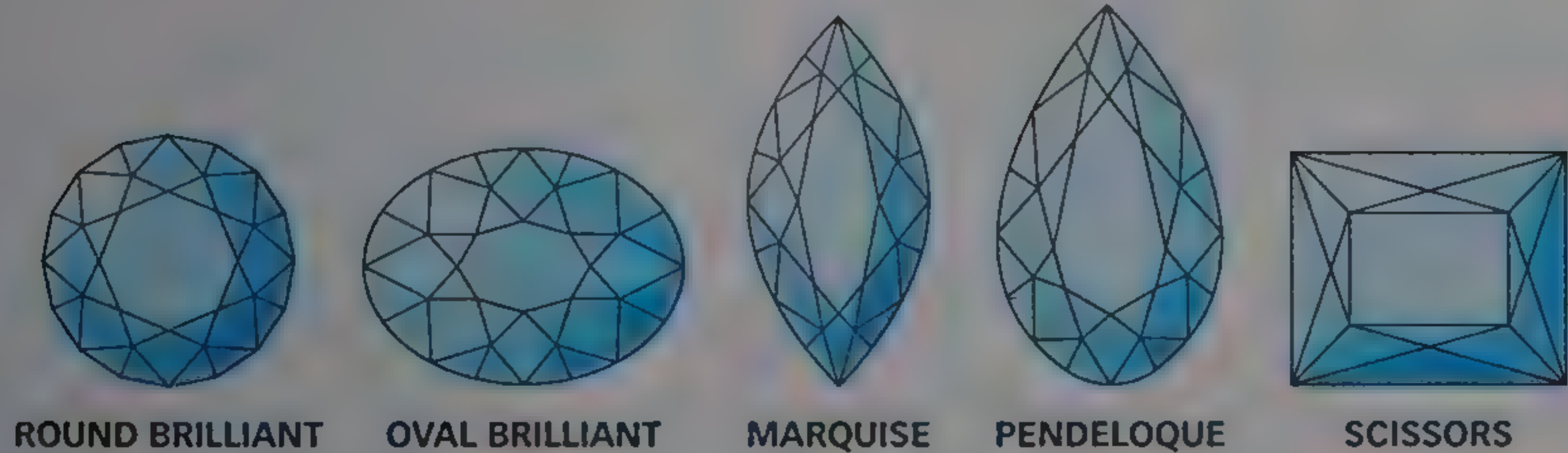
inclusions also determine the cut, as does a stone’s cleavage. If the stone is pleochroic, it is orientated in a way that shows its best color. Stones that exhibit stars are cut so that the star is centred in the finished stone.



**Step cuts**  
Step cuts are used to display the color of the stone. They are generally less brilliant, but in these specimens color is more important than brilliance. They have roughly rectangular facets.



**Mixed cuts**  
Mixed cuts have a mixture of brilliant- and step-cut facets. They are used to enhance the brilliance of a colored stone while also emphasizing its color.



**Brilliant cuts**  
Brilliant cuts maximize the brilliance of stones. They are also used on colored stones to deepen their color, conceal flaws, and even out patchy color. The facets are roughly triangular or kite-shaped.

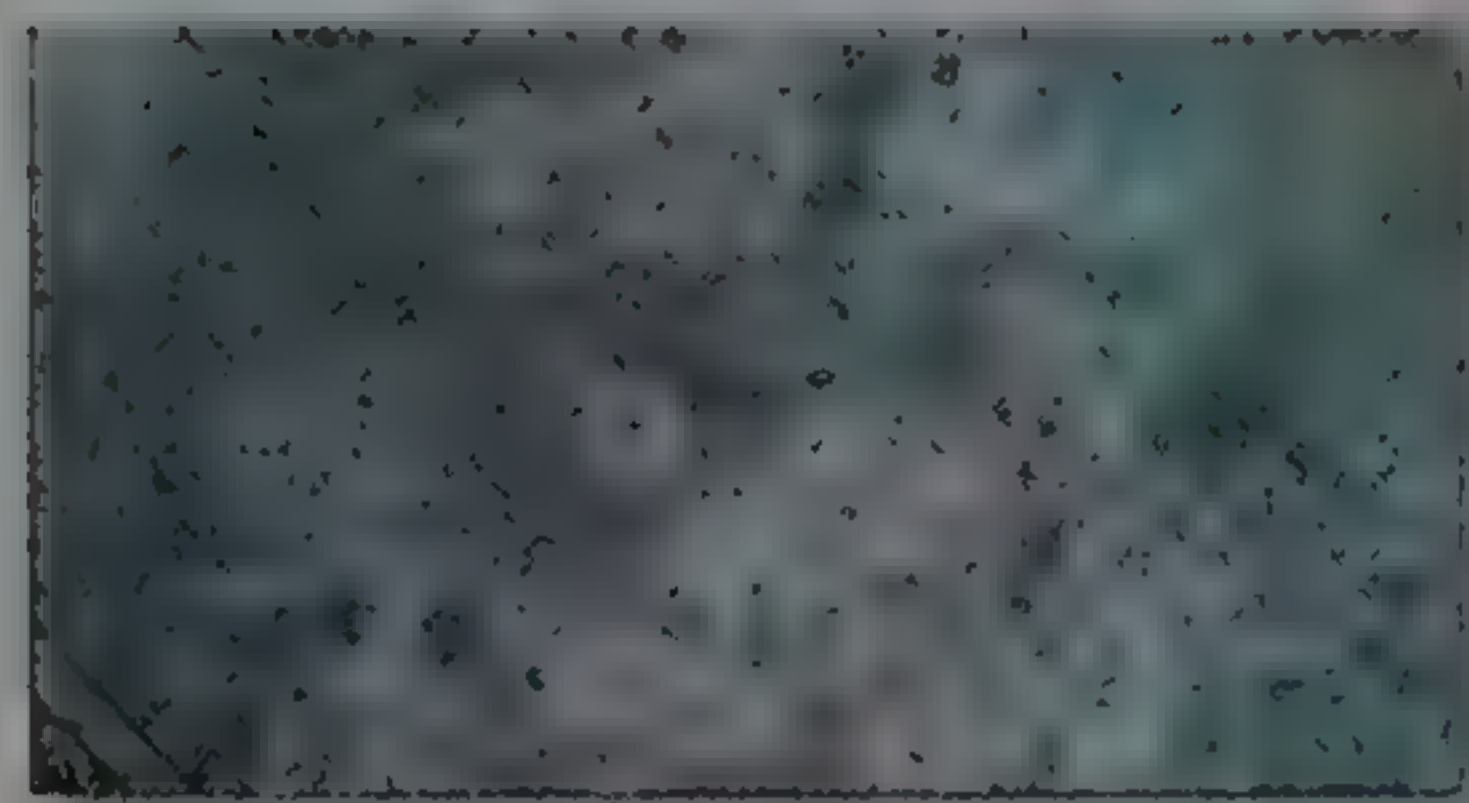


# POLISHING AND ENGRAVING GEMS

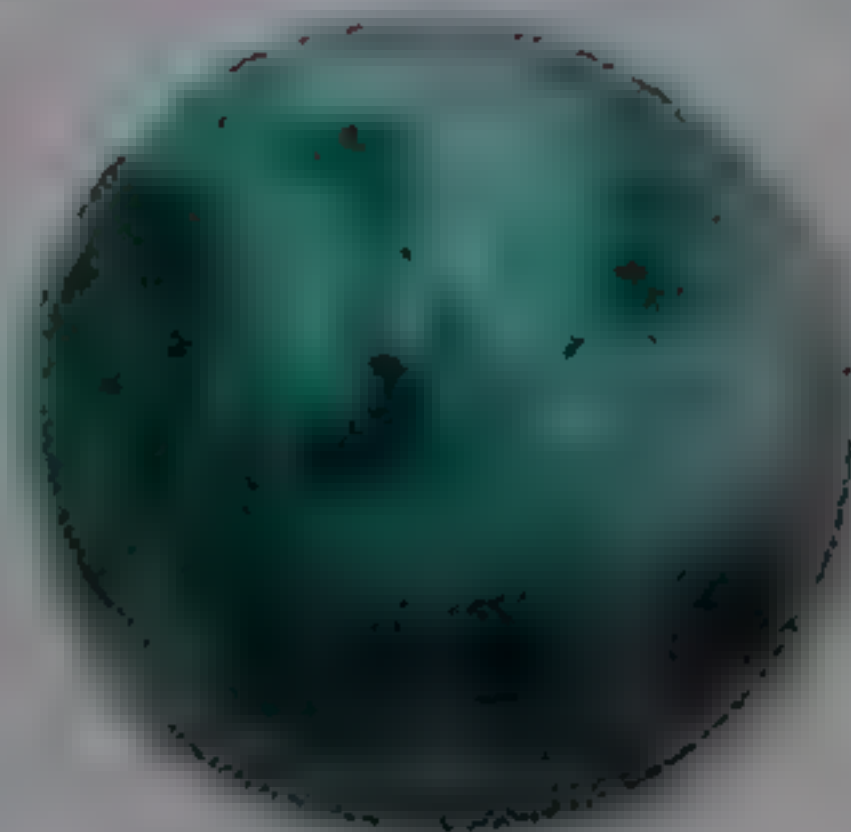
Transparent stones are generally faceted to maximize their fire and brilliance, and sometimes to enhance their color. Opaque or translucent semiprecious stones are tumble-polished, carved, engraved, or cut *en cabochon*.

## POLISHING GEMS

The most common way of displaying colors and highlighting other optical effects in opaque or translucent stones is to cut them *en cabochon*—with a rounded upper surface and a flat underside. Cabochons are cut from slices of rock and polished on abrasive wheels. After sawing, the stone is ground to its outline shape, and then its top is ground and polished into a dome, using progressively finer abrasives. Some gemstones have oriented inclusions within them that produce a cat's-eye or star effect. These effects are revealed when the stones are cut *en cabochon*.



THULITE



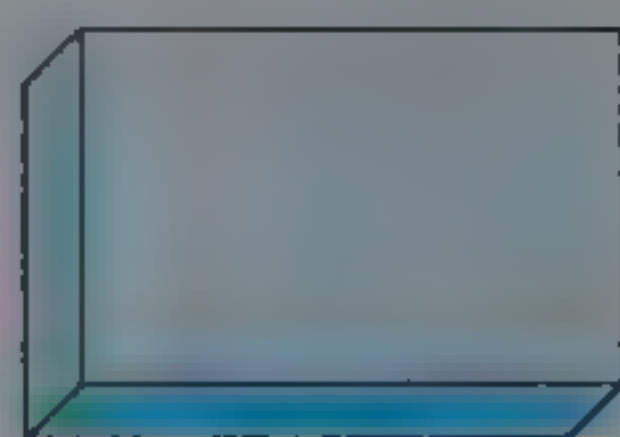
JADE



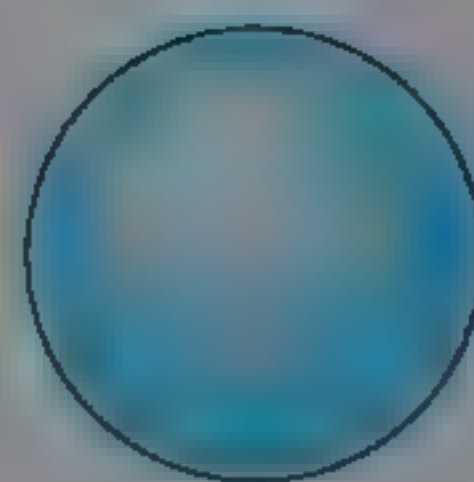
AVENTURINE

### Slabs, beads, and cabochons

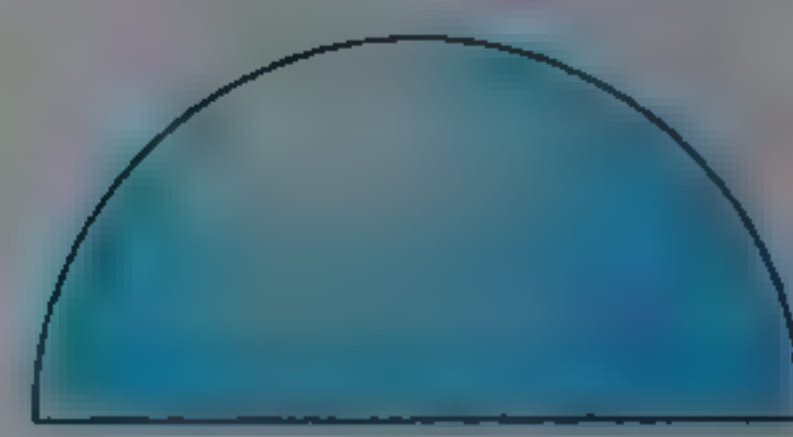
There are preferred ways of cutting and shaping some stones. As indicated by the symbols shown here, some stones are polished into flat surfaces, while others are rounded as beads and cabochons.



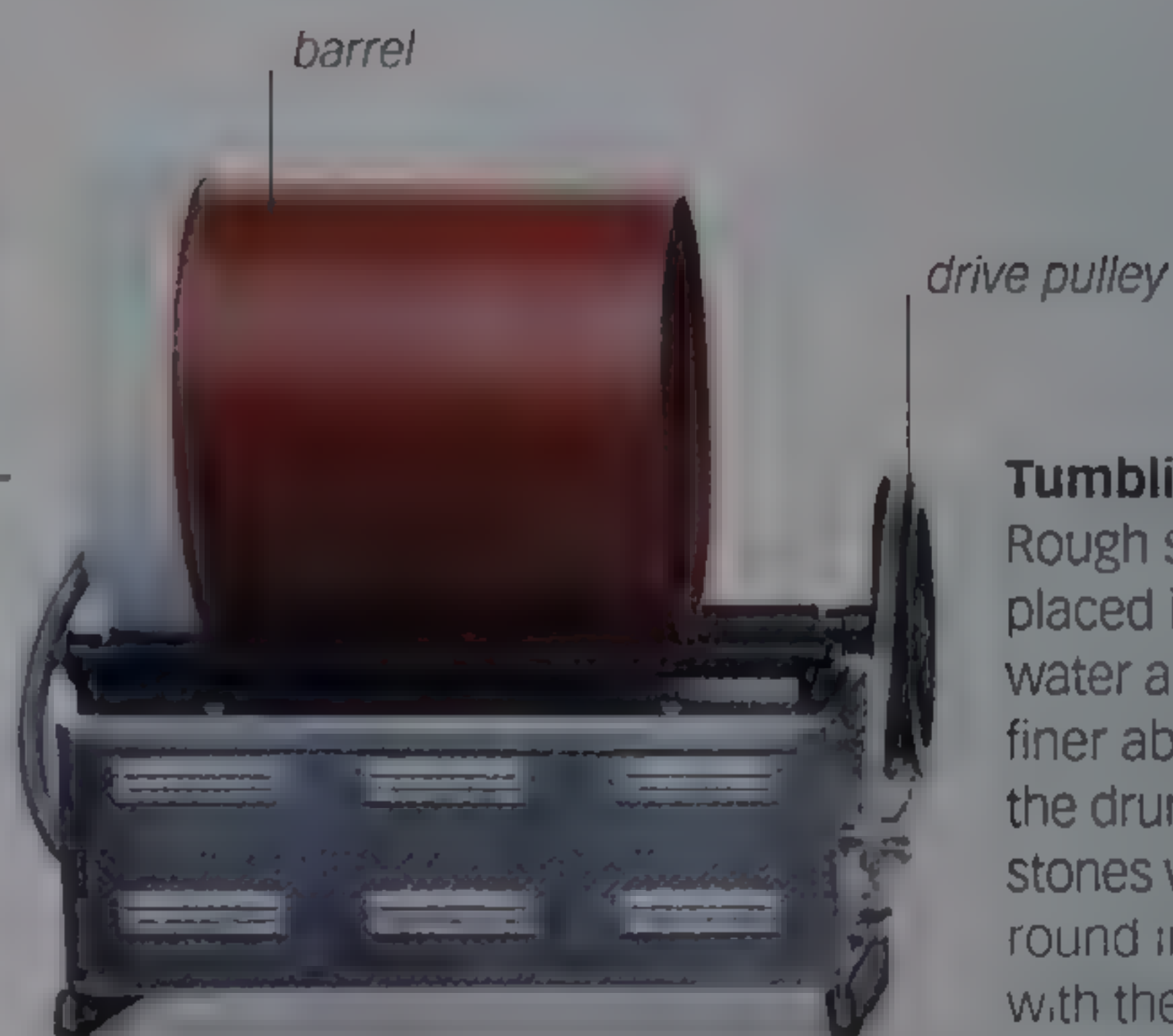
SLAB



BEAD



CABOCHON



### Tumbling drum

Rough stones are placed in a drum with water and progressively finer abrasives. When the drum is rotated, the stones wear themselves round in combination with the abrasives.

Many semiprecious stones are rounded and polished by tumble-polishing, which is essentially the same process that rounds beach pebbles. Nonspherical beads are rough-ground into shape and then tumbled. Spherical beads are produced in a bead mill. They are first rough-ground into shape and then placed between two counter-rotating iron plates with abrasives and rolled until spherical.

### Tumble-polished gems

These semiprecious stones, most of which are varieties of quartz, have been rounded and polished in a tumbler similar to the one illustrated above.

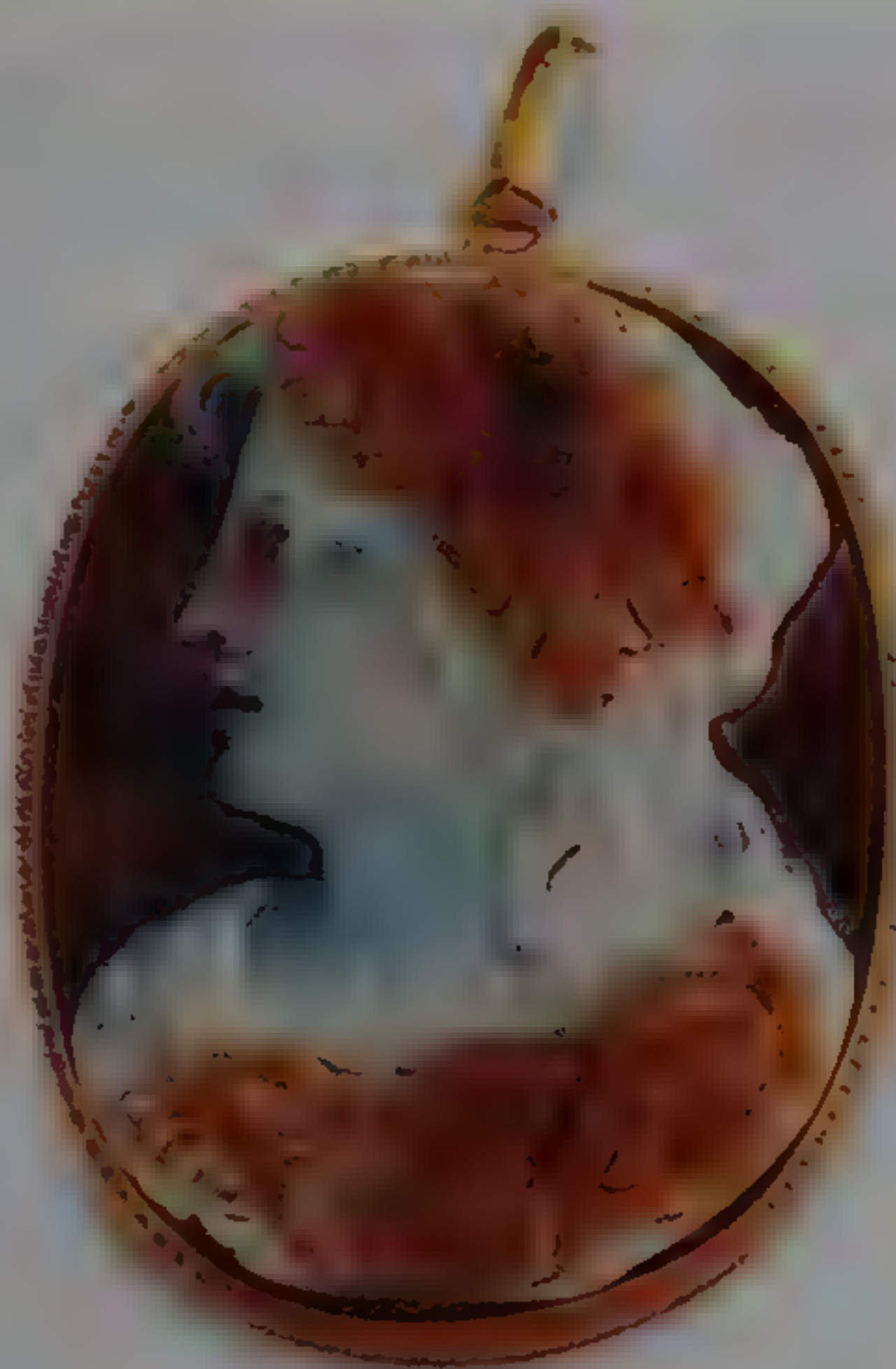


## ENGRAVING GEMS

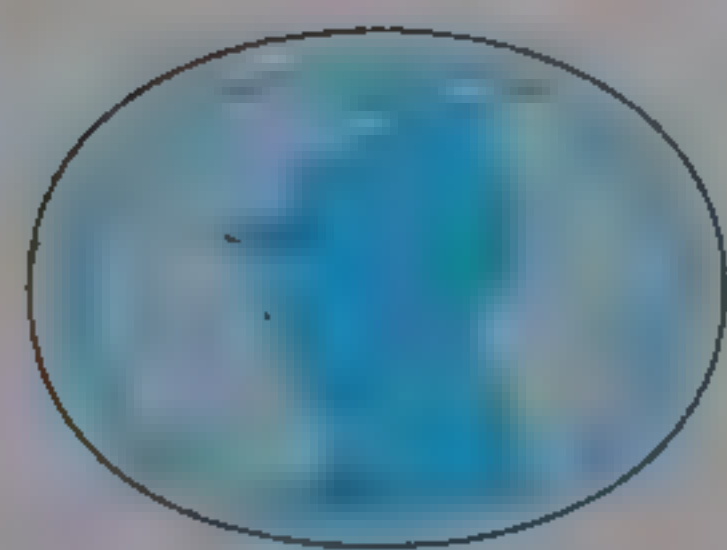
Color-layered gemstones have been carved to create cameos and intaglios for around 2,000 years. In a cameo, the stone is cut around the design, so that it stands in relief against a differently colored background. In an intaglio, the subject is cut away to create a recessed image. The cutting process is exactly the same as in carving, except that cameos and intaglios are only cut into one surface of the stone.

### Cutting cameos

Cameos are cut from stones with layers of color. Different portions of the pattern are cut into different layers of color for emphasis.



AGATE



CAMEO

### Other engravings

Gemstone items such as the jet carving and the precious metal jewelry box shown here are also "carvings" and "engravings" in the broadest sense of the words.



SILVER



JET

## CARVING GEMSTONES

Carving is the process of cutting gemstone material into a three-dimensional shape. It can be a simple "face" of the moon carved in moonstone, or an involved carving of human figures, plants, or animals. When carving, it is necessary to choose a stone that has a homogenous texture and uniform hardness. Stones lack tensile strength and are easily broken along directions or zones of weakness when carved. Although fine-grained stones can be carved with delicate detail, coarse-grained stones can only accept broad details. Semiprecious stones, often called hardstones, can be quite brittle and are more difficult to carve. In the past, they were carved with small rotating wheels using loose abrasives. Today, a selection of diamond-tipped tools are used.

### Jade carving

This carver is working on an intricate jade carving with rotating, diamond-tipped tools. The tenacity and hardness of jade make it an ideal carving material.



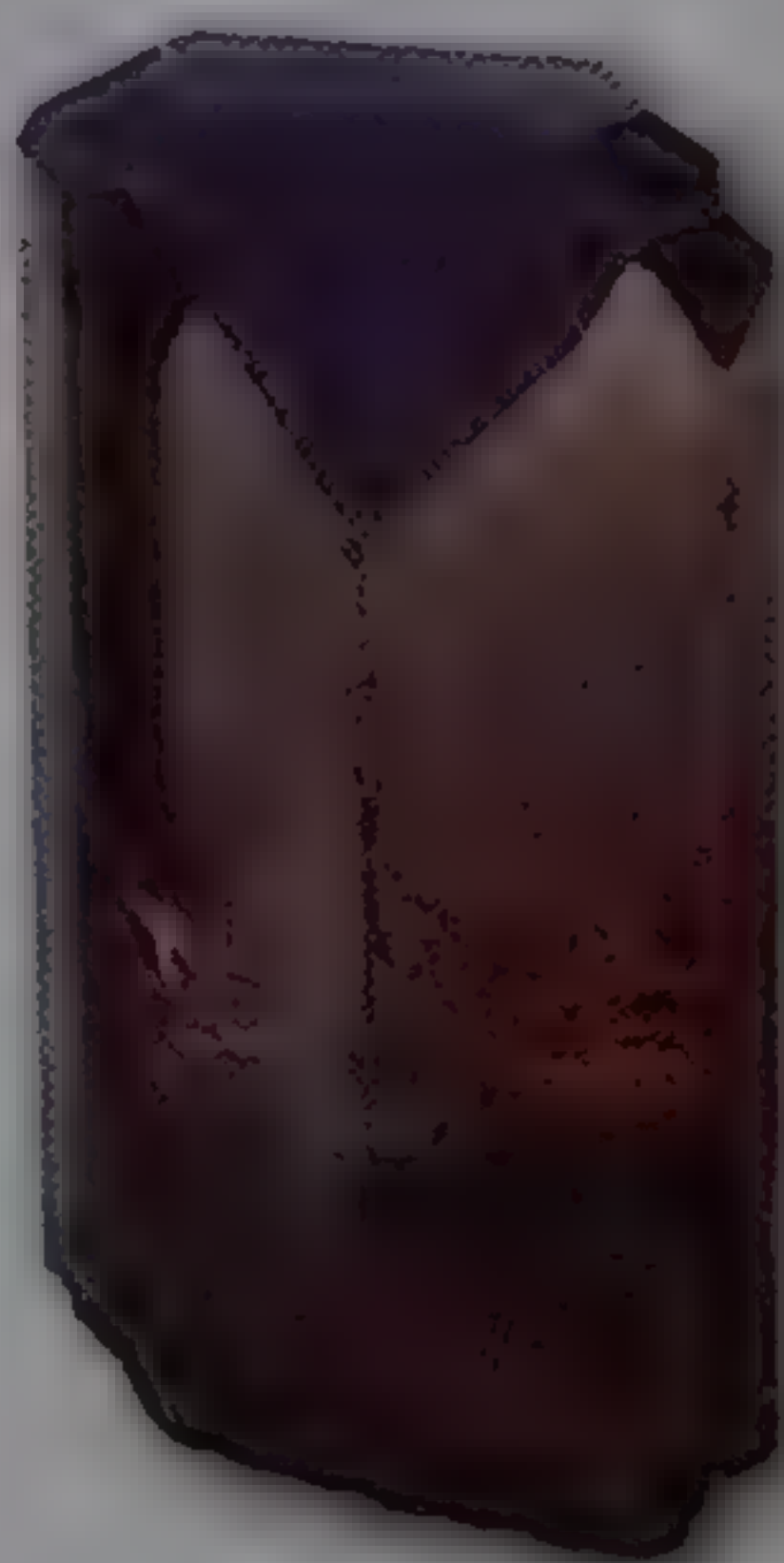


# GEM ENHANCEMENT

The enhancement of gemstones is any process other than the usual cutting and polishing that improves the appearance or durability of a natural stone. This practice is so widespread that buyers should presume gems are enhanced unless otherwise stated.

## IRRADIATION

The color of gemstones may be altered by bombardment with neutrons, gamma rays, ultraviolet rays, or electrons. Virtually all blue topaz is irradiated and heat-treated colorless topaz. Most yellow-green quartz has been irradiated to attain its color. The two most common irradiation methods for color change in diamond are neutron and electron bombardment. Irradiated diamonds that are green and black are heat treated to produce orange, yellow, brown, or pink stones. Blue to blue-green stones are not usually heat treated, because they are considered desirable. Some irradiated diamonds, such as the Dresden Green Diamond, are completely natural. Although they undergo color change, irradiated gemstones themselves are not usually radioactive.



**IRRADIATED  
UTAH TOPAZ**



**DARK BLUE  
IRRADIATED TOPAZ**

### **Color change by irradiation**

Most dark blue topaz in the market is produced by irradiating and heating colorless topaz. Some colorless topaz from Utah, such as the specimen on the left, turns rich golden-brown when irradiated.

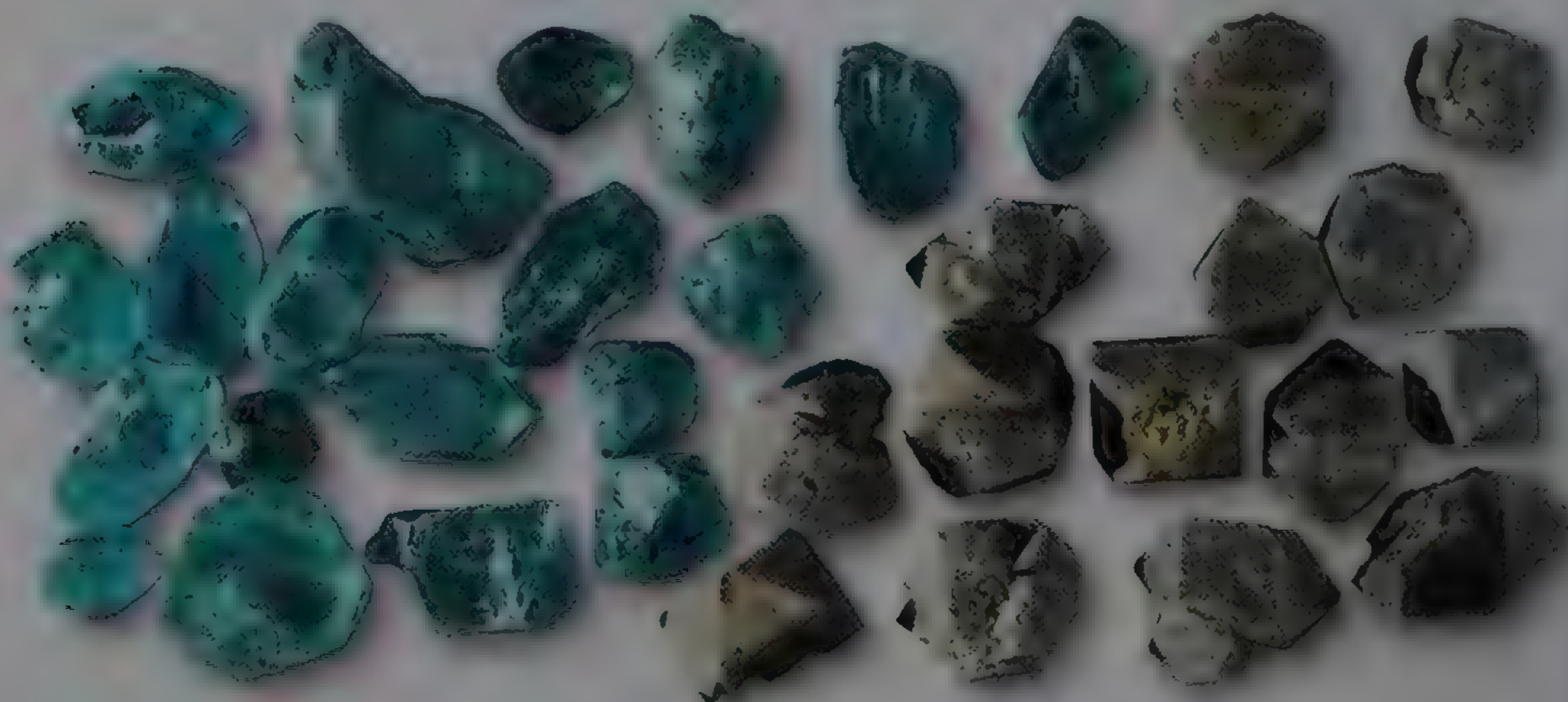
## HEAT TREATMENT

Heat treatment is probably the oldest form of gemstone enhancement. Today, heat treatment is used alone or in combination with other techniques. Sapphires and rubies are heat treated to dissolve microscopic rutile, which can make them appear cloudy. Some gemstones are heated in the presence of foreign

elements that diffuse at a shallow depth in the stone's structure to change its color. Stones with fractures are heated with a flux that partially remelts the stone and heals the fractures.

### **Natural and heat-treated zircons**

Zircons have been heat treated to change their color for at least a millennium. In the image below, the stones on the right are natural and those on the left, heat treated.

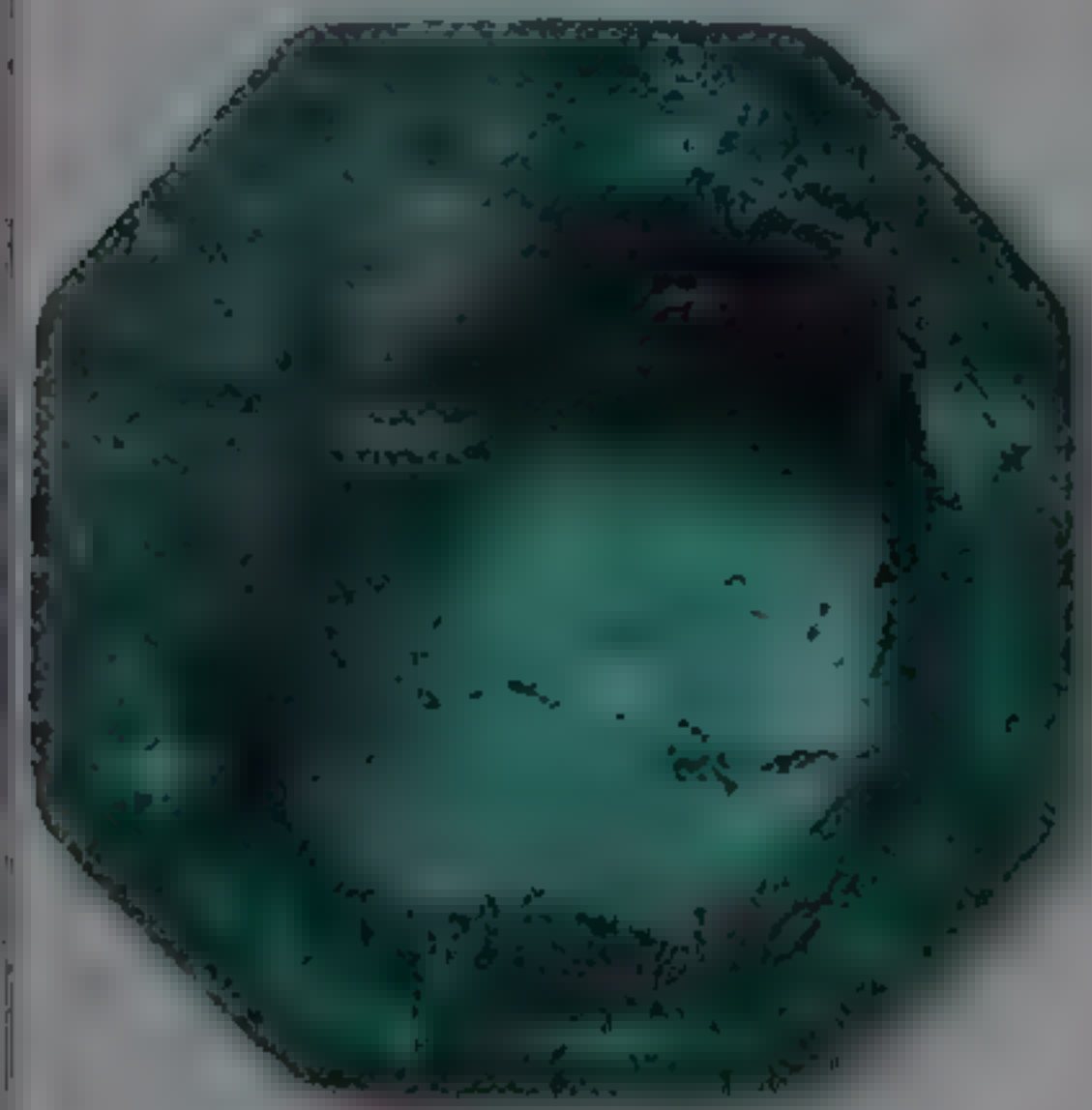




## OILING, STAINING, AND BLEACHING

Many emeralds have small flaws or cracks that spoil their appearance. An age-old method to disguise these flaws is to simply soak the emerald in oil. This fills in the cracks and gives the appearance of a better-quality stone. Stones treated in this manner may have an oily feel.

Staining or dyeing is very widespread. Slices of agate are routinely dyed with vivid colors such as blue or red, and howlite is dyed to resemble turquoise. Turquoise itself is boiled in a hard wax that penetrates the surface and deepens the color. Other stones are often bleached to lighten or change their colors.



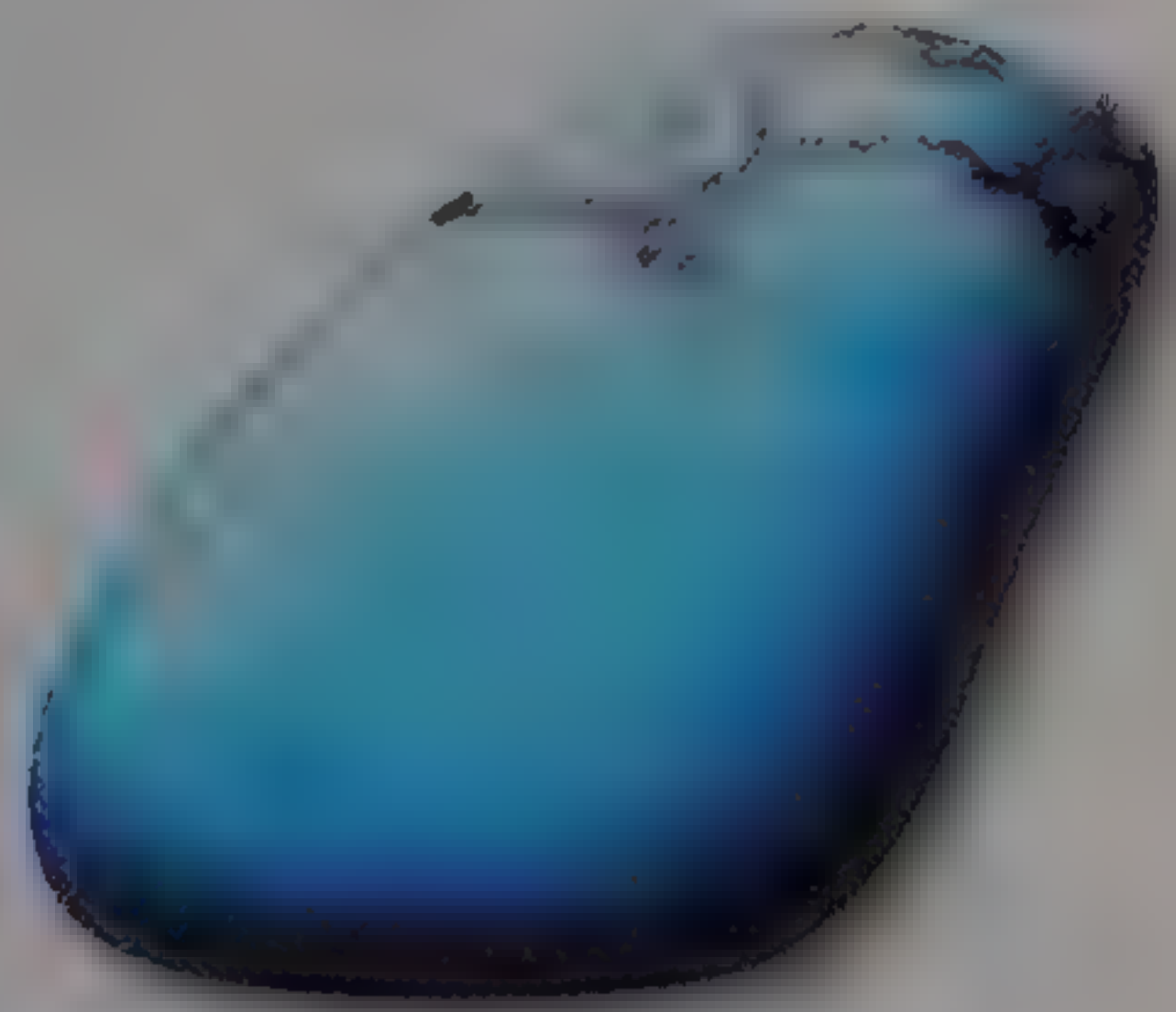
### Oiling

This emerald has cracks and fissures that are typical of oiled specimens. The oil will eventually evaporate or be removed by cleaning, revealing the flaws.



### Bleaching

Tiger's eye is one of the stones that are routinely bleached to change their color. Darker yellow-brown specimens are bleached to this lighter shade.

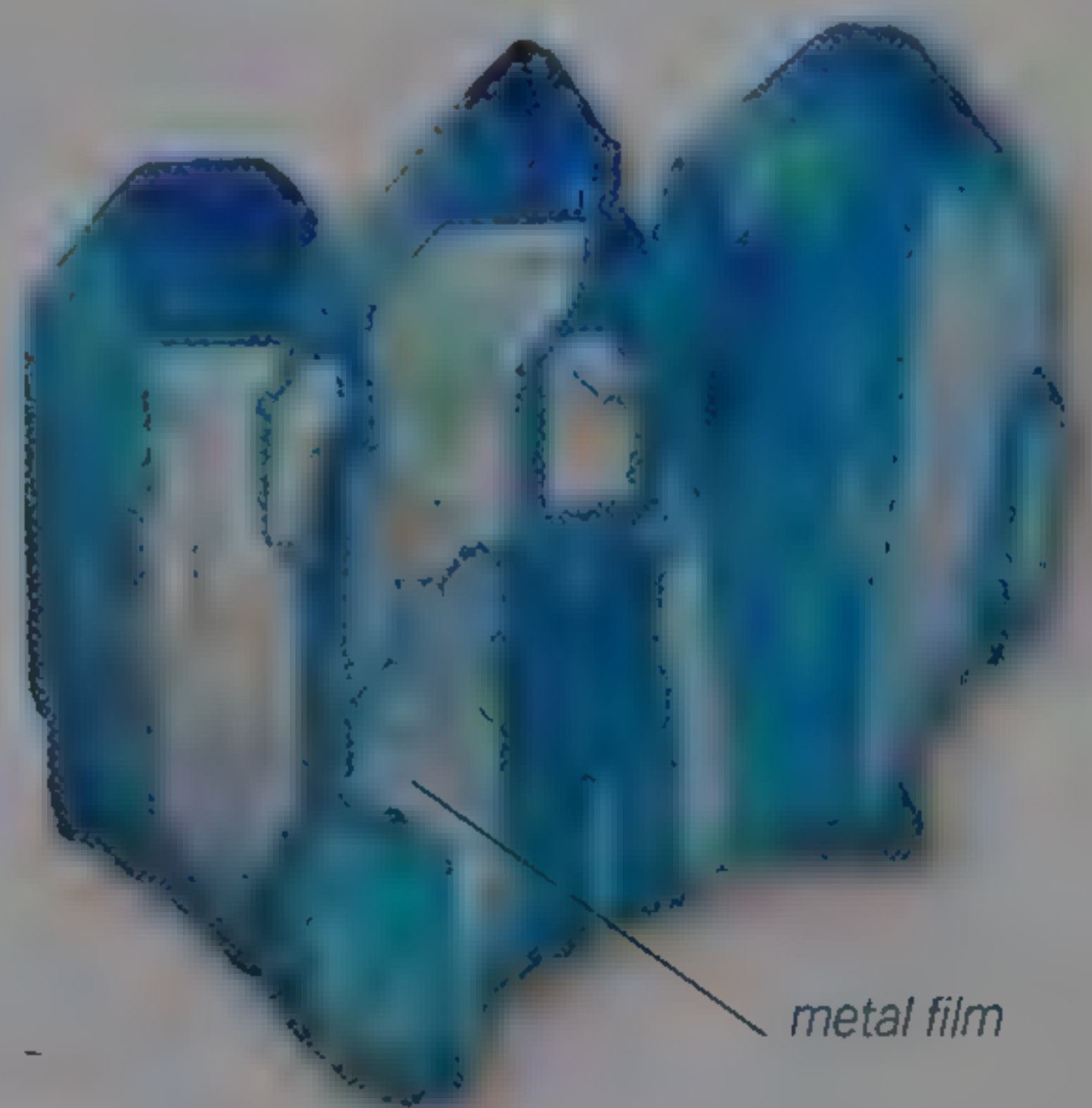


### Staining

When howlite has dark inclusions that mimic those in turquoise, it can be stained blue to give it the appearance of turquoise.

## FILLING, COATING, AND RECONSTRUCTION

Some gemstones with cracks are subjected to fillers other than oil (see above). Fillers such as glass, resins, plastic, or waxes can be colored to match the gemstone. Very thin coatings of gold, silver, or other metals can be applied to gems to alter their color or reflectivity, such as in "mystic" topaz. However, these coatings wear off very quickly. In reconstructed gems, heat pressure or solvents are used to fuse small pieces of a gem together into a larger whole.



### Aqua aura quartz

This variety of quartz is a good example of a coated stone. Its crystals are coated with a surface film of gold to give the specimen a pale blue color.

## LASER DRILLING

An expensive process, laser drilling is only used for diamonds. As diamonds are combustible, an infrared laser can be used to drill fine holes (less than 0.005 in or 0.2 mm in diameter) to reach flaws and inclusions by evaporating the diamond. Once a hole is drilled, many kinds of

inclusions can be dissolved with acid. The hole left by the laser and the dissolved inclusion can then be filled with glass. The same technique is used to drill holes to cracks and other flaws, which can then be filled. The filled holes can usually be detected by a trained gemologist under the microscope.



# SYNTHETIC GEMS

Gemstones have been simulated since ancient times. Modern chemistry allows virtually identical copies of natural gems to be produced in the laboratory along with simulations of gems that are hard to differentiate from genuine gems.

## COMPOSITES

Some composites are meant to deceive, such as the grafting of a cheaper stone onto a more expensive one. Composites such as opal doublets and triplets exist to display and protect a slice of valuable and brittle thinner stone. When two stones are joined with the intent of deception, such as with a colored glass base and a mineral top, the joint can often be seen by immersing the gem in water.



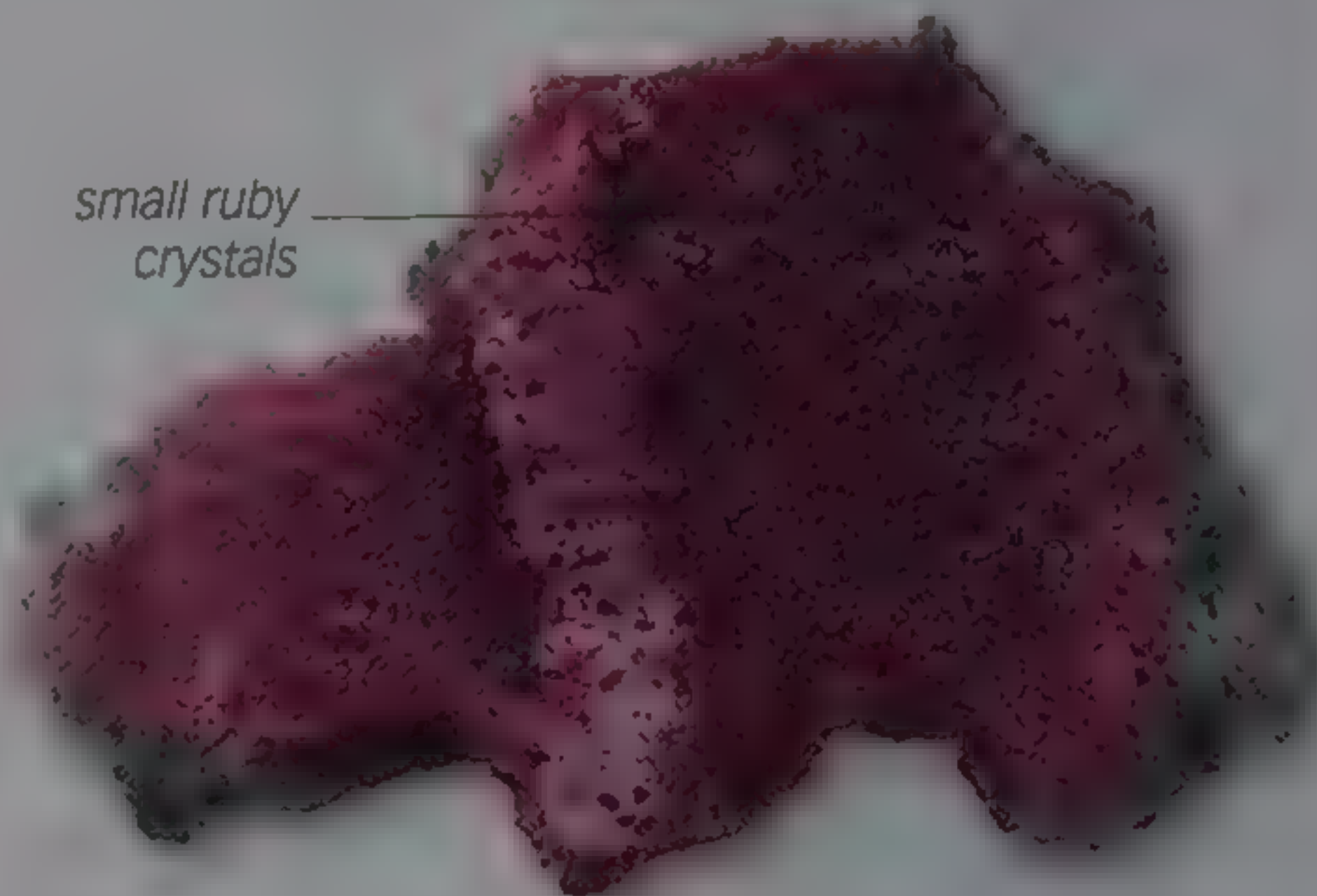
### Almandine garnet doublet

With a glass base, garnet-topped doublets can imitate gems of a number of colors. Looking sideways through the gem can often reveal the glued joint.

## SYNTHETICS

Synthetic gemstones are made under laboratory conditions and are nearly exact copies of natural gems. Some are created by the flame-fusion process (see below); others by the flux-melt process. In the flux-melt process, gems are manufactured by melting or dissolving the appropriate mineral ingredients and coloring agents in a flux and allowing the solution or molten mass to crystallize at controlled pressures and temperatures. Synthetics, such as ruby, can be grown cheaply and quickly; others, such as emerald, take months.

small ruby  
crystals



### Edmond Frémy ruby crystals

In 1877, the French chemist Edmond Frémy melted aluminum oxide and lead oxide together in a porcelain vat, artificially creating a number of small ruby crystals.

### The flame-fusion process

In this process, mineral powder is sifted onto the end of the forming cylinder of the mineral. The end is bathed in hot flame, fusing the powder.



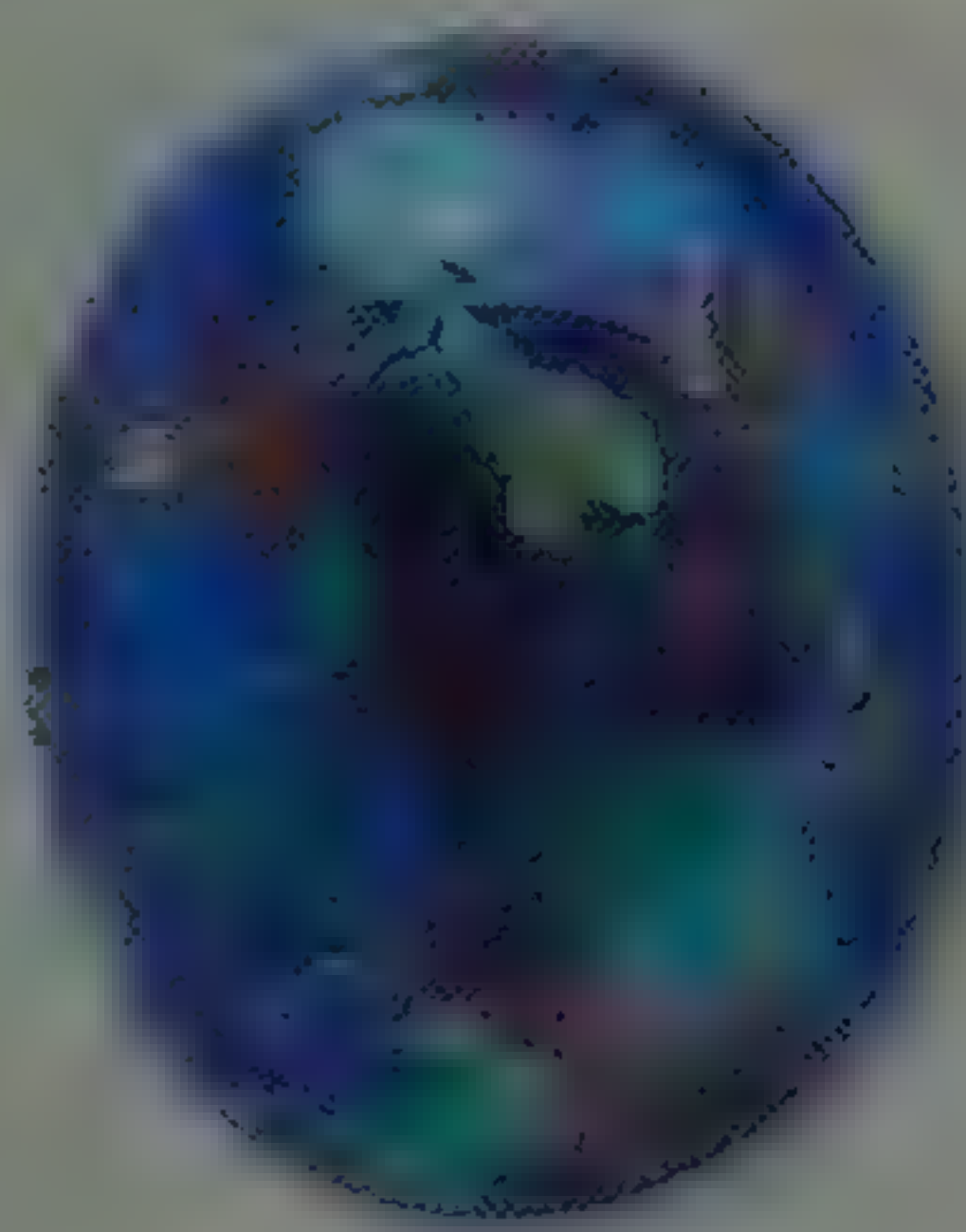


## DISTINGUISHING BETWEEN NATURAL AND SYNTHETIC STONES

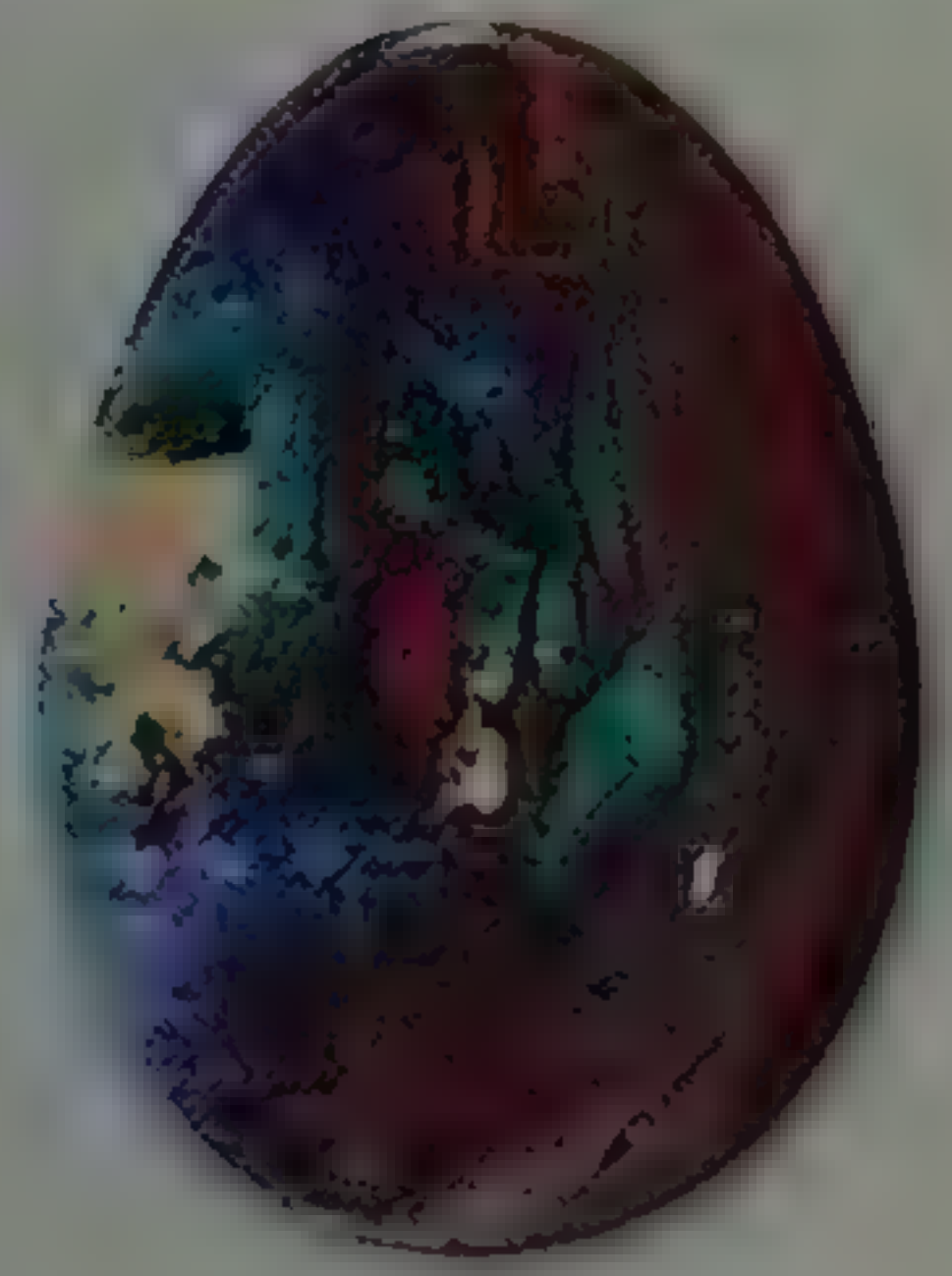
Because some synthetics are identical in both composition and crystal structure to the natural gem and possess similar optical and physical properties, they can only be identified by experts. Stones simulated by glass or plastic are much easier for an amateur to detect and can be identified by the unnatural look and "feel" of the stone. The reputation of the seller is usually the best guarantee of authenticity.

### Different optical and physical properties

When synthetics are used to imitate natural stones, the optical and physical properties of the simulant help identify it.



SYNTHETIC OPAL



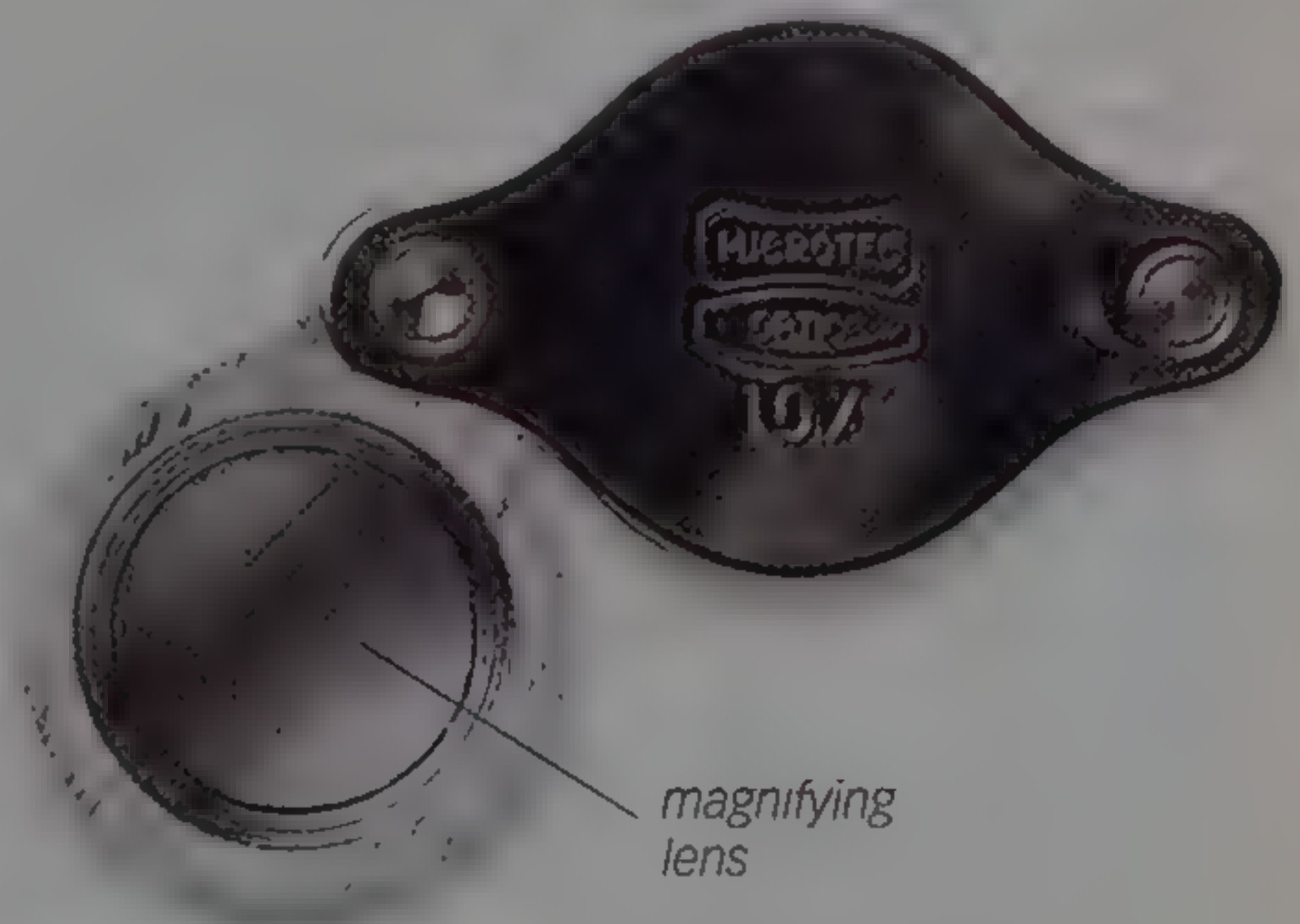
NATURAL OPAL

## INCLUSIONS

One method of determining whether a gem is natural or synthetic is to look within the stone. Many methods of creating synthetics leave behind telltale growth structures and inclusions. For example, synthetics created by the flux-melt process (see below) leave curved growth zones, many synthetic emeralds have veils of fluid-filled tubes, and many synthetic opals show patterns that look like reptile scales.

Solid, liquid, or gas inclusions picked up by natural stones during the growth process also help to identify synthetics. Useful inclusions and patterns in natural stones are straight growth patterns, inclusions of other minerals, hollows filled with liquid or gas, and hollow or solid

fibers. Although the absence of inclusions is considered desirable in natural stones, it can create problems with identification. This means that gemologists must resort to complex instruments and techniques to identify natural gems.



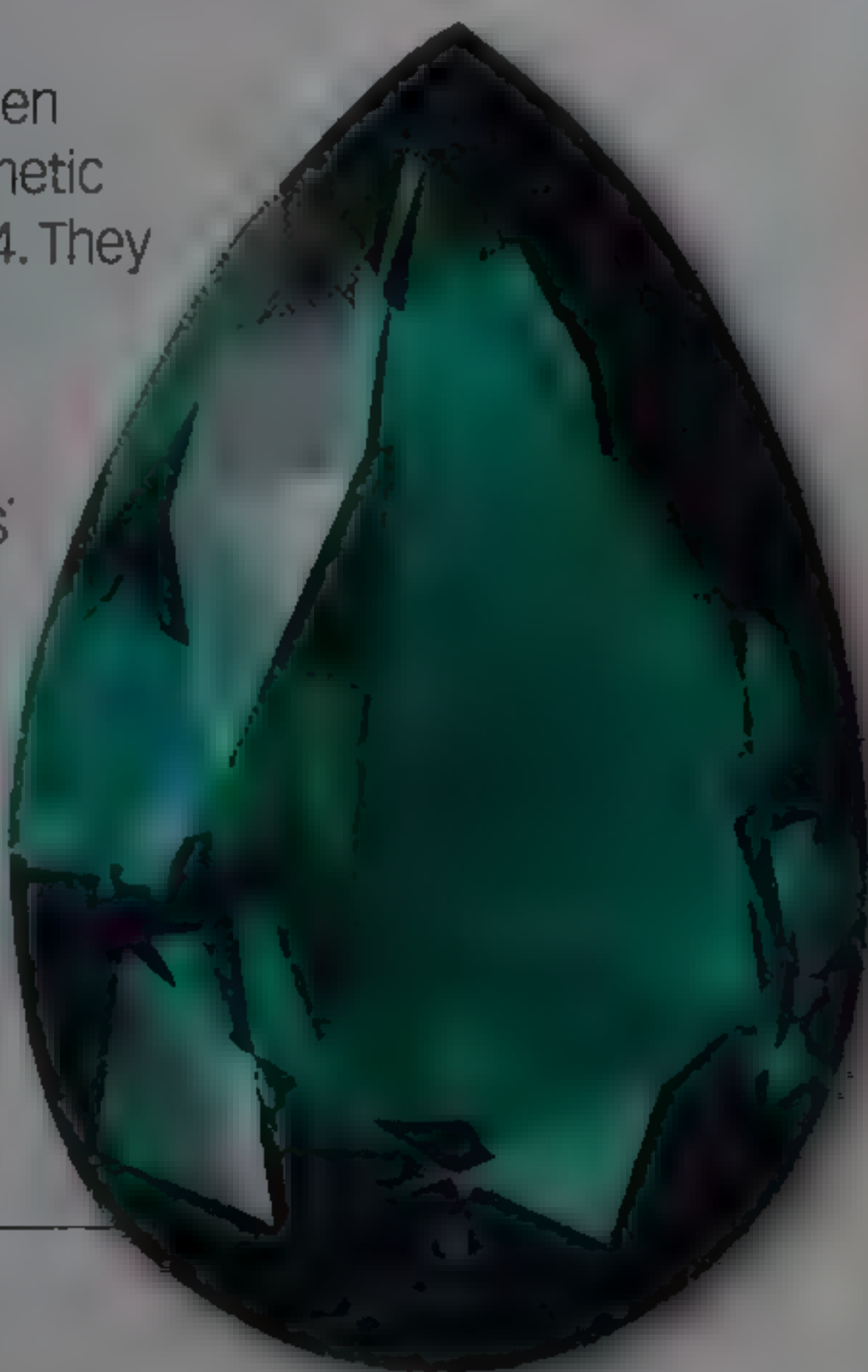
### Hand loupe

Many inclusions and growth patterns of natural gem minerals can be seen with a loupe, which helps differentiate them from synthetics.

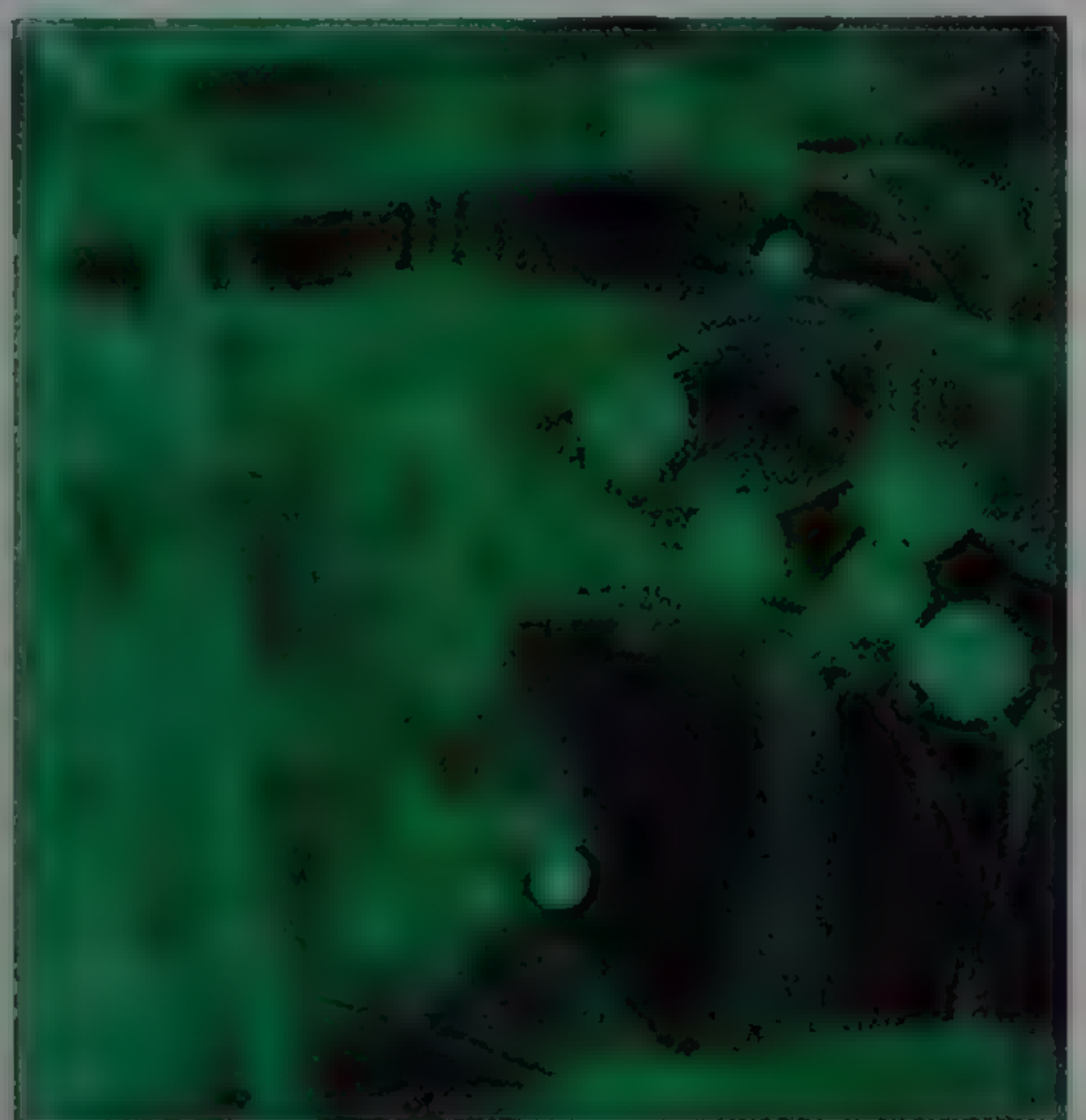
### Gilson emerald

Pierre Gilson has been manufacturing synthetic emeralds since 1964. They are chemically and mineralogically identical to natural emeralds. Inclusions (far right) are a good way of differentiating synthetics.

pendaloue  
cut



GILSON FLUX-MELT EMERALD



FLUX-MELT EMERALD UNDER A MICROSCOPE



# HISTORY AND FOLKLORE

The desire to wear adornments goes far back in human history. By the Upper Paleolithic Period (25,000–12,000 BCE), people were decorating themselves with shells, feathers, pieces of bone, teeth, and pebbles. The deliberate shaping of stones soon followed.

## HISTORY OF GEMS

When the shaping of stones first began, opaque and soft specimens were used. By the 7th millennium BCE, the techniques of grinding, polishing, and drilling had improved and harder stones were being used. The belief that certain stones had mystical powers or properties was well

established by the 3rd millennium BCE. Whether gemstones were worn for their mystical powers, for adornment, or both is unknown, but there was a lively lapidary industry throughout Egypt, India, and the Middle East by that time. Simultaneously, similar processes were underway in the Americas.



### Aztec serpent

This 15th-century Aztec ceremonial pectoral is encrusted with turquoise mosaic. It has conch shell teeth and thorny oyster shell details around the nose and mouth.



### Egyptian earring

This gold earring from the tomb of Tutankhamun (c.1370–1352 BCE) has beads of lapis lazuli, carnelian, and emerald.



### Greek opal cameo

This cracked, painted opal cameo shows Cupid, the winged Greek god of love, embracing Psyche, the Greek goddess of the soul.



### Necklace from Mohenjodaro

Crafted in the 19th century BCE in the Indus Valley Civilization, this necklace of agate, chalcedony, and jasper beads is probably from Mohenjodaro, Pakistan.

wave background  
flattened ovoid form



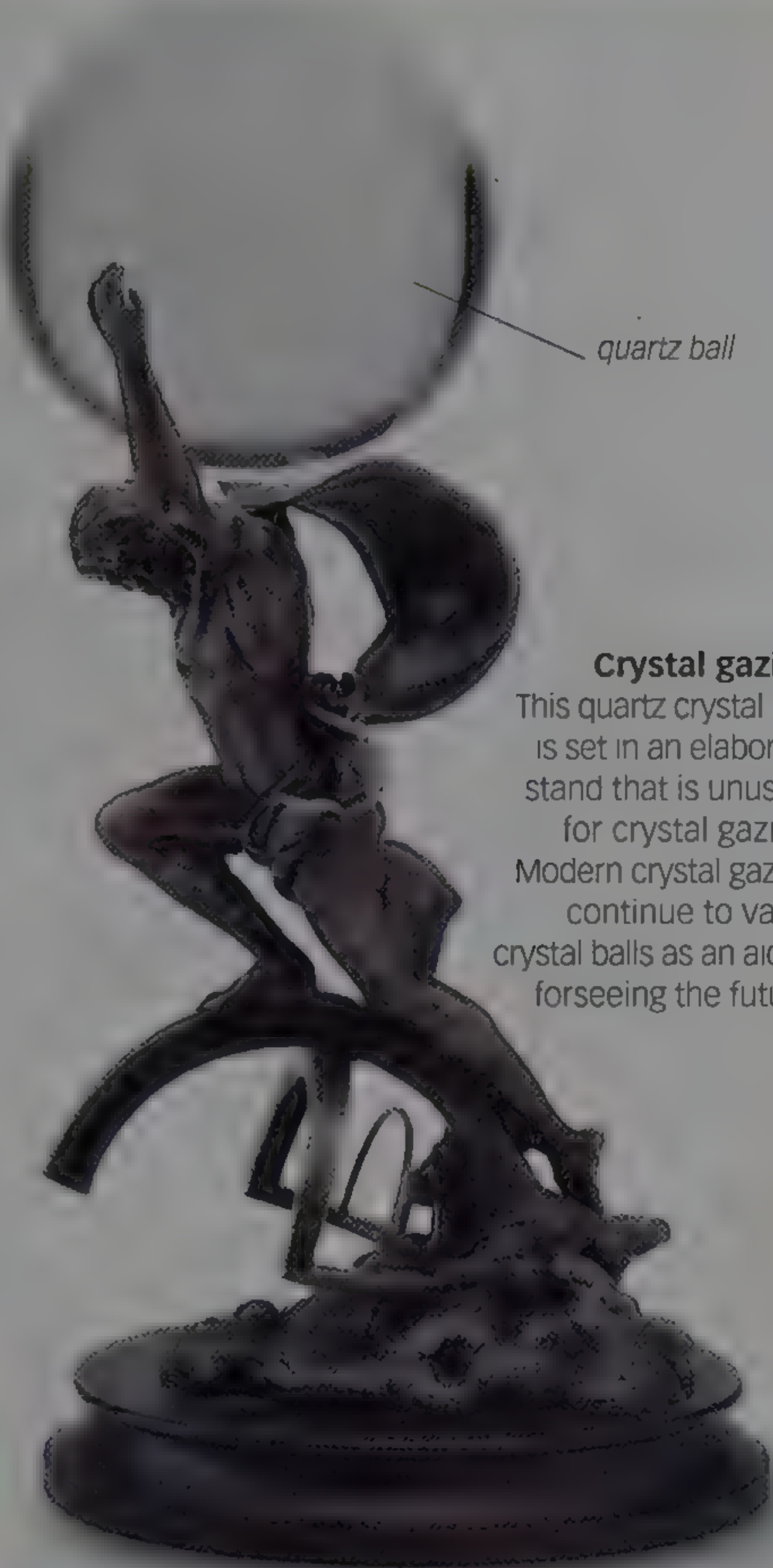
### Chinese ivory snuff bottle

Dating back to the late Qing Dynasty (c.1800), this ivory snuff bottle features a dragon chasing the flaming pearl of wisdom.



SIGNIFICANCE OF GEMS IN TRADITION AND FOLKLORE

By 3000 BCE, “magical” amulets were being cut from agate, carnelian, turquoise, and lapis lazuli in Egypt and Mesopotamia. Babylonian and Assyrian cylinder seals were believed to have magical properties. The remnants of a Babylonian text states that a gem referred to as the “Ka-Gi-Ma” would help a man destroy his enemies, a seal made of rock crystal would help extend a man’s possessions, a green serpentine seal would draw blessings, and a seal made of lapis lazuli contained a god. Using stones for medicinal purposes began in ancient Egypt, through the association of a gem’s color with the colors produced in the body by the disease the gems were meant to treat. Many such beliefs persisted through the Middle Ages, and those to do with the healing powers of gems are still popular among New Age believers today.



**Crystal gazing**  
This quartz crystal ball is set in an elaborate stand that is unusual for crystal gazing. Modern crystal gazers continue to value crystal balls as an aid to foreseeing the future.

		
JANUARY (GARNET)	FEBRUARY (AMETHYST)	MARCH (AQUAMARINE)
		
APRIL (DIAMOND)	MAY (EMERALD)	JUNE (PEARL)
		
JULY (RUBY)	AUGUST (PERIDOT)	SEPTEMBER (SAPPHIRE)
		
OCTOBER (OPAL)	NOVEMBER (TOPAZ)	DECEMBER (TURQUOISE)

Birthstones

Although principally a creation of the Victorian jewellery industry, the concept of birthstones is an echo of the ancient beliefs regarding the mystical power of gemstones.

HISTORY OF GEM CUTTING

Carnelian and rock crystal were fashioned into beads at Jarmo in Mesopotamia (now Iraq) in the 7th millennium BCE. By the 2nd millennium BCE, the craft of sophisticated engraving had developed and cameos were cut by the Romans. Faceted gems did not appear until the 16th century, and the brilliant cut was developed around 1700.



The Jewellers’ Workshop

This Italian painting from 1672 shows the various activities undertaken in jewelers’ workshops at the time, notably the shaping of metal and the cutting and setting of gemstones.



# COLLECTING GEMS

Collecting gemstones need not be a hobby only for the wealthy. There are many beautiful and inexpensive gems available to the amateur. One can derive great satisfaction from building a collection of personally gathered and cut gems.

## STARTING A COLLECTION

When starting a collection, many collectors accumulate stones as they become available. It is best to avoid expensive gems at first, since fluctuating market prices can significantly reduce the value of a purchase. Gems can be purchased wherever jewelry is sold; for example, at yard sales, auctions, or estate sales. Loose stones can be bought over the Internet or from specialist shops. Mineral clubs often have sections specifically for gems. Many collectors even take up digging for stones and cutting their own gemstones.



### Panning for gems

The gold pan is an essential piece of gear for a collector. In addition to gold, many gemstones can be found by panning surface sediments.



**GEOLOGIST'S  
HAMMER**



**HAND LENS**



**SAFETY CHISELS**



**SAFETY  
GOGGLES**



**LEATHER  
GLOVES**

**HARD  
HAT**

### Essential equipment

Digging for and extracting your own gemstones requires a minimum amount of equipment. The gear shown here is enough to get you started. As your experience increases, you can add more equipment as required.

### Field experience

The likelihood of discovering some gems will increase as you gain experience in the field. Some collectors routinely find gem-quality material.

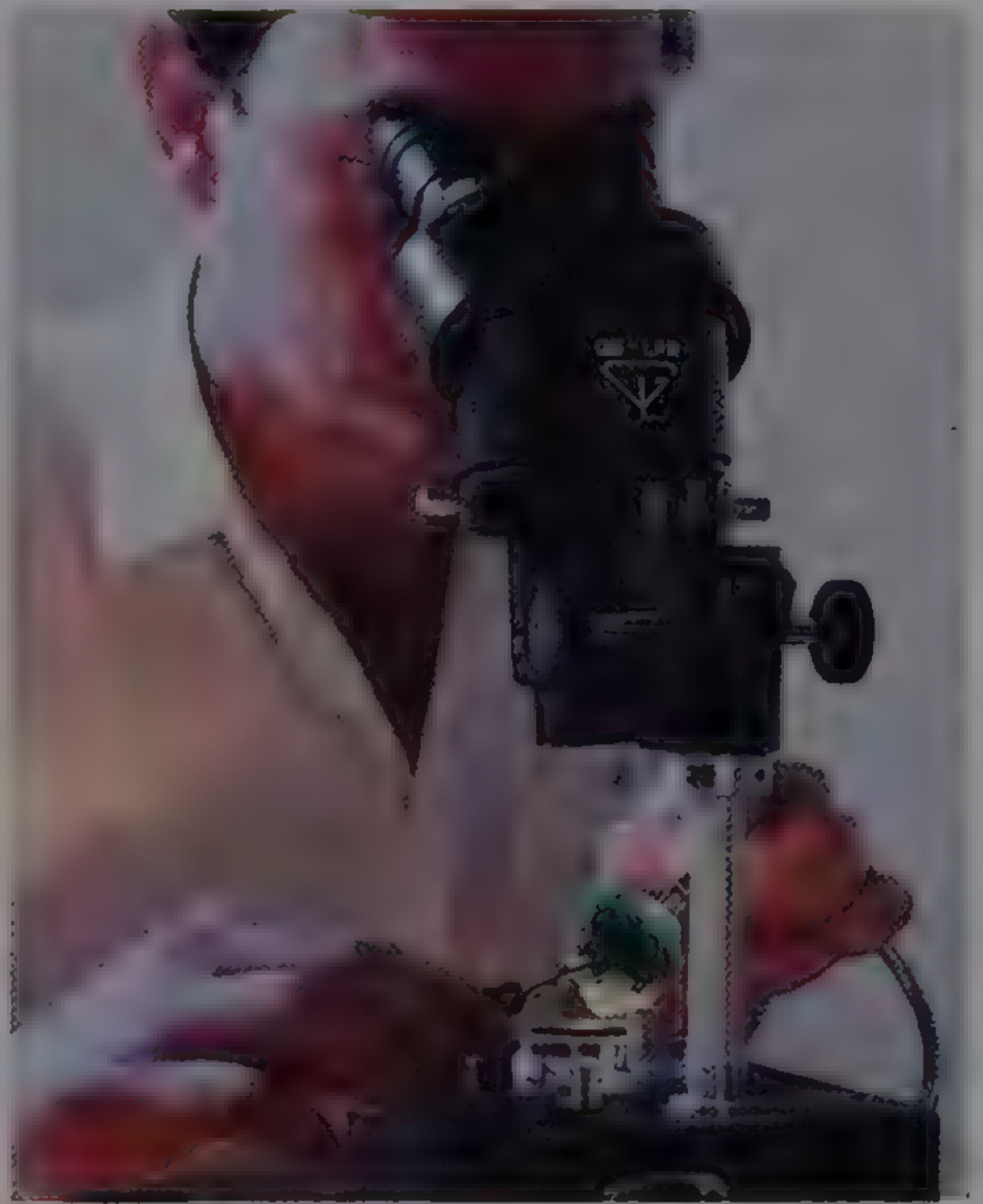


## ORGANIZING A COLLECTION

Collections can be organized in a number of ways—on the basis of mineral species, color, inclusions, specific gemstone location, or just general interest. As a person becomes more involved in gem collecting, individual interests emerge. At all stages, it is important to keep records and retain as much information as possible about each gem, such as weight, location of discovery, and purchase price. If provided, gem dealers' labels should be retained. A collector may try various methods of organization at different times.

### Examining a gem

Valuable gems should be examined under a microscope, and any diagnostic inclusions should be photographed to help with identification later.



## STORING A COLLECTION

The difficulty of tracing and identifying loose gems makes them a desirable target for thieves. As a result, the safe storage of a potentially valuable collection is of major importance. Irrespective of how your collection is stored and displayed, discretion must be exercised in showing it and revealing the storage location. Photograph each stone individually, and keep a written record of its weight

in carats along with the photograph. Other descriptive records should also be maintained for each gem. It is a good idea to have microscope photos taken of inclusions or inner markings in valuable stones. If the stone is stolen and recut, these photos can help identify it. A vault or safe is the safest, but gem collections can also be concealed in other difficult-to-discover places. Store all photos and written records separately.



### Gem collection

Gemstones can be displayed in specialized cases such as the one shown here. If stones are exhibited in this manner, it is recommended that photos be taken of the display as a permanent record.

## BUYING GEMS

With the development of new ways of enhancing gems, the purchase of genuine gems can be full of pitfalls. The best way to avoid these is to purchase gems from a reputable seller, with suitable guarantees. Buying altered stones is particularly risky since the long-term stability of some alterations is unproven.



### Examining pearls

Pearls are valued under stringent grading criteria. When buying pearls, the reputation of the seller is the key to ensuring that they are correctly graded.









# GEMSTONES



# PRECIOUS METALS

A precious metal is defined as a naturally occurring metallic element of high economic value. However, this modern definition does not reflect the other values that metals such as gold and silver have held in the past.

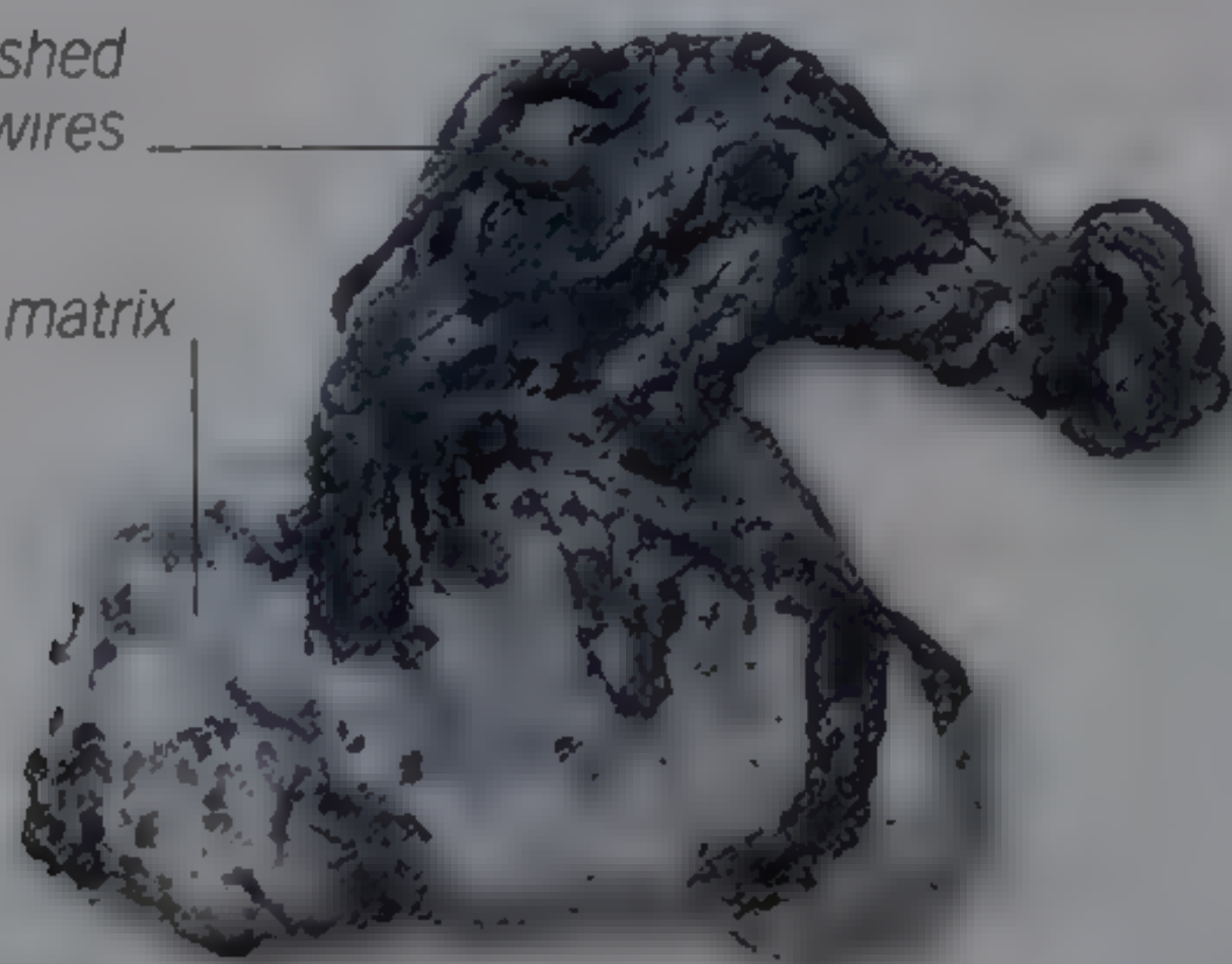
## MYSTICAL METALS

In ancient times, both gold and silver had mystical associations—gold with the Sun, and silver with the Moon. Like the Sun, gold was believed to be indestructible. In addition to its color, silver had another “lunar” quality: its color came and went like the waxing and waning of the Moon—in other words, it tarnished.

Both gold and silver occur in nature in a comparatively pure form and are easily worked. As a result, even while retaining their mystical associations, both metals soon became worked into objects of desire. Eventually, they were used as mediums of exchange and stores of wealth. Whatever ornamental purposes gold and silver have been put to, they have, for the most part, been associated with cut stones.

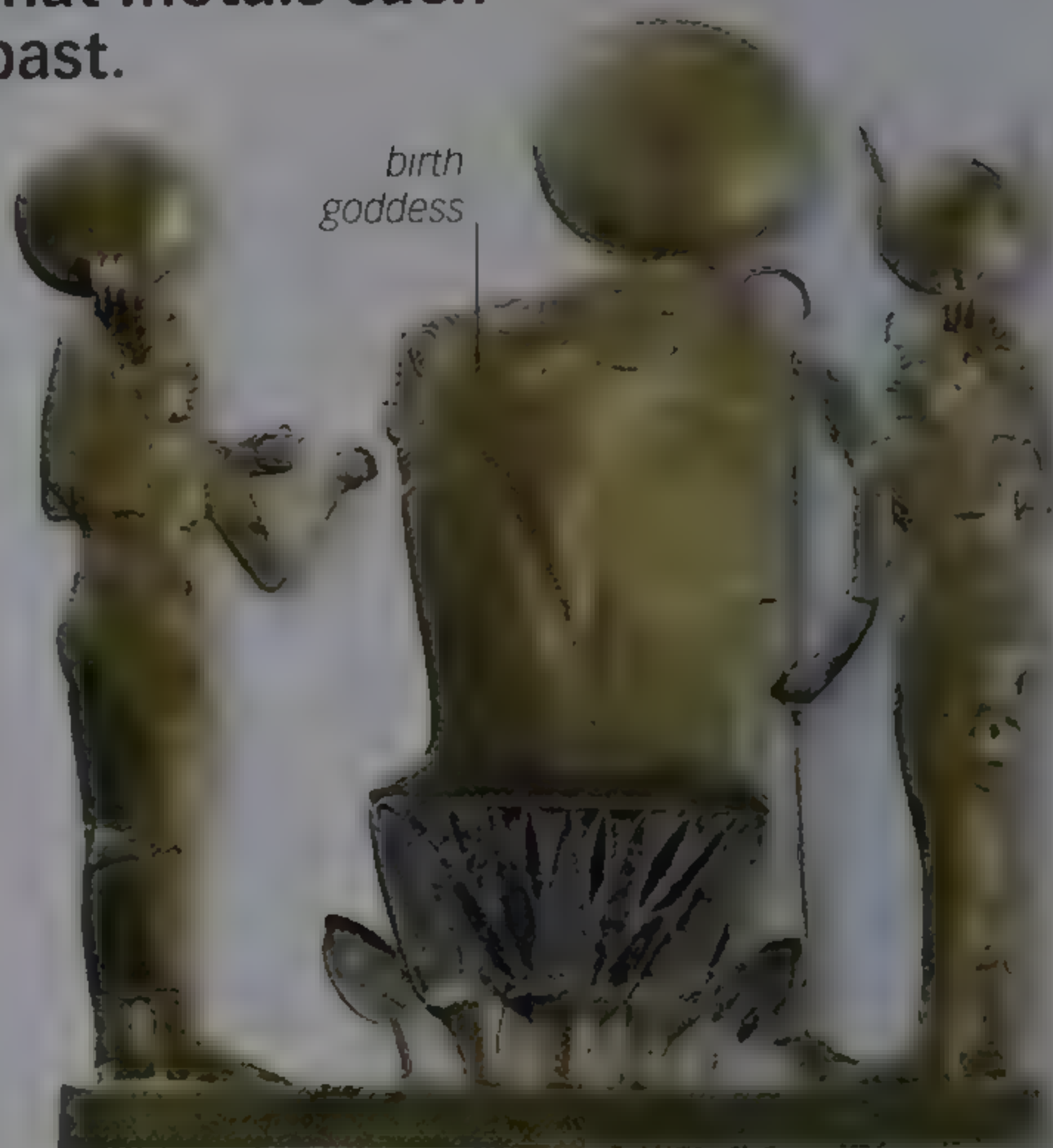
tarnished  
silver wires

quartz matrix



### Wiry silver

In this specimen, crystalline wires of native silver run through and surmount a mass of quartz. The silver shows black tarnish.

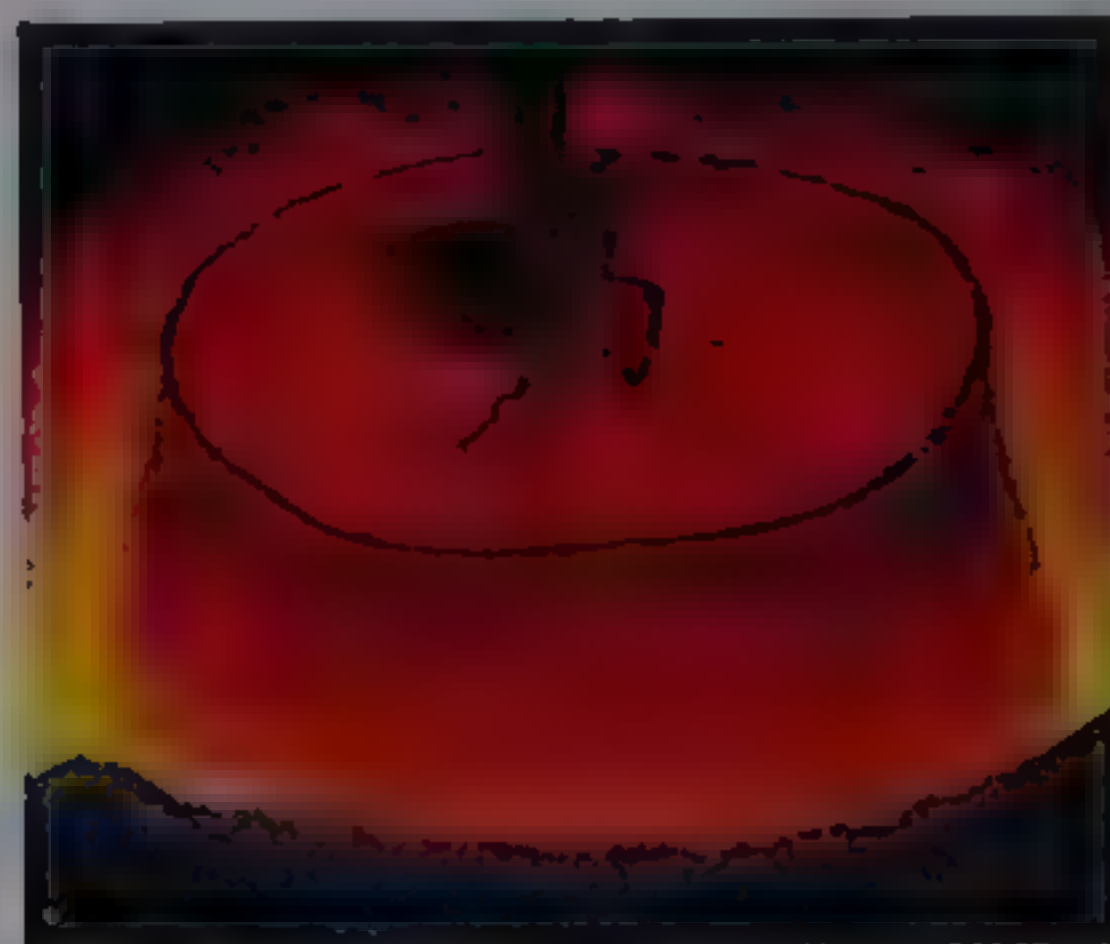


### Egyptian pectoral

In this ancient Egyptian gold pectoral, the sky goddess Nut gives birth to the Sun, assisted by the cow goddess Hathor and the warrior goddess Sekhmet.

## NEW METAL

Not recognized as a distinct metal until relatively recently, platinum has had a short career as a jewelry and coinage metal. As with gold and silver, platinum is as important an industrial metal today as it is a jewelry metal.



### Industrial uses of platinum

Glass and other materials are often melted in platinum crucibles, because platinum has a high melting point and resists corrosion at high temperatures.

### Fishpool hoard

These gold coins are part of a hoard that was buried in Fishpool, England, in 1463–64. It consisted of 1,237 gold coins and a number of pieces of jewelry.





tarnished surface

intricately engraved pattern

wire silver

accessory quartz

NATURAL SILVER

**Celtic bracelet**  
This antique Scottish silver bracelet—crafted in the Celtic style—shows intricate patterns.

PROFILE

- Cubic
- 2½–3
- 10.1–11.1
- Opaque
- Metallic



SILVER

**The most malleable and ductile** metal next to gold, silver is one of the earliest metals known to humans. It has been recovered in the form of ornaments and decorations from tombs that date as far back as 4000 BCE. Silver coinage is believed to have come into use around 550 BCE. Even today, silver is significant across cultures—as a symbol of purity for some and divine wisdom for others. Its chemical symbol, Ag, comes from the Latin word *argentum*, which is derived from a Sanskrit word meaning white and shining.

Silver is opaque, with a bright white luster and a pinkish tint, but readily tarnishes to either gray or black. Often found in its native form, silver primarily occurs in hydrothermal veins. It also forms by the alteration of other minerals. Much of the world’s silver production is a by-product of refining lead, copper, and zinc. Major sources are Peru, Australia, Russia, Kazakhstan, Canada, and the USA. The world’s largest producer of silver is Mexico, where silver has been mined since 1500.

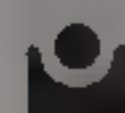

VARIANT



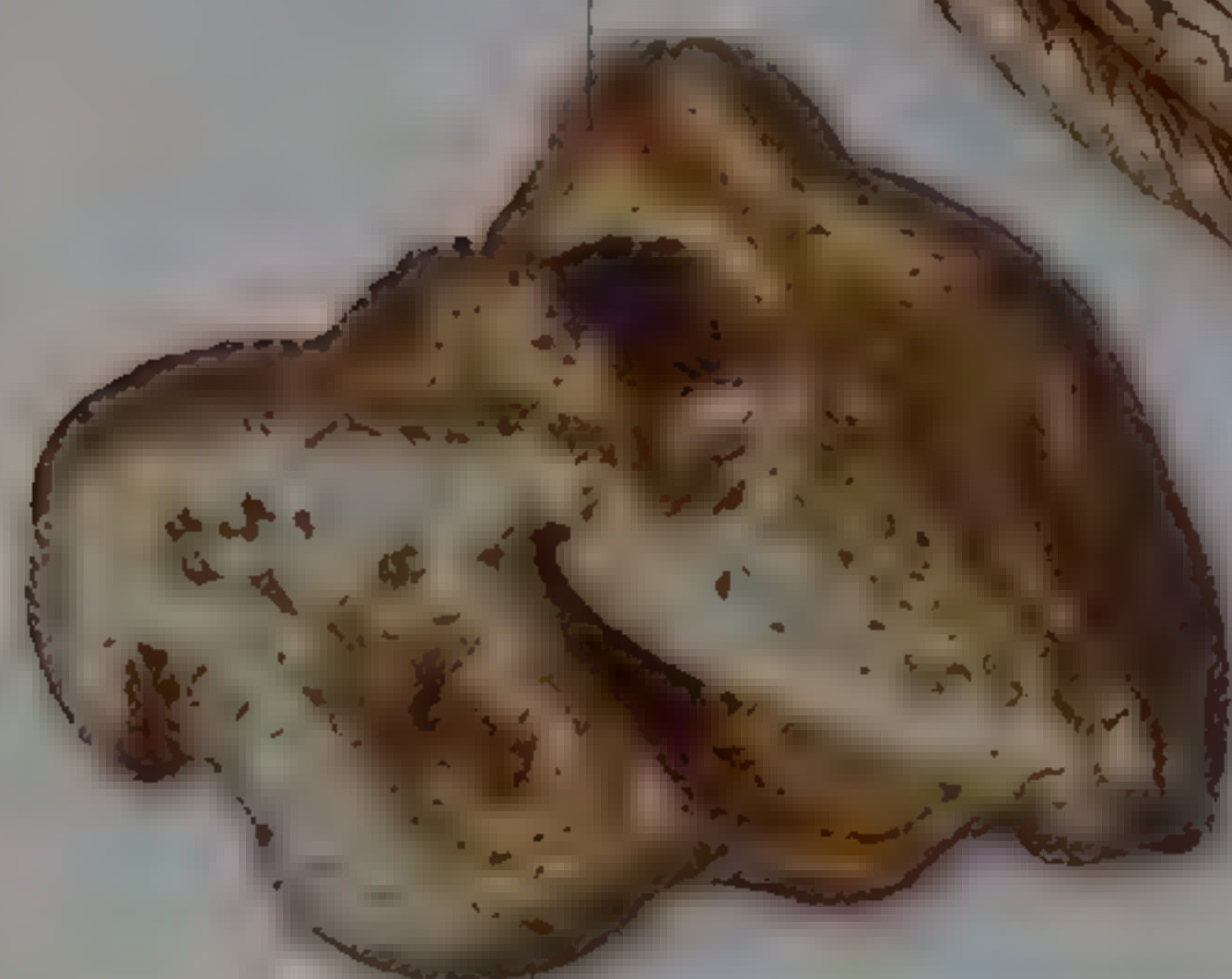
**Modern chalice** A silver chalice that has been wrought to bring out its natural luster



## PROFILE

-  Cubic
-  2½–3
-  19.3
-  Opaque
-  Metallic

*rounded surface  
from stream  
battering*



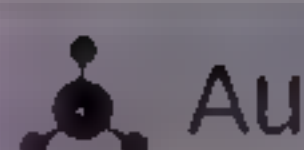
**STREAM-ROUNDED  
NUGGET OF NEARLY  
PURE GOLD**

*intricate and  
detailed goldwork*



**Ancient gold pectoral**

This gold Scythian pectoral, or neckpiece, is from a royal tomb in Ukraine. It dates back to the 4th century BCE.



Au

# GOLD

**Gold has been used and treasured** for at least 6,000 years, since the civilizations of ancient Egypt and Mesopotamia and Bronze-Age Britain. The metal's color, brightness, and malleability—and the fact that it is usually found in a relatively pure form—have made it exceptionally valuable. Gold is almost chemically inert and therefore resists tarnishing or corrosion.

In its native state, gold is opaque and a metallic golden yellow in color. When naturally alloyed with silver or other metals, it is paler. In its pure state, gold is too soft to be worn, so it is alloyed with other metals to increase its hardness. The purity of alloyed gold is expressed as its carat value, or the proportion of gold out of 24 parts. So, for example, 18 carat gold is three-quarters gold.

Gold is seldom found as well-formed crystals, although rare crystals measuring more than 1 in (2.5 cm) across have been found in California, USA. Crystals are typically octahedral and dodecahedral. Gold occurs more commonly as tree- or fernlike growths, and as grains and scaly masses. Nuggets weighing over 200 lb (90 kg) were found in Australia.

In ancient times, gold was almost exclusively recovered from river and stream gravels, where weathered particles were concentrated in placer deposits. Almost all igneous rocks contain low concentrations of mostly invisible, well-dispersed grains of gold. In some modern gold mines, the gold particles are too tiny to be seen with the naked eye.



## INDUSTRIAL GOLD

Gold is an important industrial metal. Due to its high electrical conductivity, it is used in plating contacts, terminals, printed circuits, and semiconductor systems. Thin films of gold reflect up to 98 percent of infrared radiation. Gold coatings on windows reduce the need for air-conditioning, and gold compounds are used in medicines.

### Gold in space

The mirror segments of the James Webb Space Telescope were plated with gold.



battered  
crystal  
shapes



### Gold nugget

Nuggets of gold, like the one above, are uncommon and are a welcome find for miners.

### Gold crystals

Gold rarely occurs as well-formed crystals. The crystals in this cluster exhibit dodecahedral crystal form.

well-formed  
crystals



finely textured  
surface



### Roman armlet

This gold armlet in the form of a snake was recovered from Pompeii.

platy  
gold



### Flat gold plates

The gold in this specimen from Baita in Transylvania, Romania, has formed as thin plates set in a matrix of quartz.

$\frac{1}{32}$ – $\frac{1}{8}$  in (1–4 mm)



### Gold grains

Most of the gold that is recovered from placer deposits is found in the form of grains or scales.

### Victorian necklace

Made around 1870, this necklace is composed of uniformly sized gold beads that are  $\frac{1}{4}$  in (6 mm) in diameter.

finely made  
spherical beads



granulation

### Roman earrings

This pair of gold earrings of diving dolphins with daisylike petals around the eyes shows fine granulation and filigree.



### Inca statuette

This statuette of a llama was made of gold cast by the Inca of South America in the 16th century.

soldered-on feet





# GOLD RUSHES

A gold rush occurs when fortune-seekers flock to the location of a newly discovered gold deposit. Large-scale gold rushes began in the 19th century, with the settlement of new lands by Europeans and the availability of mass transport.

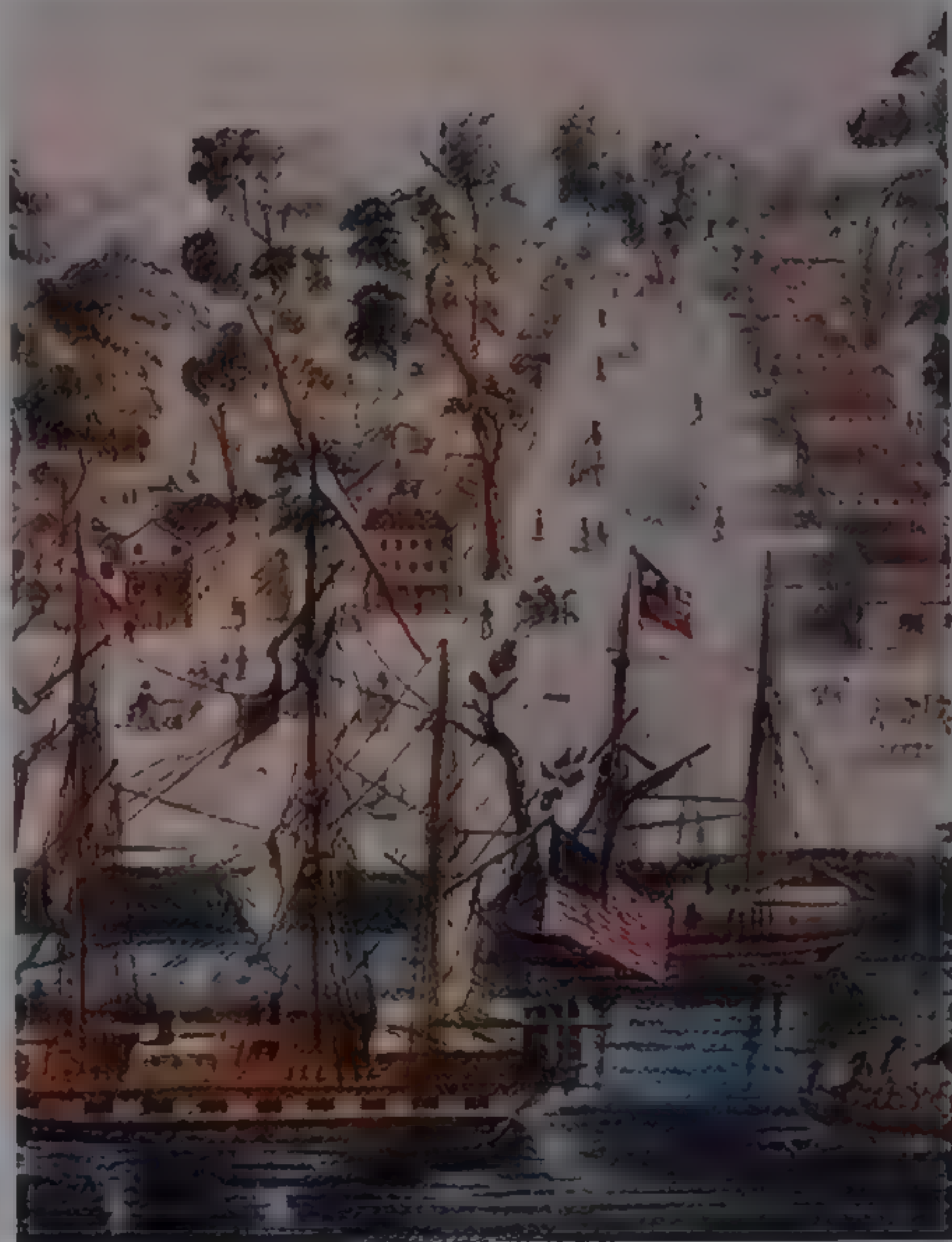
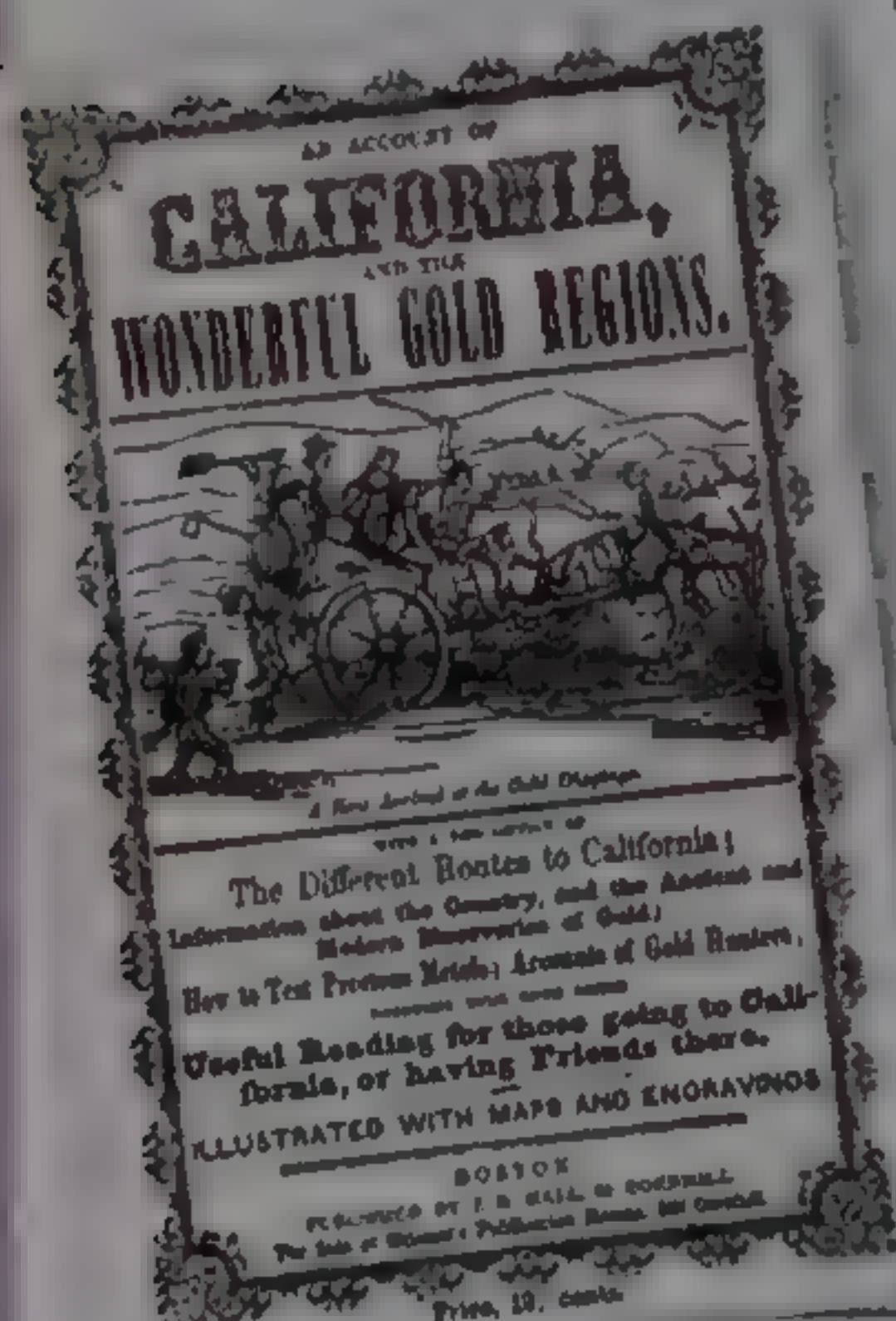
## THE FORTY-NINERS

The discovery of gold in California in 1848 triggered the most famous gold rush of all time. By 1849, about 80,000 "forty-niners" (the name given to that year's fortune-seekers) had dashed to the Californian gold fields; by 1853, the number had risen to 250,000. The first deposits, easy to mine by hand, were soon depleted, so mining moved to machinery-intensive

methods. The gold rush gave impetus to a push for statehood, which California attained in 1851.

### Routes to California

*An Account of California and the Wonderful Gold Regions* (left) was published in 1849. Booklets like these fueled the gold rush.



### Sacramento

Gold seekers rush to the newly discovered gold deposits at Sacramento, California, in 1850. The city later became California's state capitol.

## PIKE'S PEAK OR BUST

Gold was discovered in Colorado, USA, in the 1850s, in the area of Cripple Creek, on the western side of Pike's Peak. Other discoveries soon followed in the area of Clear Creek, Colorado, and the city of Denver developed where the creek flowed into the Platte River. The area around Central City, another mining camp, titled

itself "The Richest Square Mile on Earth." The slogan "Pike's Peak or Bust" was painted on many wagons as prospectors flooded westward across the prairies to the newly discovered gold fields. As with most gold rushes, some miners grew rich, while many wound up with nothing. Soon, a steady stream of wagons was headed back east, painted with the word "Busted."

### Garden of the Gods

The snow-covered Pikes Peak serves as a majestic backdrop for the Garden of the Gods, a city park in Colorado Springs, Colorado, USA.







## THE KLONDIKE RUSH

In 1898, gold was discovered along the Klondike and Upper Yukon Rivers in Canada. Within a year, a gold rush was on. However, despite its legendary status, it quickly came to an end. The town of Dawson was at its core, but

### On the White Pass

Miners travel on the White Pass and Yukon Railroad during the Klondike Gold Rush. Providing supplies and transport generated more wealth than digging gold.

with little to sustain it when the gold ran out, it steeply declined, reflecting the fate suffered by many gold-rush boom towns.

## MARCH TO VICTORIA

The gold rush that began in 1851 in the state of Victoria, Australia, was centered in the towns of Ballarat and Bendigo. Most gold in North America was found in flakes or small nuggets, but in the Australian fields, nuggets weighing 100lb (48kg) or more were common. Large nuggets are still found there today.



### Gold nugget

This gold nugget is from the Australian National Mineral Collection. The largest nugget ever found, with a refined weight of 136lb (62kg), comes from Victoria.

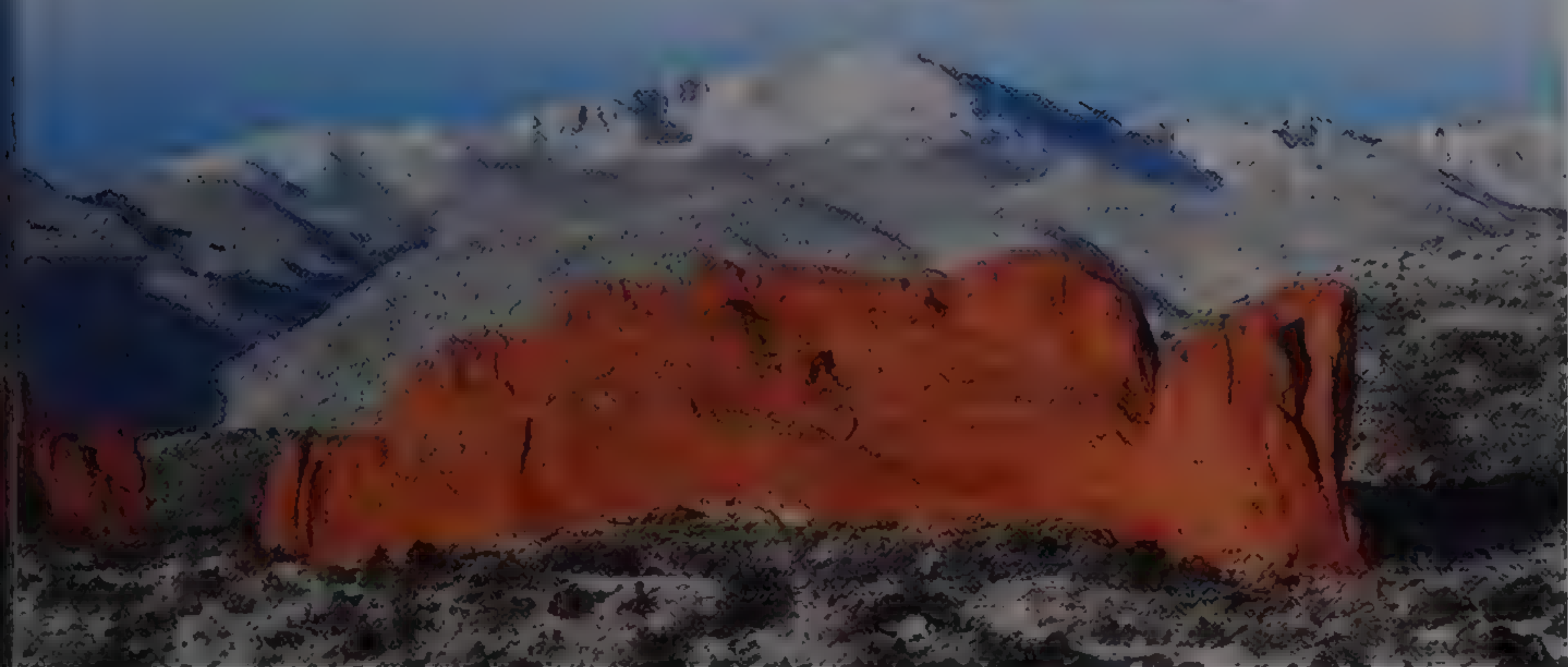
## THE AMAZONIAN RUSH

A large-scale gold rush has been under way in the Amazon Rain Forest since 1980. Although about 46.3 tons (42 tonnes) of gold have been recovered from a huge open-pit mine, most gold is recovered by thousands of independent miners working by hand. There is a great deal of concern about damage to the environment since a lot of mercury—used to extract gold—is being released into rivers and streams.



### Panning for gold

Gold panning, in spite of being slow and inefficient, is still used by small-scale miners to separate gold from stream gravels.








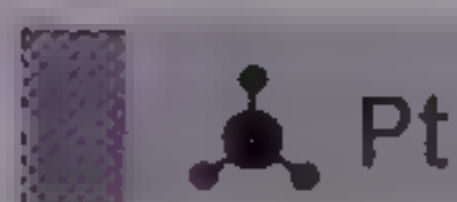


**Platinum necklace**

This necklace designed by Leo DeVroomen, set with symmetrical rows of diamonds, shows the beauty and versatility of platinum to its fullest extent

**PROFILE**

-  Cubic
-  4–4½
-  14.0–19.0
-  Opaque
-  Metallic



# PLATINUM

**Hard, durable, and noncorrosive** when worn, platinum is an important metal for modern jewelry. Although it was used for thousands of years, the Spaniards are associated with the first documented discovery of the element in Río Pinto, Colombia, in the 1500s. They called it *platina del Pinto*—*platina* meaning “little silver”—thinking it to be an “unripe” ore of silver. It was recognized as a distinct metal only in 1735. Usually found as flakes or grains, and rarely as nuggets, this precious metal is opaque, silvery gray, and markedly dense.

Formerly recovered mainly from placer deposits, most commercial platinum today comes from primary deposits, and as a by-product of nickel mining. Important sources of platinum are in South Africa; Montana and Alaska, USA; Canada; and Russia.



**Platinum and ruby ring**  
This Art Deco style ring, set with rubies, was designed by Van Cleef & Arpels.

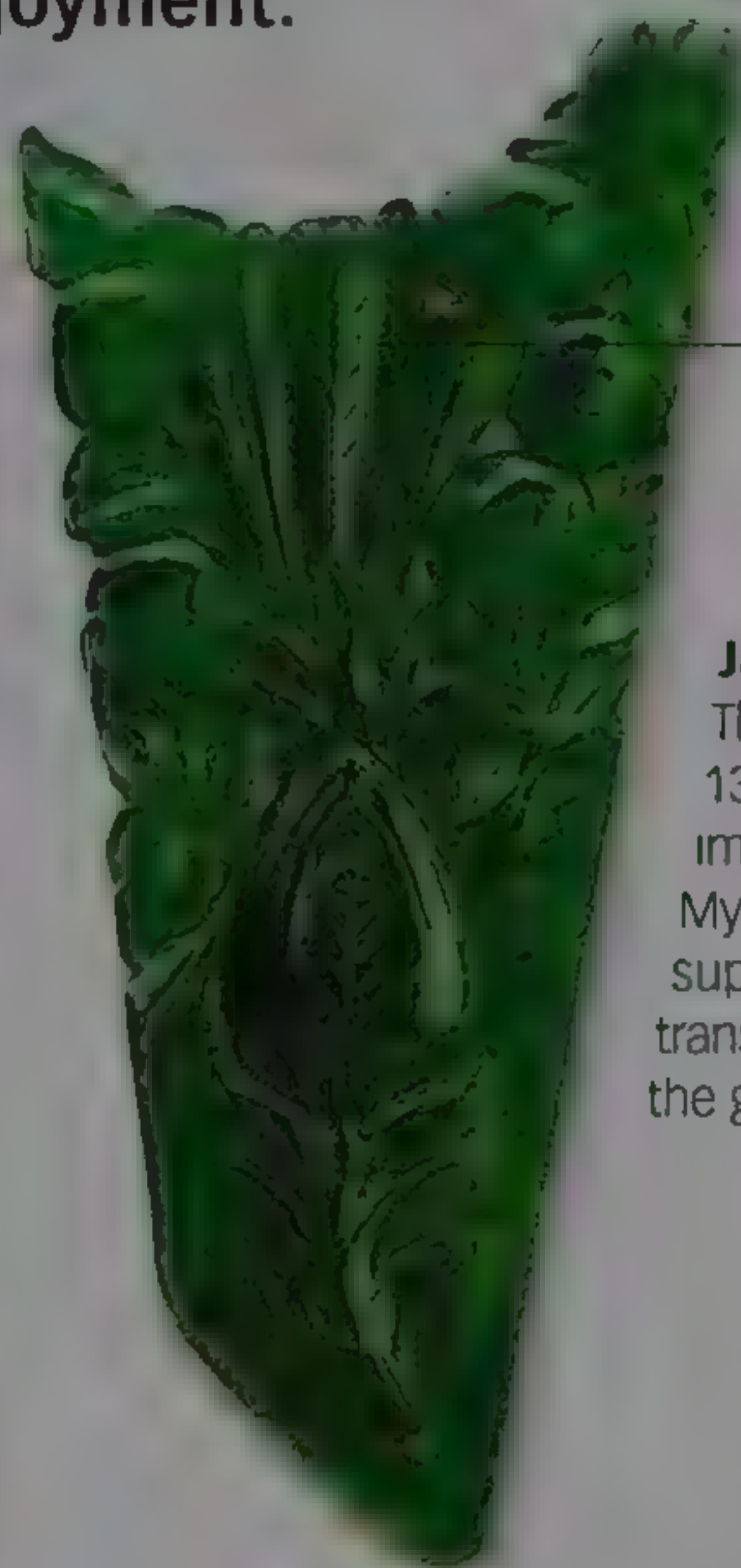


# CUT STONES

Cut stones can be defined as the end product of the artificial reshaping of any mineral, such as diamond, or rock, such as obsidian. The end product is used for the purpose of personal adornment or esthetic enjoyment.

## WHAT IS A CUT STONE?

The term cut stone includes what were traditionally thought of as gemstones, as well as small carvings, cameos, tumble-polished stones, and stones from which utilitarian items, such as jewel boxes and vases, have been made. The term excludes bigger reshaped pieces, such as large sculptures and slabs of stone used to adorn buildings or as flooring—in other words, uses of a more public nature.



*fine detail*

### Jade carving

This finely carved, 13.7-carat piece of imperial jade from Myanmar shows the superb color and translucency for which the gem is known.



**HEXAGONAL FACETED  
FIRE OPAL**



**FANCY ROUND-CUT  
ELBAITE**



**STEP-CUT AQUAMARINE**

### Gem cuts

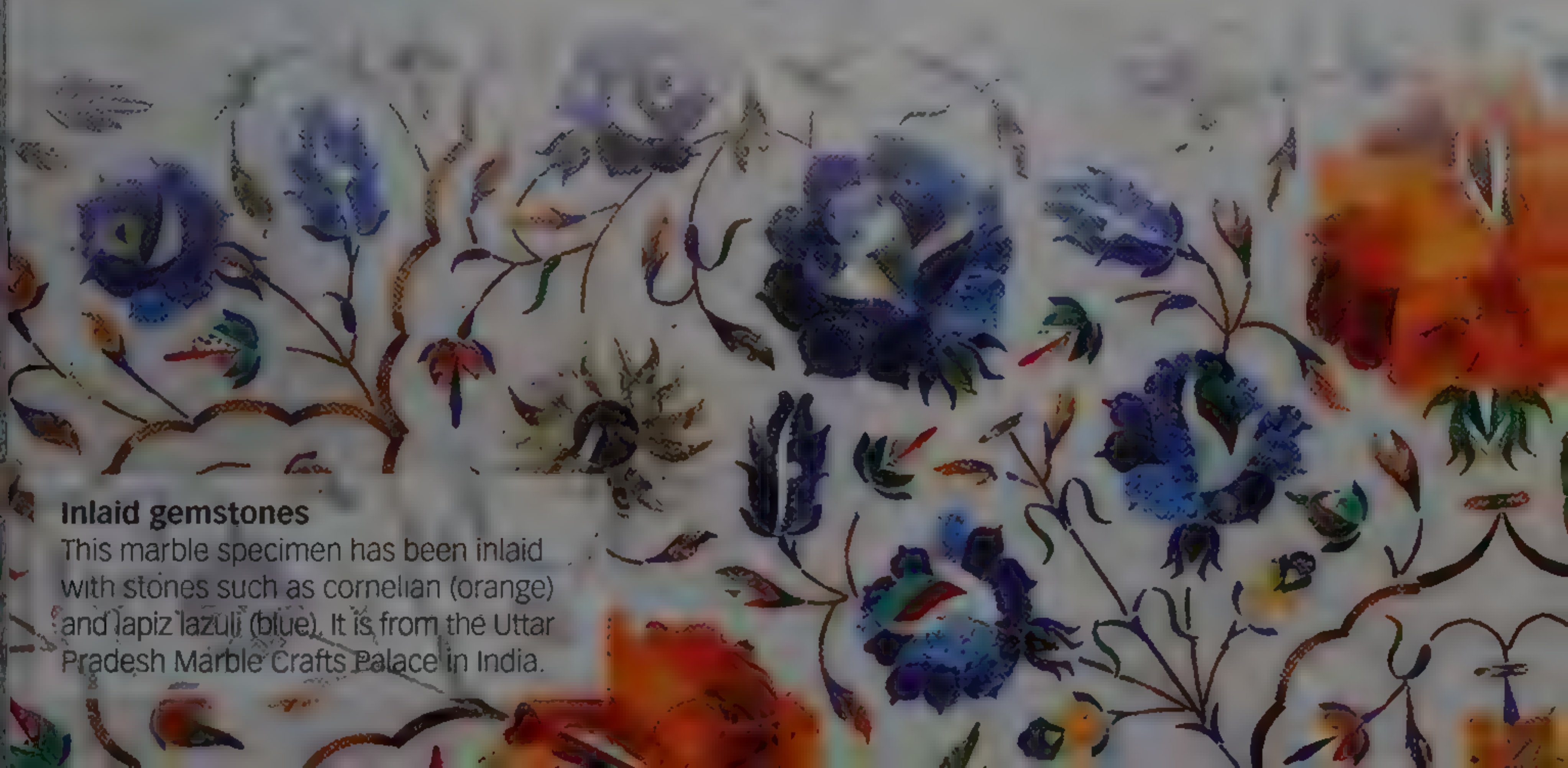
Some of the many possible gem cuts are shown here. The cut is determined by the size, color, and shape of the gem rough.

## OBJECTS OF BEAUTY

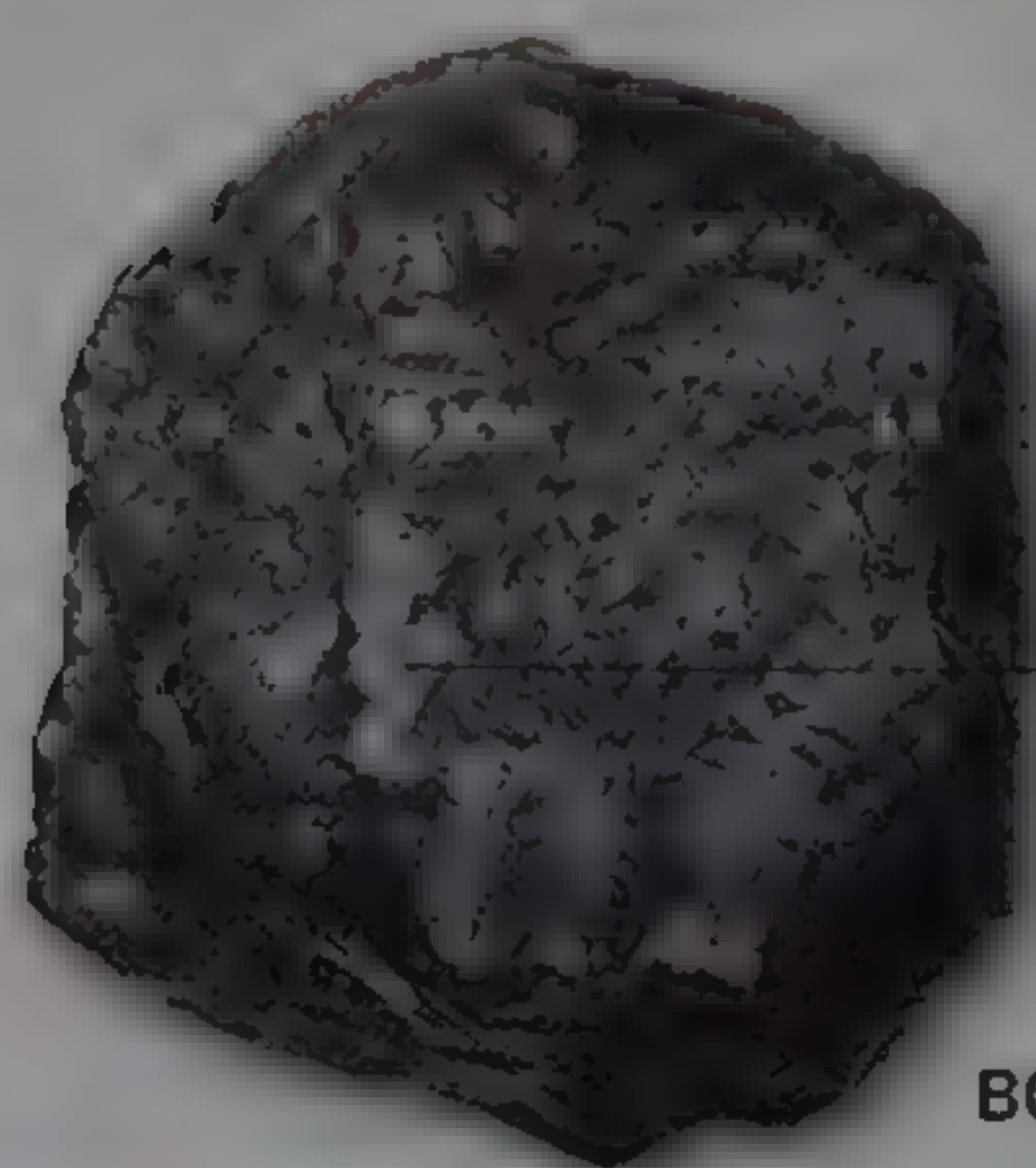
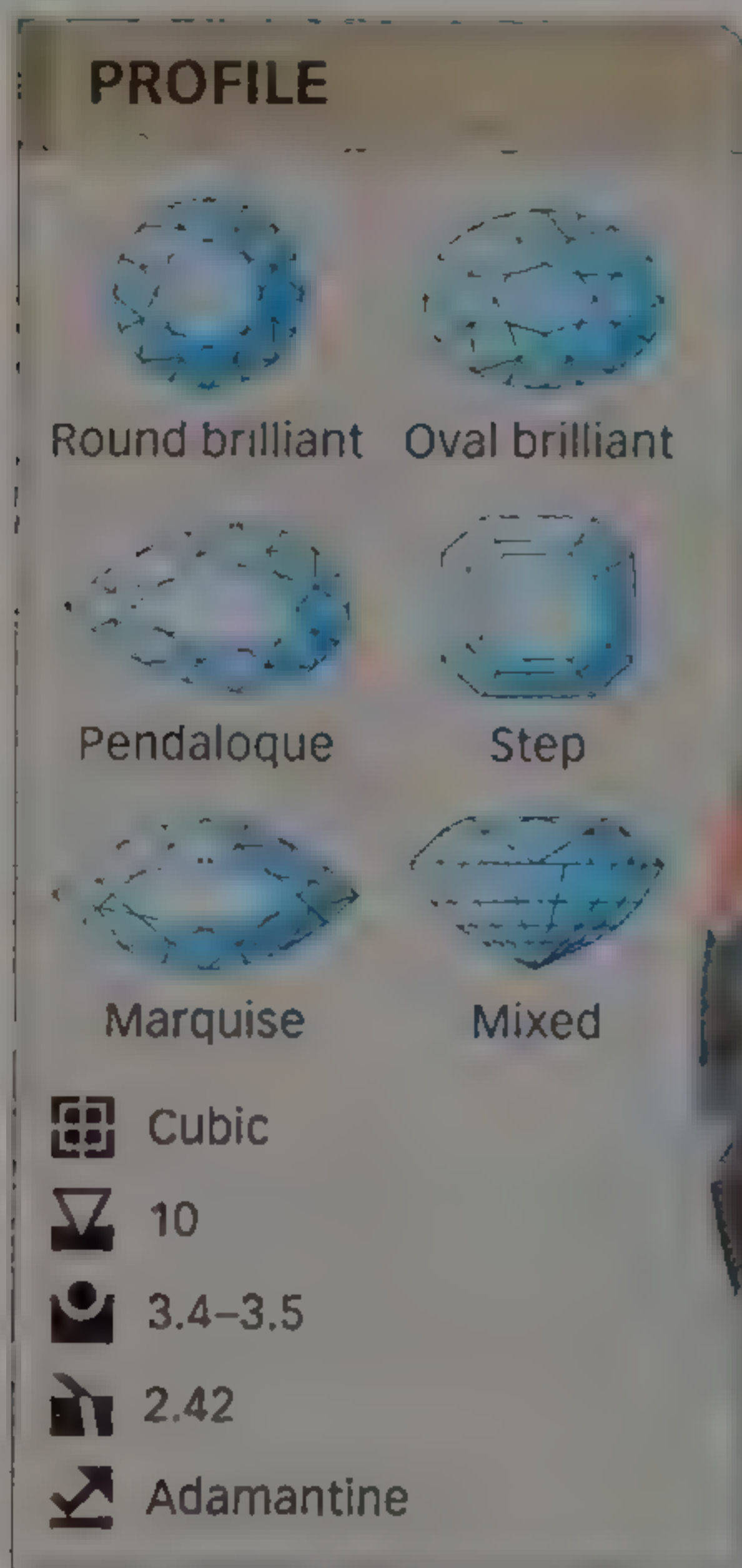
Cut stones come in an enormous range of shapes and sizes. With varying degrees of artificial reshaping, they can range from stones with little more than sliced and polished surfaces to the complex intricacies of faceted stones and some types of carvings. In each case, the objective is to either enhance the natural beauty of the material or transform an unattractive natural material into a thing of beauty and pleasure.

### Inlaid gemstones

This marble specimen has been inlaid with stones such as cornelian (orange) and lapis lazuli (blue). It is from the Uttar Pradesh Marble Crafts Palace in India.







adamantine luster

BORT DIAMOND

#### Brilliant-cut diamond

This stone has been cut with a 58-facet brilliant cut. The cut was developed specifically to bring out the brilliance of diamond.



## DIAMOND

**Recognized since ancient times** as the hardest of all minerals, diamond is named after the Greek word *adamas*, which means “unconquerable.” Gemstone crystals are usually found as octahedrons and cubes with rounded edges and slightly convex faces. Diamonds were known in India 2,300 years ago. For over three millennia, India was the only source of diamonds. However, diamonds were not cut for many centuries in the belief that they had magical properties that would be lost if cut. Sometime after 1300 CE, the polishing of the faces and the placement of simple table cuts began in Europe.

The exceptional luster and dispersion of diamond gives it the fiery brilliance for which it is prized. The color of diamonds

has also been one of the prime factors in ascertaining their value. Colorless or pale blue gemstones are the most often used in jewelry, with red and green considered among the rarest colors. Pure orange and violet are much rarer still.

In the last few decades, the color of diamonds has been changed by exposure to intense radiation or by heat treatment. Many of the “fancy” colored stones—reds, greens, blues, and others—on the market today are the result of such treatments. When purchasing colored diamonds, buyers need to be aware that unless the stone is certified as natural, it may be artificially colored and therefore less valuable than a naturally colored stone.

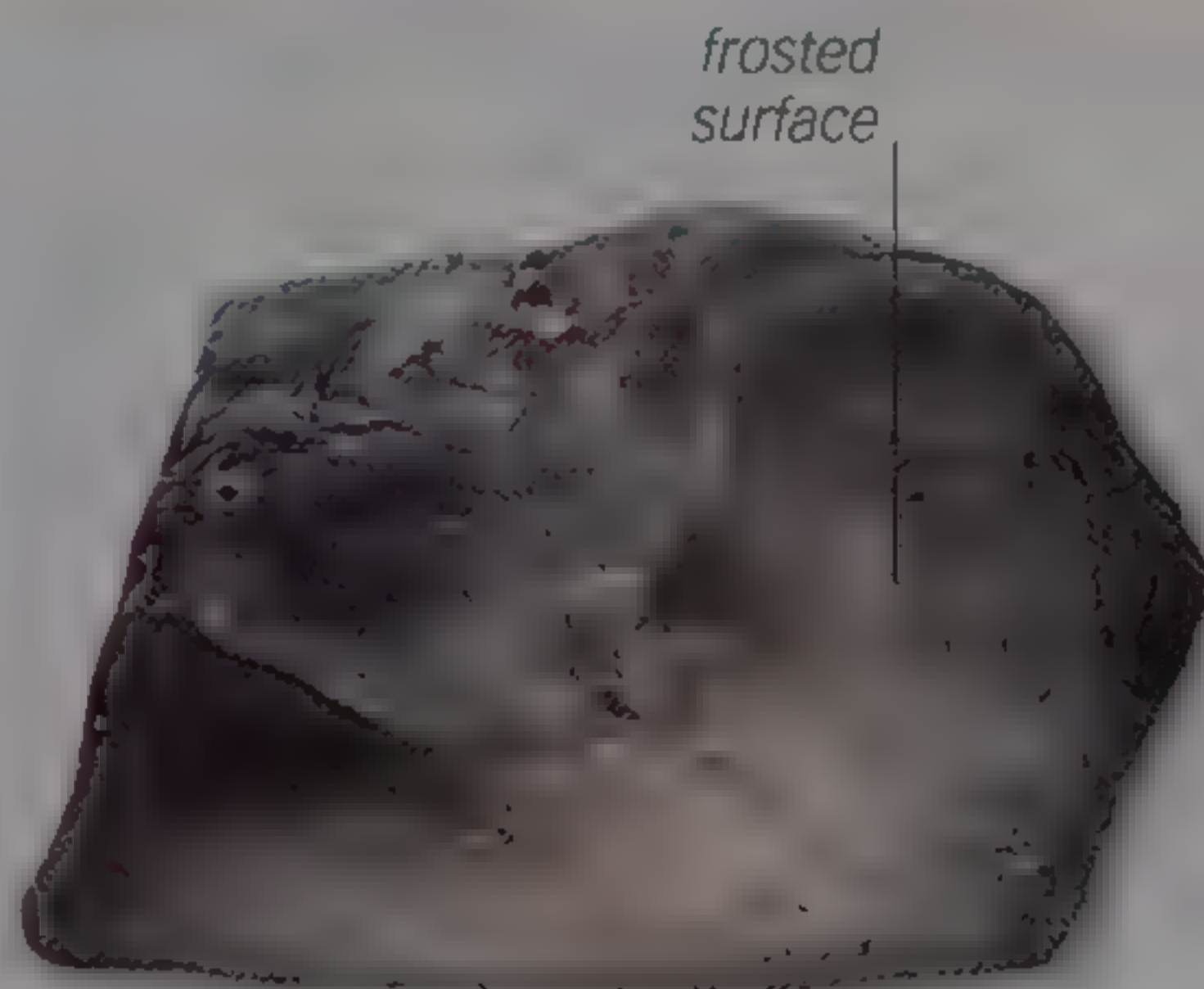


## SYNTHETIC DIAMONDS

**Diamond press**

This press exerts the tremendous pressure and high temperature required to create diamonds.

In the past few decades, laboratory-grown diamonds have reached sizes that are large enough to be used as gemstones. These diamonds are usually yellow or blue, and occasionally, colorless. Pink and green colors are achieved by irradiating the synthesized stones. These stones can be told apart from natural diamonds by gemologists.

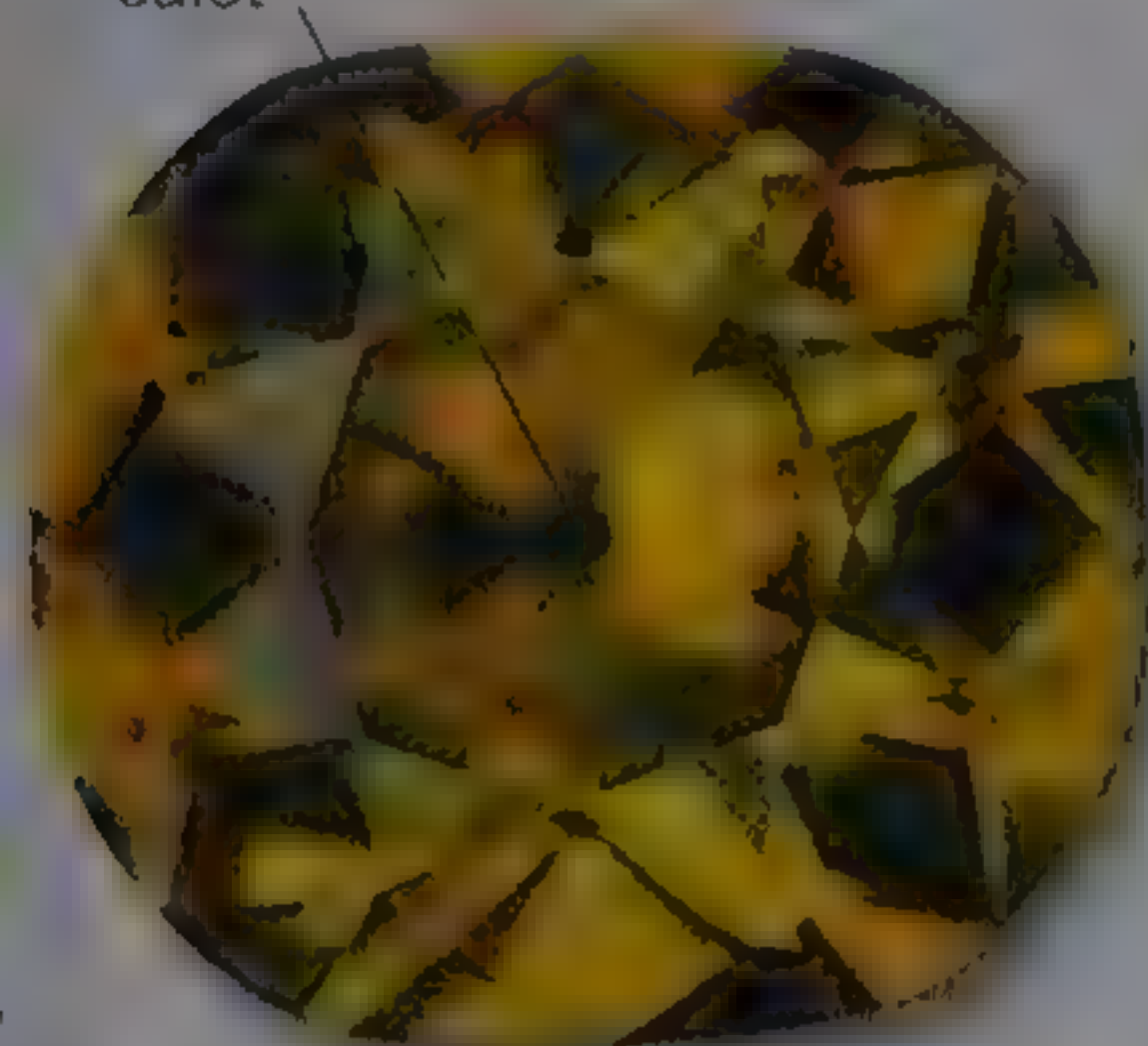


frosted surface

**Cullinan diamond**

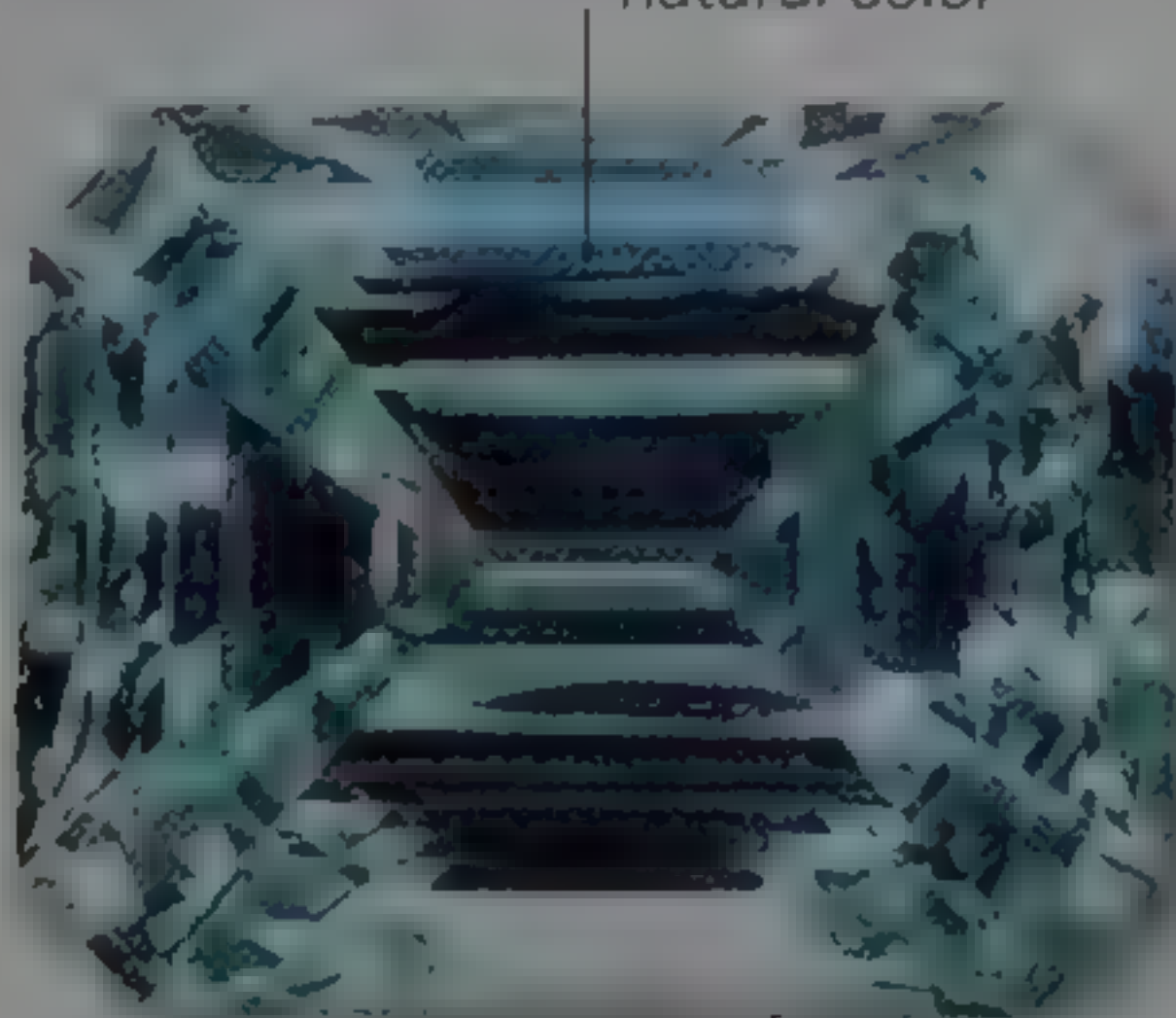
The largest diamond ever found, the 3,106.75-carat Cullinan diamond was as big as a medium-sized potato.

culet

**Shepherd diamond**

This 18.3-carat yellow diamond from South Africa is colored by the nitrogen in its structure.

natural color

**Emerald-cut gem**

This ice-blue diamond has been faceted with an emerald cut to emphasize its unusual color.

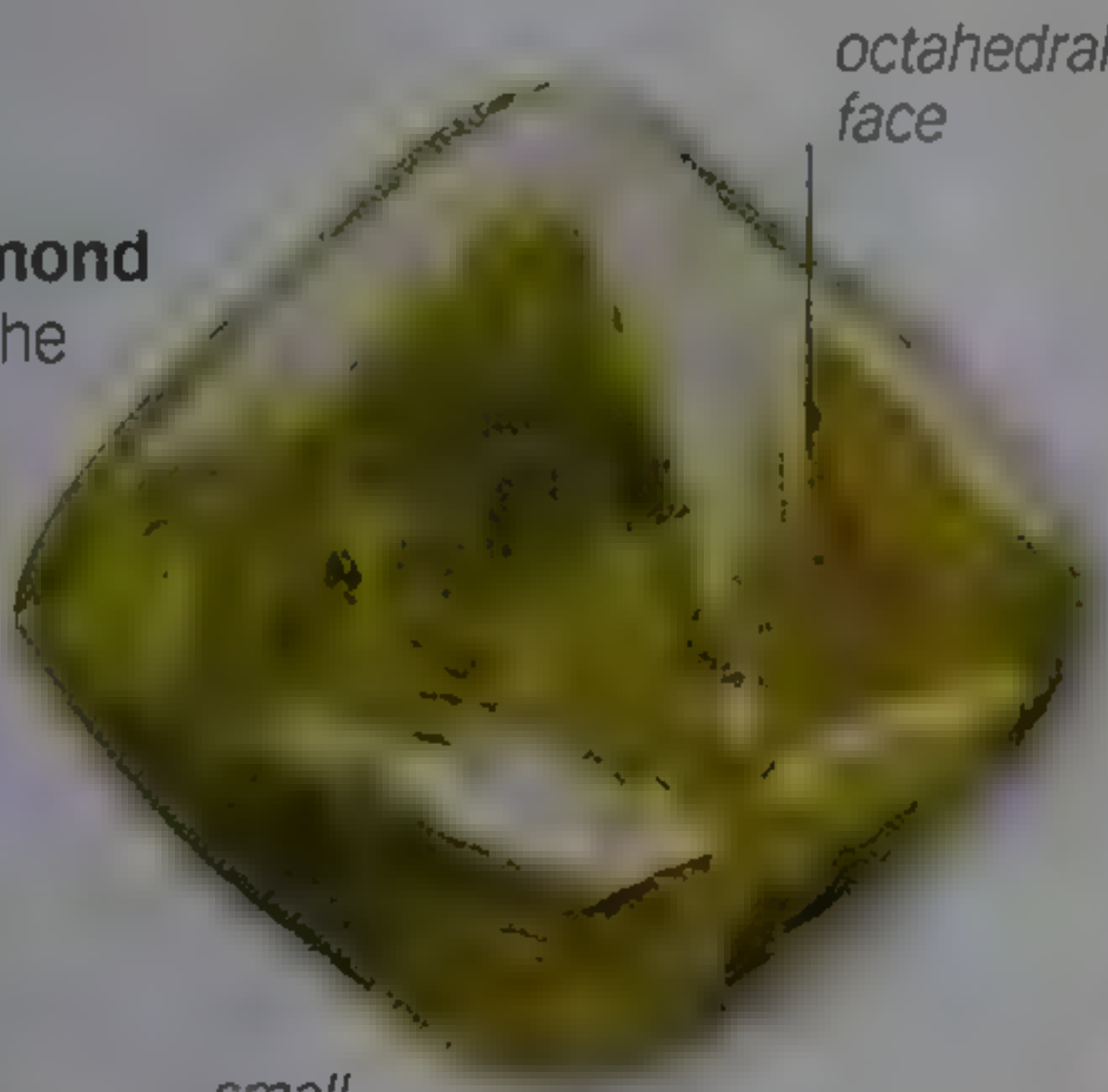
brilliant-cut diamond

**Red Diamond**

Red is the rarest diamond color. The color-causing mechanism in red diamonds is not yet fully understood.

**Oppenheimer diamond**

Colored yellow by the presence of nitrogen, this 253.7-carat octahedral diamond crystal is the size of a walnut.

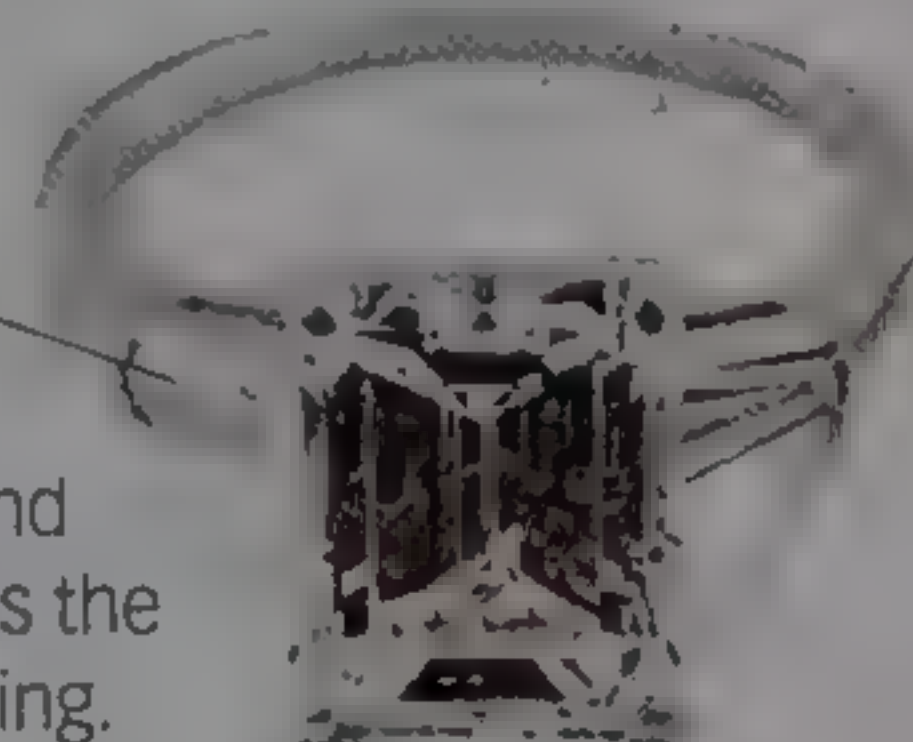


octahedral face

tapered baguette-cut diamond sidestones

**Art Deco ring**

The emerald-cut diamond in this ring complements the symmetry of the mounting.



small inclusion

**Green octahedron**

This octahedral crystal of natural green diamond is perfectly formed and virtually flawless.

good fire

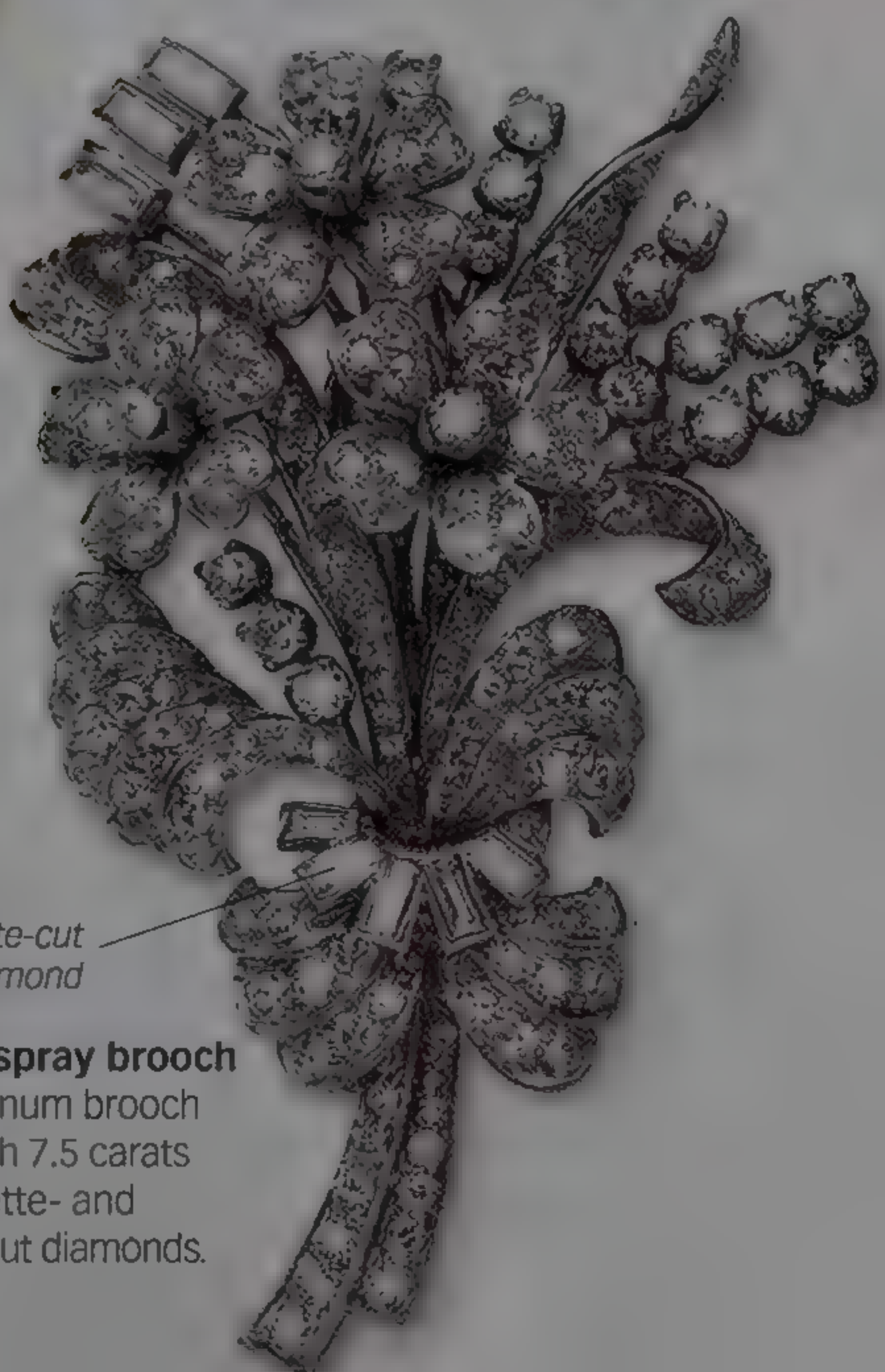
**Pink diamond**

This rare 2.86-carat pear-shaped pink diamond was found in the Williamson mine in Tanzania.

baguette-cut diamond

**Flower spray brooch**

This platinum brooch is set with 7.5 carats of baguette- and brilliant-cut diamonds.





# CELEBRATED DIAMONDS

Since their discovery, diamonds have caught human imagination. Myths and legends have grown around them and magical properties have been attributed to them. A diamond does not have to be large to be celebrated. Its accumulated history is its own celebration.

On September 17, 2000, thieves broke into an exhibition of diamonds at London's Millennium Dome. One of the exhibits on display was the 234.04-carat flawless Millennium Star diamond. They were arrested by the police, literally inches away from their target. This incident is an example of how diamonds become legendary. Another diamond has a longer

history: a 115-carat blue diamond was sold to King Louis XIV of France in 1669. It disappeared during the French Revolution, only to reappear in London in 1812. It was purchased first by King George IV and later by a banker, Henry Hope, whose name it bears. As it passed through various hands, it was recut into its current form.

## Blue Heart Diamond

The Blue Heart diamond originated in South Africa. At 30.62 carats, it is somewhat smaller than the 45.52-carat Hope Diamond, but it has a unique character.

*traces of boron  
provide color*



## Dresden Green

The Dresden Green is a 41-carat, internally flawless, natural green diamond. Although found in India around 1720, it is named after the city of Dresden, Germany.

*Dresden  
Green*





**Marie Louise's necklace**  
 Napoleon I gave this necklace to Empress Marie Louise in 1811 to celebrate the birth of their son. Its diamonds are old mine-cut (a type of brilliant cut) and weigh a total of about 263 carats.

brilliant-cut diamond

old mine-cut diamond

pendaloque cut

blue diamond

### Cullinan Blue Diamond

The world's largest diamond was found by Thomas Cullinan. Once it was cut, the largest pieces went to the British Crown Jewels. Cullinan gave his wife this necklace, which includes nine rare blue diamonds.

rock crystal replica of Lahore Diamond

### Koh-i-noor Diamond

The Koh-i-Noor diamond was found in India in 1304 and came to Britain in 1849. Weighing 109 carats, it is now set in the British Queen Mother's crown.

Koh-i-noor diamond

### Marie Antoinette's earrings

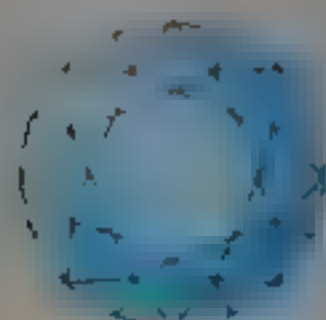
Louis XVI of France gave these diamond earrings to Marie Antoinette, Queen of France. They were eventually sold to a Russian gem collector and then to Pierre Cartier, who sold them to Marjorie Merriweather Post.

### Hope Diamond

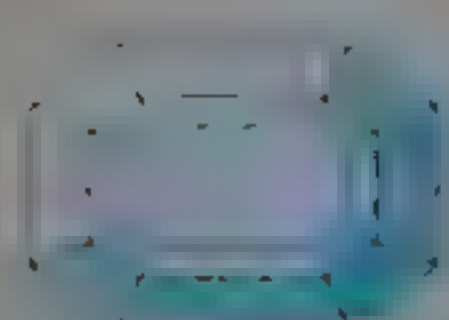
The 45.52-carat Hope Diamond is currently held in the gemstone collection at the Smithsonian Institution, Washington, D.C. It was set in its current mounting in the early 20th century.



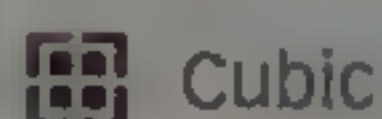
## PROFILE



Round brilliant



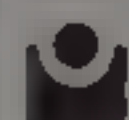
Emerald



Cubic



3-4



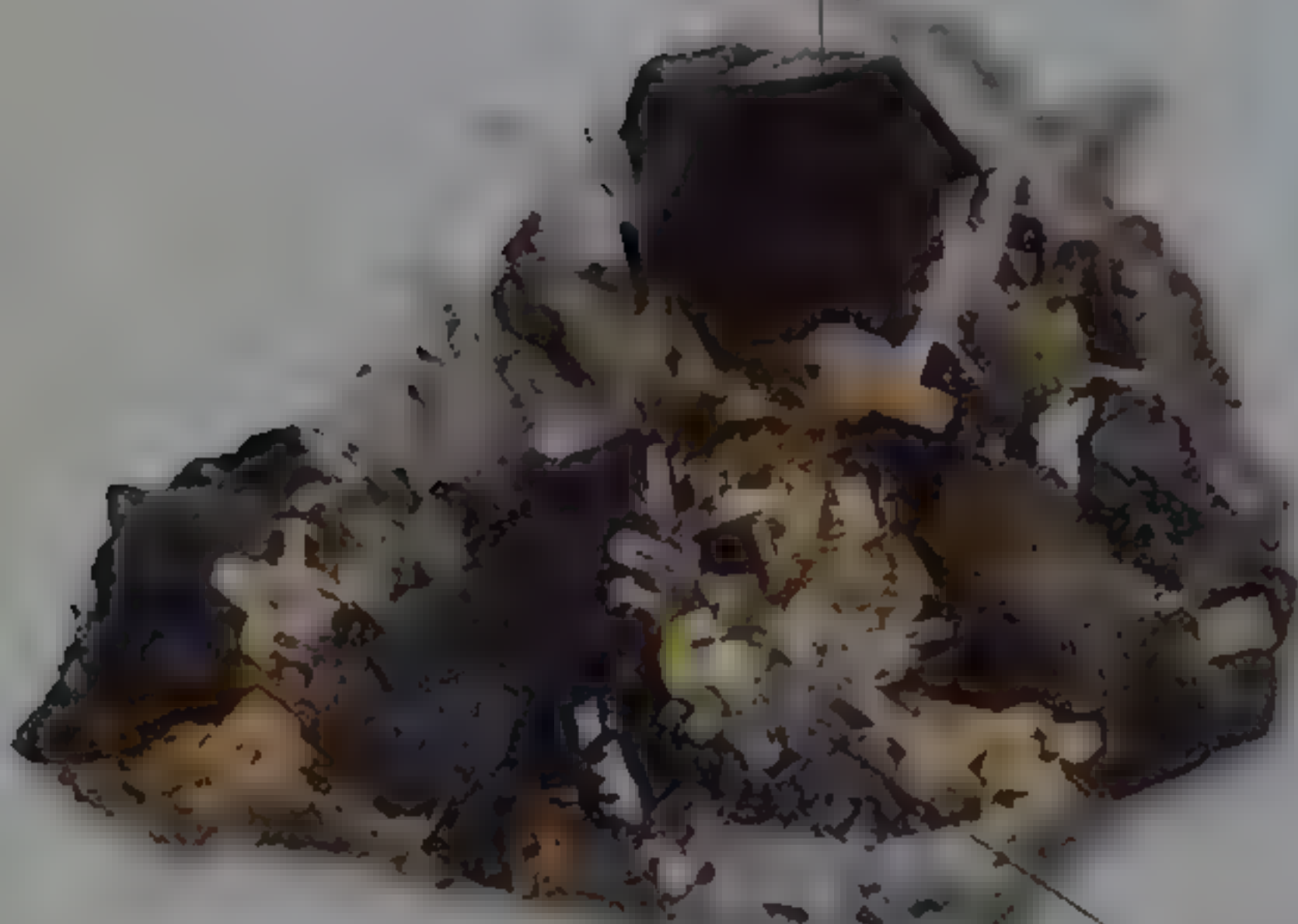
3.9-4.1



2.36-2.37

Resinous to adamantine,  
metallicdouble  
facetsclassic  
sphalerite  
color**Yellowish brown sphalerite**

This emerald-cut gem shows the classic yellowish brown color of faceted sphalerite. Its crystals are very difficult to facet.

sphalerite  
crystalaccessory  
quartz**SPHALERITE CRYSTALS  
WITH QUARTZ**

## VARIANTS

**Golden brown sphalerite**

A mixed-cut specimen  
of sphalerite

**Scissors-cut sphalerite**

A golden-brown sphalerite  
with internal veiling

**Yellow  
sphalerite**

A brilliant-cut  
sphalerite in an  
unusually light  
shade of yellow



## SPHALERITE

**Usually cut only for collectors**, sphalerite crystals are difficult to facet because of their softness and cleavability. When amateur gem and mineral clubs hold gem-cutting competitions, a faceted sphalerite is commonly awarded the maximum number of points for difficulty. Sphalerite ranges from pale greenish yellow to brown and black with increasing iron content. Pure, colorless sphalerite is rarely found. Red or reddish brown, transparent crystals are sometimes called ruby zinc or ruby blende. Gem-quality sphalerite is found in Spain and Mexico. Other important deposits that sometimes yield gem material are in the Mississippi River Valley, USA, and in Canada and Russia.

Sphalerite gets its name from the Greek *sphaleros*, which means "deceitful," since its lustrous dark crystals can be mistaken for other minerals. It occurs in contact metamorphic zones, hydrothermal vein deposits, and replacement deposits formed at high temperatures (1,065°F/575°C or above).



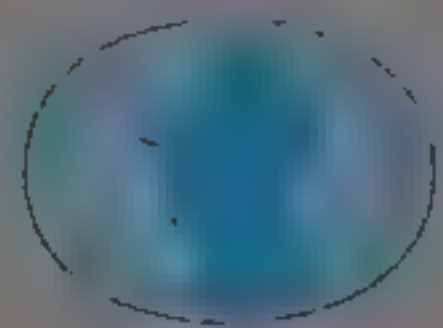
**Pyrite necklace**  
The spherical beads of this necklace are made of finely crafted and highly polished pyrite.

uniformly sized beads

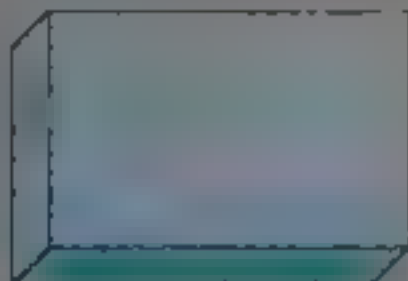
natural crystal shape

PYRITE CRYSTALS ON LIMESTONE MATRIX

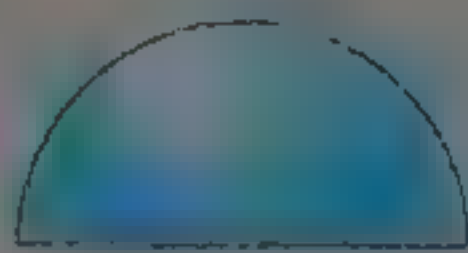
PROFILE



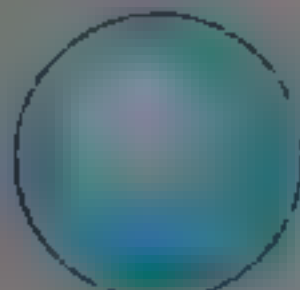
Cameo



Polished



Cabochon



Bead

Cubic

6–6½

5.0

Opaque

Metallic



PYRITE

**Known informally as “fool’s gold,”** pyrite has been used since antiquity. Although it is lighter than gold, its brassy color often misled novice prospectors. Opaque and pale silvery yellow when fresh, pyrite turns darker and tarnishes with exposure. Pyrite’s name is derived from the Greek word *pyr*, which means “fire,” because it emits sparks when struck by iron.

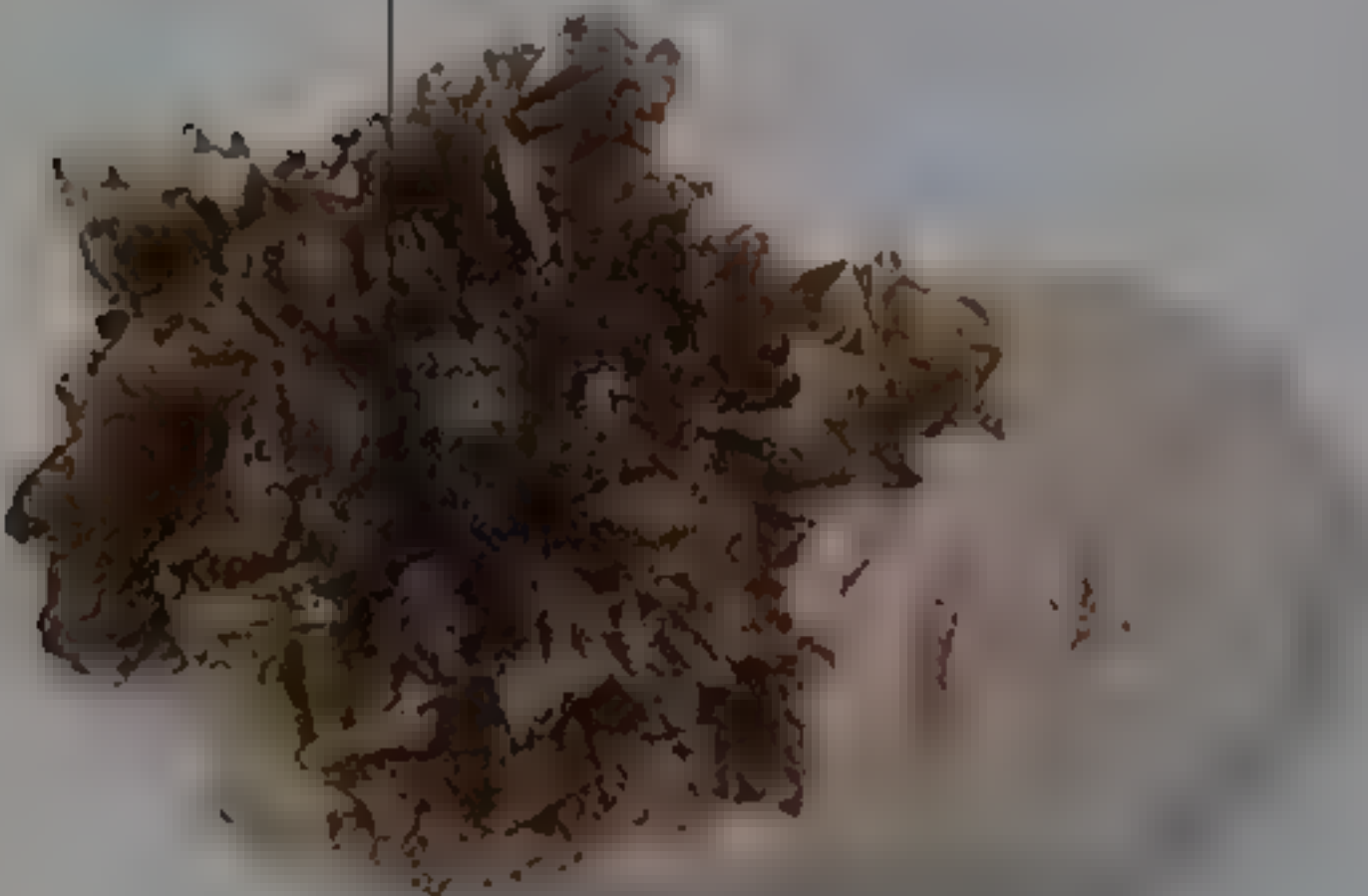
As a gemstone, pyrite is usually polished as beads. Most “marcasite” in Victorian jewelry is in fact pyrite. Historically, however, bright crystals were themselves mounted as gemstones. Today, pyrite-replaced fossils are sometimes mounted and worn as pendants. Despite being a relatively hard and dense mineral, pyrite is also brittle; and it has traditionally been sliced and polished. In fact, polished crystal slices were often set edge to edge on wooden backing to make mirrors. It occurs in hydrothermal veins, in contact metamorphic rocks, and in sedimentary rocks.



**Pyrite “marcasite”**  
These tiny “marcasites,”  
each with six facets,  
are actually pyrite.

tiny  
facets

bladed  
crystals



MARCASITE ROUGH

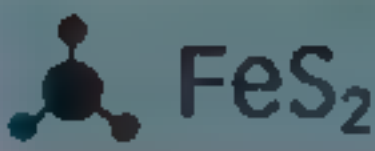


PYRITE ROUGH

**Pyrite and marcasite**  
These two minerals have  
the same chemical  
composition, but only pyrite  
is used to make gemstones.

PROFILE

- Orthorhombic
- 6–6½
- 4.9
- Opaque
- Metallic



MARCASITE

**Marcasite is an iron sulfide** mineral. Its name is widely applied to an entire range of jewelry, although marcasite itself is never used as a gemstone. The word “marcasite” was applied to both pyrite (p.55) and marcasite from medieval times until the 19th century, when it was recognized as a separate mineral. Despite its name, “marcasite” jewelry is generally made from pyrite. Some “marcasite” jewelry, however, has been made from hematite (p.57) or even simulated from cut steel.

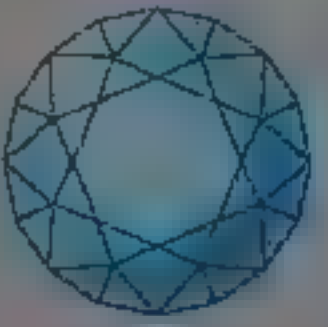
The mineral marcasite is chemically identical to pyrite but it has a different crystal form. It is opaque and pale silvery yellow when fresh. It darkens and tarnishes after exposure and eventually crumbles.



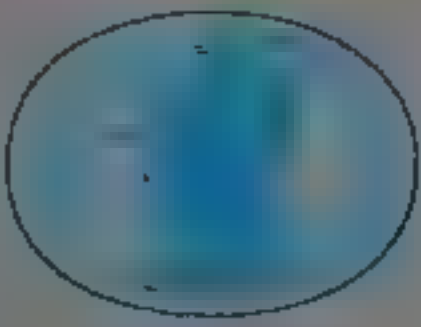
**Victorian bracelet**  
This Victorian marcasite bracelet has pyrite “marcasites” set in a base metal frame.



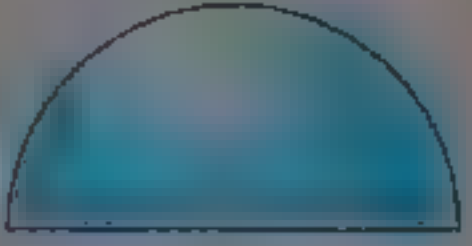
## PROFILE



Round brilliant



Cameo



Cabochon



Hexagonal



5.6



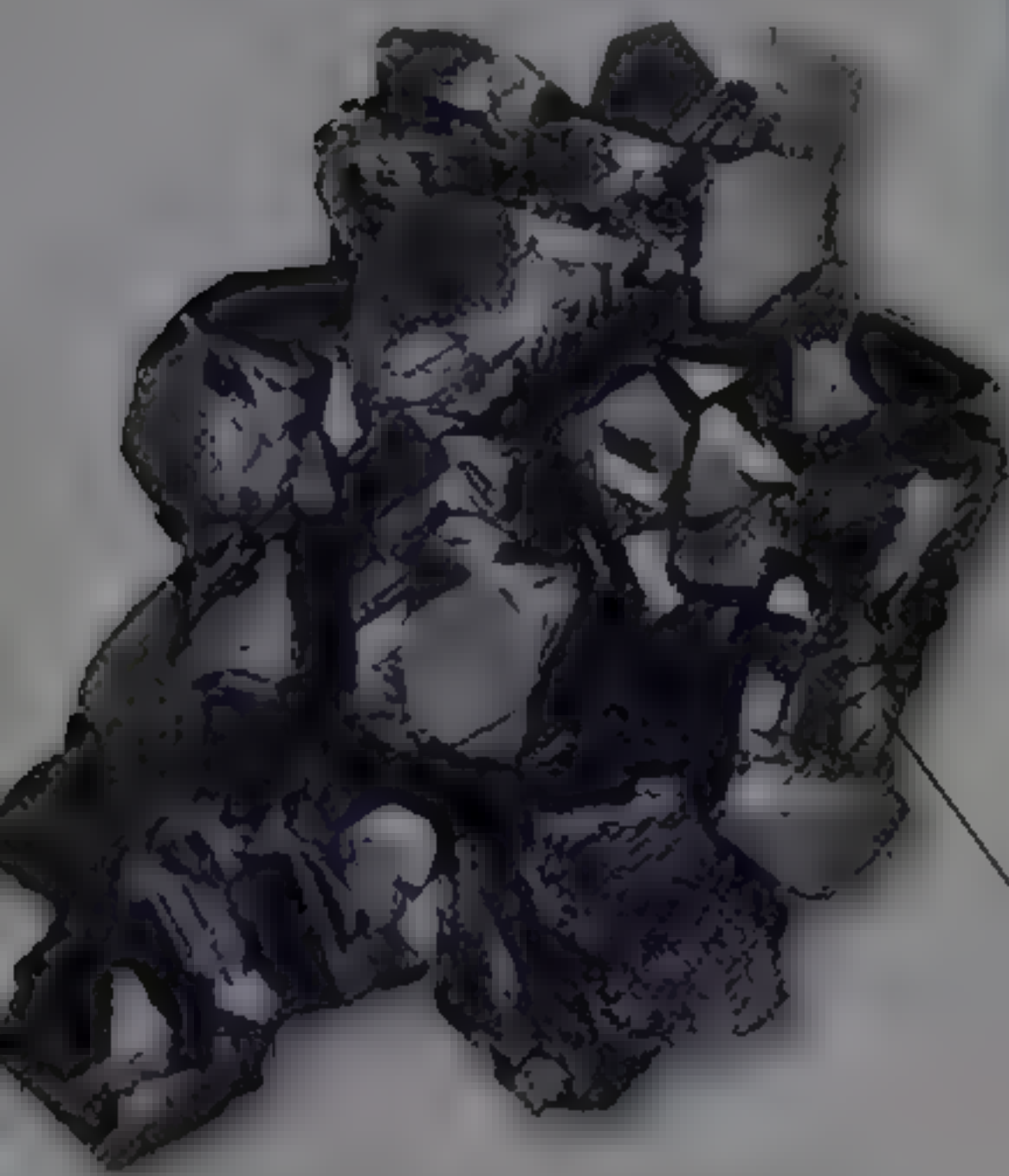
5.3



2.94–3.22



Metallic to dull



SPECULAR HEMATITE

faceted  
on top

## Oval cabochon

Hematite cabochons such as this black oval have been sold as "marcasites."

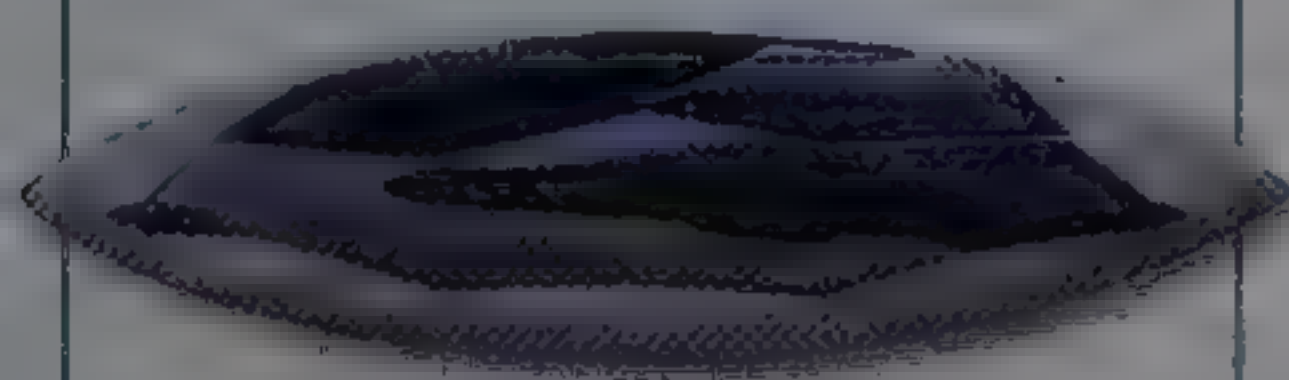
colorful  
tarnish on  
surface

metallic luster

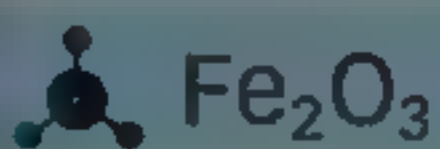
## VARIANTS



**Polished bead** A specimen of hematite, popular for making polished beads



**Oval marquise cabochon**  
A specimen with a vulnerable faceted top due to hematite's brittleness



## HEMATITE

**A dense and hard iron oxide**, hematite comes in a number of different forms from soft, fine-grained, and earthy, to several crystal forms that are hard and dense. Powdered hematite is called red ocher and is used as a pigment. A form of ground hematite called rouge is used to polish plate glass and jewelry. Hard black hematite is used for beads, carvings, and as faceted and domed cabochons.

The name hematite is derived from the Greek *haimatitis*, meaning "blood-red," an allusion to the red color of its powder. This association with blood led to it being worn as an amulet to protect the wearer from bleeding and diseases of the blood. Polished hematite jewelry and amulets are known from ancient Roman and Egyptian times. The bones of Neolithic burials have been found smeared with powdered hematite.

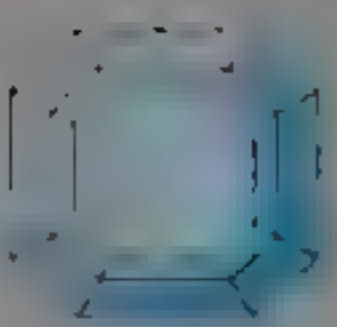


## Carved stone

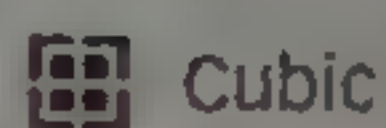
Larger pieces of hematite are a popular carving medium for lapidaries because they are easily shaped.



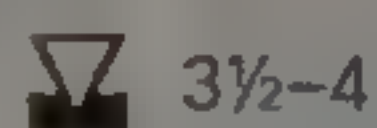
## PROFILE



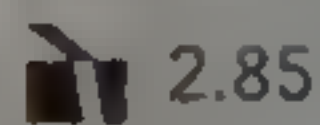
Step



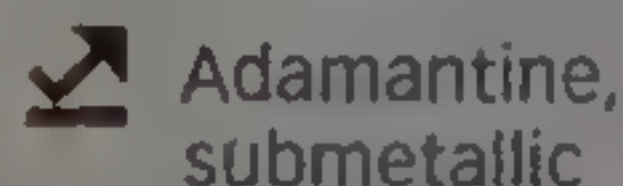
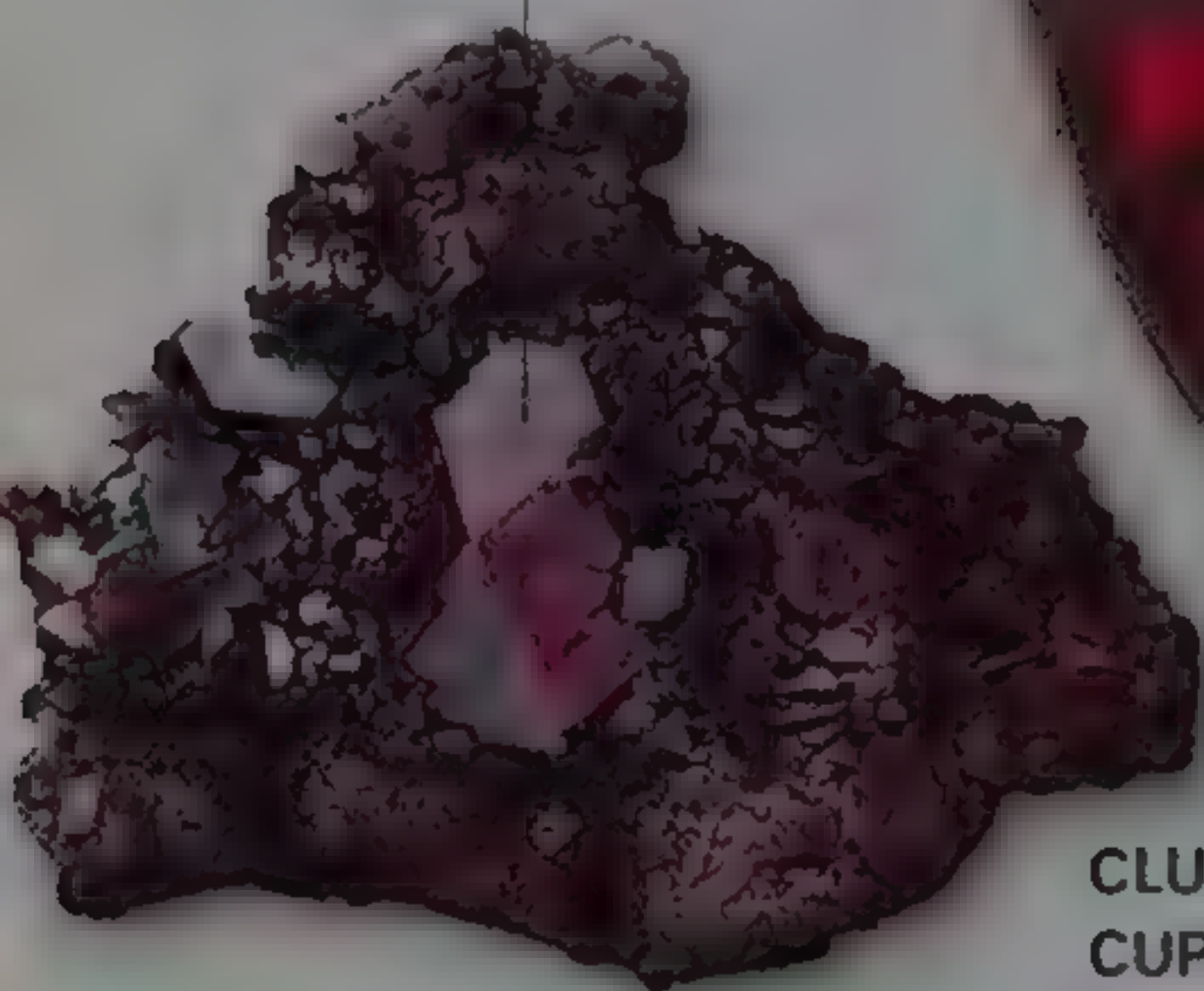
Cubic

 $3\frac{1}{2}$ –4

5.6



2.85

Adamantine,  
submetalliccuprite  
crystalCLUSTER OF  
CUPRITE CRYSTALS

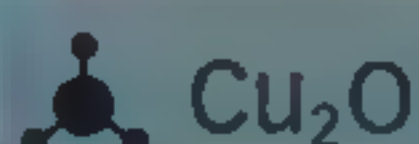
**Large cuprite specimen**  
Faceted cuprites tend to be small—this oval brilliant is unusually large.

table facet

## VARIANT



**Step-cut cuprite** A small but very transparent rectangular step-cut cuprite



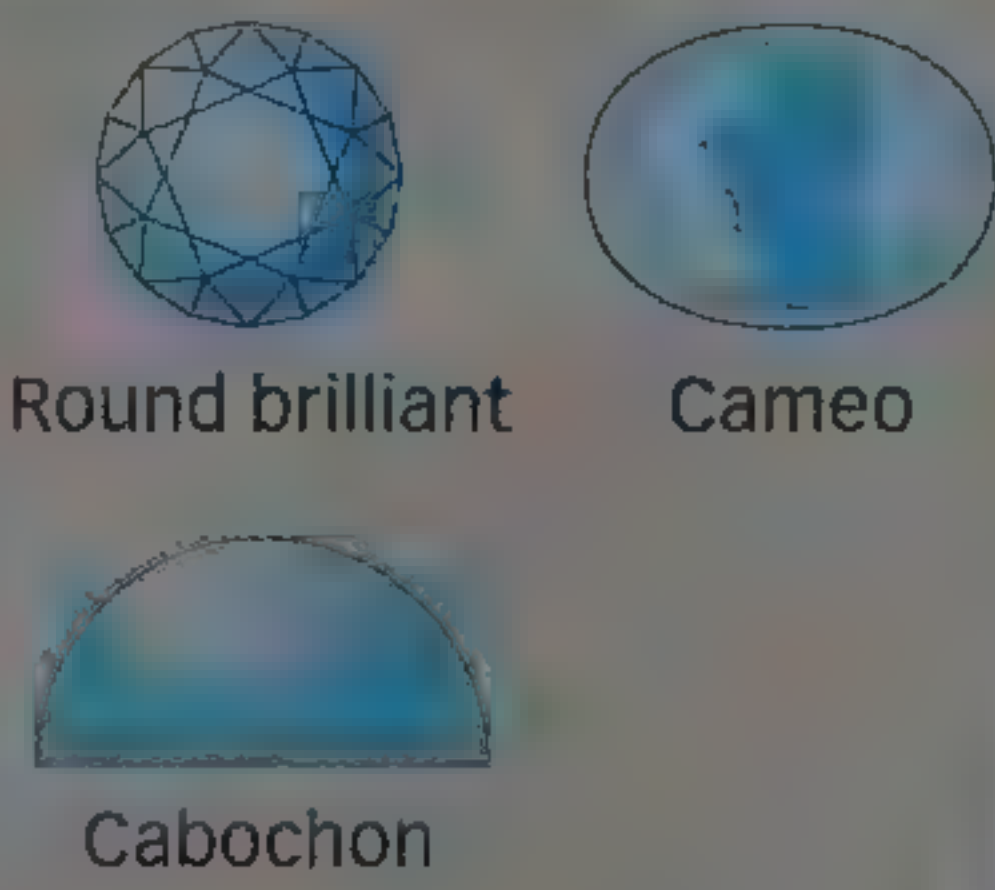
## CUPRITE

A **copper oxide**, cuprite is sometimes known as ruby copper due to its distinctive carmine-red color. Fresh cuprite is translucent bright red, but exposure to light and pollutants can turn its surfaces dull metallic gray. Massive or granular aggregates of cuprite with the appearance of sugar are common. Cuprite crystals are usually octahedral or cubic in shape and are commonly striated. Faceted stones are too soft to wear, but their exceptional brilliance and garnet-red color make them highly desirable as collectors' stones.

An important ore of copper, cuprite takes its name from the Latin word *cuprum*, which means "copper." It is a secondary mineral that forms in the oxidized zones of copper sulfide deposits: Almost every faceted stone over one carat, which is quite rare, has come from a single deposit in Namibia that is now exhausted. Other localities that produce lesser amounts of smaller gem material are Chile, Australia, and Bolivia.



PROFILE



Round brilliant Cameo

- Hexagonal or trigonal
- 9
- 4.0
- 1.76–1.77
- Vitreous

Brilliant-cut sapphire

This blue sapphire of fine color and clarity is cut in a modified brilliant cushion, with the main facets divided horizontally.



water-worn crystal

color zoning is common in uncut sapphires

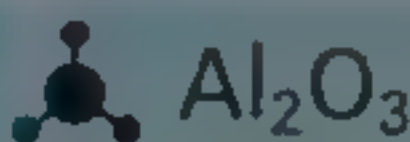
horizontally split facet

CORUNDUM CRYSTAL

VARIANT



**Blue sapphire cabochon**  
A star effect produced by light reflecting off the oriented rutile inclusions

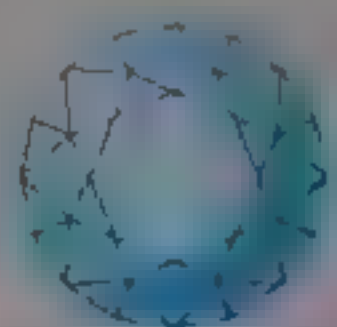


BLUE SAPPHIRE

**Although sapphire is found** in various colors, it is popularly thought of as being blue, and the most valuable sapphires are blue ones. All sapphires are color varieties of corundum. The blue stones owe their color to traces of titanium and iron. They vary from light cornflower-blue to a dark blue that is almost black. A variety referred to as color-change or alexandrite sapphire appears blue in daylight and reddish or violet in artificial light.

Before the 19th century, the term “sapphire” was applied only to blue varieties of corundum, so most historical references to sapphire relate to this color. In the Middle Ages and ancient Greece, blue sapphire was believed to cure eye diseases and to set prisoners free. It was often used to make jewelry for medieval kings and was set in rings worn by those holding office in the Christian church. In the East, sapphire was traditionally believed to protect against the evil eye. Significant sources of blue sapphire include Myanmar, Sri Lanka, India, Thailand, Australia, Nigeria, Madagascar, and the USA.

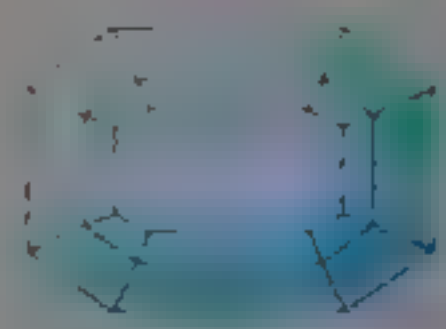


**PROFILE**

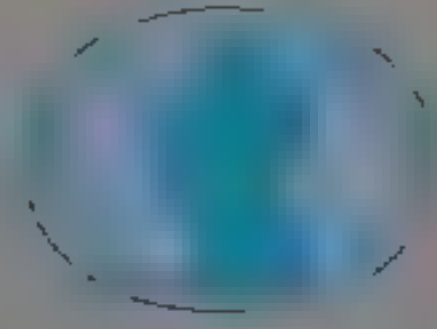
Round brilliant



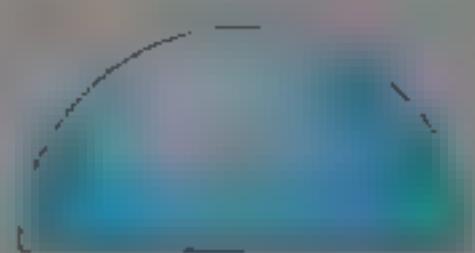
Oval brilliant



Emerald



Cameo



Cabochon



Hexagonal or trigonal



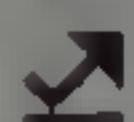
9



4.0



1.76–1.77



Vitreous

prismatic  
ruby crystal

rock matrix

**RUBY IN MATRIX**star  
facetrich purple-red  
color**Cushion mixed-cut ruby**

Many rubies contain flaws, but these can be hidden by cuts made up of many small facets.

**VARIANTS**

**Star cabochon** A superb ruby with an unusually sharp star



**Synthetic ruby** A stone faceted into a step cut to display its brilliant red color

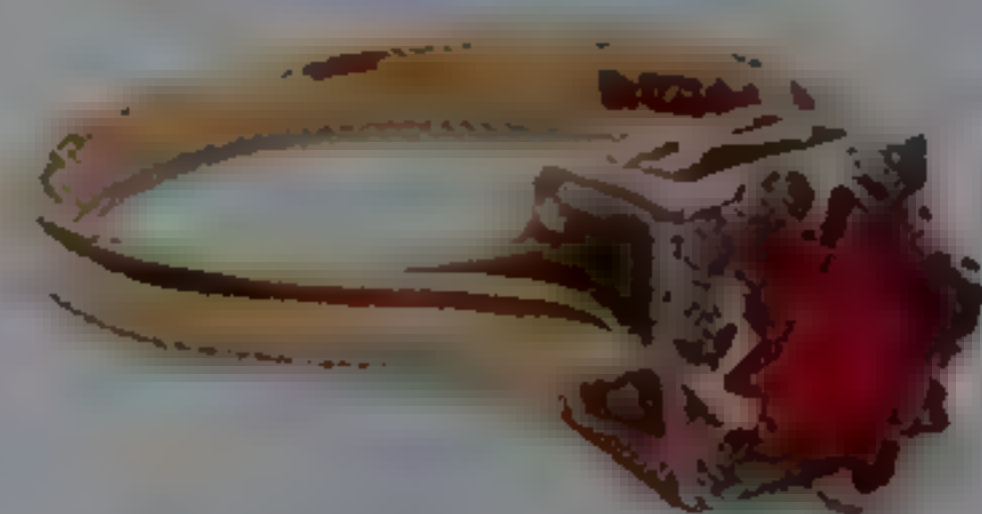


**Brilliant cut** A round brilliant ruby showing inner reflection

**RUBY**

**Ruby is the name** for the dark red, gem-quality variety of corundum. Its coloration is due to traces of chromium that replace some of the aluminum in the mineral's structure. As the amount of chromium increases, the color deepens. Although there is continuous gradation of color from pink sapphire to ruby, only the darker stones are recognized as rubies. Rubies of more than 10 carats are rare and valuable—good-quality rubies can fetch higher prices than diamonds of the same size. Ruby crystals tend to be prisms with tapering or flat ends.

Sources of high-quality stones include Myanmar, Thailand, and Sri Lanka, with smaller amounts found elsewhere. Synthetic rubies are also available. In the past, the term “ruby” has often been wrongly applied to other transparent red minerals.

**Antique ruby ring**

The square-cut ruby in this ring is highlighted by being embedded at right angles to its square setting.



**Mixed-cut gem**  
This mixed-cut padparadscha has been cut in the shape of a rounded keystone.

cracks stained  
by iron oxide






pavilion  
facet

PADPARADSCHA  
ROUGH

PROFILE

   
Round brilliant. Oval brilliant

  
Step

-  Hexagonal to trigonal
-  9
-  4.0–4.1
-  1.76–1.77
-  Adamantine to vitreous



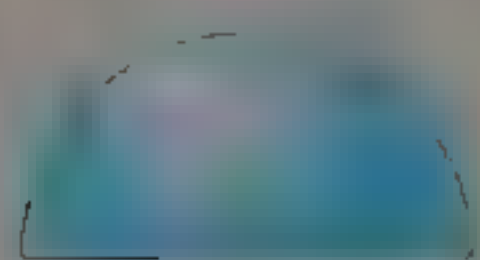
# PADPARADSCHA

**The only corundum** to be given its own name apart from ruby is the pink-orange variety called padparadscha. All other colors, including blue, are identified by the term “sapphire” preceded by the color; for example, blue sapphire or yellow sapphire. Pink-orange is a very rare color, and padaparadscha gems of any size are even rarer. When cutting, gemstone rough in which the pink and orange are concentrated in separate areas are oriented so as to mix the two colors. Orange sapphires exist, but to be properly called padparadscha the orange must be noticeably tinged with pink.

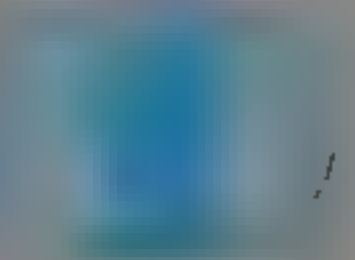
The name “padparadscha” is derived from the Sanskrit or Sinhalese word *padma raga*, which means “lotus color.” Corundum forms in syenites, certain pegmatites, and in high-grade metamorphic rocks. It is concentrated in placer deposits, from where most gem varieties, including padparadscha, are recovered. Padparadscha has been found in Sri Lanka, Vietnam, various localities in Africa, and in Montana, USA.



## PROFILE



Cabochon



Cameo



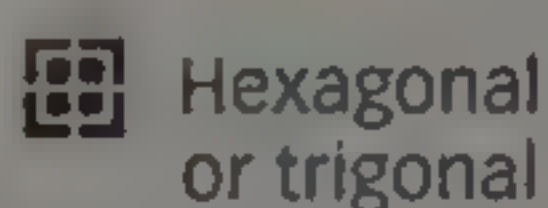
Emerald



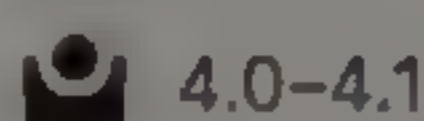
Mixed



Round brilliant

Hexagonal  
or trigonal

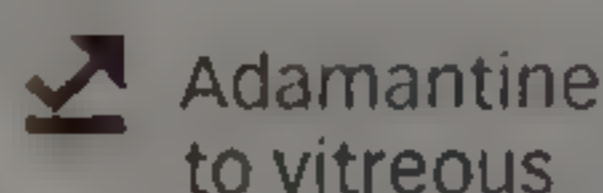
9



4.0–4.1



1.76–1.77

Adamantine  
to vitreous

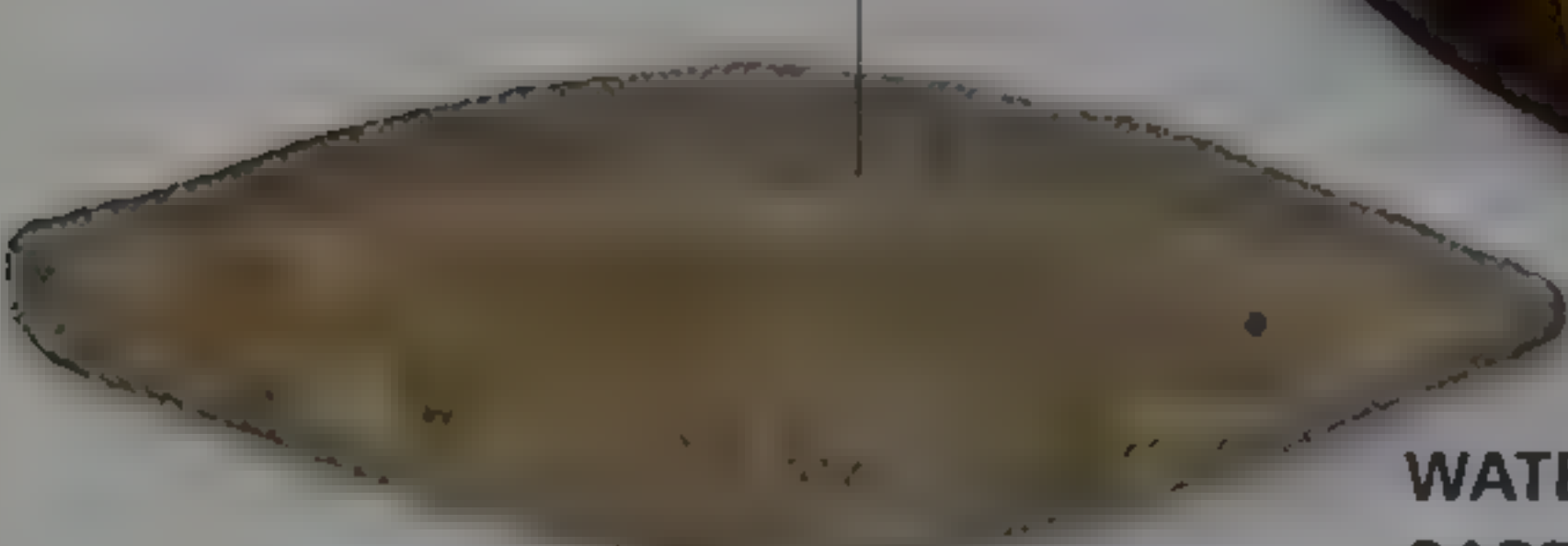
main facet split  
for better brilliance

## Yellow sapphire

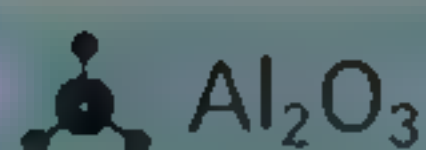
This yellow sapphire is faceted in a mixed cut. Yellow is one of the more common colors of fancy sapphire.



color zoning



WATERWORN, DIPYRAMIDAL  
SAPPHIRE CRYSTAL



## FANCY SAPPHIRES

**Like ruby** (p.60), sapphire is a gem variety of the mineral corundum, which, next to diamond (pp.50–51), is the hardest mineral on Earth. Although commonly thought of as being blue, sapphire can be colorless, green, yellow, orange, violet, pink, and a wide range of other hues. All sapphires other than the blue ones are collectively known as fancy sapphires. They are identified by the term “sapphire” preceded by their color; for example, “pink sapphire,” “yellow sapphire,” and the rare and colorless “white sapphire.” Sapphire that appears blue in daylight and reddish or violet in artificial light is called color change sapphire. Apart from blue sapphire, which is just called “sapphire,” the only color of sapphire to have its own specific name is orange-pink padparadscha (p.61).

Sapphire crystals are hexagonal and tend to be either blocky or tapering and barrel-shaped. Many sapphires have inclusions of rutile (p.71), which produce a star when cut *en cabochon*. Other sapphires with rutile inclusions simply appear murky. Today, it is common practice to heat natural sapphires to enhance their color and clarity.

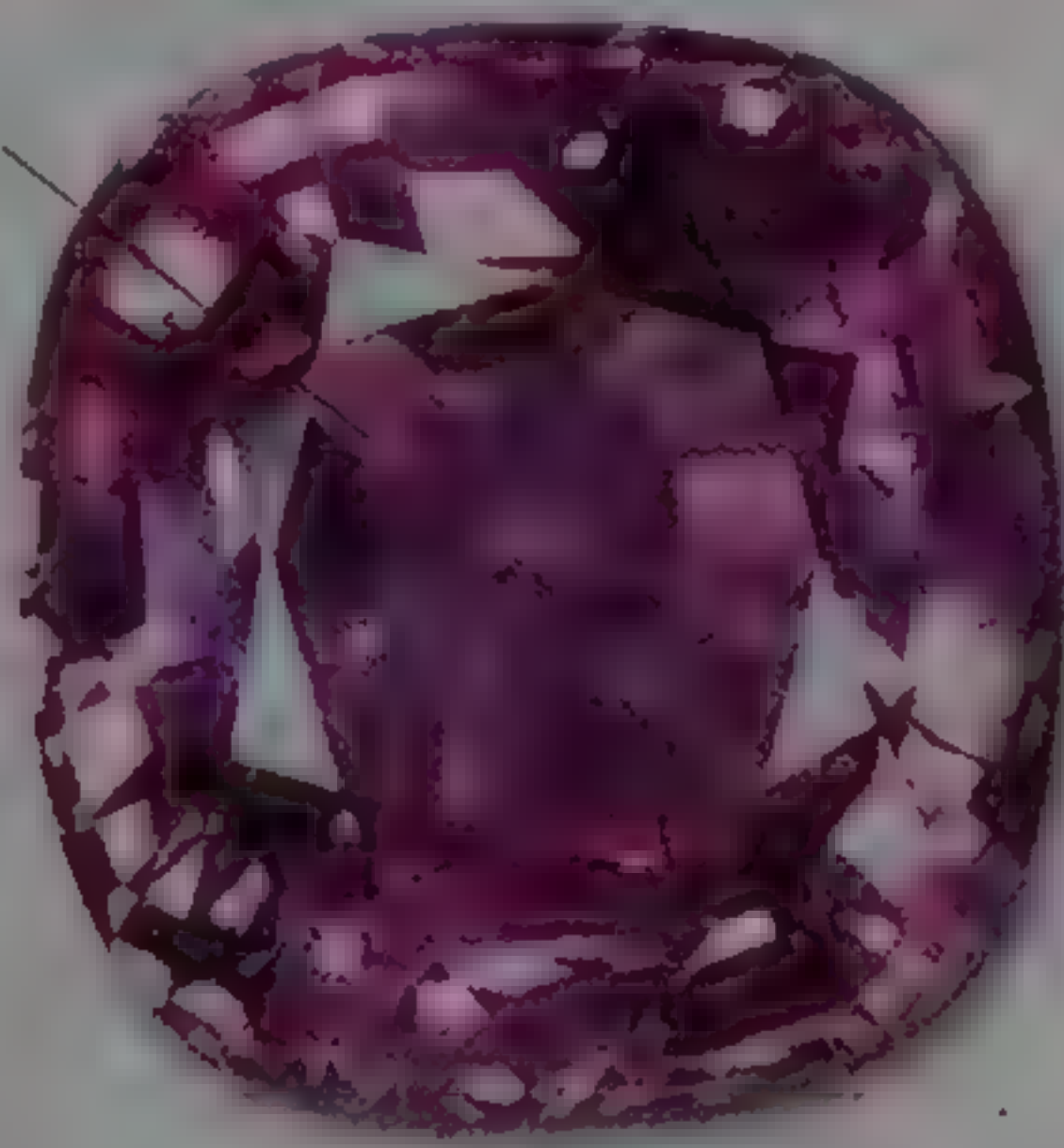
From medieval times until the end of the 19th century, green sapphire was called “oriental peridot” or “oriental emerald”; yellow sapphire was called “oriental topaz.” One of the oldest gem sapphires is St. Edward’s sapphire, believed to date back to the coronation of Edward the Confessor of England in 1042 CE.





### Pink sapphire rough

This dark and rich pink sapphire crystal will make a stunning gem.



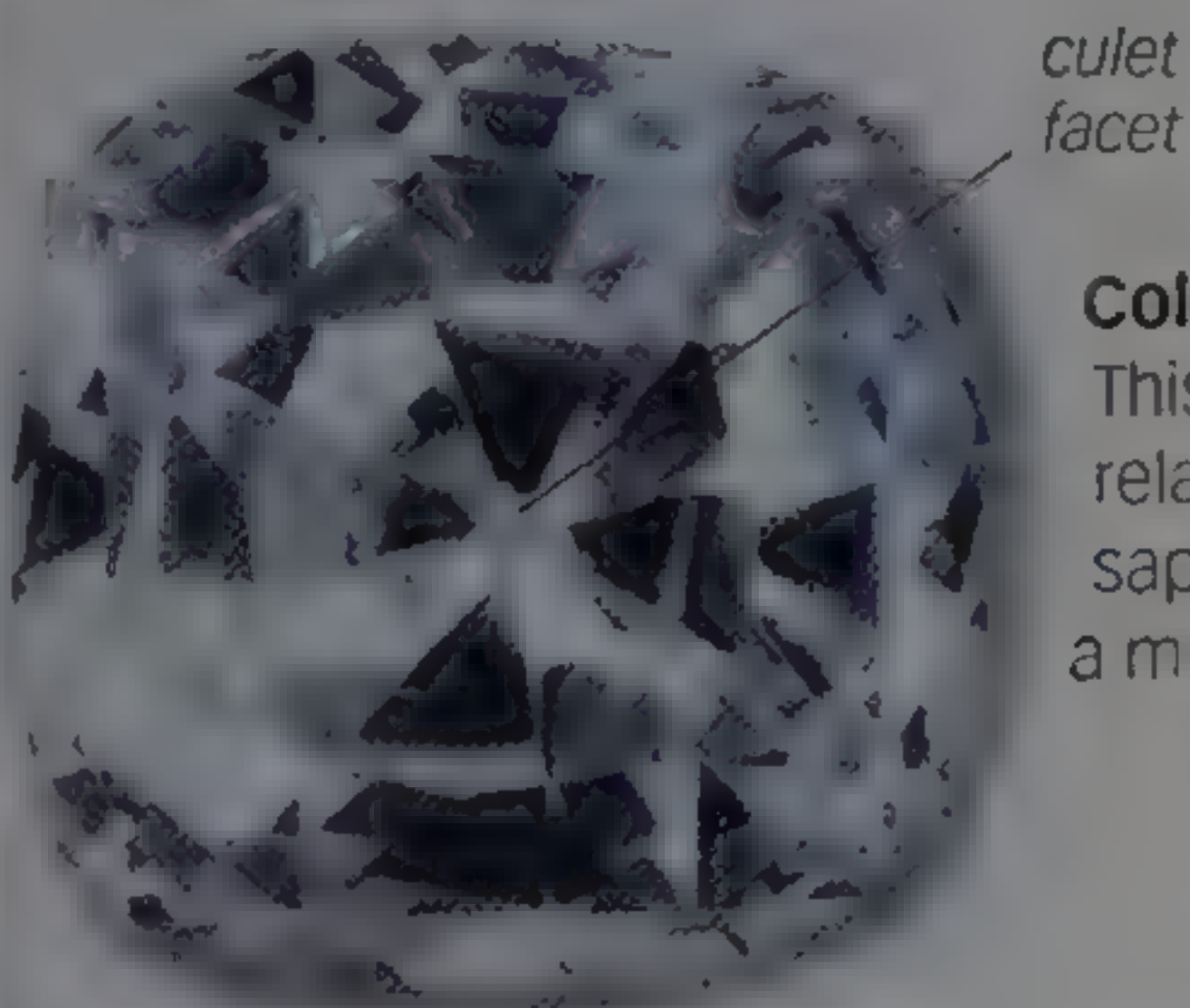
### Faceted pink sapphire

Pink is a desirable color for sapphires. As the color becomes redder, it grades into ruby.



### Green sapphire

The color of this oval-cut green sapphire was once known as "oriental emerald."



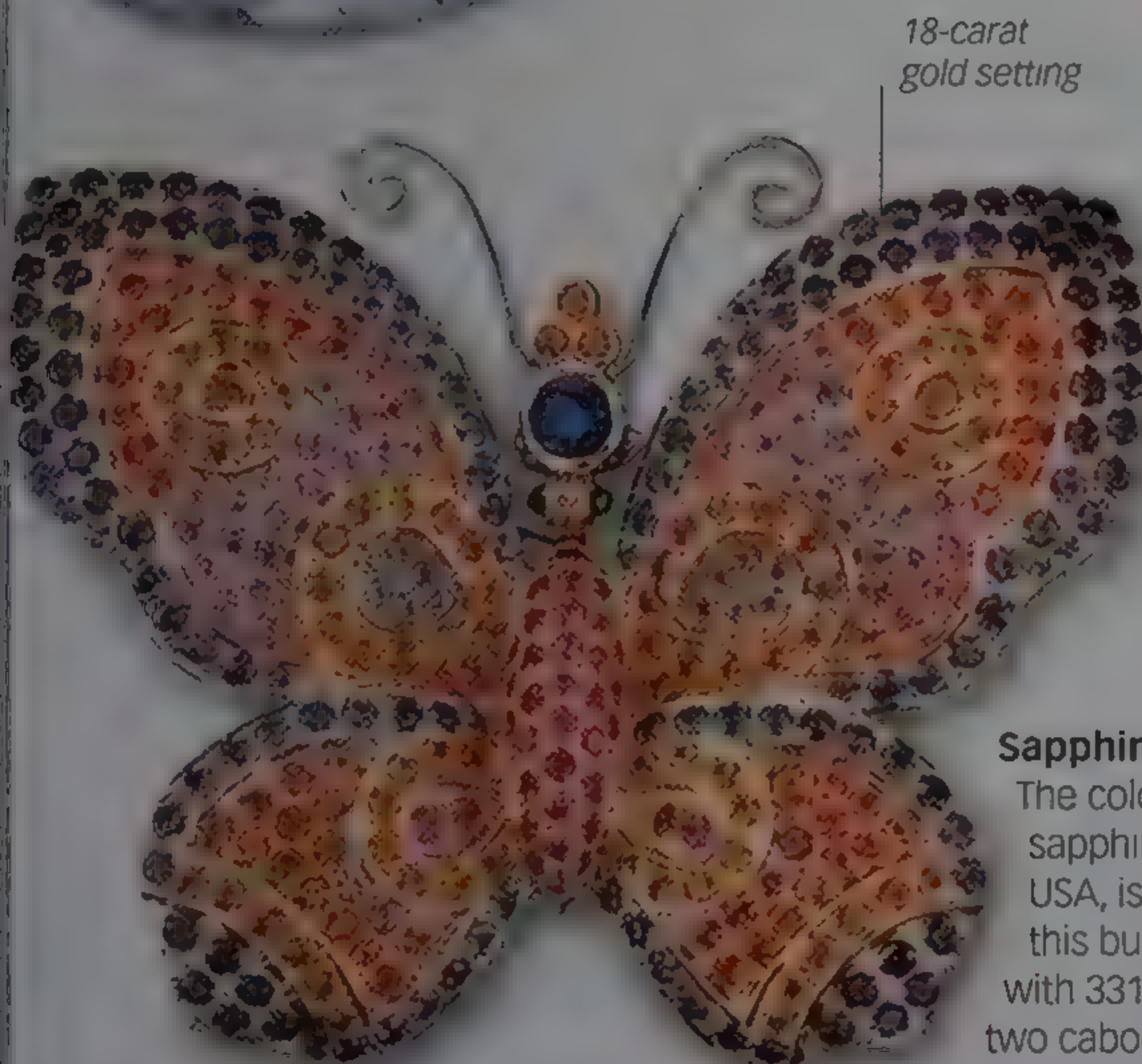
### Colorless sapphire

This specimen of relatively rare colorless sapphire is faceted into a mixed-cut cushion.



### Multicolored sapphires

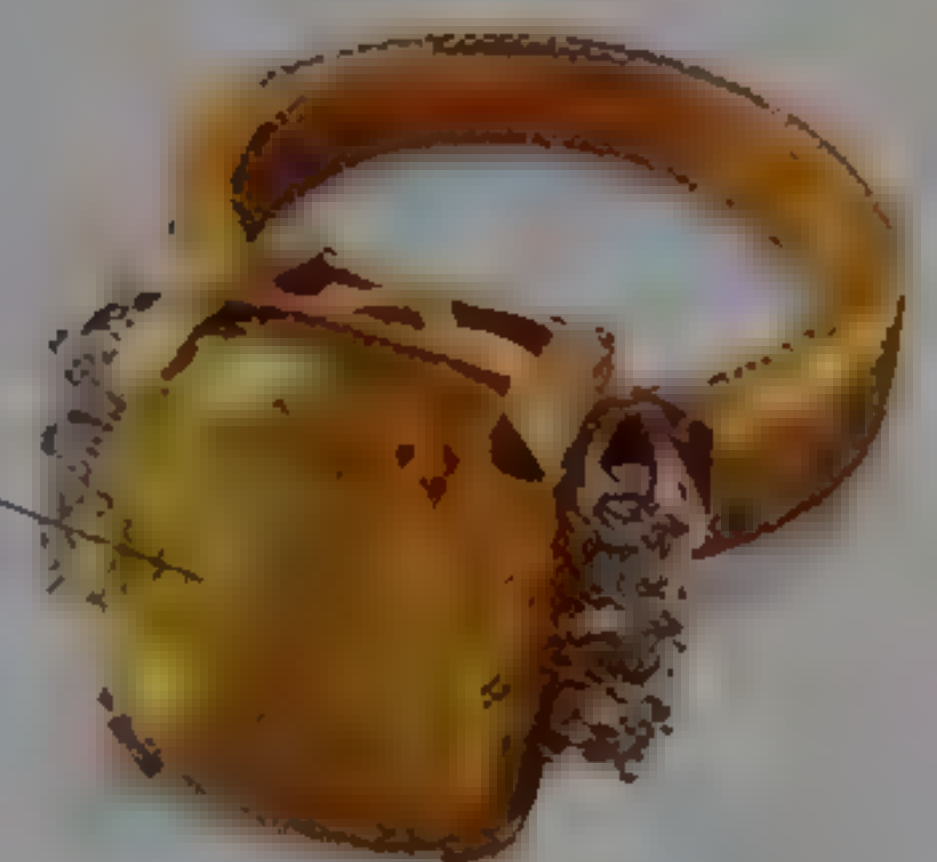
This flower-shaped brooch is composed of different colored sapphires: pink on the petals, yellow on the pistil, and colorless on the stem.



### Sapphire brooch

The color range of sapphires from Montana, USA, is demonstrated in this butterfly brooch set with 331 brilliant-cut and two cabochon sapphires.

complex cushion-mixed cut



### Yellow sapphire ring

The yellow sapphire in this 18-carat yellow gold ring weighs several carats, and is flanked by diamonds.



### Lavender sapphire

These earrings are made of a matched pair of oval brilliant-cut lavender sapphires.

## MONTANA SAPPHIRES

Montana, USA, has two deposits that produce literally every color of gem-quality fancy sapphire. One of them is located in the western mountains, near the border of Idaho. The other is on the Missouri River, near the state capitol. Between them, they have produced tens of thousands of carats of fancy sapphire.

### Missouri River

This part of the Missouri River in Montana is alongside a sapphire deposit called El Dorado Bar.





# FAMOUS RUBIES AND SAPPHIRES

Carat for carat, large rubies and sapphires are nearly as rare as large diamonds. The geological conditions under which they form tend to limit their size. Both gemstones owe their coloration to the presence of trace elements.

Rubies and sapphires are both colored varieties of the mineral corundum, which is aluminum oxide. Rubies are colored red by chromium traces in the crystal structure, and blue sapphires by traces of iron and titanium. Other sapphire colors are produced by a variety of trace elements—alone or in combination. On the whole, large rubies and sapphires have

not acquired the history and legend of large diamonds. One reason for this is that, until the 19th century, other red or blue stones were also called ruby and sapphire. In Roman writings, the gem referred to as *sapphirus* is probably lapis lazuli; and the Black Prince's "Ruby" in the British Crown Jewels, known since the 14th century, was discovered to be a spinel.

## Black Star of Queensland

At 733 carats, the Black Star of Queensland is one of the largest sapphires ever mined. It was found in the 1930s and is currently in private ownership.

diamond circlet

brilliant-cut diamond

step cut

color-matched stones

## Logan Sapphire

Mined in Sri Lanka, the Logan Sapphire weighs 423 carats. It is about the size of a hen's egg and is one of the world's largest blue sapphires.

## Hall Sapphire Necklace

This necklace is made up of 36 matched sapphires from Sri Lanka, totaling 195 carats. They are surrounded by 435 brilliant-cut diamonds that weigh 83.75 carats.





#### **Bismarck Sapphire**

Mounted in a pendant, this 98.6-carat, table-cut sapphire is surrounded by baguette-cut diamonds and four smaller sapphires. It is currently on display at the Smithsonian Institution, USA.

#### **Star of Asia**

A 330-carat star sapphire, the Star of Asia was discovered in the mines of Mogok, Myanmar. It probably once belonged to the Maharajah of Jodhpur in India.



#### **Rosser Reeves Ruby**

At 138.7 carats, the Rosser Reeves Ruby is one of the world's largest and finest star rubies, renowned for its color and well-defined star pattern.



#### **Carmen Lúcia Ruby**

This 23.1-carat Myanmar ruby was donated to the Smithsonian Institution by nuclear physicist Peter Buck in memory of his late wife Carmen Lúcia.



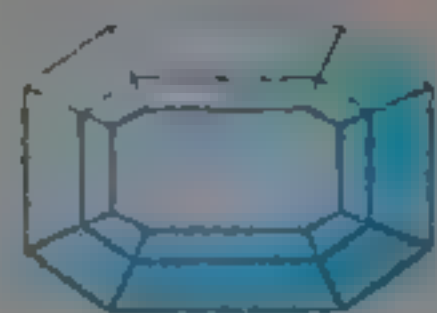
## PROFILE



Round brilliant



Oval brilliant



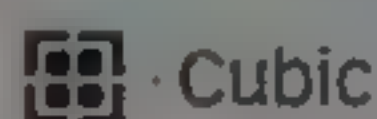
Emerald



Cushion



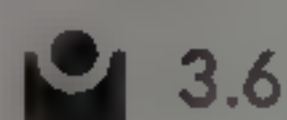
Cabochon



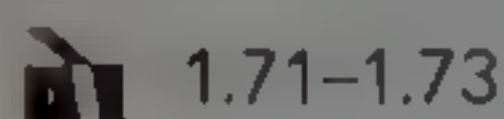
Cubic



7½–8



3.6



1.71–1.73



Vitreous



vitreous luster

emerald cut

**Ruby spinel**

The dark red variety of spinel is sometimes called ruby spinel, a reminder of the times when red spinel was mistaken for ruby.

sharply pointed  
octahedral crystalquartz  
matrix**SPINEL CRYSTALS  
IN MATRIX**

## VARIANTS

**Star spinel** A rare, cabochon-cut, six-rayed star spinel**Medium blue spinel**  
A modified brilliant-cut blue spinel**Purple spinel** A cushion-cut spinel in unusual purple color

## SPINEL

The earliest known gem-quality spinel dates back to 100 BCE. It was discovered in a Buddhist tomb near Kabul, Afghanistan. Gem-quality spinel is the magnesium aluminum oxide variety of the group of minerals called spinel. Although commonly seen as blue, purple, red, or pink gemstones, spinel can be of other colors. Some spinels contain parallel sets of rutile needles that give rise to a six- or four-rayed star effect in cabochon-cut gems.

The name spinel comes from the Latin word *spinella*, which means “little thorn”—a reference to the sharp points on spinel’s octahedral crystals. Spinel resists weathering, and most gem sources are placer deposits. Specimens have been found in Myanmar, Sri Lanka, and Madagascar. Gem-quality stones are also found in Pakistan, Australia, Tajikistan, and Afghanistan. Red spinel, called “ruby spinel,” has often been misidentified as ruby because of its blood-red color. Two such historic “rubies,” the Timur Ruby and the Black Prince’s Ruby, are part of the British Crown Jewels; they are, in fact, spinels.





## PROFILE



Round brilliant



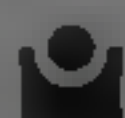
Mixed




Step

 Hexagonal

 8

 3.61

 1.71–1.72

 Vitreous


## TAAFFEITE

**One of the rarest gemstone minerals** in the world, taaffeite was discovered as late as 1945. It was named after its discoverer, the Dublin gemologist Count Taaffe. This mineral was first discovered as a cut stone among some faceted gems recovered from old jewelry. It was originally mistaken for spinel (p.66), which is similar in appearance, hardness, and density. It was then noticed that the gem was doubly refractive, whereas spinel is singly refractive. On examination, the stone was discovered to be a beryllium, magnesium, and aluminum oxide. Other misidentified taaffeite gemstones were discovered later.

Taaffeite can occur as pale mauve, green, and sapphire-blue crystals. These have been found in the gem gravels of Sri Lanka and in Hunan, China, and South Australia. The geological origin of this mineral is uncertain but is thought to be magnesium- and aluminum-bearing schists. Because it is a rare mineral, the only economic use is as a gemstone.



## PROFILE



Oval brilliant



Round brilliant



Cushion



Emerald

Orthorhombic

8½

3.7

1.74–1.75

Vitreous

 twinned  
crystals
CLUSTER OF  
ALEXANDRITE CRYSTALSALEXANDRITE IN  
NATURAL LIGHTALEXANDRITE IN  
INCANDESCENT LIGHT

 step-cut  
pavilion
**Cushion-cut alexandrite**

This exceptionally large, 17.08-carat, mixed cushion-cut alexandrite shows the classic color change of the gem.

## VARIANT

**Greenish hue** A cushion-cut  
specimen in natural light

## ALEXANDRITE

A gemstone variety of **chrysoberyl**, alexandrite is one of the rarest and most expensive gems. However, crystals and faceted gems of ordinary chrysoberyl are more common. Like other chrysoberyls, alexandrite is durable and inferior in hardness only to corundum and diamond (pp.50–51). Alexandrite was discovered in the Ural Mountains in Russia in 1830 and was named after Czar Alexander II, on whose birthday it was believed to have been found. Alexandrite appears blue-green to green in daylight and red under incandescent light. It is usually recovered from mica schists, although chrysoberyl generally occurs in granites or granitic pegmatites. Faceted alexandrite rarely exceeds 10 carats in weight.

While the original deposit of alexandrite in the Urals is mostly exhausted, gem-quality material can still be recovered from Brazil, Sri Lanka, India, and Tanzania. Alexandrite can also be produced synthetically.



## PROFILE



Cabochon



Orthorhombic



8½



1.5



1.74–1.75



Vitreous

"eye" caused by  
minute inclusions



cloudy,  
opalescent  
surface



CAT'S EYE CHRYSOBERYL  
ROUGH

### Honey-yellow cabochon

This cat's eye gem has a fine "eye" and shows its highly prized honey-yellow color.

## VARIANTS



**Dark color** A cat's eye cabochon with a dark honey color and a sharp eye



**Yellow-green cabochon**  
A specimen of chrysoberyl with a sharp cat's eye



$\text{BeAl}_2\text{O}_4$

# CAT'S EYE CHRYSOBERYL

A **cloudy, opalescent, and chatoyant** variety of chrysoberyl, cat's eye chrysoberyl has numerous tiny, parallel, needlelike inclusions. It exhibits a cat's eye effect when cut *en cabochon*.

This effect is achieved by orienting the crystal so that the inclusions focus the light into a bright band on the surface. Cut gems rarely exceed 100 carats, and the finest cost as much as fine sapphires.

Chrysoberyl is hard and durable, and can be yellow, green, or brown. It is strongly resistant to weathering, so crystals that weather out of the parent rock are concentrated in streams and gravel beds.



### Cat's eye cross

This pendant is made up of 11 cat's eye cabochons whose size and color match closely.



## PROFILE



Step

Tetragonal

6–7

7.0

2.00–2.10

Adamantine to metallic

## Oval cut

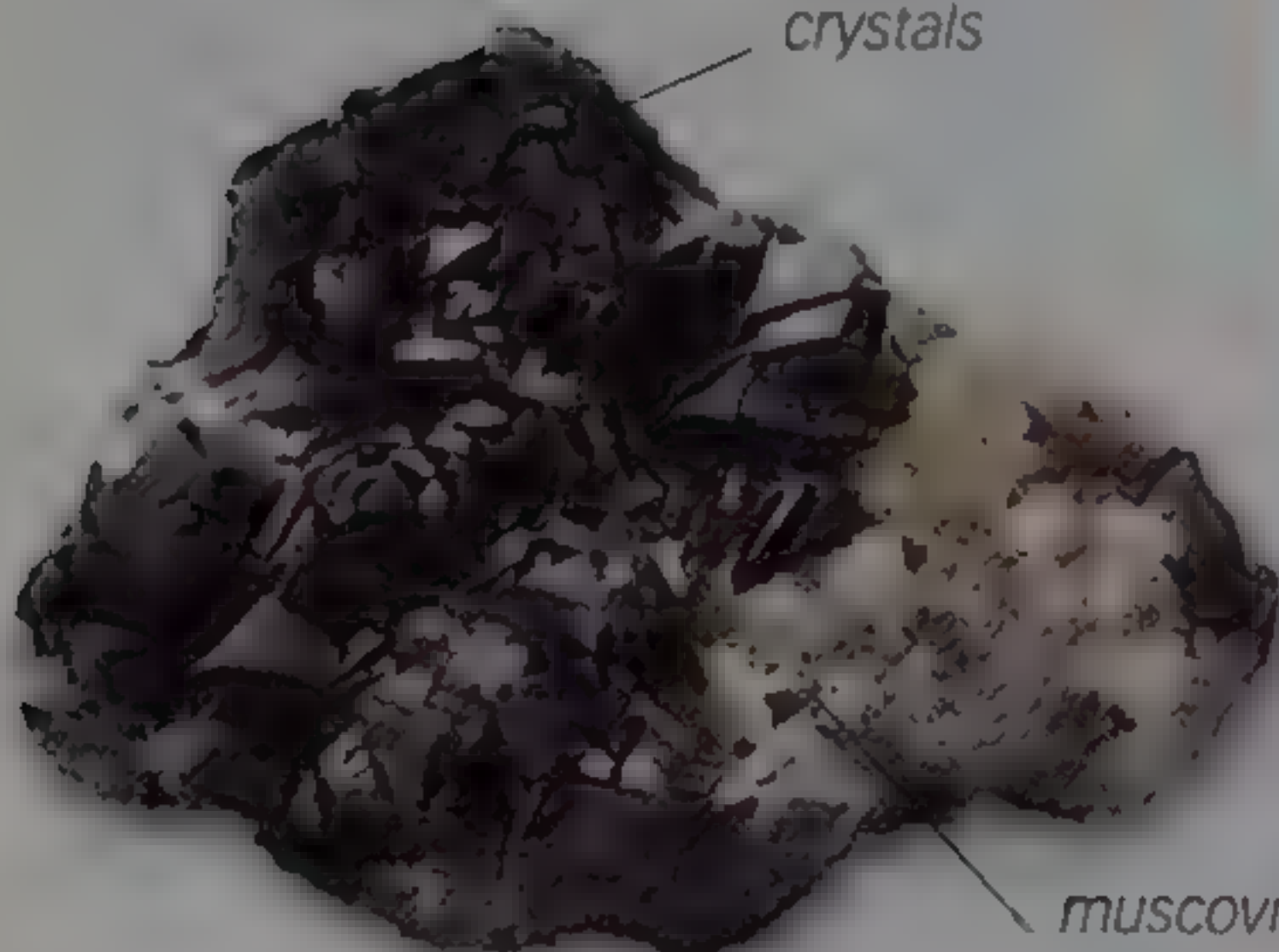
This oval-cut cassiterite shows its classic reddish brown color. This rare gem is difficult to cut.

adamantine  
luster



double image of  
facet on far side

prismatic  
cassiterite  
crystals



muscovite  
matrix

**CASSITERITE CRYSTALS  
ON MATRIX**

## VARIANT



**Unusual color** An atypical specimen of near-colorless, faceted cassiterite



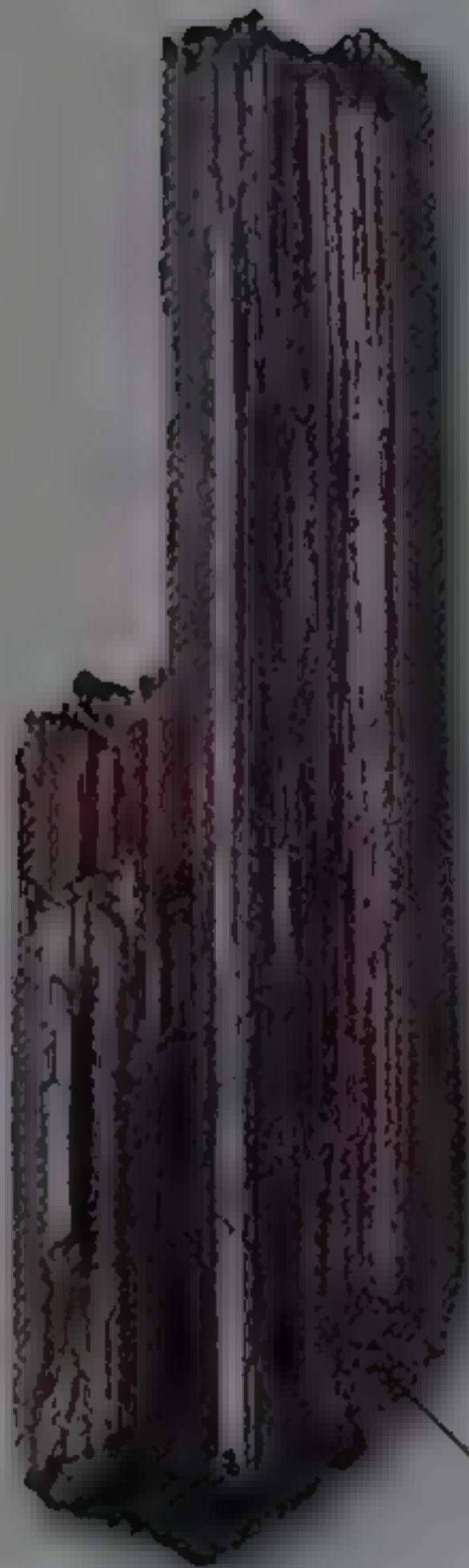
## CASSITERITE

**Usually occurring as** heavily striated prisms and pyramids, cassiterite crystals are colorless when pure but more commonly brown or black when containing iron impurities. Occasionally, reddish brown crystals are found, which are faceted for collectors. Most gem-quality cassiterite is recovered from placer deposits, where eroded crystal fragments concentrate due to their durability and density. However, crystals are also sometimes found on the rock matrix. Crystals are distinctly dichroic, exhibiting two different colors when viewed from different angles. This and the high specific gravity of cassiterite distinguish its reddish brown faceted crystals from brown diamond (pp.50–51) and sphene (p.197). Gem-quality crystals are found in Italy, Portugal, France, the Czech Republic, Brazil, and Myanmar.

A tin oxide, cassiterite takes its name from the Greek word for tin, *kassiteros*. The mineral forms in hydrothermal veins associated with granitic rocks at high temperatures (1,065°F/575°C).

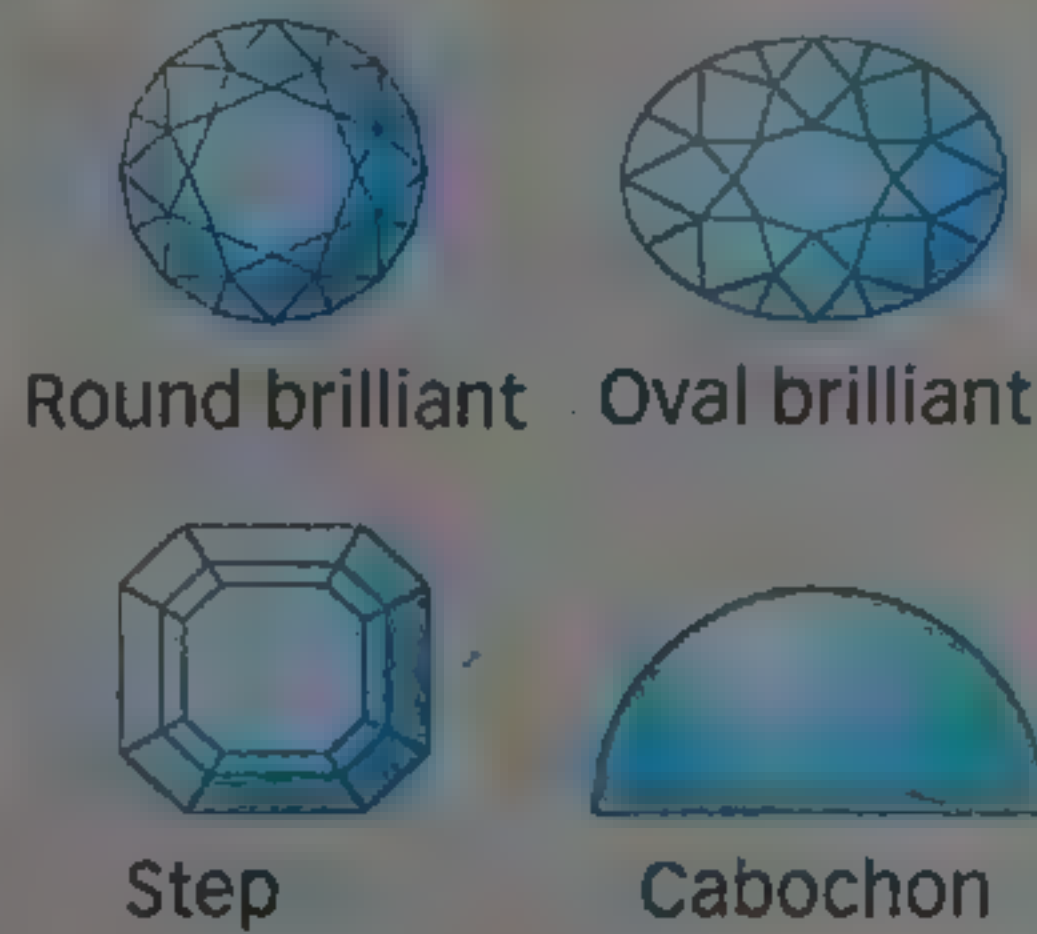


**Rutilated quartz**  
Golden crystals of rutile are enclosed within this transparent rock crystal cabochon.



DARK RED  
RUTILE CRYSTAL

PROFILE



- Tetragonal
- 6-6½
- 4.2
- 2.62-2.90
- Adamantine to submetallic



RUTILE

**Familiar to many people** as the pale golden, needlelike crystals enclosed in crystals of quartz, rutile is a form of titanium dioxide. It is typically golden to yellowish brown, dark brown, black, or red in color. It takes its name from the Latin *rutilis*, which means “red” or “glowing.” Rutile crystals are generally prismatic, but they can also be slender and needlelike. Prism faces typically have vertical striations.

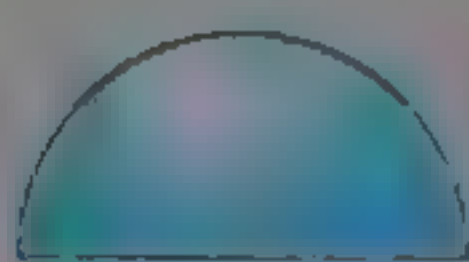
Rutile is commonly found as a minor constituent of granites, pegmatites, gneisses, and schists, and also in hydrothermal veins. Its primary gemstone value is as an inclusion in other minerals. It commonly forms microscopic, oriented inclusions and produces the asterism shown by some sapphires (p.59, pp.62–63) and rubies (p.60). Rutilated quartz (p.108) has been used as an ornament since ancient times. Some reddish rutile crystals are darkly transparent, and have been faceted for collectors. Synthetic rutile is sold under a variety of names and comes in a number of colors.



## PROFILE



Step



Cabochon

Orthorhombic

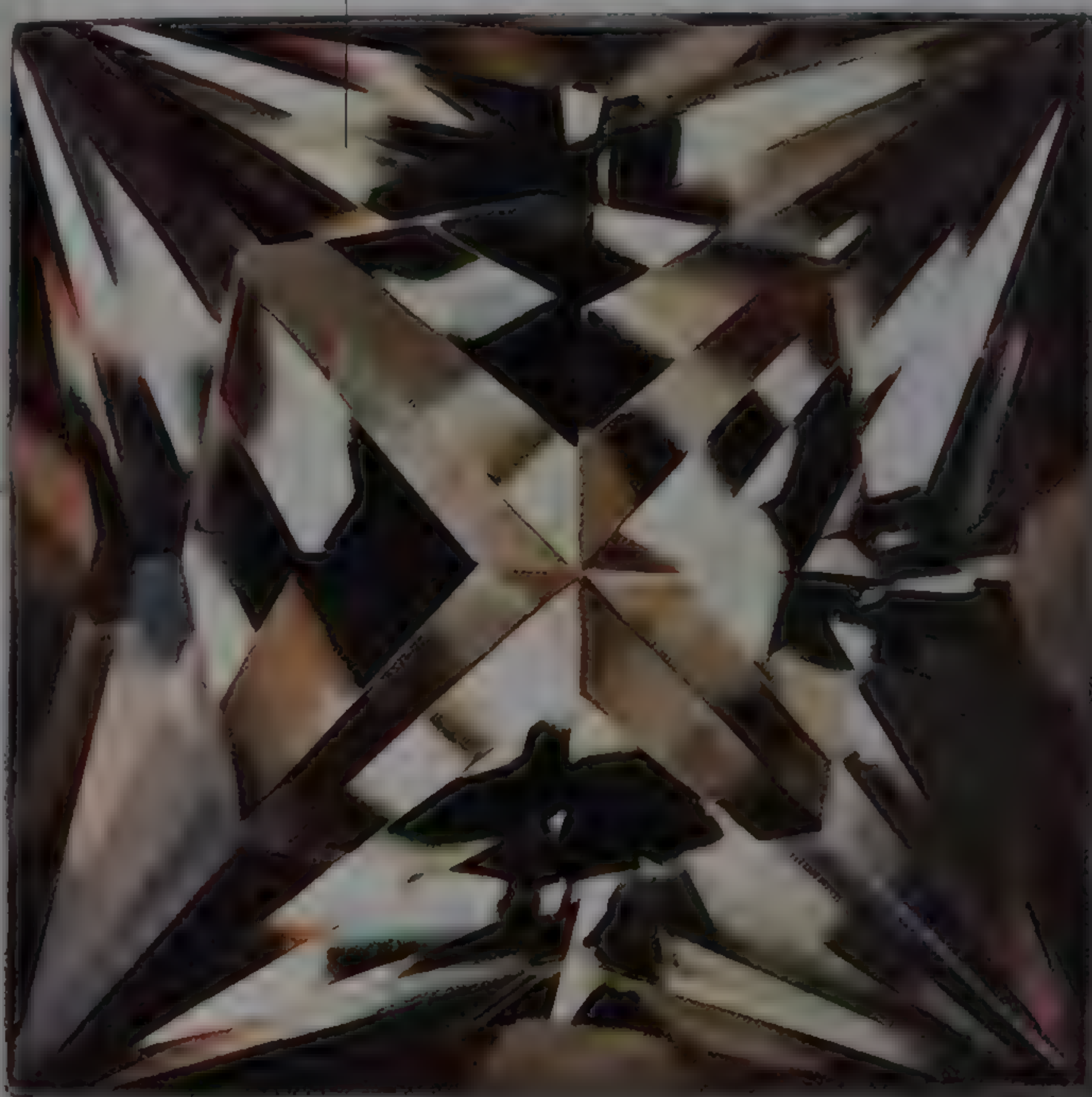
6½–7

3.4

1.68–1.75

Vitreous

complex faceting

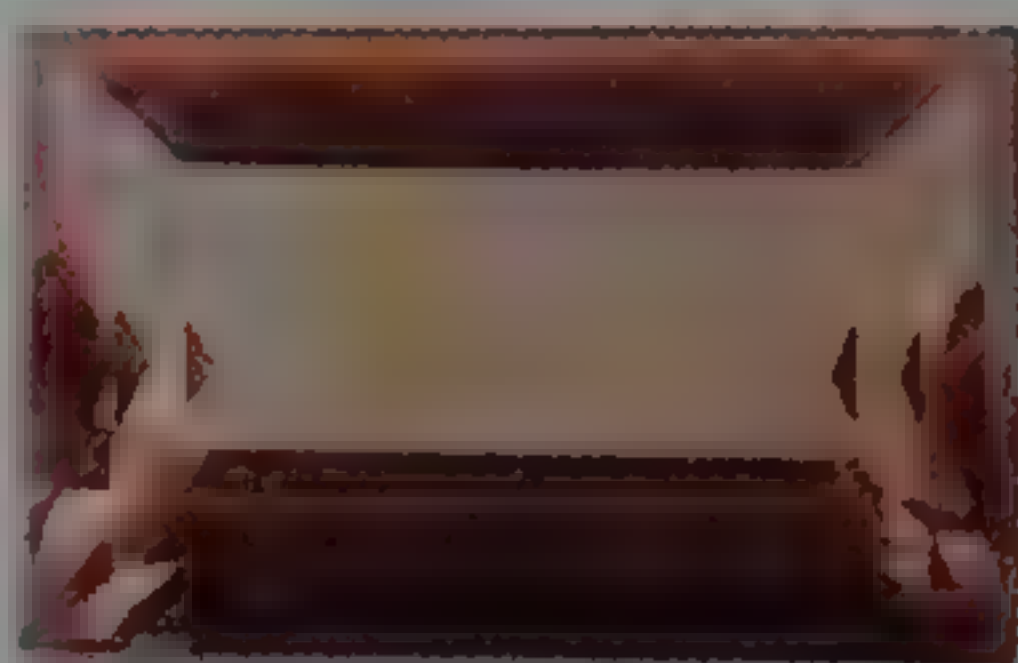


fibrous structure

MASSIVE  
DIASPORE**Brilliant-cut diaspore**

This square brilliant-cut diaspore has unusually fine clarity and brilliance.

## VARIANT

**Step-cut diaspore**

A rectangular step-cut diaspore with a lavender cast

 $\text{AlO(OH)}$ 

## DIASPORE

**A relatively new gem to the market**, diaspore is a hydrous aluminum oxide. It takes its name from the Greek word *diaspora*, which means “scattering”—a reference to the way diaspore crackles and depreciates under high heat. Specimens are strongly pleochroic, showing violet-blue in one direction, asparagus-green in another, and reddish plum in a third. The transparent variety of diaspore comes almost exclusively from one source in the Ibir Mountains in Anatolia, Turkey. Stones from this source exhibit multiple color changes in varying lights: greens in sunlight, raspberry-purplish pinks in candlelight, and champagne colors in indoor lighting. Translucent crystals cut *en cabochon* can display a strong cat’s eye effect.

A gemstone trade name for diaspore is zultanite, although some gem dealers still market it as diaspore. Diaspore forms in metamorphic rocks, such as schists and marbles, and is also found in hydrothermally altered rocks. Gem-quality crystals are occasionally found in the Ural Mountains of Russia and in the USA.

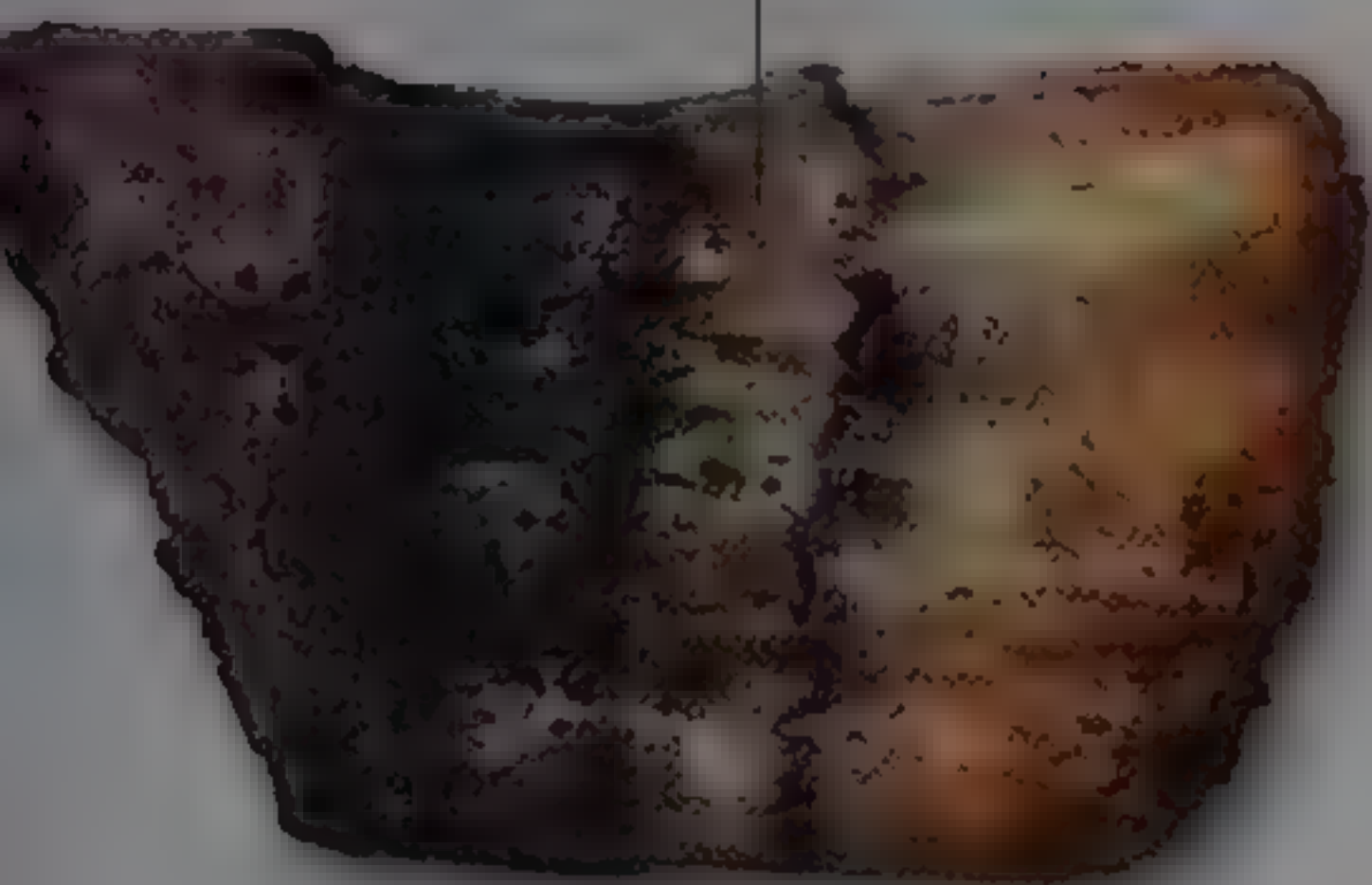


**Blue John vase**  
This finely crafted Blue John vase illustrates classic color banding.



*intricate banding and interlayering*

*yellow and purple banding*



TYPICAL PIECE OF UNWORKED BLUE JOHN

PROFILE



Cabochon



Polished



Cameo



Cubic



4



3.0–3.3



1.43



Vitreous



# BLUE JOHN

The distinctive purple and colorless or purple and pale yellow banded variety of fluorite (pp.74–75) is called Blue John. The name may be a corruption of the French words *bleu jaune*, which mean “blue yellow”—a reference to the interbanded colors. Blue John is brittle and is usually bonded with resins to increase resilience. It is used to make vases, urns, dishes, ornaments, and jewelry.

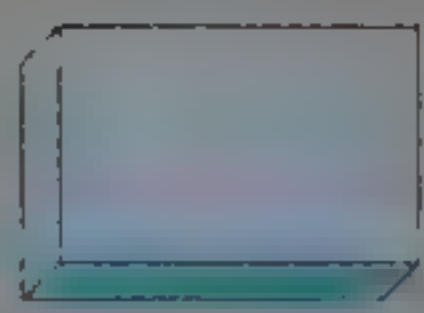
The major source of Blue John is Castleton in England, where it is found in a number of different veins, each producing a differently patterned variety. It was first mined there by the Romans, who prized Blue John vessels for the special flavor they imparted to the wine. This flavor actually came from resins used to manufacture these vessels. Although mining at Castleton peaked in the 18th and 19th centuries, it continues to the present day.



**Blue John cabochon**  
This silver ring is set with a Blue John cabochon. It is a soft stone and needs to be worn carefully.



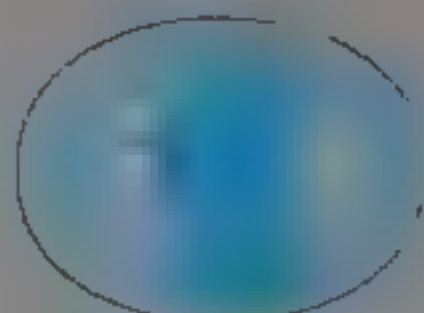
## PROFILE



Polished



Step



Cameo



Cubic



4



3.0–3.3



1.43

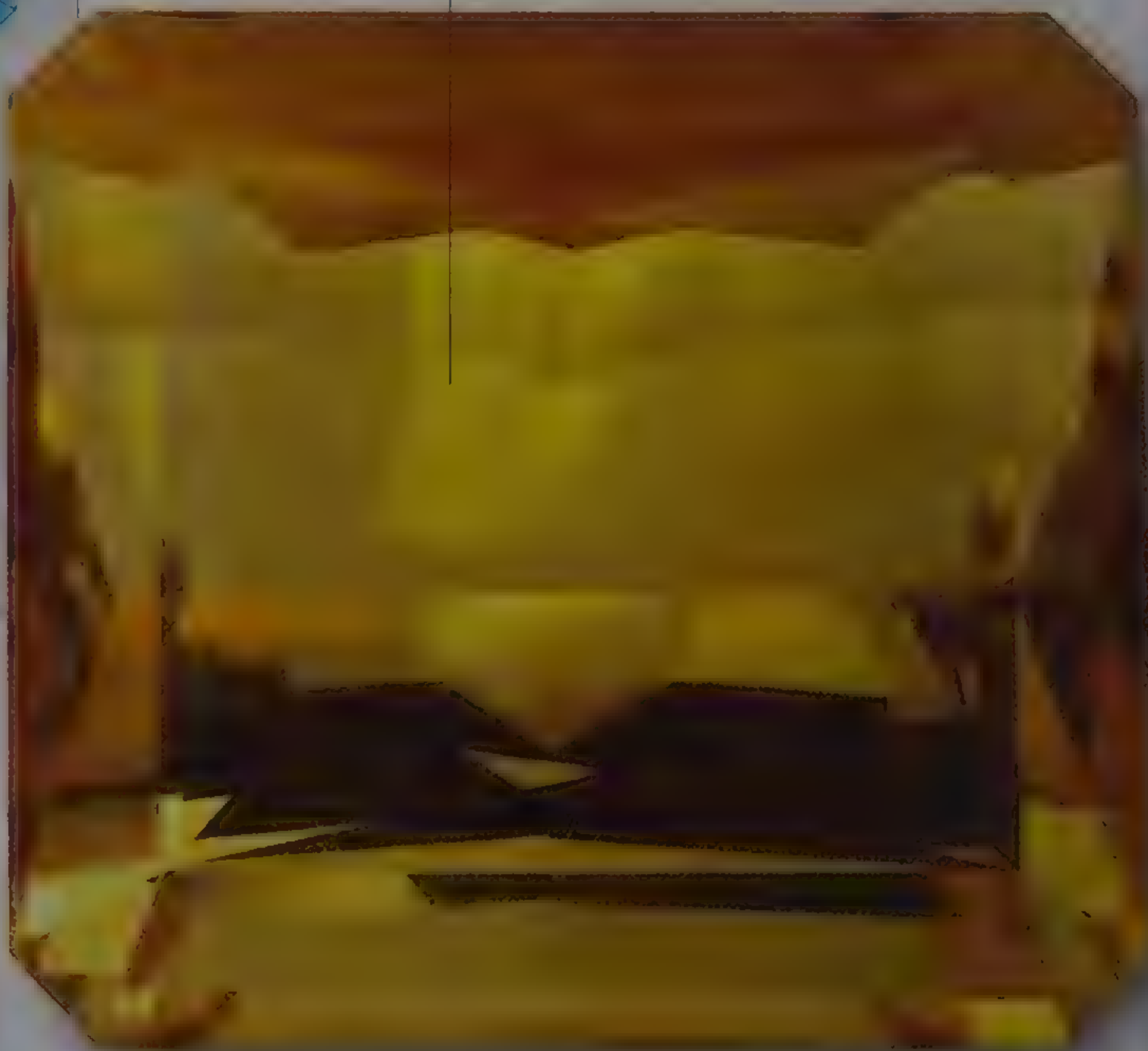


Vitreous

*complex faceting  
on pavilion*

**Yellow fluorite**

This intense yellow 40.01-carat fluorite was recently found in Tanzania and is held in the USA's National Gem Collection.



*cube face*

**GEM-QUALITY YELLOW  
FLUORITE CRYSTALS**



# FLUORITE

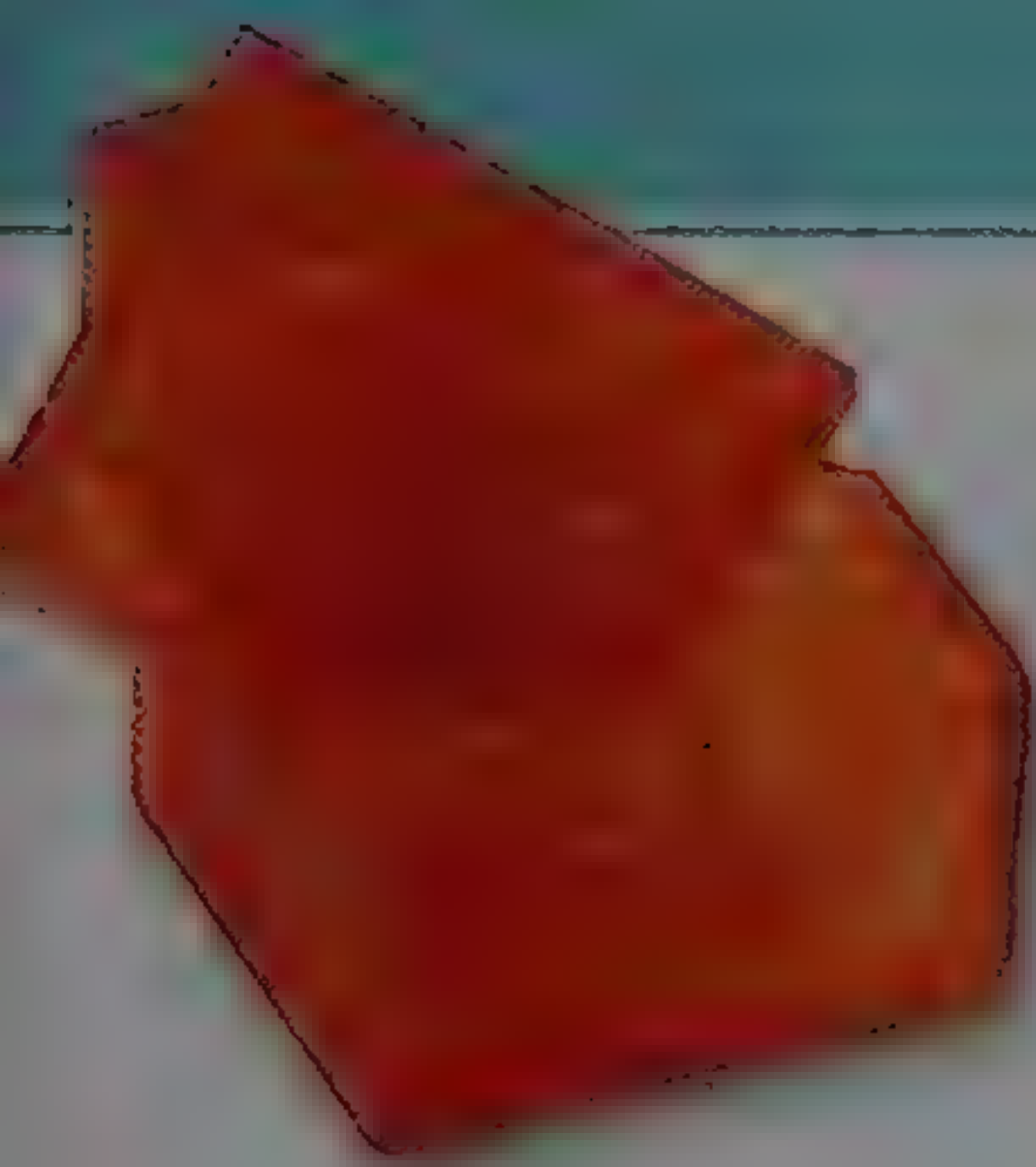
**Fluorite** has one of the widest color ranges of any mineral. It usually occurs in vibrant colors, with violet, green, and yellow being the most common. Zones of different colors commonly occur within a single crystal, following the contour of the crystal faces. Extremely difficult to facet, fluorite is usually cut only for collectors.

Fluorite is calcium fluoride. As much as 20 percent of the calcium in fluorite can be replaced by yttrium or cerium, producing fluorescence—the emission of visible light on exposure to ultraviolet light. This phenomenon was first observed in fluorite.

Well-formed crystals are common in fluorite and are widely found in cubes and octahedra. Fluorite can also be massive, granular, or compact.

Massive English fluorite called Blue John (p.73) has been carved since Roman times. The ancient Egyptians carved massive fluorite into statues and scarabs, and the Chinese used it in carvings for more than 300 years. Some Chinese fluorite carvings have been passed off as jade (pp.154–55), but their softness can give them away. The name fluorite is derived from the Latin word *fluere*, which means “to flow”—a reference to the use of the mineral as a flux in the smelting and refining of metals since ancient times. Fluorspar, an old name for fluorite, is now an industrial term that refers to massive fluorite used as a flux in steel-making. Fluorite occurs mainly in hydrothermal deposits formed at low temperatures (up to 400°F/200°C).



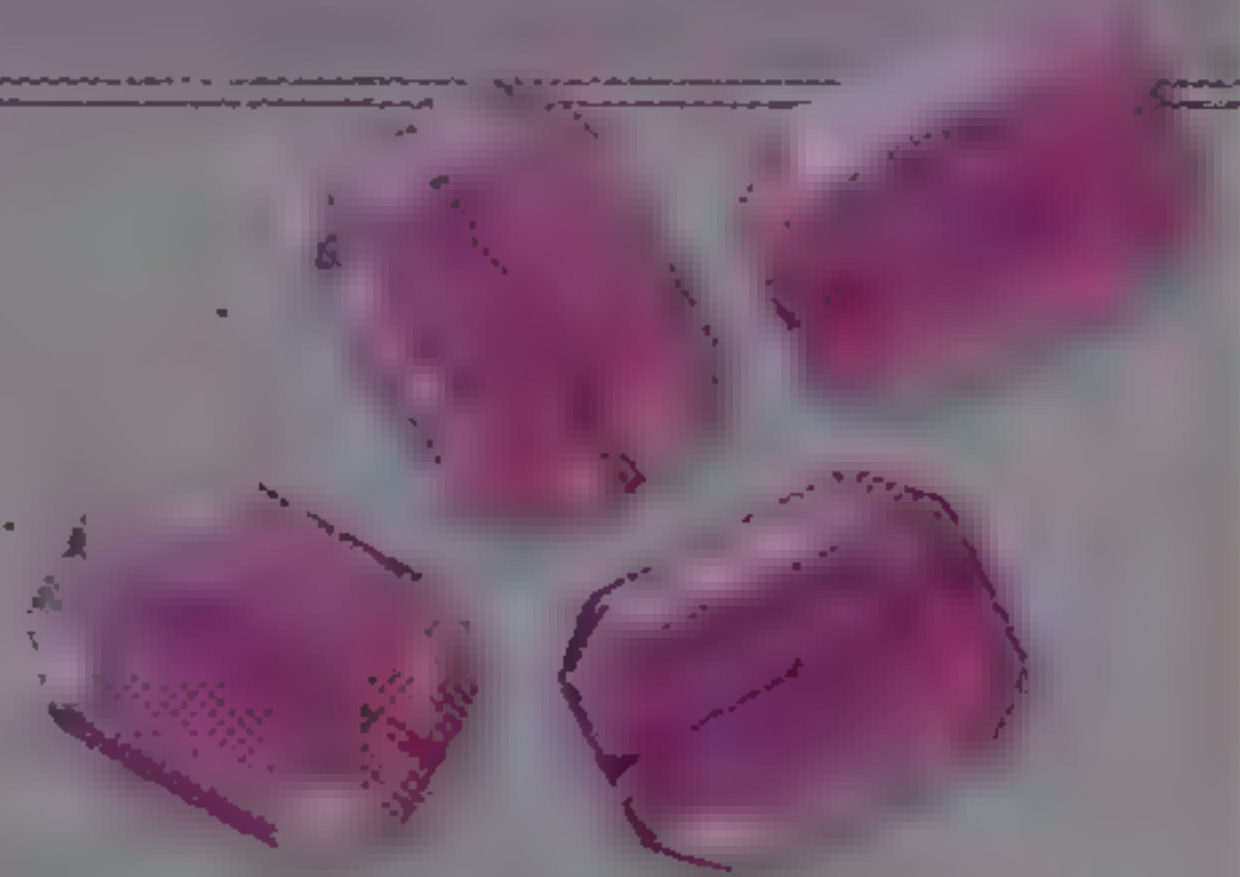


### Orange cubes

Orange fluorite, such as this specimen of interpenetrating cubic crystals, is unusual.

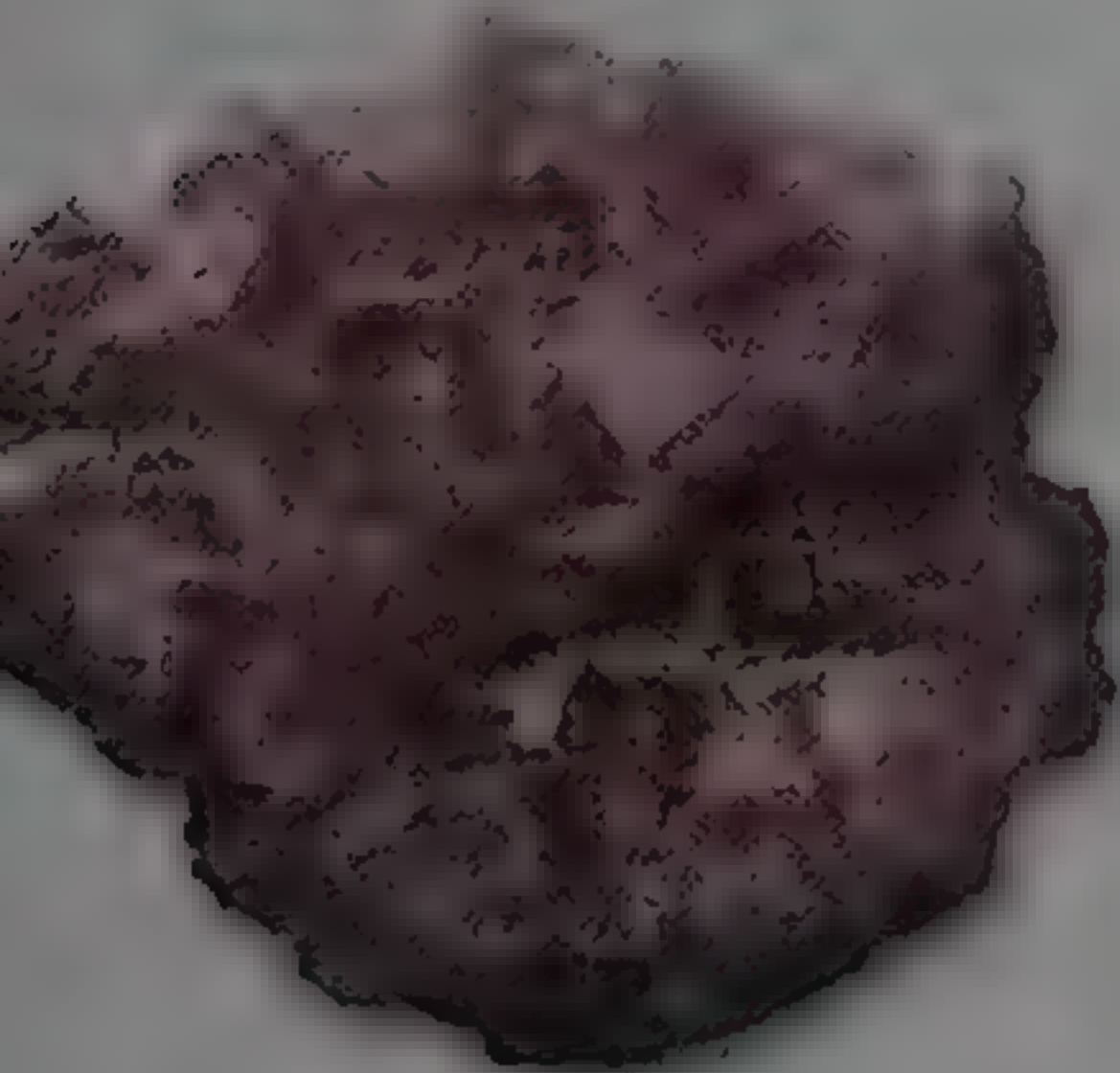
## FACETING FLUORITE

Fluorite is a faceter's nightmare due to its several cleavages—the planes along which the mineral easily breaks. The stone is carefully oriented to avoid these planes, and it is cut and polished slowly to avoid heat or vibration. The final polish is done on a wax-impregnated wooden lapping wheel as a precaution against breakage.



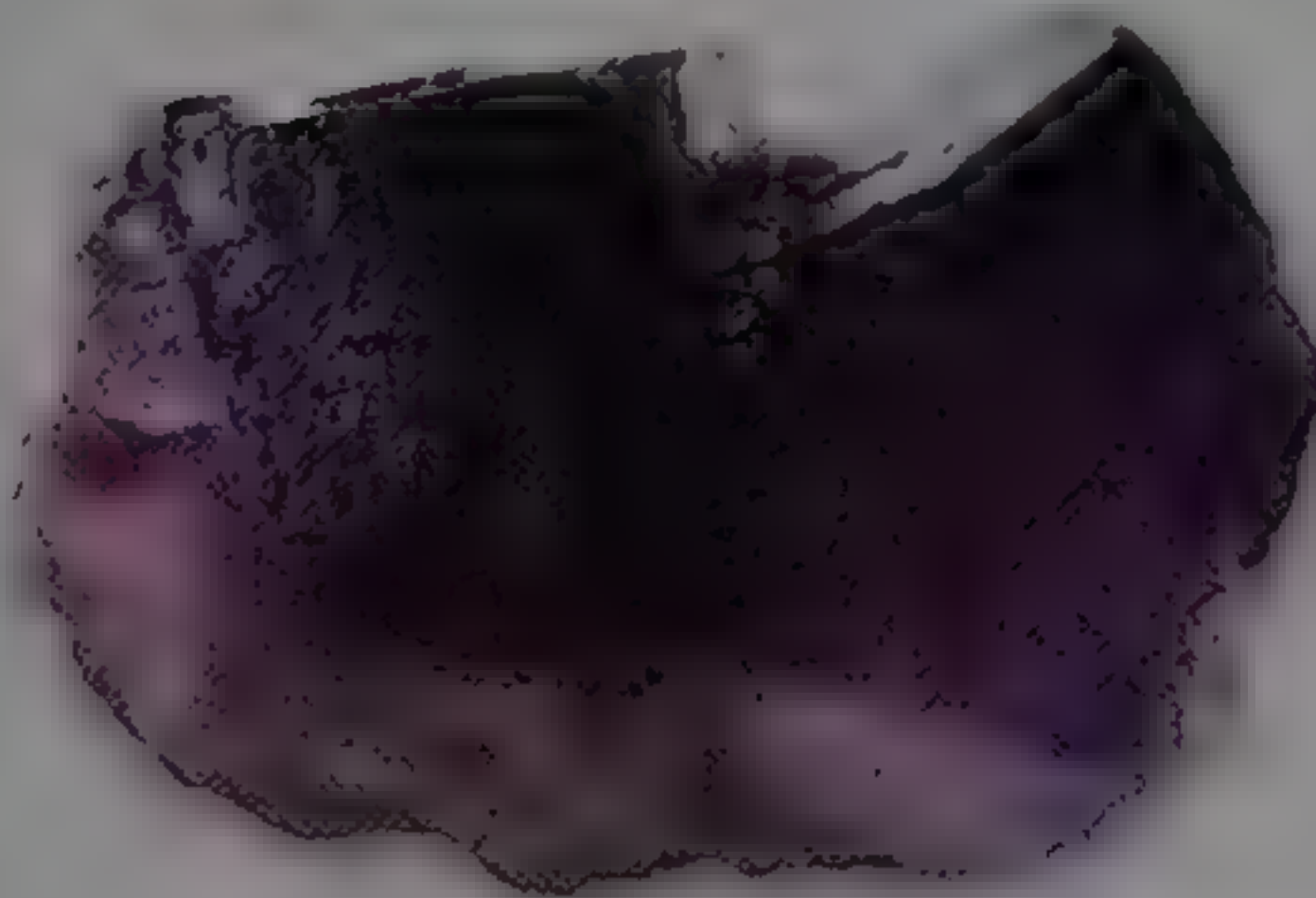
### Faceted fluorite

These faceted fluorites have been cut with extreme difficulty.



### Lavender cluster

Several crystals in this cluster of lavender fluorite have areas of transparent material.



### Purple fluorite rough

This group of purple fluorite crystals is facet-grade.

*difficult cut on soft fluorite*

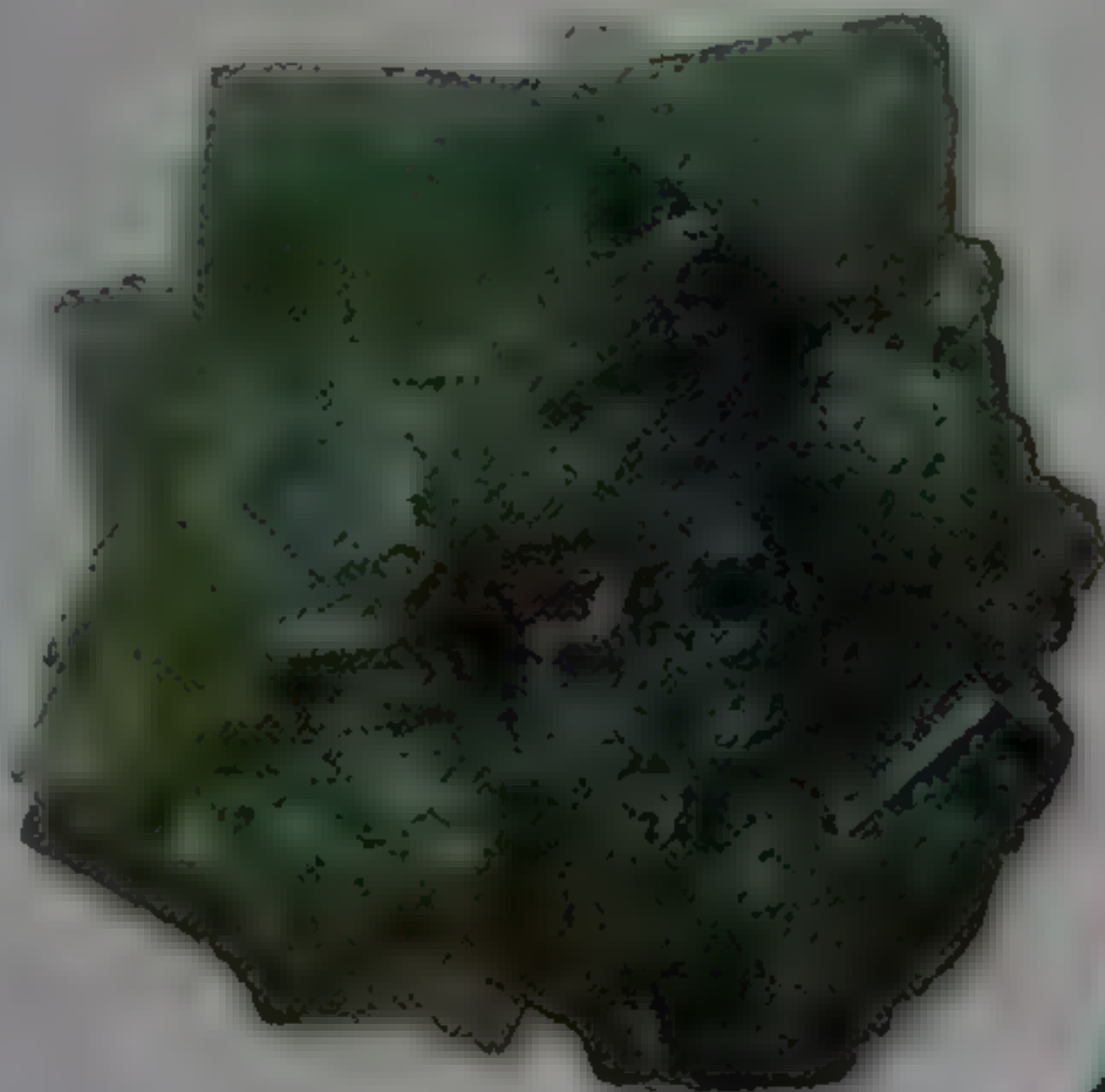


### Cushion-cut fluorite

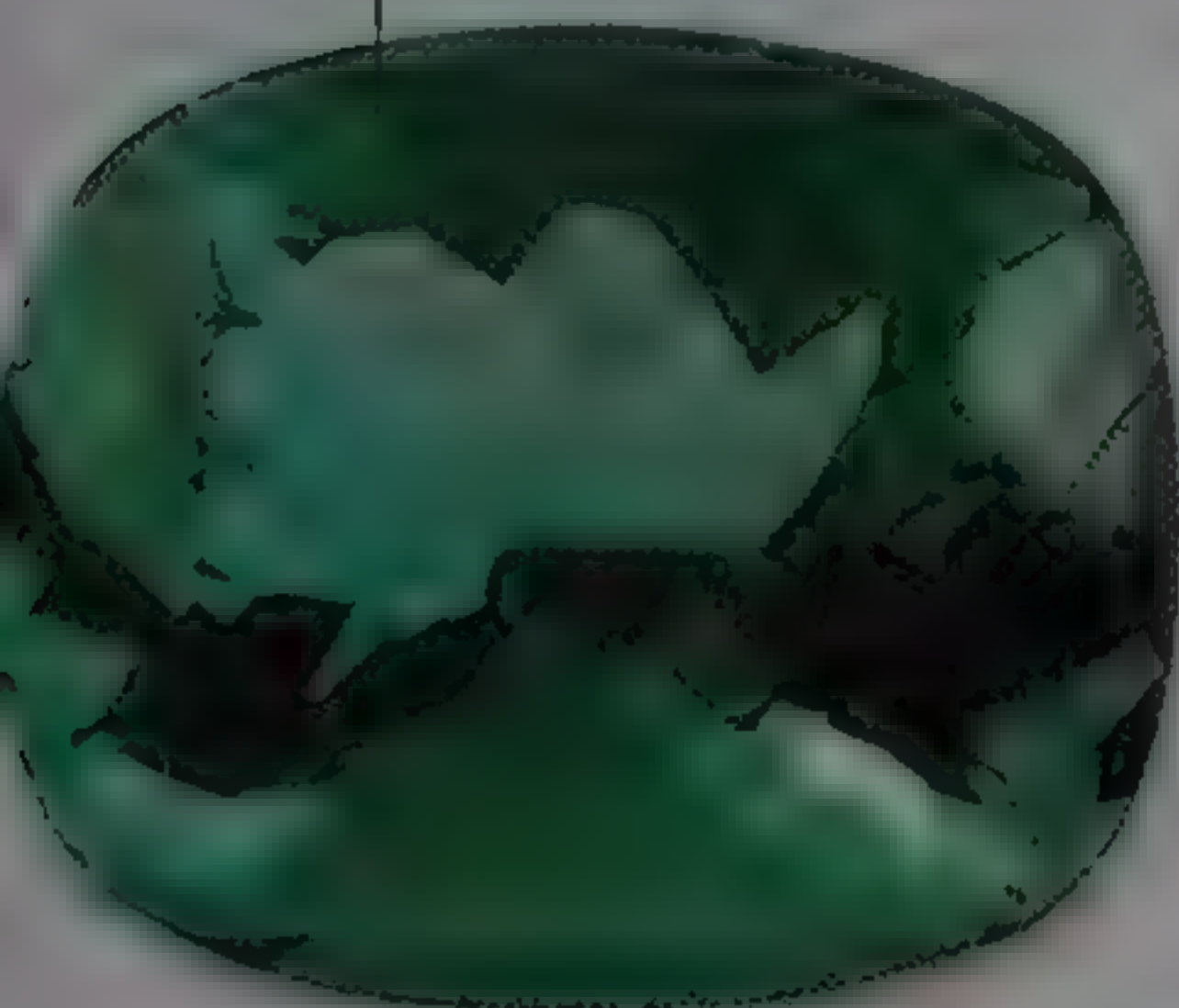
This nearly colorless specimen of fluorite has been faceted in a cushion fancy cut.

### Green uncut fluorite

Several green fluorite cubes in this cluster have areas of facet-grade material.



*unusually rich green color*



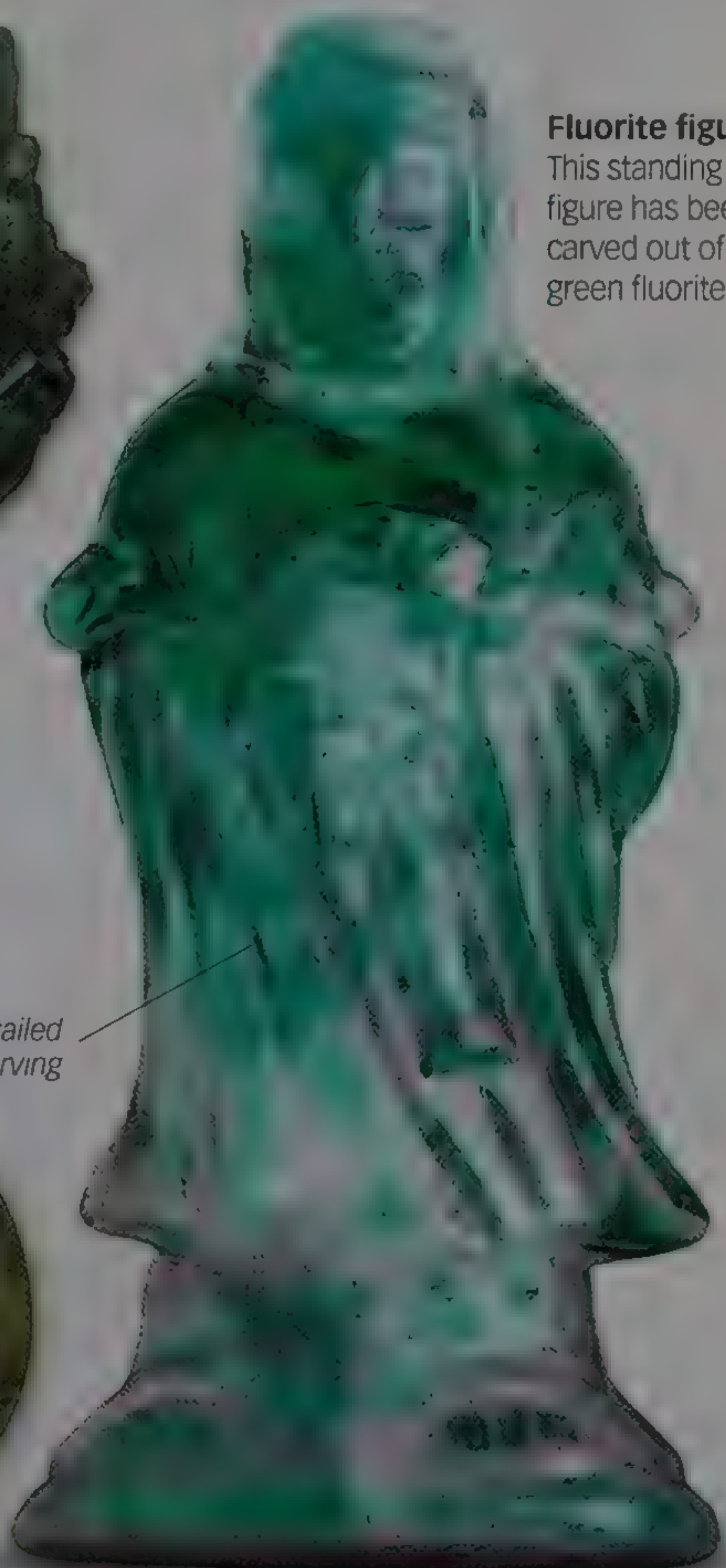
### Cusion-cut fluorite

This intense green 9.24-carat fluorite is from England.

*detailed carving*

### Fluorite figure

This standing figure has been carved out of green fluorite.



### Brilliant-cut fluorite

This yellow-green fluorite has been faceted in a brilliant cut.

*table facet*



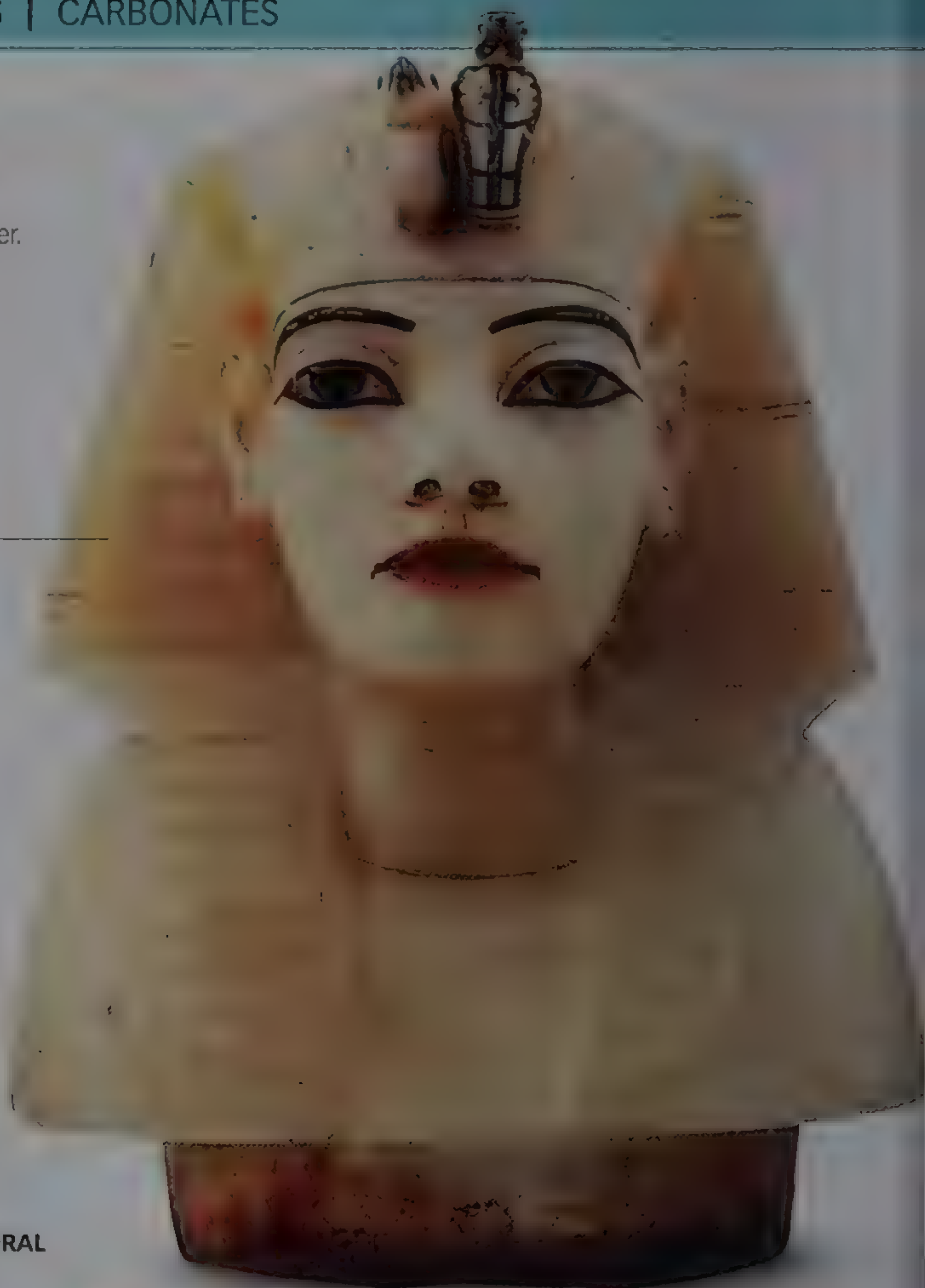


**Egyptian calcite**

This stopper from a canopic jar found in Tutankhamun's tomb is carved from calcite, often incorrectly identified as alabaster.

translucent  
calcite

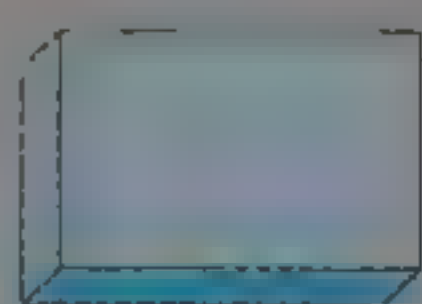
"dogtooth"  
crystal



TRANSPARENT, SCALENOHEDRAL  
CALCITE CRYSTALS

**PROFILE**

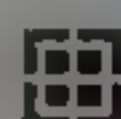
Cameo




Polished




Cabochon

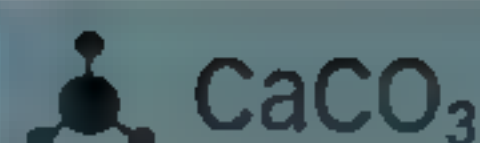
 Hexagonal or trigonal

 3

 2.7

 1.48–1.66

 Vitreous



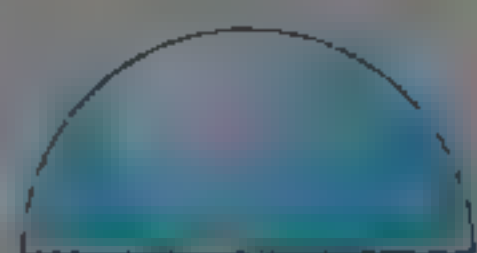
# CALCITE

**The most common form** of calcium carbonate, calcite is known for the great variety and beautiful development of its crystals. However, most calcite is massive, occurring either as limestone, marble, or travertine. The most common use of calcite in its massive forms is as an ornamental and carving stone. Optical-grade calcite is occasionally faceted for collectors—but with difficulty, since it is both soft and easily cleaved. In its pure form, calcite is colorless, pale, or white, but it is found in virtually all colors, including blue, green, and black.

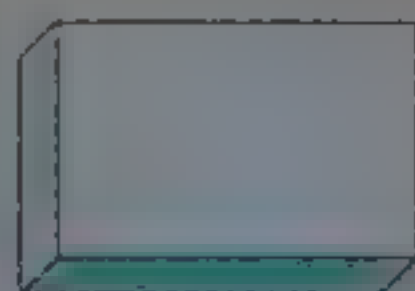
Travertine is a dense, banded rock formed by the evaporation of river and spring waters, which deposit layers of calcite. Travertine takes a good polish, and it is often used for walls and interior decorations in public buildings. Deposits of ten feet or more are found along the Aniene River near Rome. Many ancient Egyptian carvings described as alabaster are actually calcite, although it is becoming common to refer to calcite as alabaster.



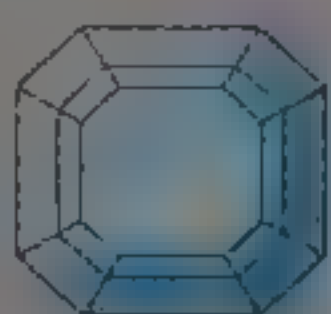
## PROFILE



Cabochon



Polished



Step



Hexagonal or trigonal



4–4½



4.4



1.62–1.85



Vitreous to pearly

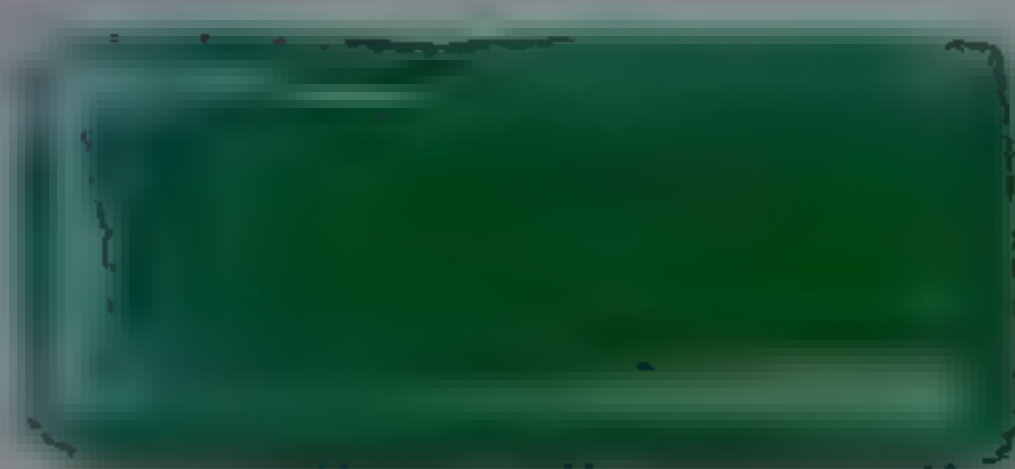
blue smithsonite

SMITHSONITE  
ON ROCK MATRIX

## VARIANTS

**Blue smithsonite**

A cabochon of unusually blue smithsonite.

**Rectangular cabochon**

A rectangular cabochon of blue-green smithsonite

**Smithsonite cabochon**

This oval smithsonite cabochon is cut from very solid, translucent material.

uniform  
color

## SMITHSONITE

**A zinc carbonate**, smithsonite is named after James Smithson, whose bequest supported the foundation of the Smithsonian Institution in the USA. Blue-green is the most prized color of smithsonite. Specimens can also be other colors, including yellow, orange, brown, pink, lilac, white, gray, green, or blue. These colors variously result from the presence of small amounts of cadmium, cobalt, copper, manganese, or lead. Smithsonite is typically found as spherular, grapelike, or stalactitic masses, or as honeycombed aggregates called “dry-bone” ore. Crystals are rare, with rhombohedral crystals generally having curved faces. Smithsonite is too soft for general wear, and is brittle and easily abraded or chipped. It is sometimes faceted for collectors. Most gemstone material is either cut *en cabochon* or carved into ornaments.

Smithsonite is found in the oxidation zones of zinc ore deposits, and in adjacent rocks rich in calcium carbonate. Significant deposits are in Germany, Mexico, Zambia, Italy, Australia, and the USA.



PROFILE



Cabochon



Polished



Step



Oval brilliant



Hexagonal or trigonal



3½–4



3.6



1.6–1.8



Vitreous to pearly

GEM-GRADE RHODOCHROSITE  
IN CALCITE MATRIX

VARIANT



Red-orange rhodochrosite

An unusual red-orange specimen faceted in a brilliant cut



MnCO<sub>3</sub>

# RHODOCHROSITE

**A manganese carbonate**, rhodochrosite derives its name from the Greek word *rhodokhros*, which means “of rosy color”—a reference to its classic rose-pink color. Specimens can also be brown or gray. Rhodochrosite forms dogtooth or rhombohedral crystals, but it can also be stalactitic, granular, nodular, grapelike, or massive. Because it is soft and fragile, faceted stones are rare and are usually collectors’ pieces. The more common, fine-grained, banded stalactitic stones are used for decoration or polished and worn as pendants. They are also cut into beads and cabochons, and used as a carving medium.

Rhodochrosite is found in hydrothermal ore veins formed at moderate temperatures (400–1,065°F/200–575°C). Localities include South Africa and South America.

**Carved ducks**  
These charming ducks have been carved using rhodochrosite for the bodies and calcite for the heads.

*rounded shape to avoid sharp corners in brittle material*

**Rich color**  
Unlike other rhodochrosite, which is usually pink, this oval brilliant-cut specimen has a deep red color.



PROFILE



Cameo



Polished



Cabochon



Step



Orthorhombic



3½–4



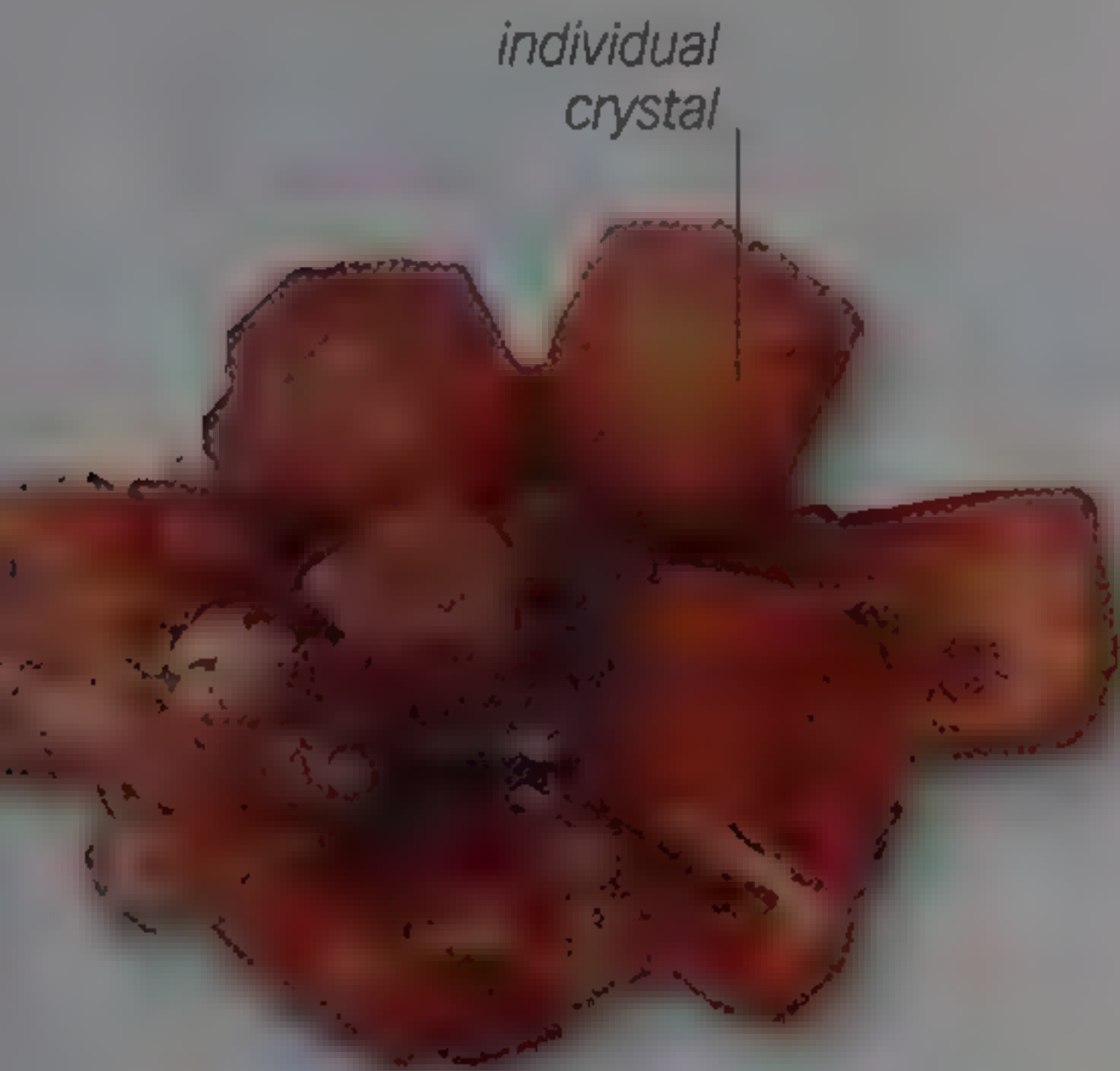
2.9



1.53–1.68



Vitreous inclining to resinous



ARAGONITE CRYSTALS

VARIANT



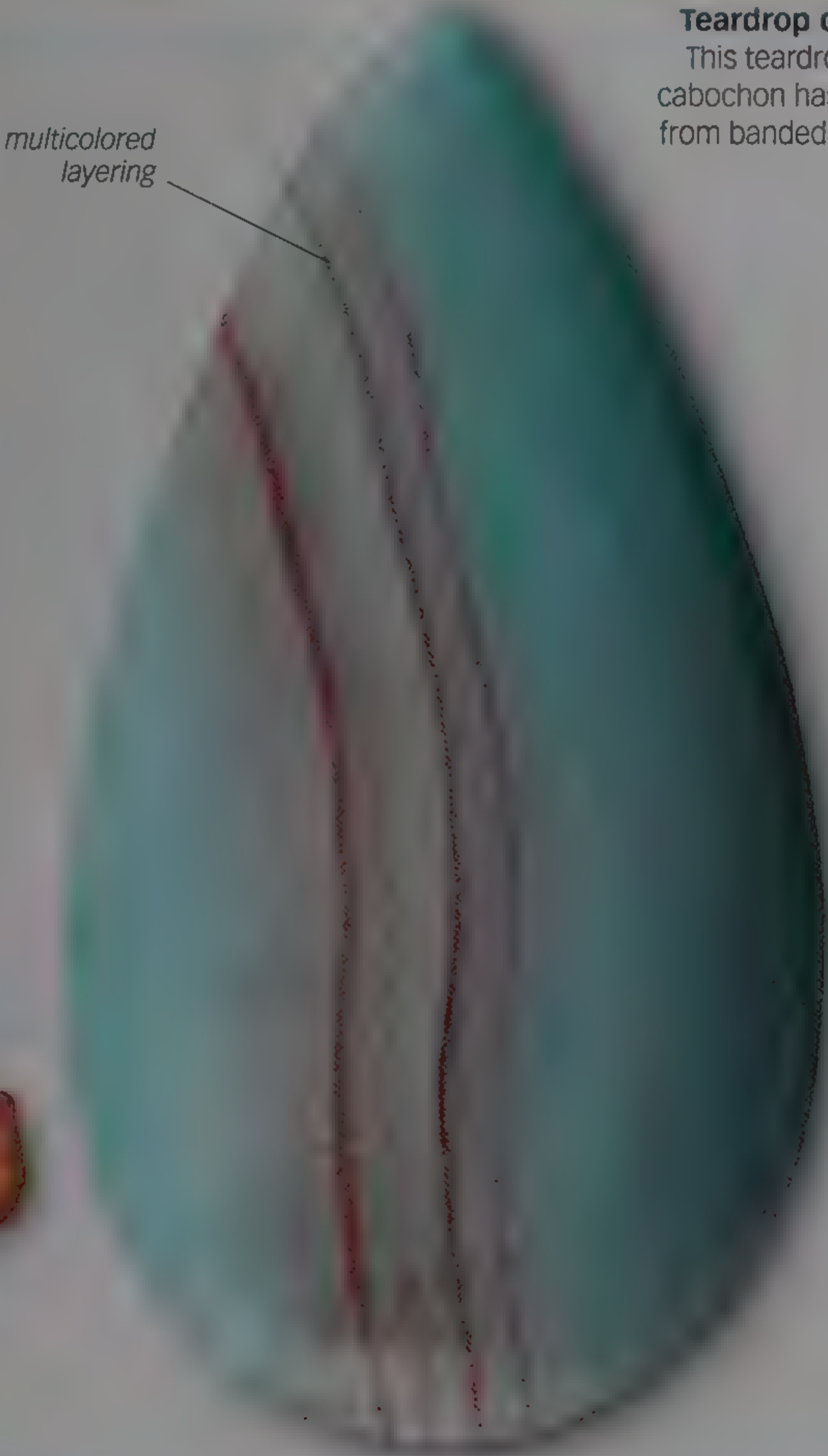
**Banded aragonite** A sawn specimen of good-quality banded aragonite



# ARAGONITE

**A calcium carbonate**, aragonite is chemically identical to the more common mineral calcite (p.76), but it crystallizes in a different crystal system and forms under more limited geological conditions than calcite. Aragonite is found as crystals or in columnar, stalactitic, radiating, or fibrous forms. It is also produced by biological processes and constitutes the shells of many marine mollusks and pearls. It can be colorless, white, gray, yellowish, green, blue, reddish, violet, or brown. Aragonite is very soft and brittle. As a result, facet-grade crystals that come from the Czech Republic are faceted only for collectors, and with great difficulty. Banded stalactitic material or layered material from around hot springs is sometimes polished as ornamental stones.

Aragonite is named after its place of discovery—Aragon, Spain. It forms at low temperatures (up to 400°F/200°C) near the surface of Earth. It is found in the oxidized zones of ore deposits, around hot springs, in mineral veins, and as stalactites in caves.



**Teardrop cabochon**  
This teardrop-shaped cabochon has been cut from banded aragonite.



**Brilliant-cut cerussite**

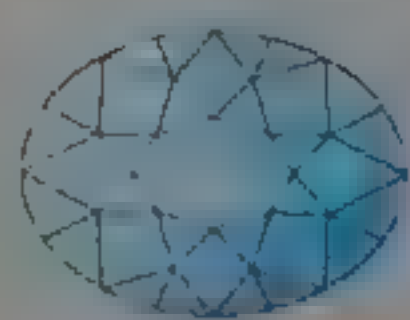
This faceted crystal of cerussite shows a faint yellow color.

chipped  
facet edge

deep striations

colorless  
crystal

**GEM-QUALITY  
CERUSSITE CRYSTAL**

**PROFILE**

Oval brilliant



Round brilliant



Step



Orthorhombic



3–3½



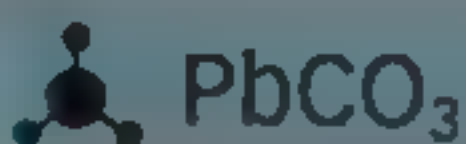
6.5



1.8–2.1



Adamantine to vitreous



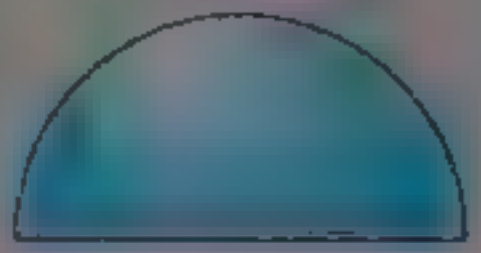
## CERUSSITE

**The bright adamantine luster** of cerussite crystals is similar to that of diamond (pp.50–51) and distinguishes the mineral. Specimens are generally colorless or white to gray but may be blue to green due to the presence of copper impurities. Cerussite crystals are difficult to facet and wear as gemstones because they are soft, brittle, and cleave easily. However, faceted specimens are especially brilliant owing to the high refractive index of the mineral. For this reason, gem-quality material is sometimes faceted for collectors. A widespread mineral, cerussite is found in locations such as Namibia, Australia, Bolivia, Spain, and Arizona and California in the USA, all of which yield gem-quality material.

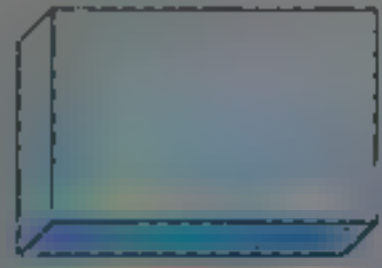
A lead carbonate, cerussite has been known since antiquity and is named after the Latin word *cerussa*, which describes a white lead pigment. It occurs in the oxidation zones of lead veins, where it is formed by the action of carbonated water on other lead minerals.



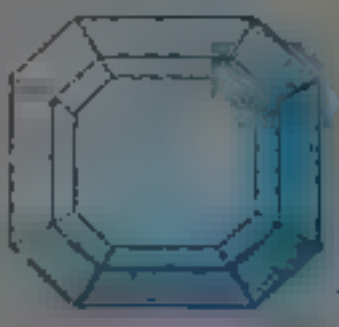
## PROFILE



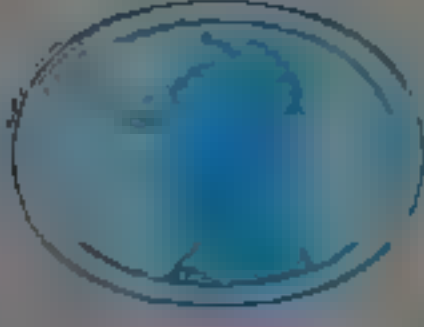
Cabochon



Polished



Step



Cameo

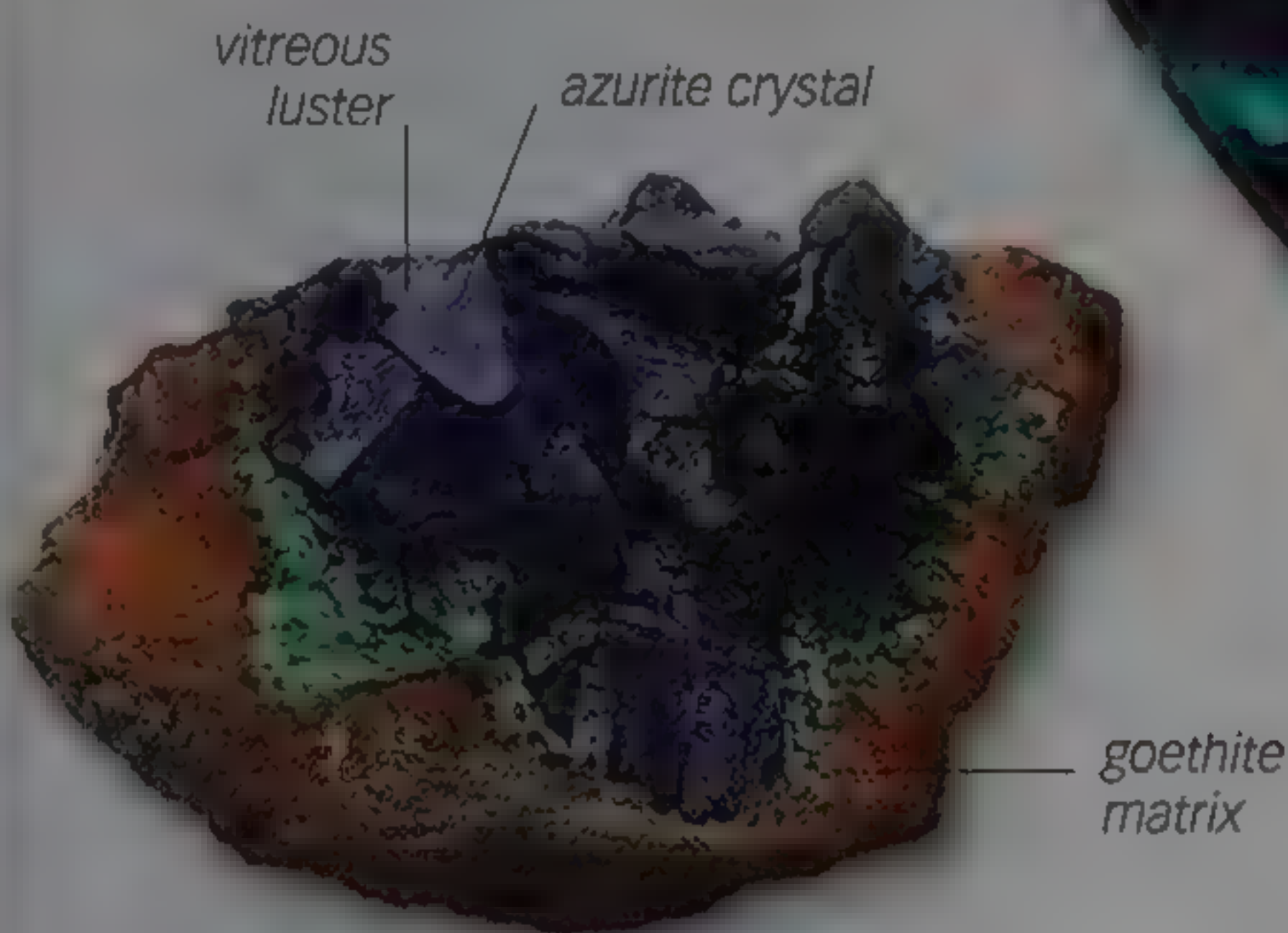
Monoclinic

3½–4

3.8

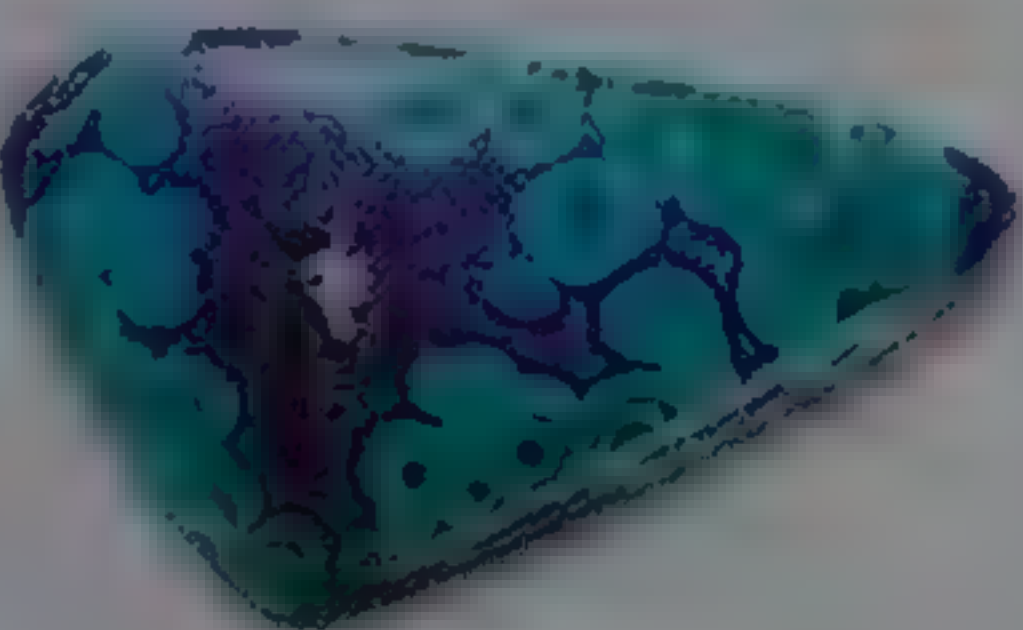
1.73–1.84

Vitreous to dull to earthy

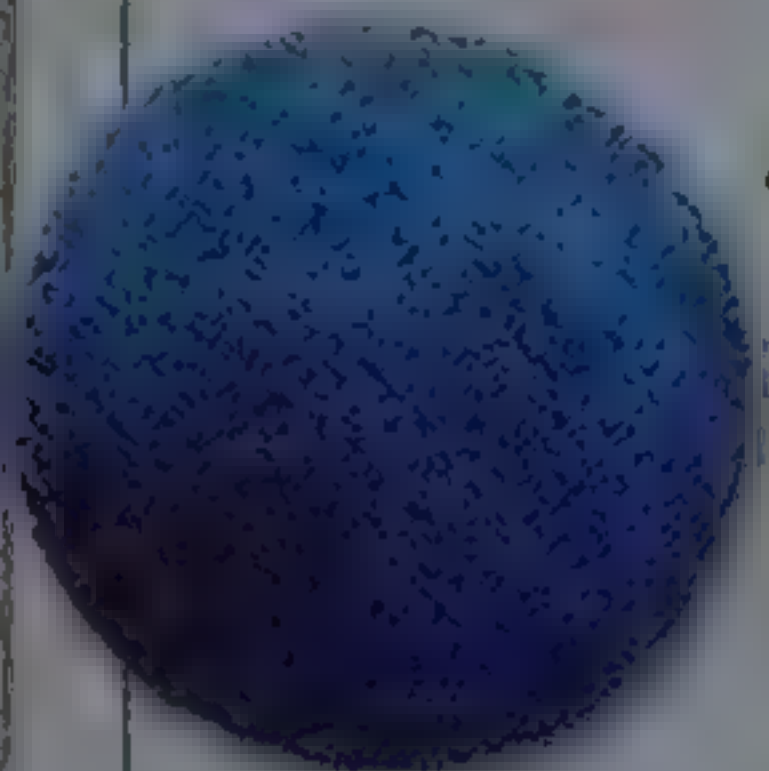
AZURITE CRYSTALS  
ON MATRIX**Cabochon heart**

This cabochon-cut azurite heart has layers of malachite within it. The two minerals are sometimes found together.

## VARIANTS



**Mixed cabochon** A cabochon showing an intermixture of blue azurite and green malachite

**Azurite ball**

A natural sphere of azurite that can be used in jewelry

**Step-cut azurite**

A dark blue, translucent to near transparent azurite gem



## AZURITE

**Typically deep blue in color**, azurite takes its name from the Persian word *lazhuward*, which means “blue.” Azurite was probably used in the production of blue glaze in ancient Egypt, where it was mined from the Sinai and the Eastern Desert. It was also used as a blue pigment in 15th- to 17th-century European art. Azurite usually occurs as complex crystals. It can also be massive, stalactitic, or in grapelike masses. Spherical concretions of radiating crystals are sometimes mounted and worn as jewelry—these can, for example, be sliced and mounted on silver frames as pendants. A massive variety of azurite that is interbanded with malachite (p.82) is called chessylite after Chessy, France—the place of its discovery. Used mostly for ornamentation, chessylite is typically cut *en cabochon* and, rarely, faceted for collectors.

Azurite is a secondary mineral that forms in the oxidized portion of copper deposits. Sources of azurite are France, Mexico, Australia, Chile, Russia, Morocco, Namibia, USA, and others.



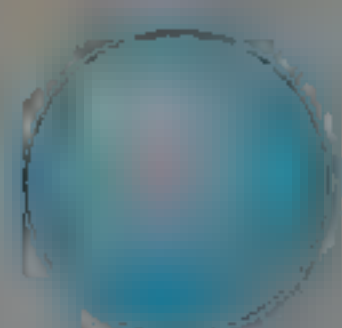
## PROFILE



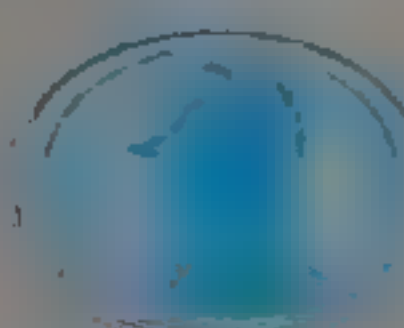
Cabochon



Polished



Bead



Cameo

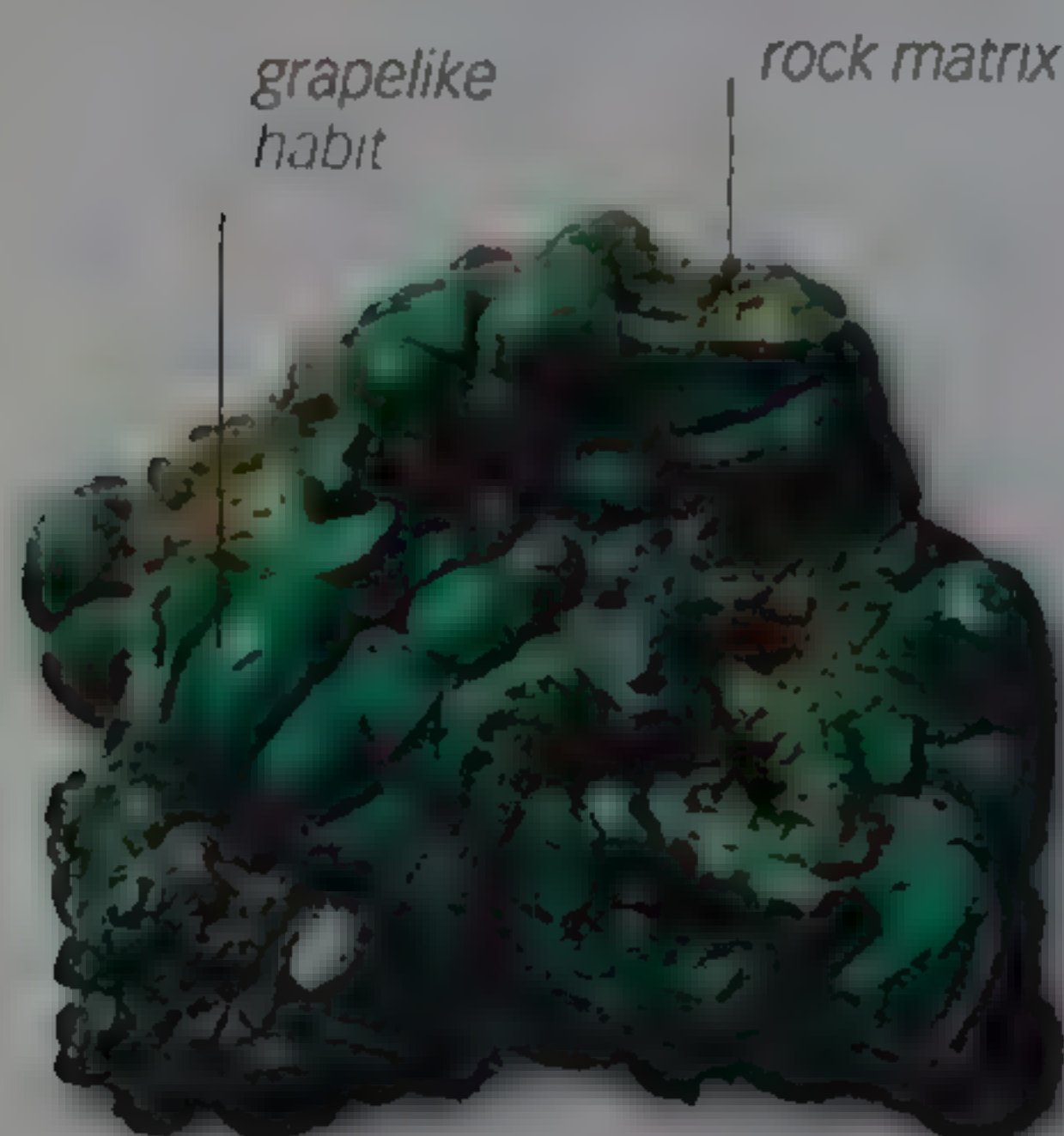
Monoclinic

3½–4

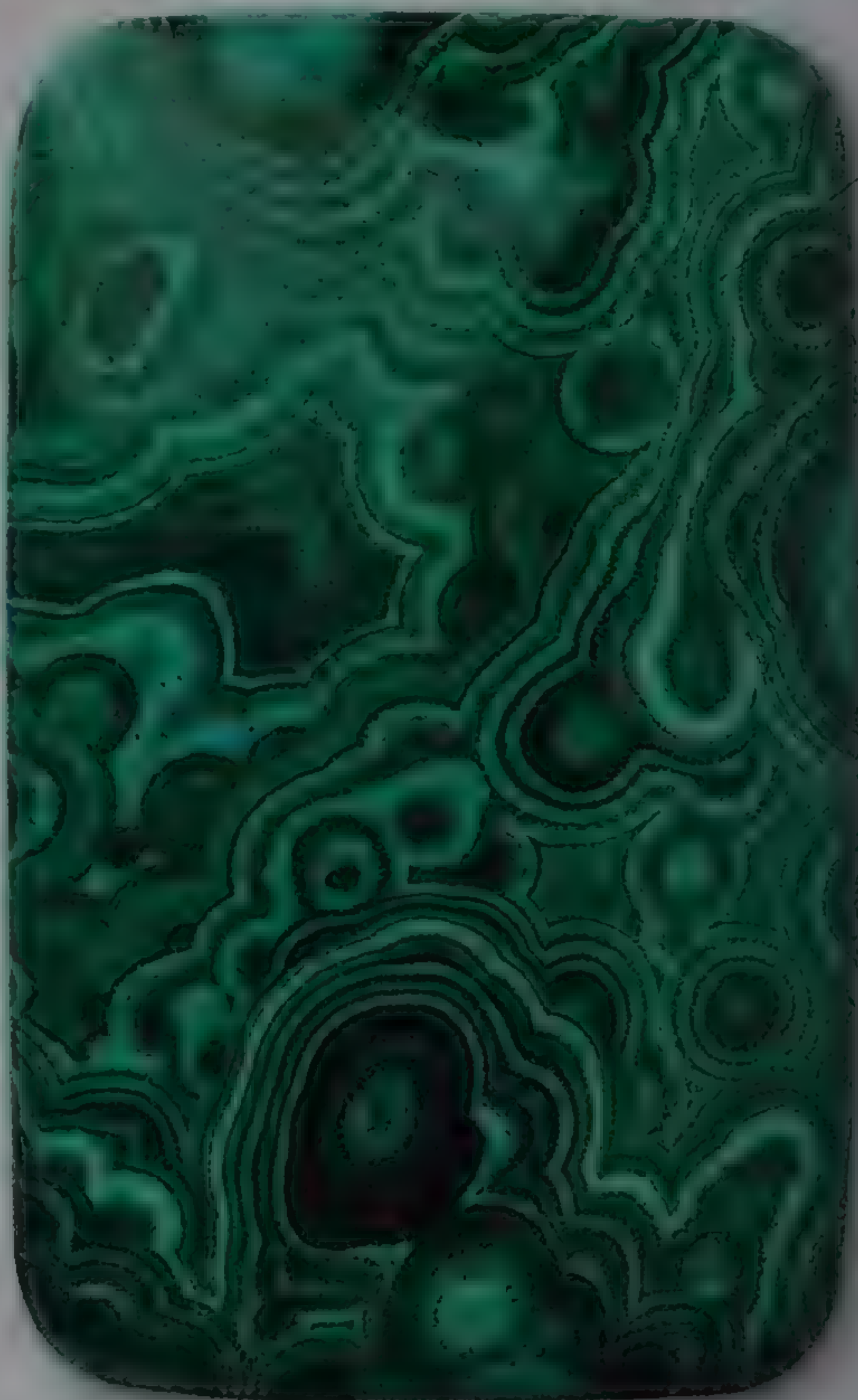
3.9–4

Opaque

Adamantine to silky



**GRAPELIKE MALACHITE  
ON MATRIX**



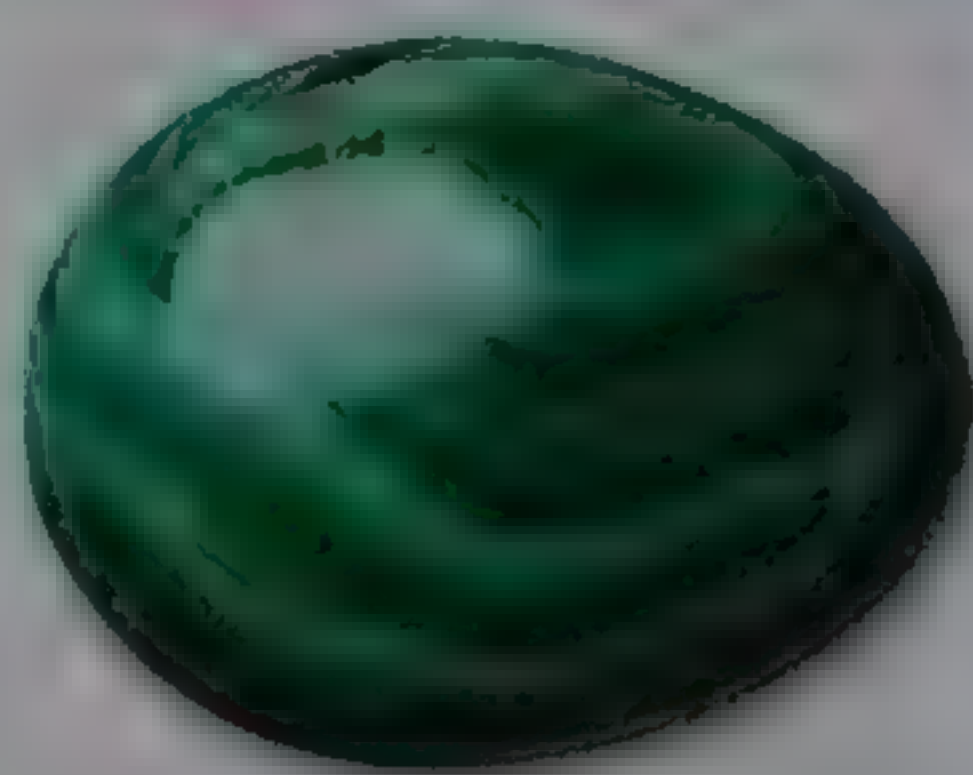
*swirling  
pattern*

*green to black  
banding*

**Patterned malachite**

This polished slab exhibits the intricate patterns that can be seen in some malachite.

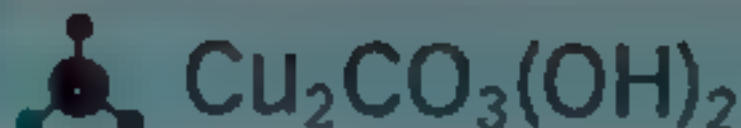
## VARIANTS

**Banded malachite**

A polished fragment displaying concentric banding

**Azurite in malachite**

A malachite gem with a small area of blue azurite



## MALACHITE

A **leaf-green copper carbonate**, malachite was used as a cosmetic and a pigment by the Egyptians as far back as 3000 BCE. It was also used in amulets for children by the ancient Greeks and later in Italy as a talisman to ward off the “evil eye.” Malachite’s principal value today is as an ornamental material and gemstone, and it is used in cabochons, polished slabs, and carvings.

Malachite is often found as grapelike masses with a radiating, fibrous structure. Single masses of malachite weighing up to 56 tons (51 tonnes) were found in Russia in the 19th century. These were used to panel entire rooms, such as in the Malachite Room at the Winter Palace in St. Petersburg, Russia, and to create huge pillars, such as those at St. Isaac’s Church in the same city.

**Jewelry box**

This jewelry box was veneered from a single piece of Russian malachite in the workshops of the jeweler Carl Fabergé.

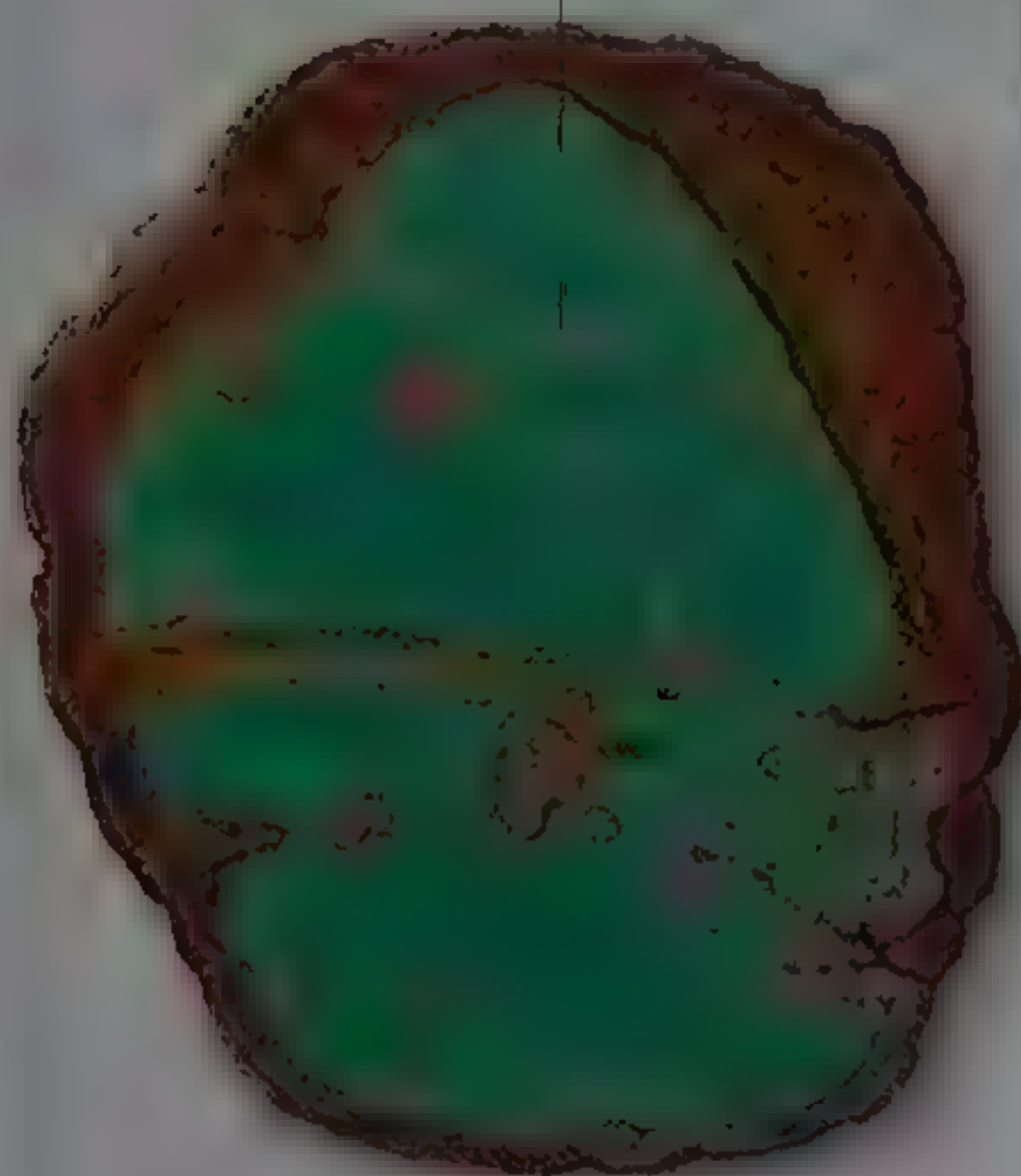


**Green cabochon**

This variscite cabochon shows the darker green color of the best material.

high  
dome

internal  
pattern



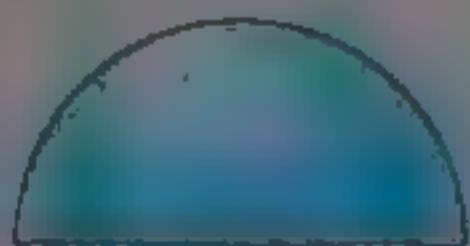
SAWN VARISCITE NODULE

**PROFILE**

Cameo



Polished



Cabochon

 Orthorhombic

 4½

 2-6

 1.60–1.70

 Vitreous to waxy



# VARISCITE

**A hydrated aluminum phosphate**, variscite is largely found as cryptocrystalline or fine-grained masses in veins, crusts, or nodules. It rarely forms crystals. Specimens can be pale to emerald green, blue-green, or colorless. Richly colored variscite is valued as a semiprecious gemstone, cut *en cabochon*, and is used for carvings and as an ornamental material. Variscite from Nevada, USA, often contains black spiderwebbing in the matrix and may be confused with green turquoise (pp.86–87), although variscite is usually much greener. Variscite that resembles turquoise in appearance is sometimes sold as “variquoise.” Variscite is porous, so when worn next to the skin it tends to absorb body oils, which discolor it.

Variscite was named after Variscia, the old name for the German district of Voightland, where it was first discovered. It forms in cavities in near-surface deposits. Variscite is produced by the action of phosphate-rich waters on aluminous rocks. It is found in Austria, Australia, the Czech Republic, Venezuela, and the USA.



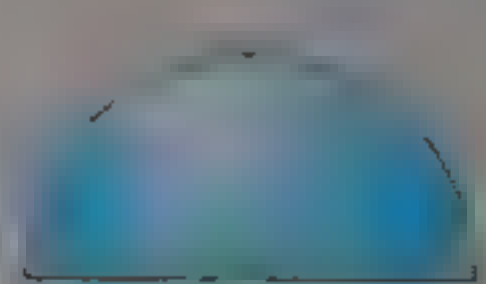
## PROFILE



Round brilliant



Oval brilliant



Cabochon



Step

Monoclinic

5½

3.0

1.60–1.62

Vitreous

well-formed  
crystal



GROUP OF  
BRAZILIANITE CRYSTALS

vitreous  
luster

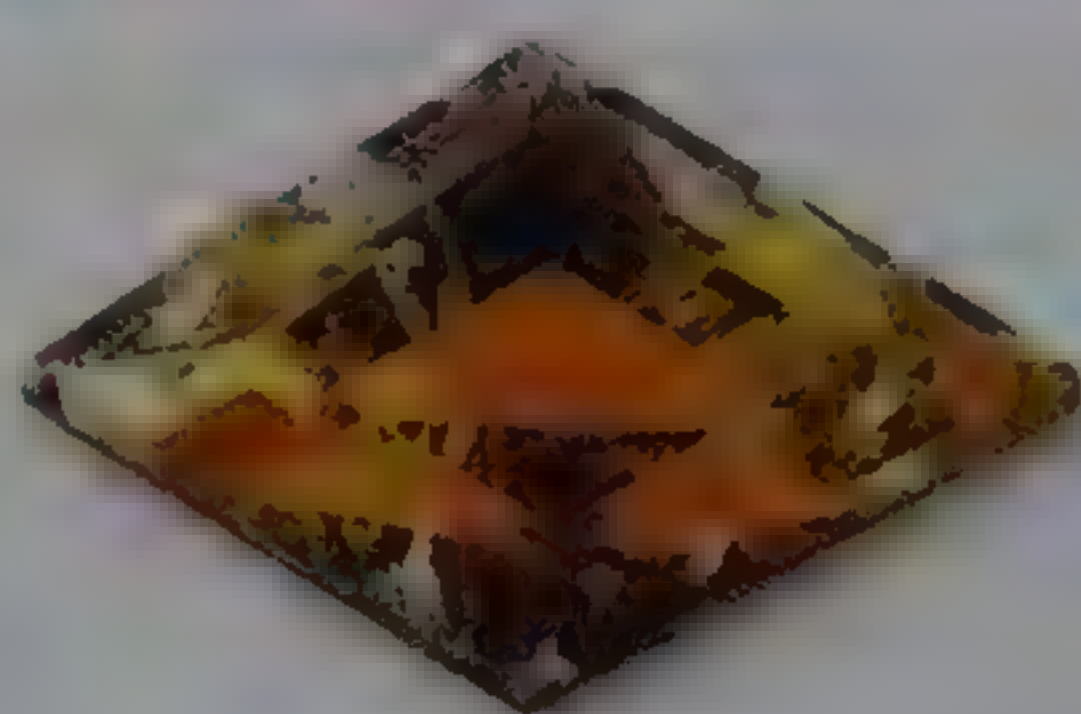


natural  
inclusions

**Emerald-cut brazilianite**

This faceted gem exhibits brazilianite's typical greenish yellow color and shows a veil of bubblelike inclusions.

## VARIANT



**Kite-cut gem** Faceted  
brazilianite in a darker  
yellow color than usual



## BRAZILIANITE

**This mineral is named after Brazil**, where it was first discovered and where gem-quality crystals measuring up to 6 in (15 cm) long have been found. Most brazilianite is pale yellow to yellowish green. A moderately hard gem, brazilianite would have been a popular gem but for its brittleness, fragility, and relative scarcity. It is only used as a collector's gem and is almost always faceted. Due to its fragility, brazilianite must be cut with great care. In addition to crystalline forms, brazilianite can occur in globular, radiating, or fibrous habits.

A sodium aluminum phosphate hydroxide, brazilianite forms in phosphate-rich granitic pegmatites. Gem-quality material is occasionally also found in New Hampshire and Maine in the USA. The New Hampshire deposit yielded gem-quality material even before brazilianite was identified as a distinct mineral.





transparent mass

near colorless amblygonite

straw-yellow color

**FACET-GRADE AMBLYGONITE****Oval brilliant amblygonite**

Transparent amblygonite is often faceted in variations of the brilliant cut to emphasize its colorlessness.

**PROFILE**

Round brilliant



Oval brilliant



Mixed

Triclinic

5½–6

3.0

1.57–1.60

Vitreous to greasy or pearly



# AMBLYGONITE

**A lithium phosphate**, amblygonite is most commonly found in large, white, translucent masses. Transparent amblygonite has been faceted and set into jewellery, although it is a relatively soft and brittle stone and is vulnerable to breakage and abrasion. Yellow, greenish yellow, or lilac specimens are preferred for gems.

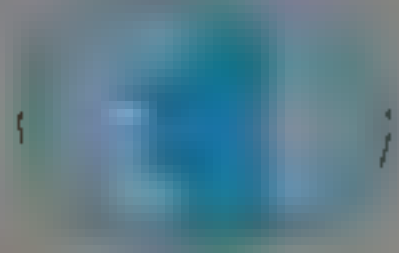
The name amblygonite comes from the Greek words *amblus* and *gōnia*, which mean “blunt” and “angle”—a reference to the shape of the mineral’s crystals. Amblygonite occurs with other lithium-bearing minerals in pegmatite veins. Most gem-quality amblygonite comes from Brazil and the USA, where huge crystals are found in South Dakota and Maine. Some gem material is also found in Australia, France, Germany, Spain, and Norway. A pale mauve variety of amblygonite is found in Namibia. The largest documented single crystal of amblygonite had a volume of nearly 530 cubic feet (15 cubic meters) and weighed about 112 tons (102 tonnes).



## PROFILE



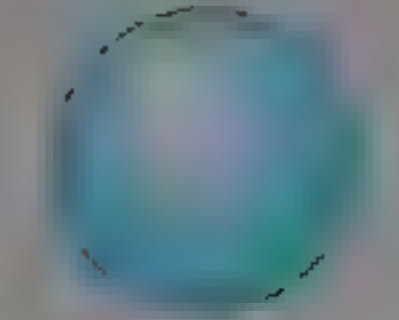
Cabochon



Cameo



Polished



Bead



Triclinic



5–6



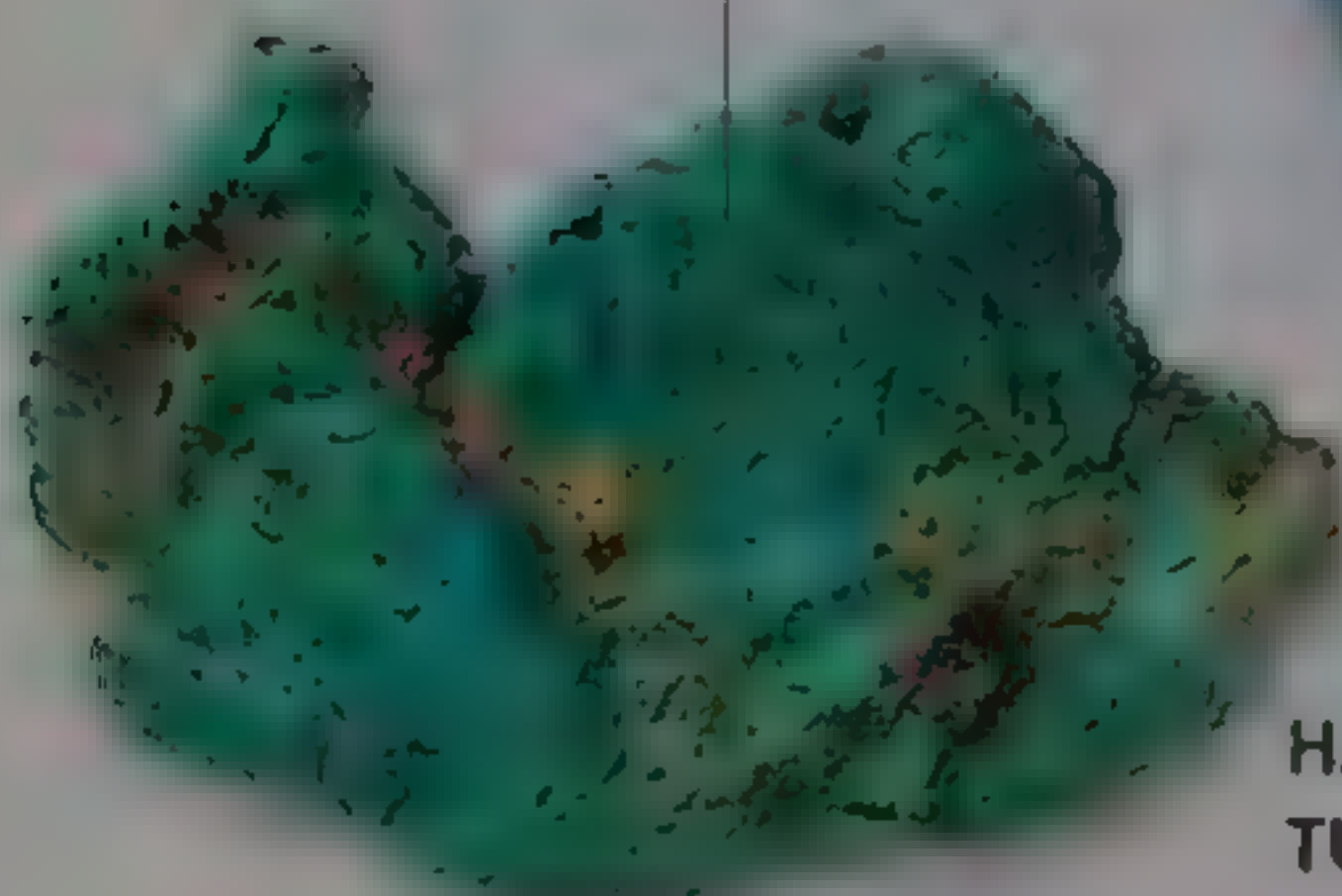
2.6–2.8



1.61–1.65

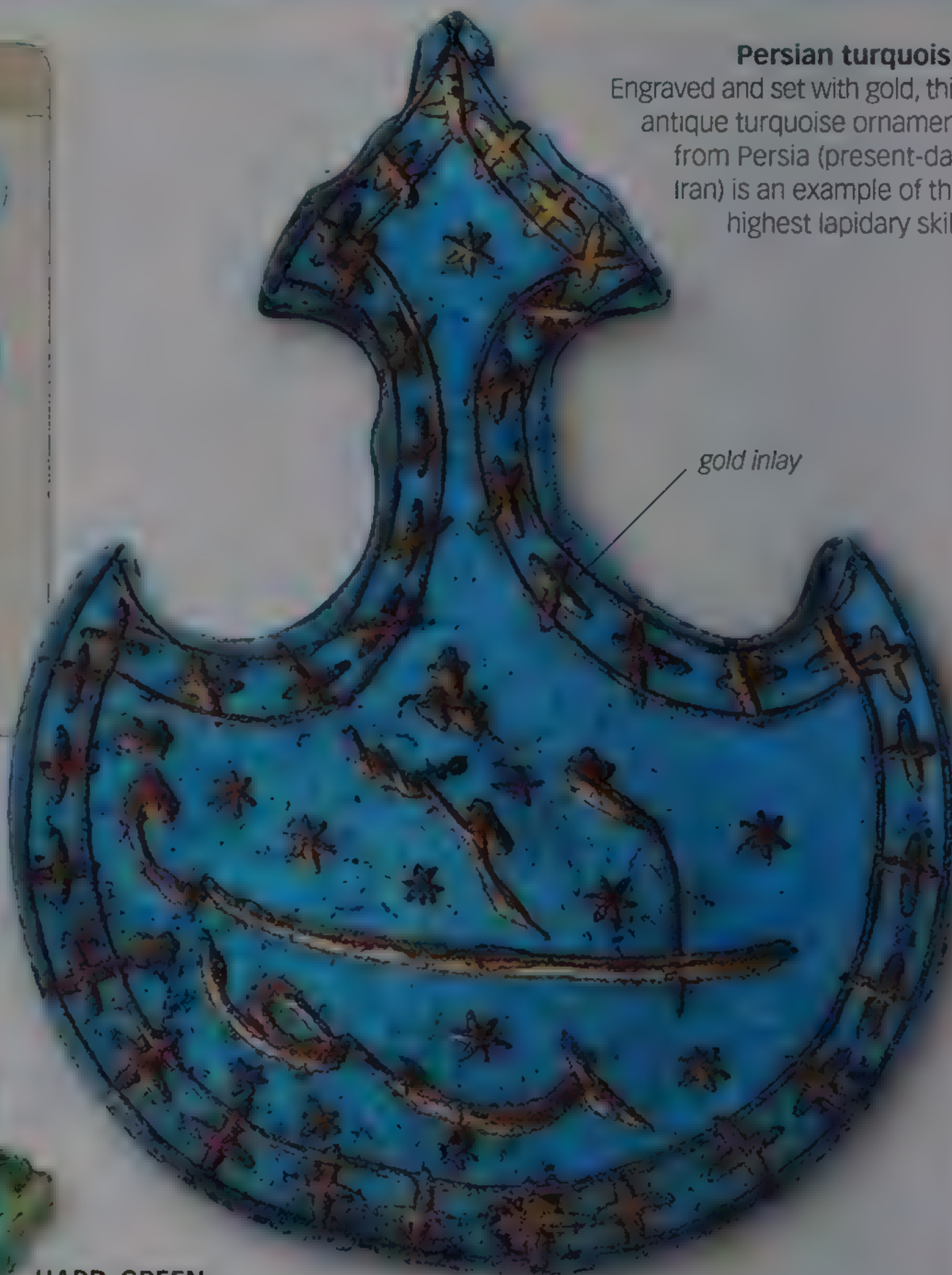


Waxy to dull

rounded  
nugget shapeHARD, GREEN  
TURQUOISE NUGGET

## Persian turquoise

Engraved and set with gold, this antique turquoise ornament from Persia (present-day Iran) is an example of the highest lapidary skill.



gold inlay

 $\text{CuAl}_6(\text{PO}_4)_4(\text{OH})_8 \cdot 4\text{H}_2\text{O}$ 

## TURQUOISE

**Being relatively soft** and easily worked with primitive tools, turquoise was one of the first gemstones to be mined. Turquoise beads dating from about 5000 BCE have been found in Mesopotamia (present-day Iraq). Turquoise was first transported to Europe through Turkey. This probably accounts for its name, which is the French word for “Turkish.”

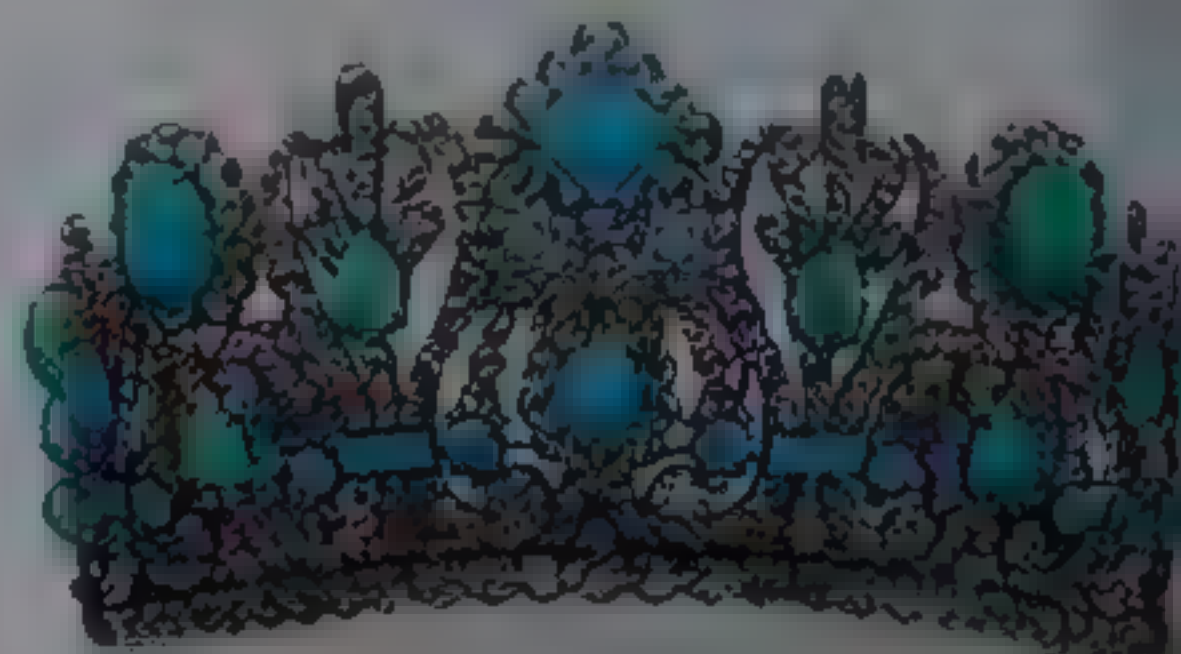
Turquoise usually occurs in massive or microcrystalline forms, as encrustations or nodules, or in veins. It varies in color from sky-blue—a result of the presence of copper—to green. Much turquoise has greenish tints. As a result of its softness and porosity, the color of turquoise specimens may deteriorate if skin oils and cosmetics are absorbed during wear. Turquoise has embellished thrones, sword

hilt, horse trappings, daggers, bowls, cups, and ornamental objects of all kinds. It has also been used extensively in jewelry.

Turquoise from Nishapur, Iran, is considered by many to be the finest. This variety, usually referred to as Persian turquoise, tends to be harder and of a more even color than North American turquoise. It is always sky-blue and never green. Despite this, most turquoise today is produced from the extensive copper mines in southwestern USA.

## Turquoise diadem

Originally set with emeralds and replaced in the 1950s with turquoise, this diadem belonged to Empress Marie-Louise of France.





## STABILIZED TURQUOISE

A significant portion of the turquoise sold in the North American market is stabilized turquoise. Stabilization is a process by which soft, chalky turquoise is impregnated with epoxy resin or plastic. This process hardens the



stone and deepens its color, making it nearly impossible for the buyer to detect the artificial process.

### Stabilized turquoise necklace

This necklace is strung with beads of stabilized turquoise and silver.

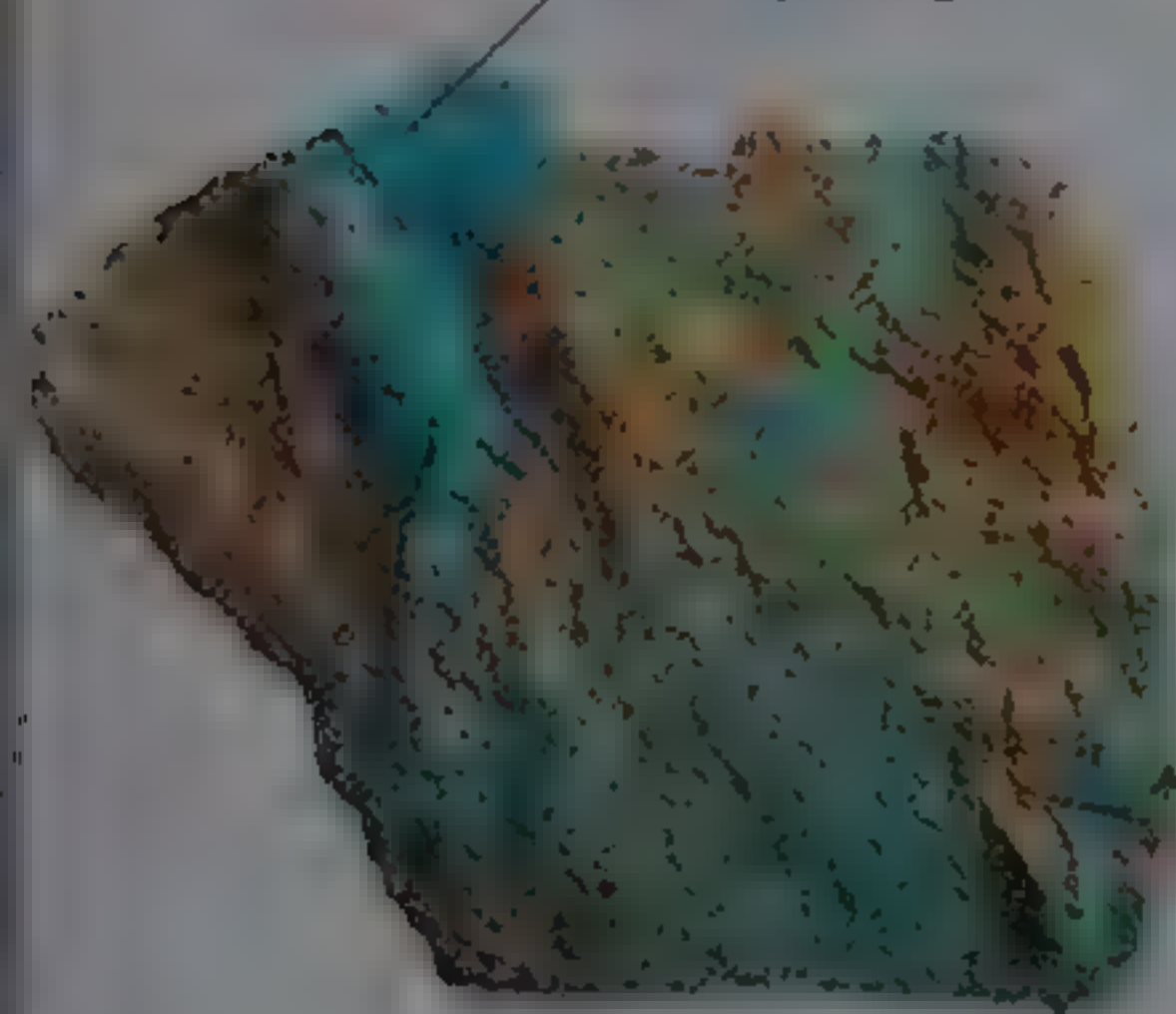
iron-oxide spider webbing



### Turquoise ring

This sterling silver ring is set with an oval "spider web" turquoise cabochon.

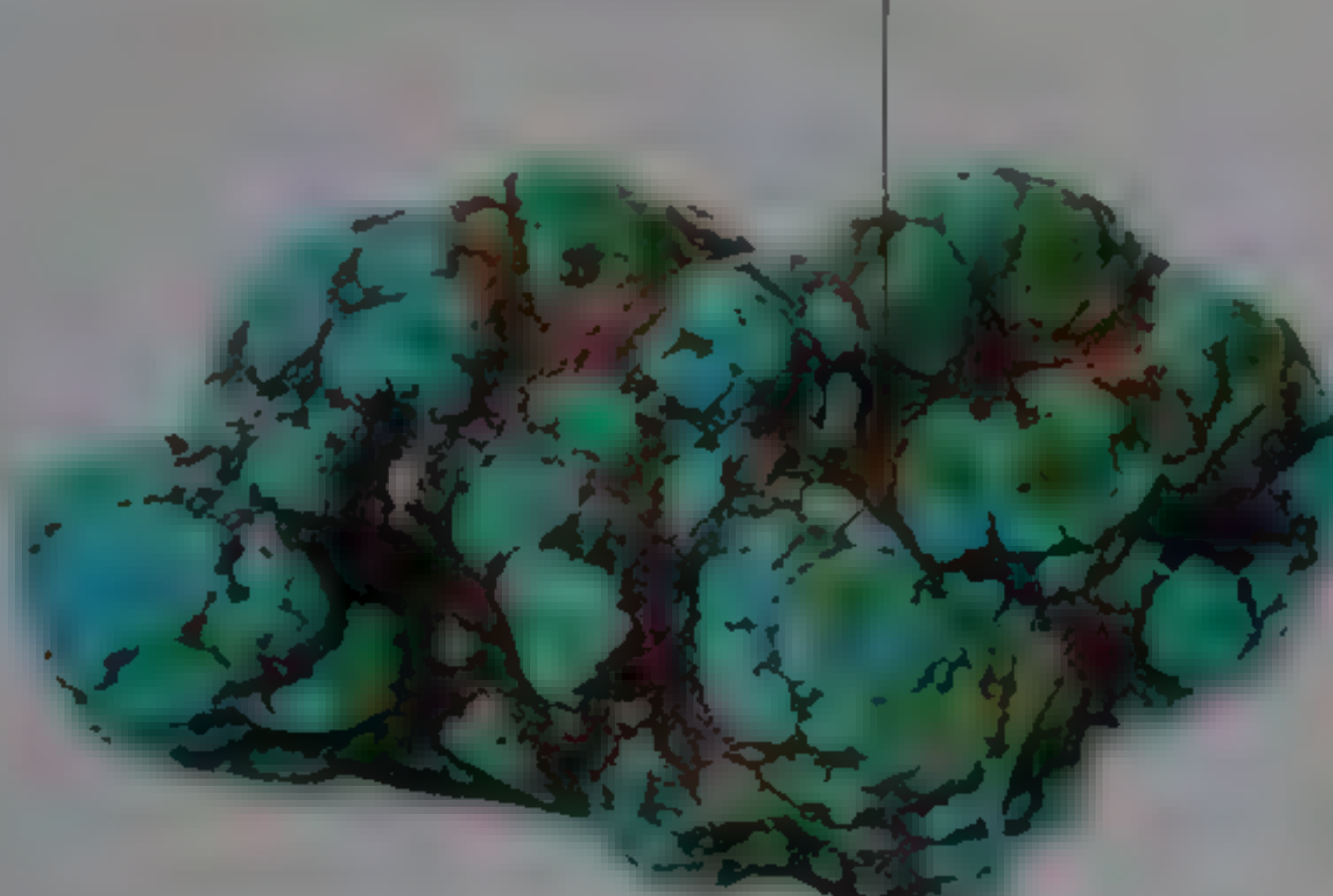
thin layering



### Layered turquoise

In this specimen, thin layers of turquoise are imbedded on a matrix.

iron-oxide matrix



### Spiderweb rough

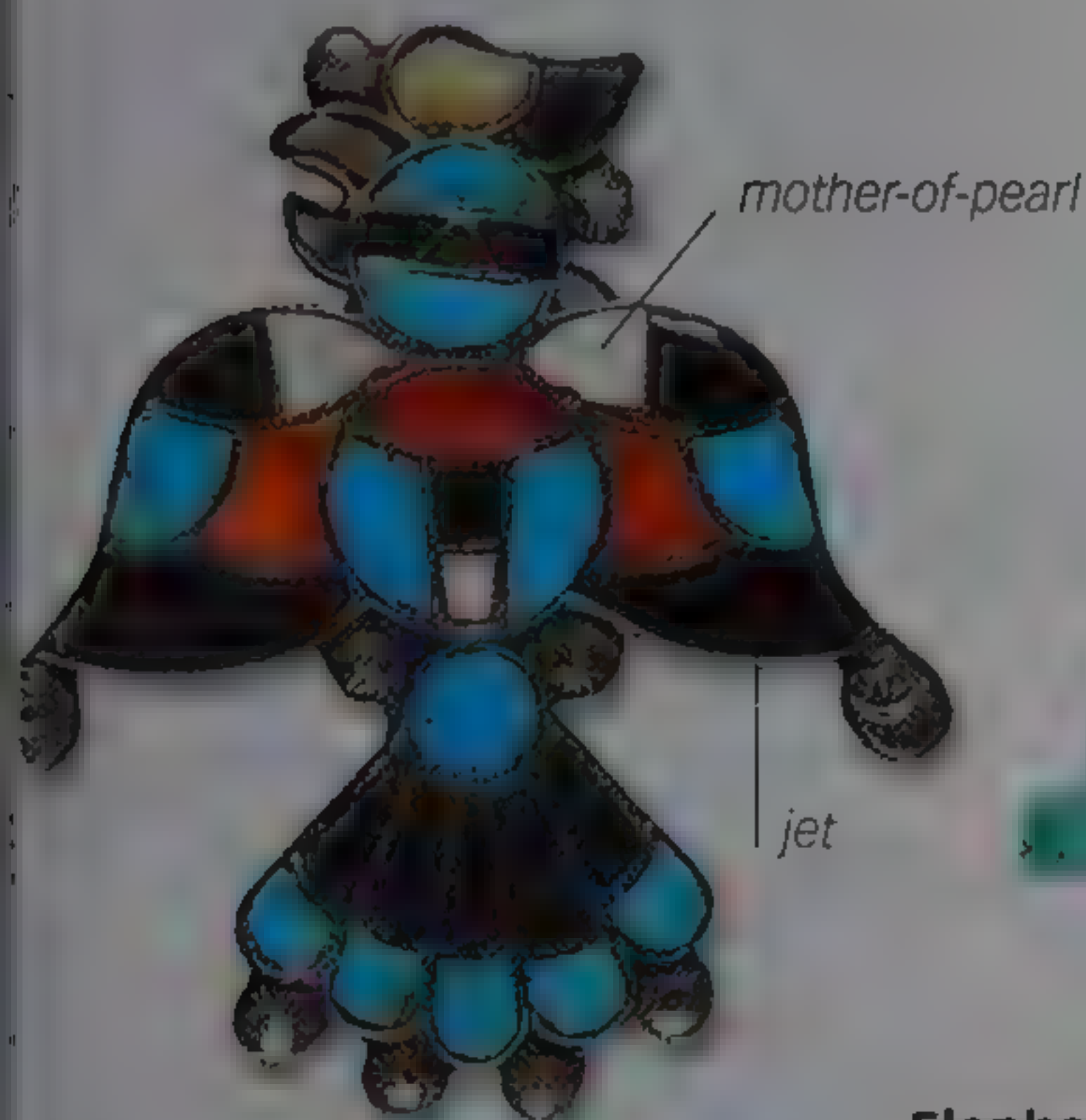
When sliced, the turquoise imbedded in this mass of iron oxides will show a "spider web" pattern.

iron oxides



### Tumble-polished turquoise

This piece of polished turquoise has a "spider web" pattern produced by interspersed iron oxides.



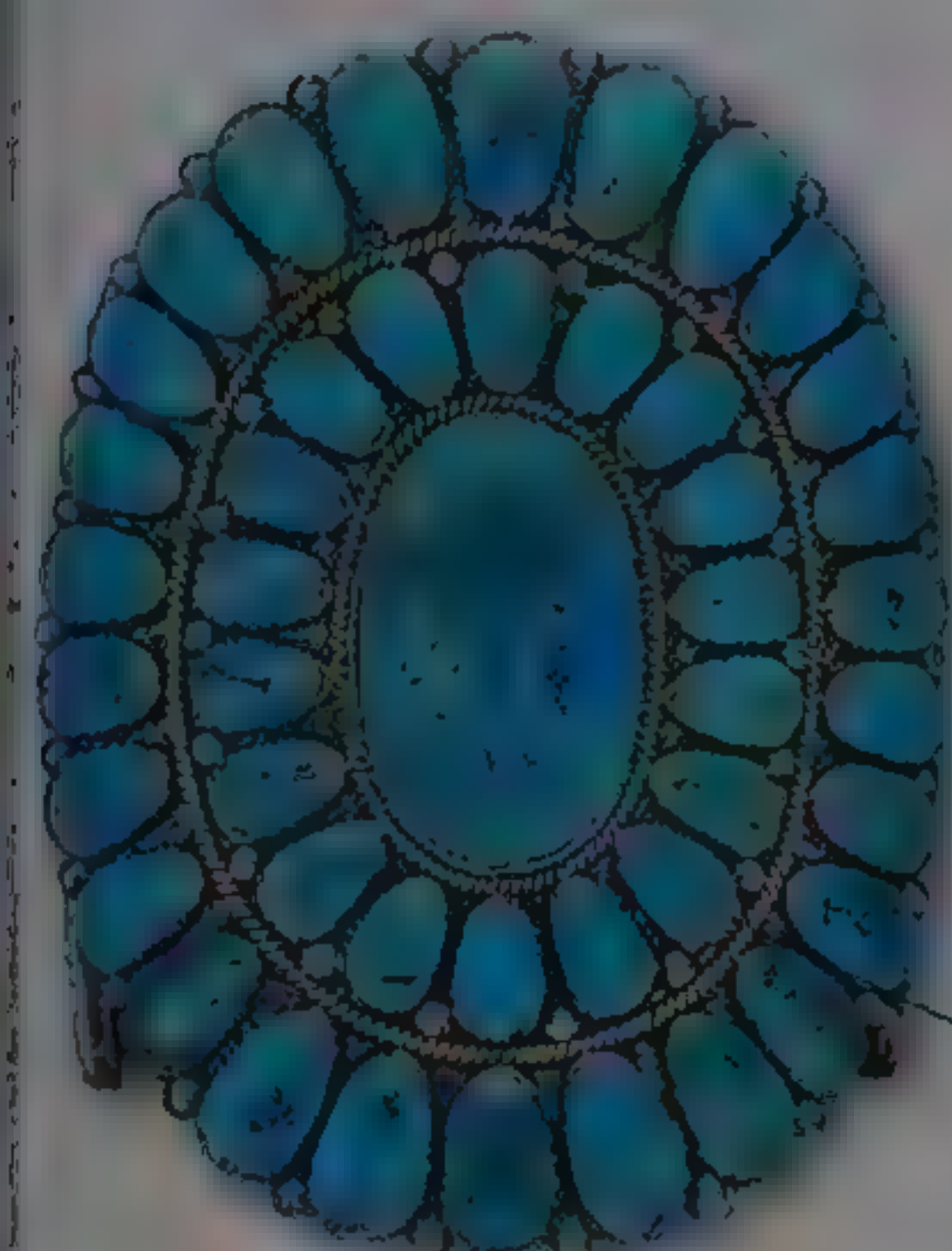
### Native American brooch

This silver falcon brooch is inlaid with turquoise, jet, shell, and mother-of-pearl.



### Elephant carving

This Chinese carving of an elephant has been crafted from turquoise and mounted on a wooden plinth.



### Navajo turquoise

Set in silver, this North American turquoise bracelet is typical of the Navajo tribe of New Mexico, USA.

Arizona turquoise



### Turquoise brooch

This 15-carat gold brooch features an oval turquoise cabochon and a freshwater pearl drop.



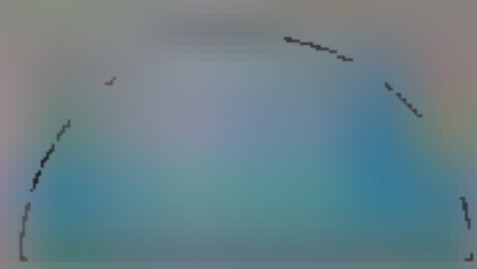
## PROFILE



Round brilliant



Oval brilliant



Cabochon



Step



Hexagonal or monoclinic



5



3.1–3.2



1.63–1.64



Vitreous, waxy

hexagonal  
prismpyramidal  
endMEXICAN YELLOW  
APATITE ROUGHrounded corners  
due to brittleness  
of stone**Emerald-cut apatite**

Faceted apatites are found in a number of different colors and cuts. This classic yellow apatite has been faceted in an emerald cut.

## VARIANTS



**Apatite "eye"** A bluish apatite cabochon showing a weak "cat's eye"

**Cushion-cut apatite**

A specimen of typical cushion-cut apatite in its blue-green color

**Brilliant-cut apatite**

A blue-green apatite in an oval brilliant-cut



## APATITE

**This series of** structurally identical calcium phosphate minerals occurs as colored, glassy crystals that are well formed and transparent, or in masses or nodules. Apatite can be intensely colored, occurring as green, blue, violet-blue, purple, rose-red, flesh-colored, yellow, white, or colorless specimens. Faceted stones can be brightly colored. It is a soft stone and cut primarily for collectors. Recently, however, jewelry set with faceted apatites, some over 30 carats, has been marketed. A fibrous variety of apatite also yields cabochons with a cat's eye effect.

The name apatite is derived from the Greek *apate*, which means "deceit"—a reference to its similarity to crystals of aquamarine (p.164) and amethyst (pp.102–03). While gem-quality apatite is usually recovered from pegmatites, the mineral occurs in a wide range of igneous rocks. Madagascar, Mexico, Brazil, Pakistan, Namibia, Russia, and the USA all have notable deposits of apatite. Crystals weighing up to 440lb (200kg) have been found in Canada.



vitreous  
luster

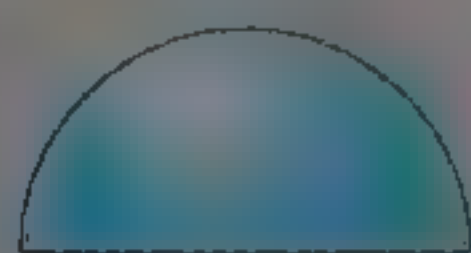
mottled appearance

dipyramidal  
habit

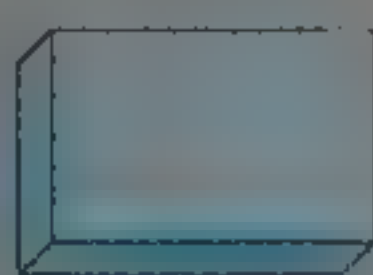
SINGLE LAZULITE CRYSTAL

**Lazulite cabochon**

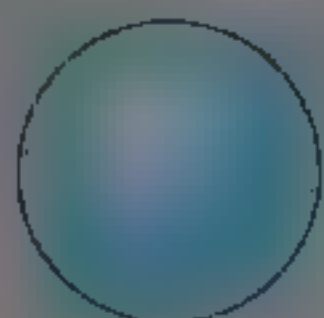
This low-domed lazulite cabochon exhibits the mottled color that is typical of most lazulite.

**PROFILE**

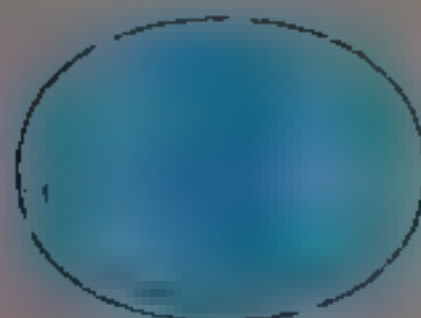
Cabochon



Polished



Bead



Cameo



Monoclinic



5–6



3.1



1.61–1.64



Vitreous



# LAZULITE

**This mineral** takes its name from the old German word *lazurstein*, which means “blue stone.” It can be azure-blue, sky blue, or bluish white to blue-green in color. Specimens can be massive or granular, or occur as pyramidal crystals. The granular variety of lazulite is cut *en cabochon* and is sometimes made into beads and other decorative items. It can also be carved and tumble-polished. Faceting material is rare. When found, it is pleochroic, showing blue and white colors when viewed from different angles. Lazulite gemstones are soft and can easily abrade in ordinary wear.

Lazulite occurs in aluminous metamorphic rocks, quartz-veins, and granite pegmatites. Significant localities are Brazil, Switzerland, Austria, California in the USA, and Yukon in Canada. Lazulite is a magnesium aluminium hydroxophosphate, but its name can be confused with that of the silicate lazurite (p.130)—the principal mineral in lapis lazuli. Lazulite can appear similar to lapis lazuli, lazurite, and azurite (p.81) and is sometimes confused with these minerals.



**Howlite carving**

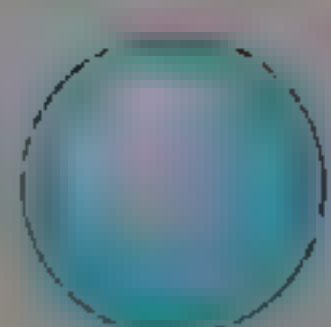
This charming frog is carved from howlite and shows the mineral veining typical of much material.

onyx eye

vein of other minerals

cauliflower-like appearance

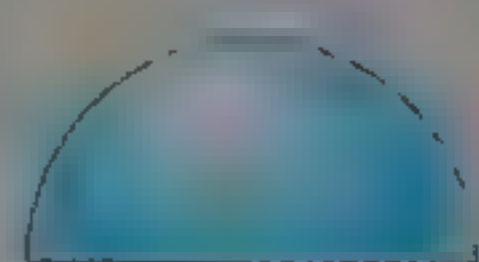
HOWLITE NODULE

**PROFILE**

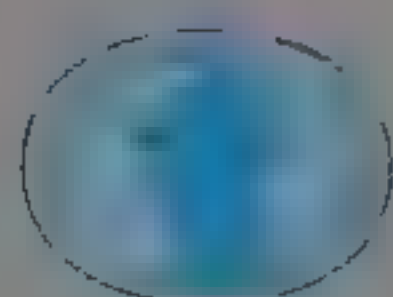
Bead



Polished



Cabochon



Cameo

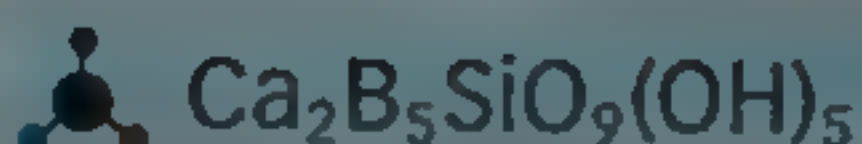
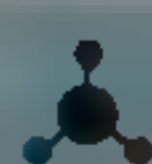
Monoclinic

3½

2.6

1.58–1.59

Subvitreous



## HOWLITE

**Named after Henry How**, the Canadian mineralogist and chemist who discovered it, howlite is a calcium borosilicate hydroxide. It generally forms nodular masses, sometimes resembling cauliflowers. The nodules are white, with fine gray or black veins of other minerals in an erratic, often weblike pattern across them. Howlite is porous and can be dyed easily. Dyed howlite with dark veins of other minerals can resemble spiderweb turquoise (pp.86–87). It can be distinguished from turquoise by its inferior hardness and by turquoise's greater depth of color. Howlite is sometimes sold under the misleading trade names of "white buffalo turquoise" and "white turquoise," and turquoise-dyed howlite is marketed as turquenite. It takes a good polish and is commonly used to make carvings, beads, jewelry components, and other decorative items.

Howlite occurs in evaporite deposits with other boron minerals. Large quantities of howlite are found in California, USA, while smaller amounts come from Turkey, Canada, Mexico, Russia, and the Czech Republic.



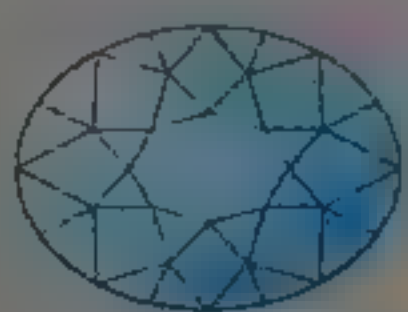
**Faceted barite**  
Honey-colored barite, such as this emerald-cut stone, is the preferred color for faceting. Blue barite is sometimes faceted as well.



rich golden color

thick girdle to avoid chipping

PROFILE



Oval brilliant



Round brilliant



Mixed



Step

Orthorhombic

3–3½

1.63–1.65

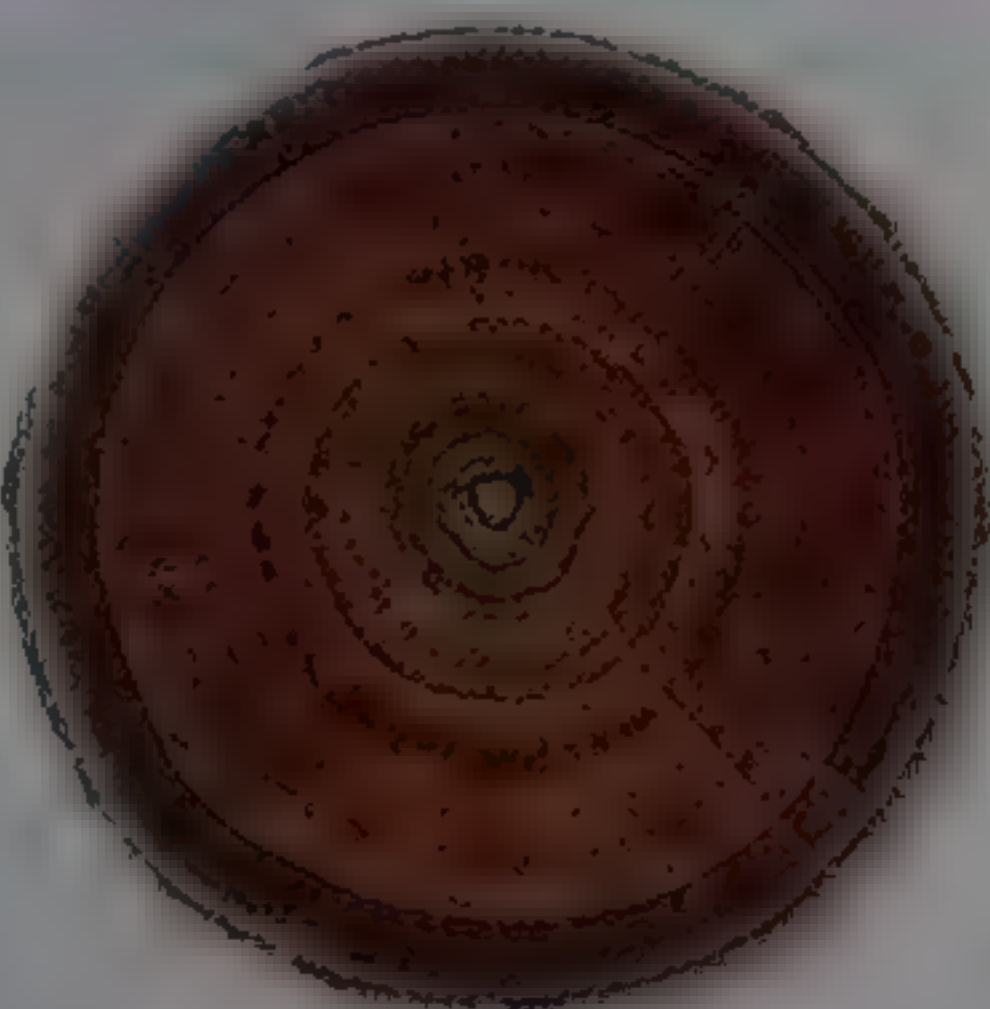
Vitreous, resinous, pearly



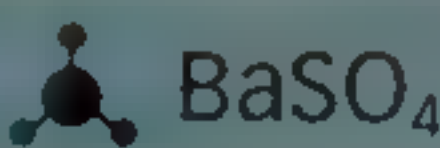
color-zoned crystal

BARITE CRYSTAL WITH AREAS OF FACET-GRADE MATERIAL

VARIANT



**Polished barite** A sawn and polished section of stalactitic barite



BARITE

**The most common barium mineral**, barite is barium sulfate and is commonly well crystallized. Although colorless when pure, crystals are often tinged yellow, blue, or brown. A rare, much-prized golden variety occurs in Colorado and South Dakota, USA. Transparent blue crystals of barite can resemble aquamarine (p.164), but are distinguished by their softness, heaviness, and crystal shape. Barite is very soft and has several perfect cleavages, so it is faceted, with difficulty, purely as a collector's gem. Sections of stalactitic barite are sometimes polished and mounted on silver frames as pendants.

Barite takes its name from the Greek word *barys*, which means "heavy"—a reference to its high specific gravity. For the same reason, it is also called heavy spar. An important industrial mineral, barite is quite widespread, with deposits in England, Italy, the Czech Republic, Germany, Romania, and the USA. It is a common accessory mineral in lead and zinc veins.



**Sky-blue celestine**

Most faceted celestine, such as this modified brilliant-cut specimen, is light sky blue. Darker blue stones may be cut as well.

complex  
brilliant cut

granular habit

large, tabular  
crystal

light sky-blue  
celestine

**DARK BLUE  
CELESTINE ROUGH**

**PROFILE**

Oval brilliant



Round brilliant



Mixed



Step



Orthorhombic



3–3½



1.62–1.63



Vitreous, pearly on cleavage

SrSO<sub>4</sub>

# CELESTINE

**Also known as celestite**, celestine is frequently light blue in color but can also be medium to dark blue, white, colorless, light red, green, or brown. Well-formed, transparent, light to medium blue crystals of celestine are common and have been known to be more than 30in (75cm) long. The mineral can also occur in massive, fibrous, granular, or nodular form. Soft and cleavable, celestine is faceted with great difficulty for collectors and museums. Single crystals are sometimes sold as pendants, but they are too fragile for general wear. Facet-grade celestine is found in Namibia, Madagascar, England, Italy, USA, and Canada.

Celestine takes its name from the Latin word *coelestis*, which means “heavenly”—an allusion to the color of the sky. Celestine is strontium sulfate. It is found in cavities within sedimentary rocks such as limestones, dolomites, and sandstones.



**Alabaster bust**  
This bust of a young woman was carved from alabaster by the Italian artist Cipriani. It shows the detail possible in fine alabaster.

head made from  
lighter alabaster

weathered  
surface

CARVING-GRADE  
ALABASTER ROUGH



# ALABASTER

**Fine-grained masses** of gypsum, a hydrous calcium sulfate, are called alabaster. The name alabaster was previously applied to a fine-grained, massive form of calcite (p.76), and many ancient “alabaster” carvings are actually calcite. Modern carvings of alabaster can, however, be tested by applying a drop of acid—calcite effervesces, whereas gypsum does not. The word “alabaster” probably originates in Middle English, in turn derived from the Greek word *alabastos*—used to identify a vase made of alabaster. The use of alabaster vessels, called *a-labaste*, in the Ancient Egyptian cult of the deity Bast is well documented, and may also reflect the origin of its name.

Alabaster has been carved into ornaments and utensils for thousands of years. It is compact enough to even be turned on a lathe. Alabaster carvings are sometimes heat-treated to reduce their translucency and make them resemble marble. Alabaster treated like this is called *marmo di Castellina*. Alabaster is found in England, Italy, and the USA.

PROFILE



Cameo



Polished



Cabochon



Monoclinic



2



2.3



1.52–1.53



Subvitreous to pearly

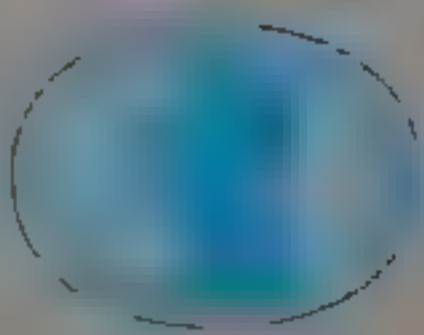


Satin spar cabochon

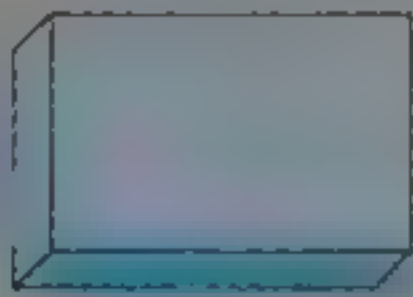
This satin spar gypsum cabochon has been cut with its fibers along the length, creating an eyelike effect.



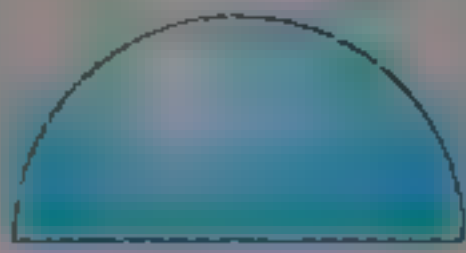
PROFILE



Cameo



Polished



Cabochon



Monoclinic



2



2.3



1.52–1.53



Subvitreous to pearly



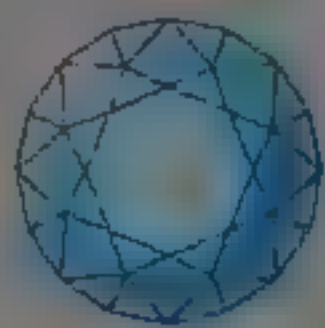
SELENITE (GYPSUM)

A transparent, crystalline variety of gypsum, selenite is named after the Greek word *selene*, which means “the moon.” Besides the almost lunar luminescence of some selenite crystals, the name may be a reference to the ancient belief that certain selenite crystals waxed and waned with the moon. Swordlike selenite crystals that are 36 ft (11 m) or longer occur at the Cave of Swords at Naica in Mexico, creating possibly the most spectacular mineral deposit on Earth. Satin spar is a fibrous variety of selenite that exhibits a silky luster. When cut *en cabochon*, it can produce a cat’s eye effect. Being too soft for general wear, satin spar is mainly used as collector’s pieces.

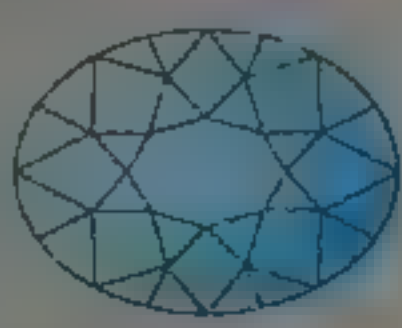
A calcium sulfate hydrate, gypsum is colorless or white in color, but impurities can tint it light brown, gray, yellow, green, or orange. Gypsum occurs in extensive beds formed by the evaporation of ocean brine and as an alteration product of sulfides in ore deposits.



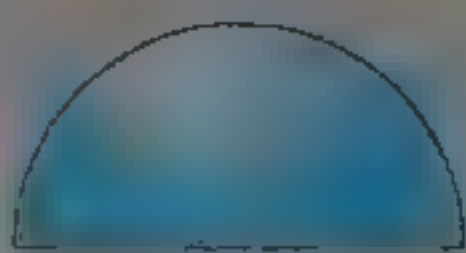
PROFILE



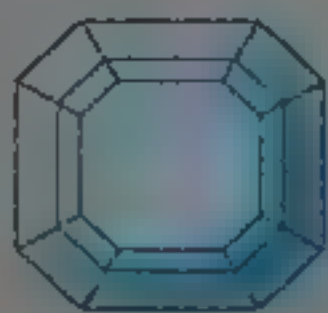
Round brilliant



Oval brilliant



Cabochon



Step



Tetragonal



4½–5



6.1



1.92–1.93

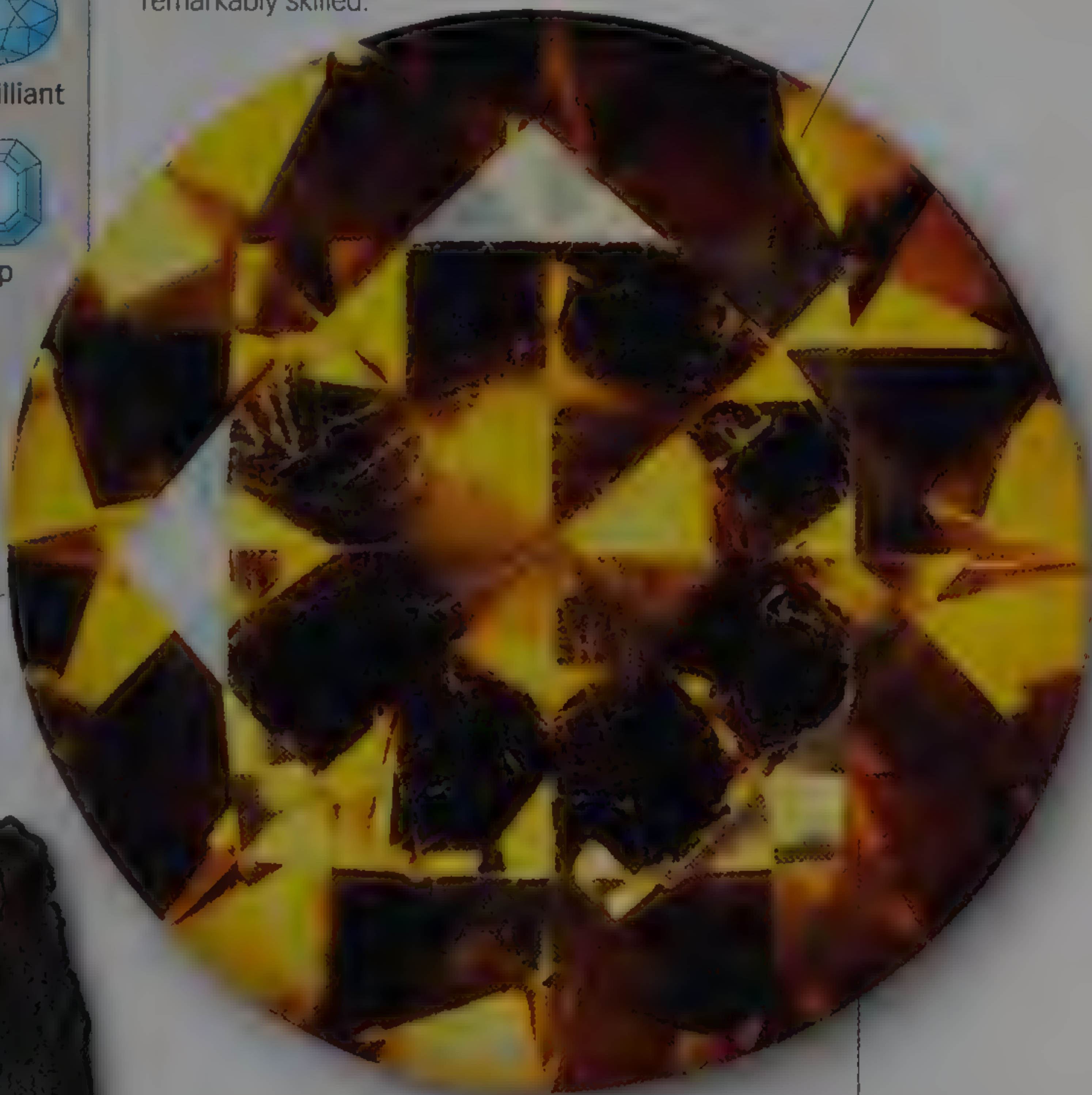


Vitreous to greasy

Faceted scheelite

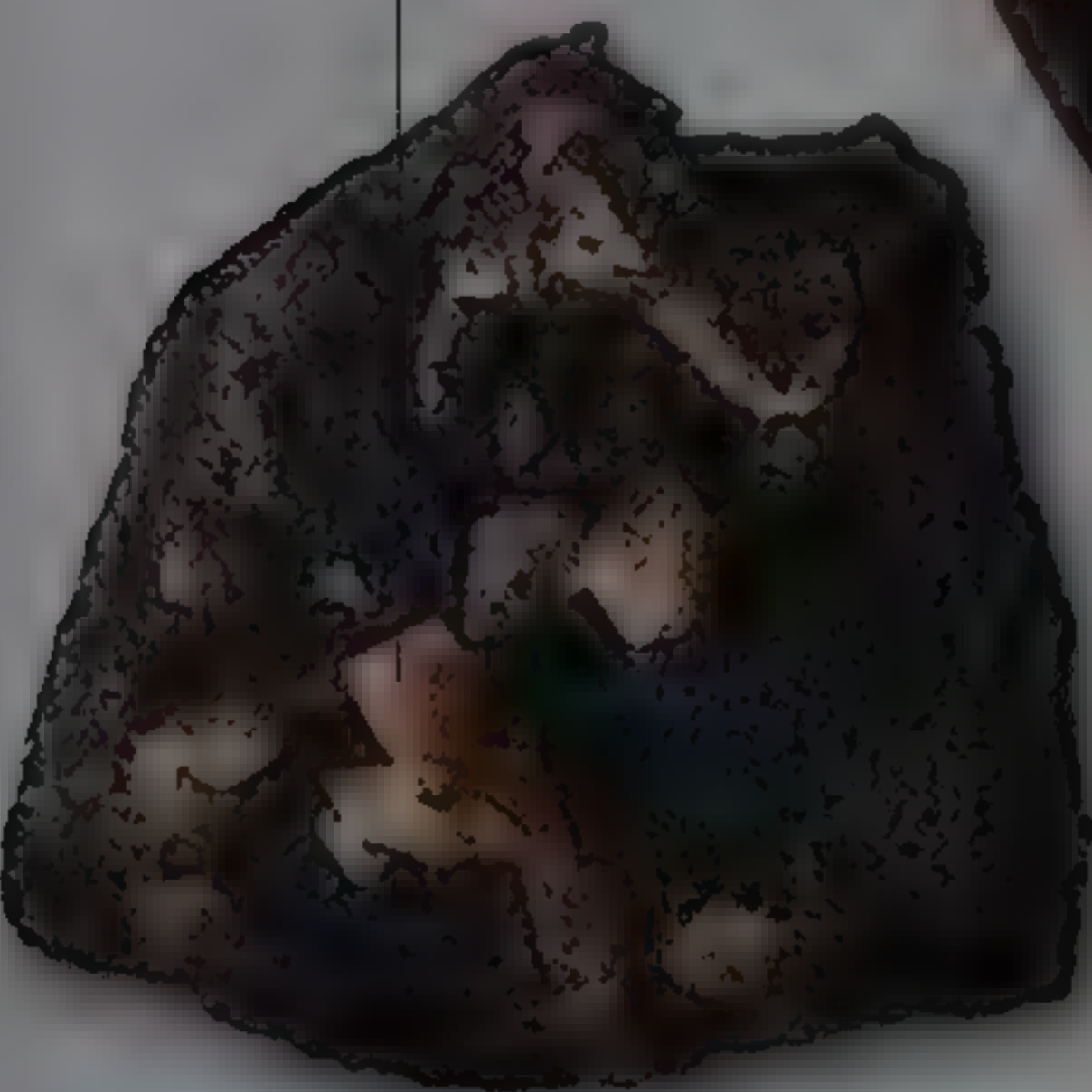
Scheelite is rarely faceted as it is soft and easily scratched. The cutter of this stone was remarkably skilled.

typical yellow color



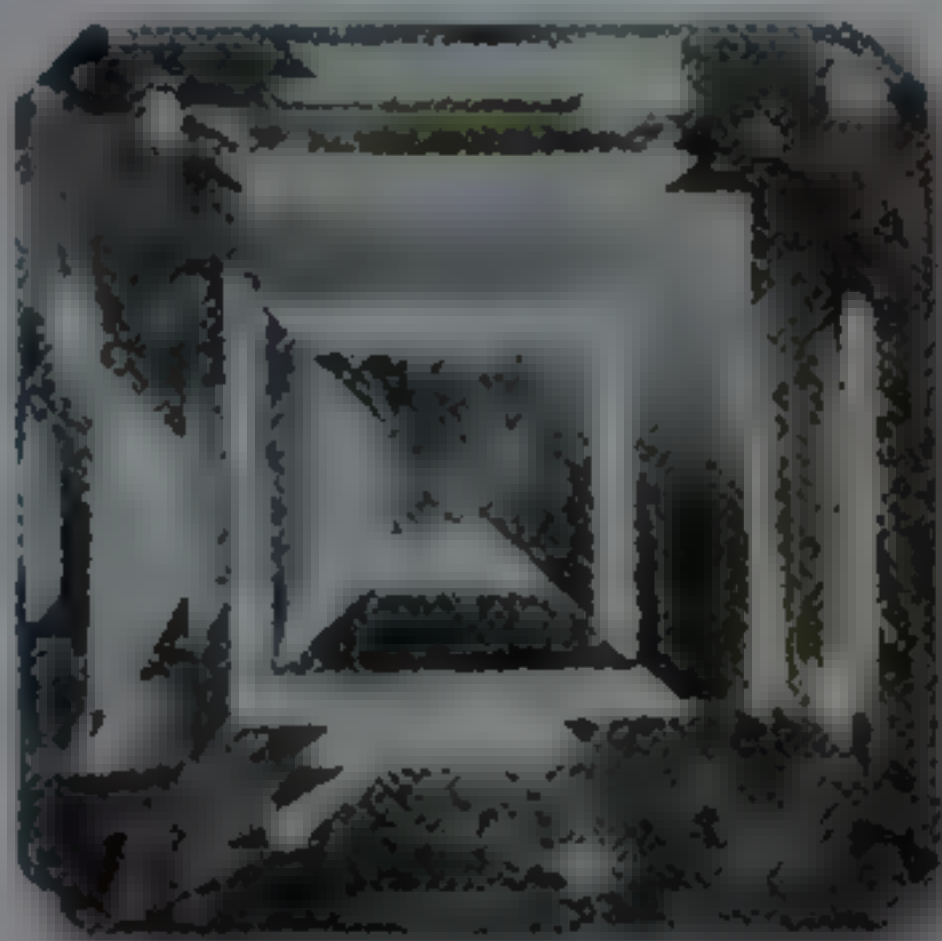
star facet

scheelite crystal



SCHEELITE CRYSTALS ON MATRIX

VARIANT



Colorless scheelite

A specimen of colorless, faceted scheelite



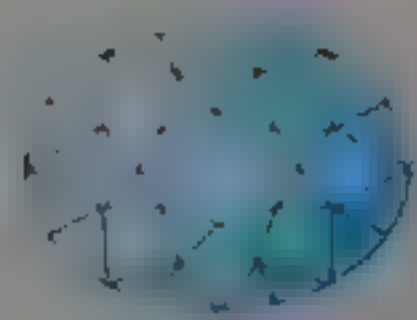
SCHEELITE

A pale yellowish white to brown or bright orange mineral, scheelite is calcium tungstate. It was named in 1821 after the Swedish chemist C.W. Scheele. Relatively pure scheelite fluoresces vivid bluish white under short-wave ultraviolet light. Large crystals of scheelite are mostly opaque and yield very little transparent facet-grade material. Smaller transparent crystals are faceted, but being too soft to be worn they are cut only for collectors. Cut stones exhibit good dispersion of light, and synthetic colorless scheelite has been used as a diamond simulant. Synthetic specimens have also been colored by trace elements to simulate other gemstones.

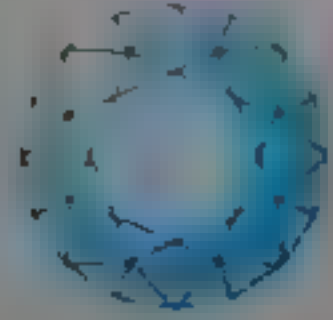
Scheelite is commonly found in hydrothermal veins formed at high temperatures (1,065°F/575°C or above) and in contact metamorphic rocks. It occasionally occurs in granitic pegmatites. Gem-quality material comes from Brazil, Australia, Switzerland, France, Sri Lanka, and Arizona, USA.



## PROFILE



Oval brilliant



Round brilliant



Polished



Cameo



Hexagonal or trigonal



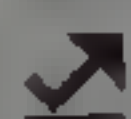
7



2.7



1.54–1.55



Vitreous

star facet

## Brilliant-cut rock crystal

Faceted into an oval brilliant cut, this rock crystal specimen has fine clarity.

prismatic crystal

HIGHLY  
TRANSPARENT  
ROCK CRYSTALS

SiO<sub>2</sub>

## ROCK CRYSTAL

A **colorless and transparent** variety of quartz, rock crystal is named after the Greek word *krystalos*, which means “water-clear crystals.” The ancient Romans believed that rock crystal was ice that had frozen too hard to melt. The name rock crystal emerged in the late Middle Ages, to differentiate the mineral from the then newly perfected colorless glass, which came to be called crystal or crystal glass.

Quartz occurs in nearly all silica-rich metamorphic, sedimentary, and igneous rocks. Crystals weighing several tons are known. Brazil, Madagascar, and the USA have extensive deposits of rock crystal.

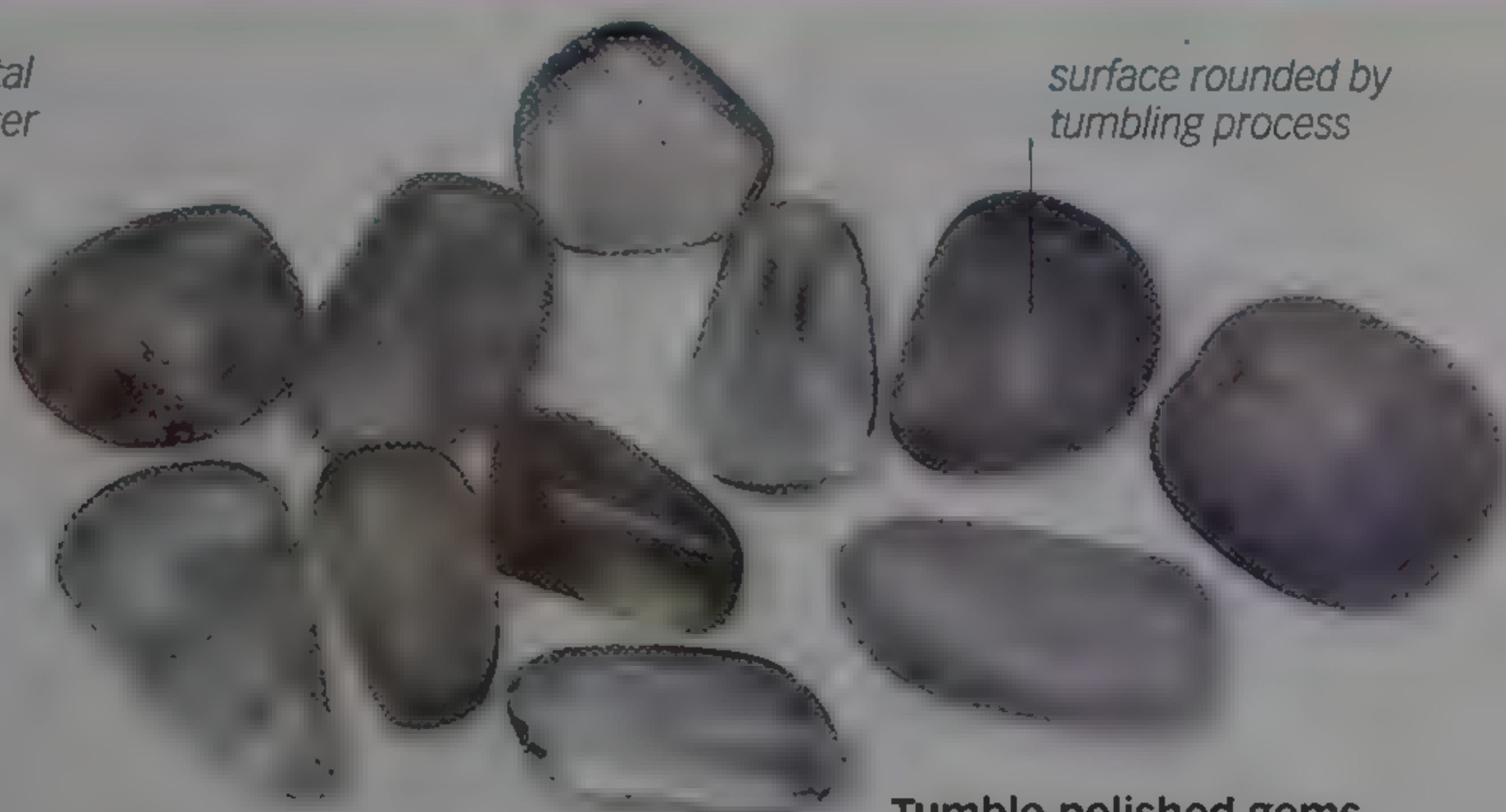
Rock crystal was traditionally used by Australian Aborigines and the Prairie Indians of North America as a talisman

and to produce visions. In Europe, rhinestones were initially cut from the clear quartz pebbles found in the Rhine River. The optical properties of rock crystal led to its extensive use in lenses and prisms, and as an inexpensive gemstone. Natural rock crystal is still occasionally cut as a gemstone, although the colored varieties of quartz are much more popular. It is extensively mined for use in spheres, carvings, and a wide range of other lapidary products. Natural crystals are frequently mounted and worn as pendants. They are also artificially coated with various substances to produce different kinds of “aura” quartz. Synthetic quartz is now used in the electronics industry, but it is too expensive to be used as a gemstone.





crystal cluster



surface rounded by tumbling process

### Rock crystal cluster

This crystal cluster has numerous prismatic crystals with very clear areas of faceting material.



some faceted rock crystal can look "steely"

### Cushion-cut rock crystal

This rock crystal has been faceted into a cushion brilliant cut.

### Tumble-polished gems

Even in the form of tumble-polished pieces, rock crystal makes an attractive and inexpensive gemstone



silver mounting

### Rock crystal bead

This large bead of rock crystal has been set into silver for use as a pendant.



### Faceted egg

Cut from Brazilian quartz, this rock crystal egg has 240 facets and weighs 7,478 carats.

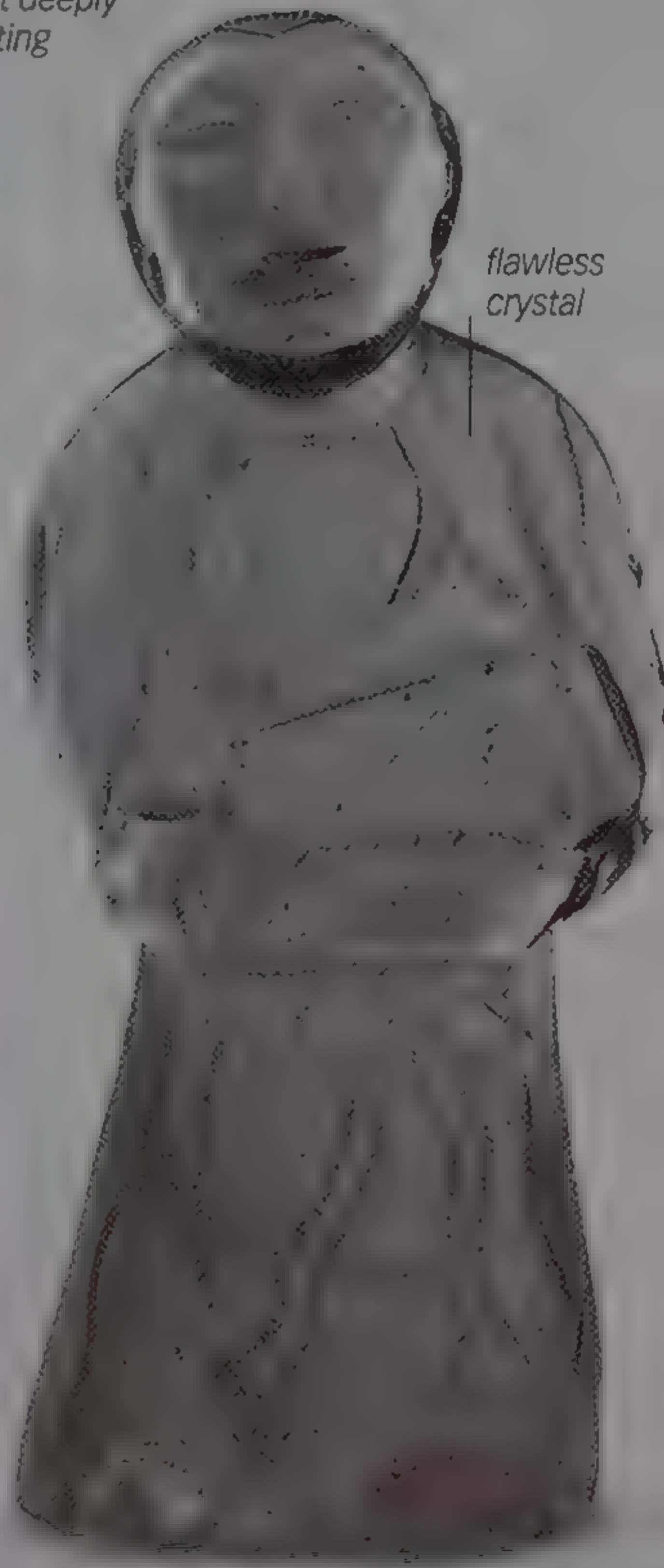
crystal cluster



stone set deeply in mounting

### Art Deco bracelet

This sterling silver bracelet is set with a large faceted rock crystal, flanked by two slabs of black onyx.



flawless crystal

## ROCK CRYSTAL SKULLS



In the late 20th century, great significance was attached to several "ancient" human skulls (including the one at left) fashioned from rock crystal. Some were thought to have originated with past civilizations in present-day Mexico. Closer study of the skulls later revealed that they were, in fact, made by a notorious French faker of antiquities, Eugène Boban, in the 19th century.

### Carved figure

This Chinese monk figure has been crudely carved from rock crystal.



PROFILE



Round brilliant



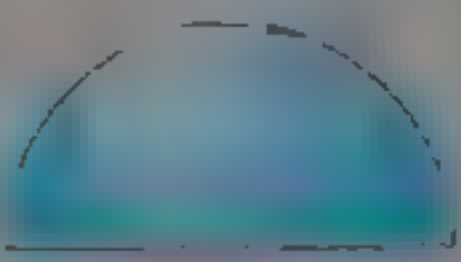
Oval brilliant



Bead



Step



Cabochon



Hexagonal or trigonal



7



2.7



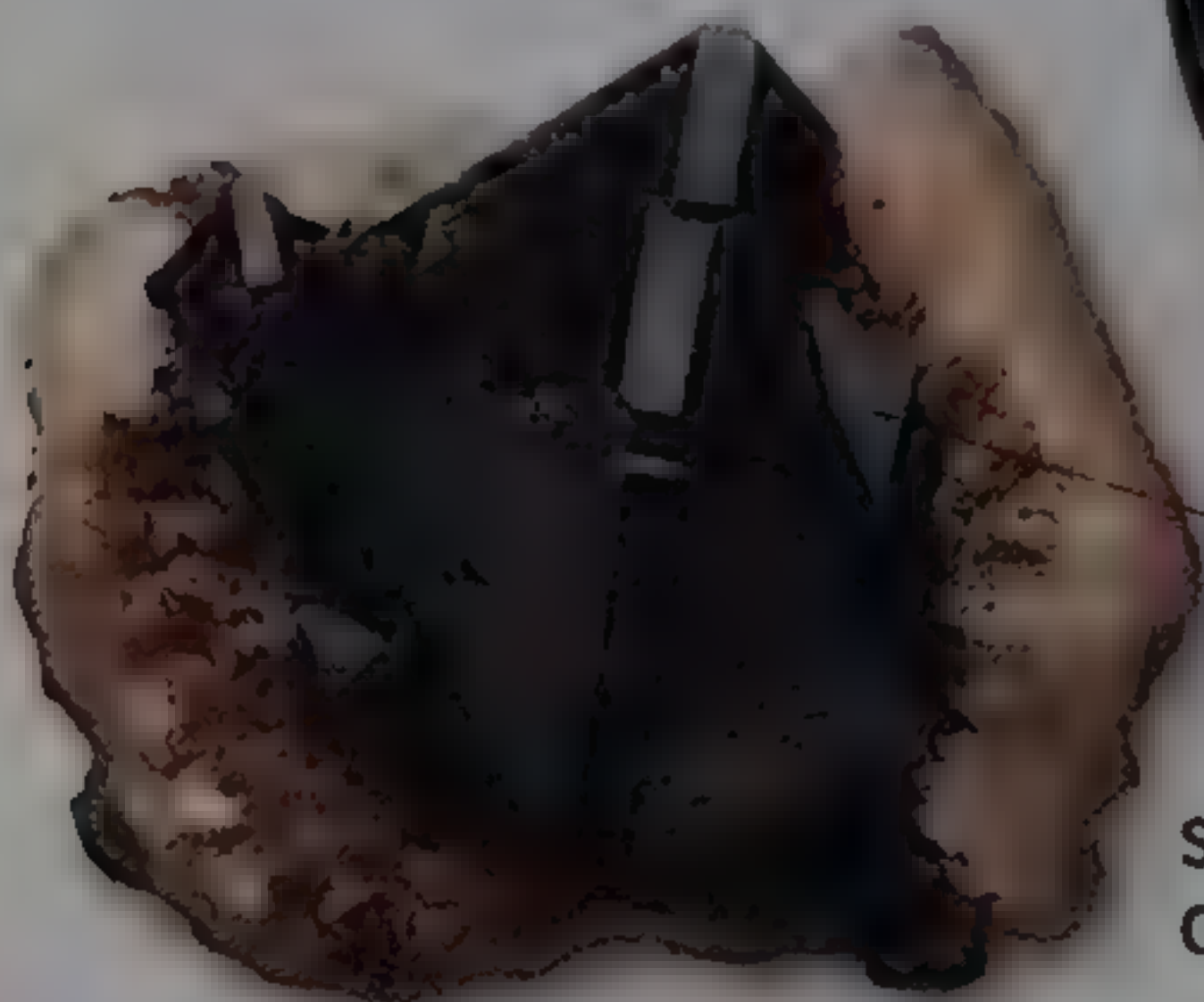
1.54–1.55



Vitreous



brownish black color



dipyramidal smoky quartz crystal

SMOKY QUARTZ CRYSTAL ON MATRIX

Oval cushion cut

The combination of black and brown shades of smoky quartz is highlighted in this brilliant-cut, oval cushion gem.

VARIANTS



**Cameo** A rock crystal carving of a warrior set on a faceted smoky quartz background

Faceted bead

A specimen faceted to produce a sphere



Pendeloque

A light-colored smoky quartz in a pendeloque cut



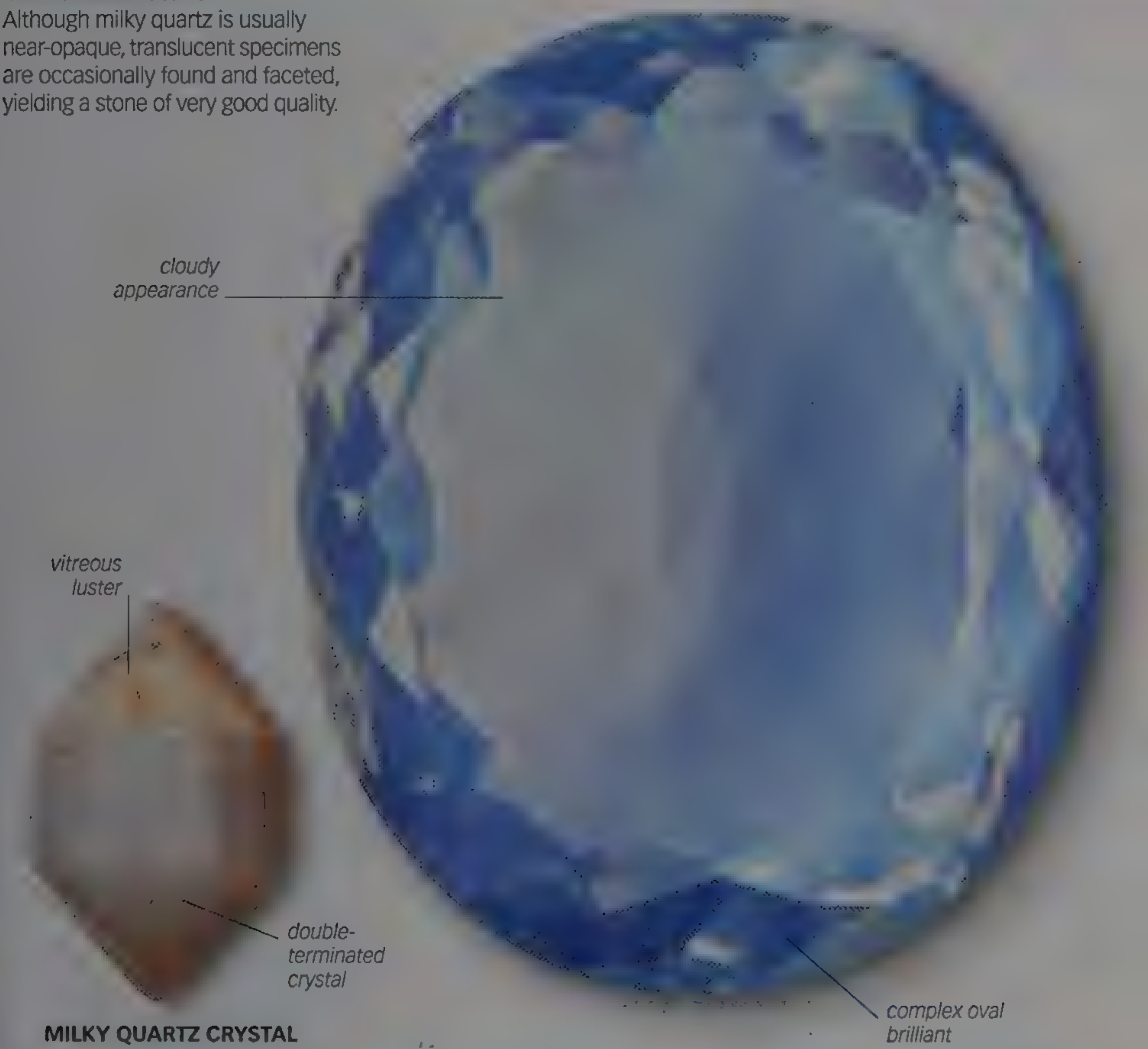
# SMOKY QUARTZ

The light brown to nearly black variety of crystalline quartz is called smoky quartz. Faceted crystals of light brown smoky quartz are sold as smoky topaz quartz in some countries. Black smoky quartz is often created by irradiating rock crystal (pp.96–97). Very dark, natural smoky quartz may be heated to give it a lighter, more attractive hue. The heat may turn it yellow so that it can be sold as the more valuable citrine (p.101).

In Germany, Spain, the Netherlands, and Poland, the dark brown to black variety of smoky quartz is known as morion—from *mormorion*, the name that the Roman naturalist Pliny the Elder gave it in the 1st century CE. Brown to yellow-brown smoky quartz is also called cairngorm or cairngorm stone—after the Cairngorm Mountains in Scotland. Smoky quartz is relatively abundant and, as such, it is worth less than amethyst (pp.102–03) or natural citrine. It is found in pegmatites cutting through naturally radioactive rocks such as granite. Fine crystals come from Brazil, the Swiss Alps, and Colorado, USA.

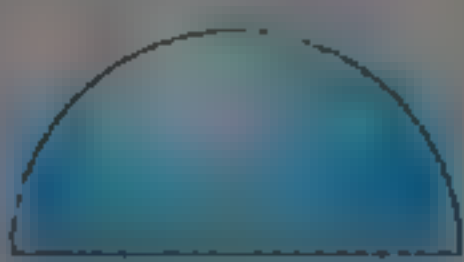


**Oval brilliant stone**  
Although milky quartz is usually near-opaque, translucent specimens are occasionally found and faceted, yielding a stone of very good quality.




MILKY QUARTZ CRYSTAL

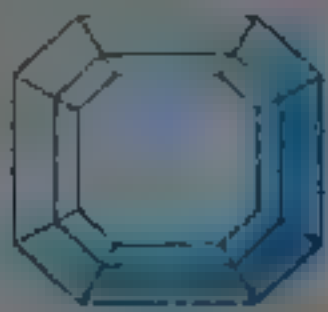
PROFILE




Cabochon




Cameo




Step




Hexagonal or trigonal




7



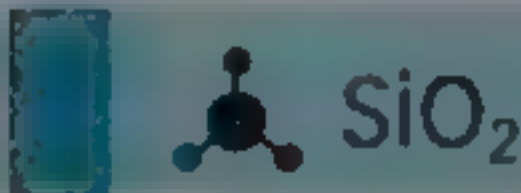
2.7



1.54–1.55



Vitreous



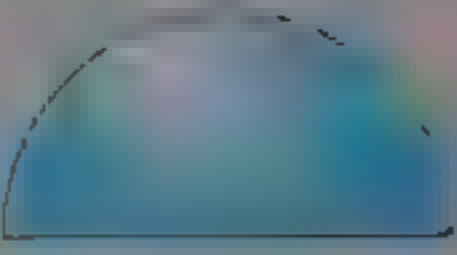
# MILKY QUARTZ

By far the most common variety of quartz, milky quartz is translucent to nearly opaque and white to greyish white to cream in color. Milky and transparent areas can occur within the same crystal of milky quartz. The milkiness is caused by the presence of minute gas bubbles trapped inside the crystal. Translucent milky crystals are sometimes faceted, while translucent to opaque crystals are sometimes cut *en cabochon*. Some cabochon-cut stones may be mistaken for opal. Both forms of cutting may yield stones with an opalescent glow.


Based on a Native American tradition, milky crystals are designated “female” to create a market for them among the spiritually oriented. Crystals of milky quartz are identical to rock crystal (pp.96–97) in all respects except color and transparency, and often occur in the same deposit. Large quantities of milky quartz are recovered from major quartz mining areas such as Brazil, and Arkansas, USA, where crystals weighing hundreds of pounds are sometimes found.




PROFILE




Cabochon



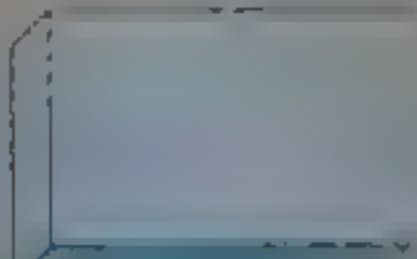
Cameo




Step




Bead




Polished




Hexagonal or trigonal




7



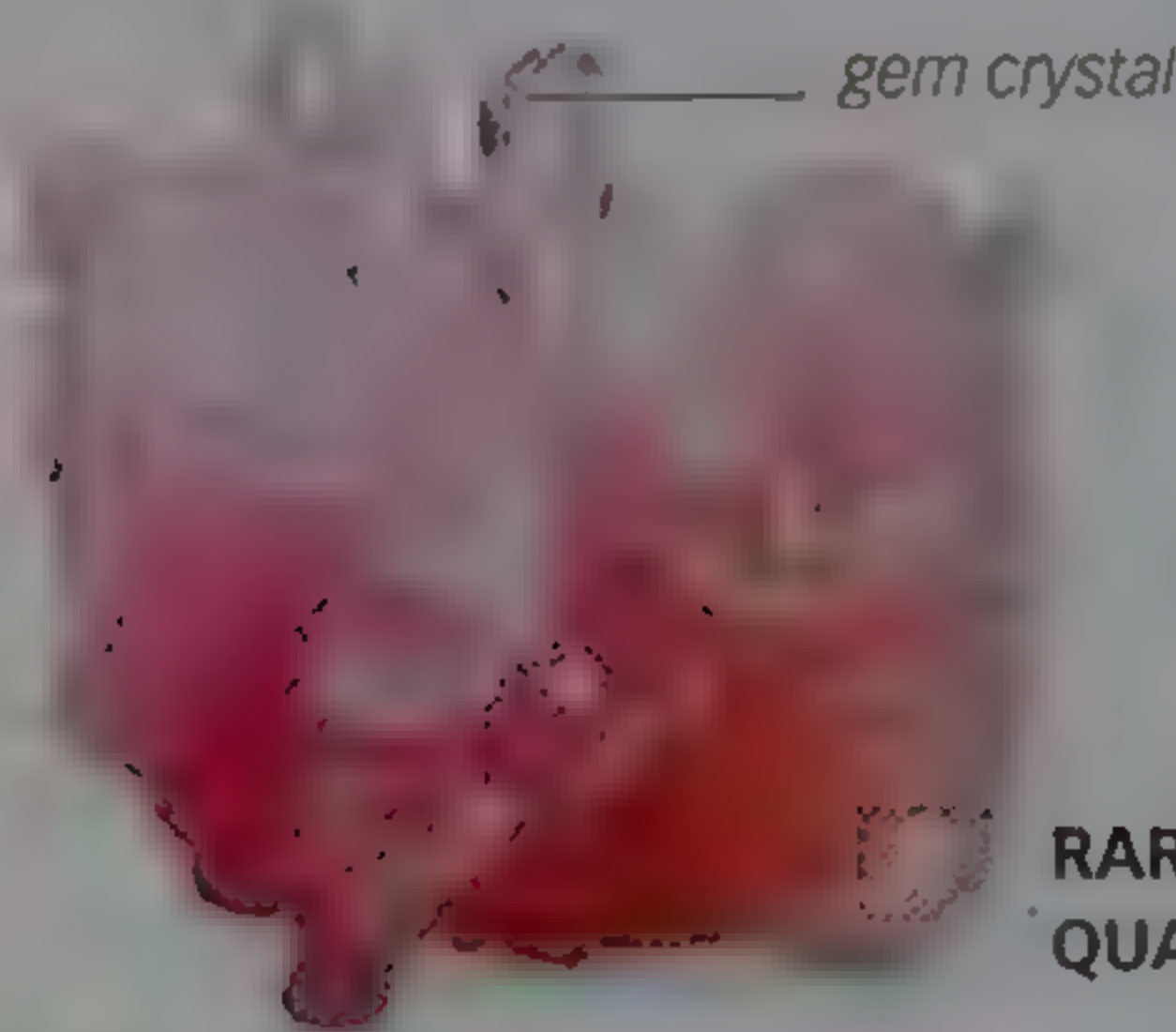
2.7



1.54–1.55



Vitreous



VARIANT



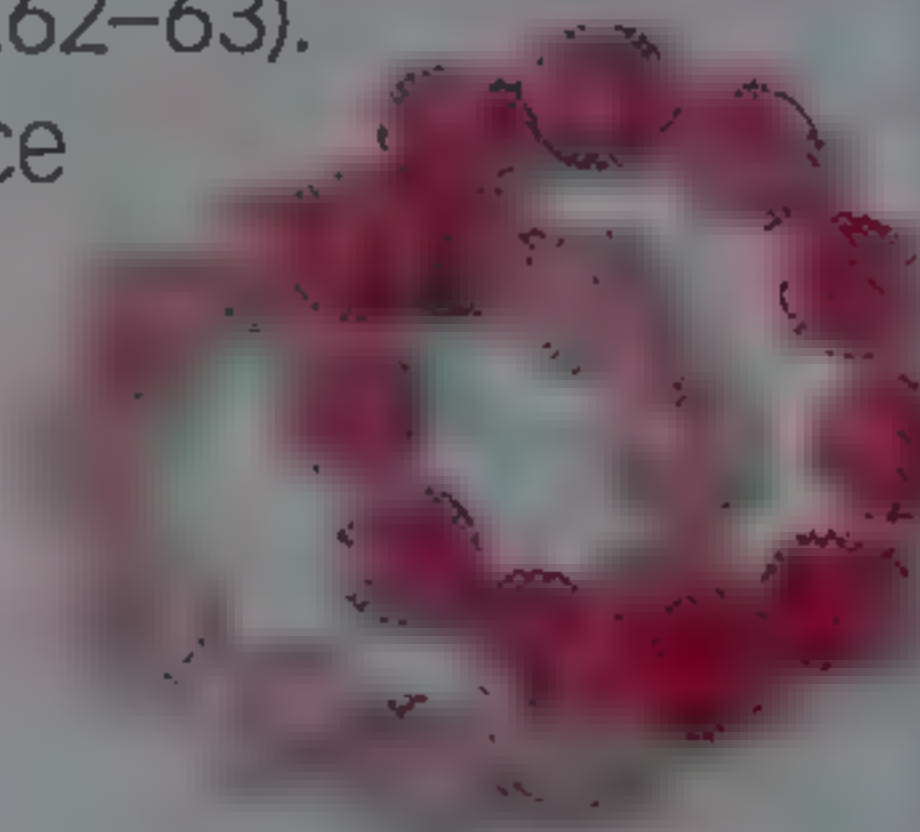
**Brilliant cut** A brilliant-cut rose quartz with better-than-average clarity



# ROSE QUARTZ

**A silicon dioxide**, rose quartz is the translucent or transparent pink to rose-red variety of crystalline quartz. It is rarely found as crystals and is far more common in massive form. Near-transparent stones are sometimes faceted. Rose quartz is also carved and cut *en cabochon*. When rose quartz containing microscopic fibrous mineral inclusions from localities such as Madagascar is cut *en cabochon* with proper orientation, it exhibits a starlike effect like that of sapphires (p.59, pp.62–63).

Rose quartz has been carved since ancient times and is used today by crystal healers, who attribute unconditional love and emotional healing to the stone. It is generally found in pegmatites, sometimes in large masses. Significant localities are Sweden, Brazil, Madagascar, Namibia, Scotland, Russia, Spain, and the USA.



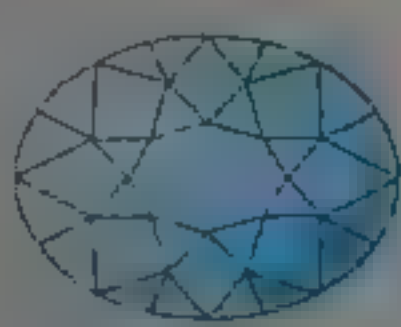
**Rose quartz beads**  
The color-matched rose quartz beads in this necklace are well faceted on all sides.



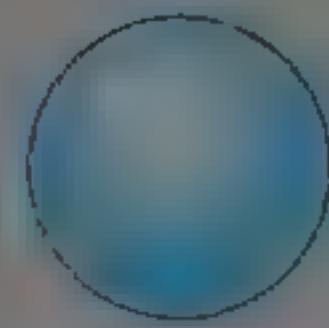
PROFILE



Round brilliant



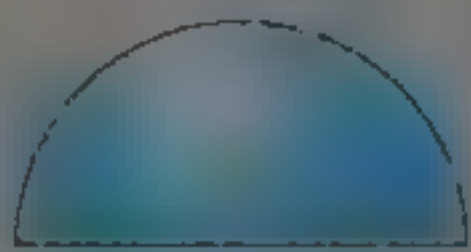
Oval brilliant



Bead



Step



Cabochon



Hexagonal or trigonal



7



27



1.54–1.55



Vitreous

Light yellow citrine

Citrine varies in color, from the light yellow of this oval mixed cut to a dark honey color.

yellow color due to traces of iron



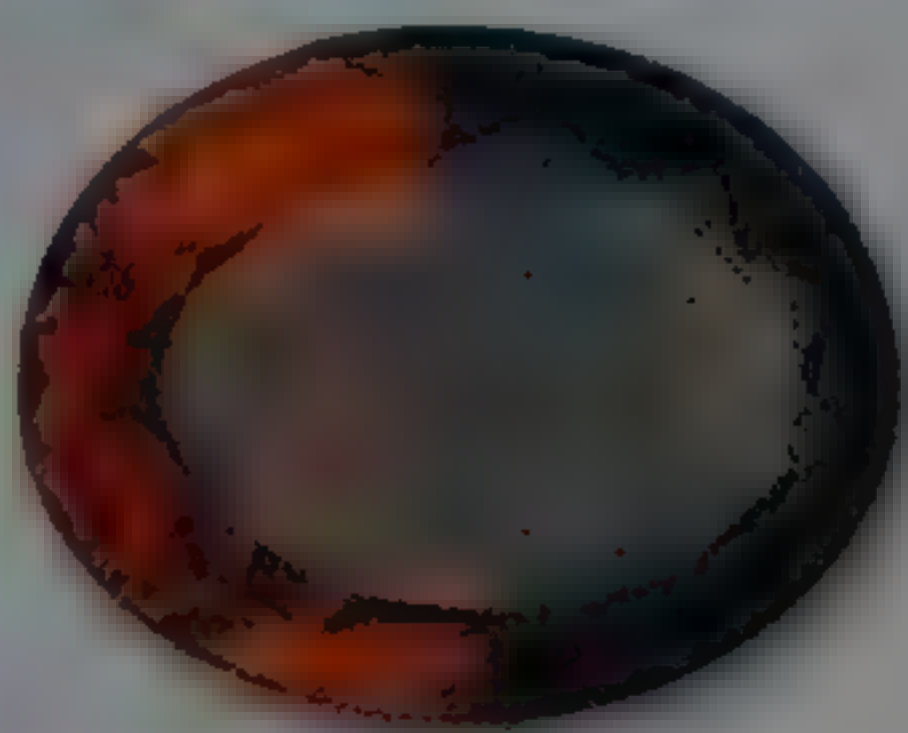
orange tinge

pyramid face

prism face

GEM-QUALITY CITRINE CRYSTAL

VARIANTS



**Honey color** A mixed-cut citrine showing its dark honey color



**Pendeloque citrine** A pendeloque-cut citrine in its middle range yellow color



SiO<sub>2</sub>

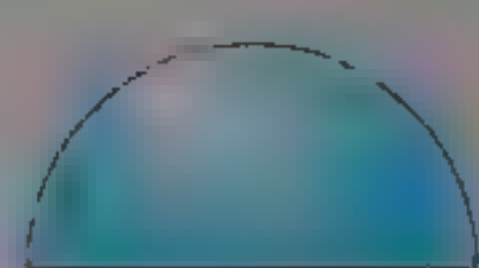
CITRINE

**A variety of crystalline quartz**, citrine resembles yellow topaz (pp.198–99) in appearance. Crystals are hexagonal, ranging from pale yellow to yellow-brown. Almost exclusively faceted, citrine is often marketed under names that confuse it with topaz to inflate its price. However, topaz can be distinguished from citrine by its superior hardness.

The name citrine is derived from the Latin word *citrina*, which means “yellow.” Citrine is mainly found in either pegmatite veins or their weathering products. Gem-quality citrine is found in Russia, India, France, Brazil, and on the Isle of Arran in Scotland. Natural citrine is much less common than amethyst (pp.102–03) or smoky quartz (p.98), both of which can be heat-treated to turn their color to that of citrine. Much of the material marketed as citrine is actually heat-treated amethyst or, in lesser quantities, smoky quartz. When citrine is found as color-zones in amethyst, it is known as ametrine. Faceted ametrines are cut to display colors of both citrine and amethyst in the same stone.



## PROFILE



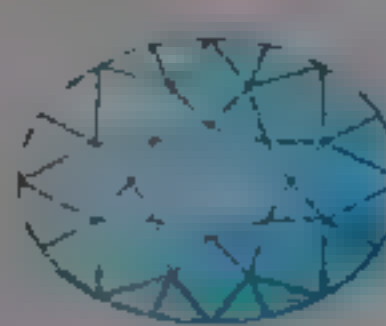
Cabochon



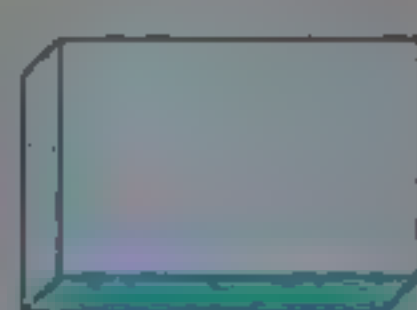
Cameo



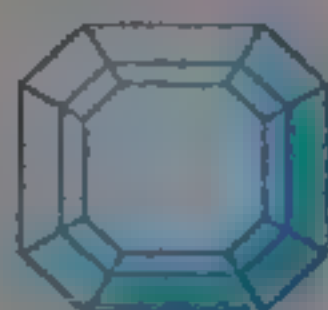
Round brilliant



Oval brilliant




Polished



Step

 Hexagonal or trigonal

 7

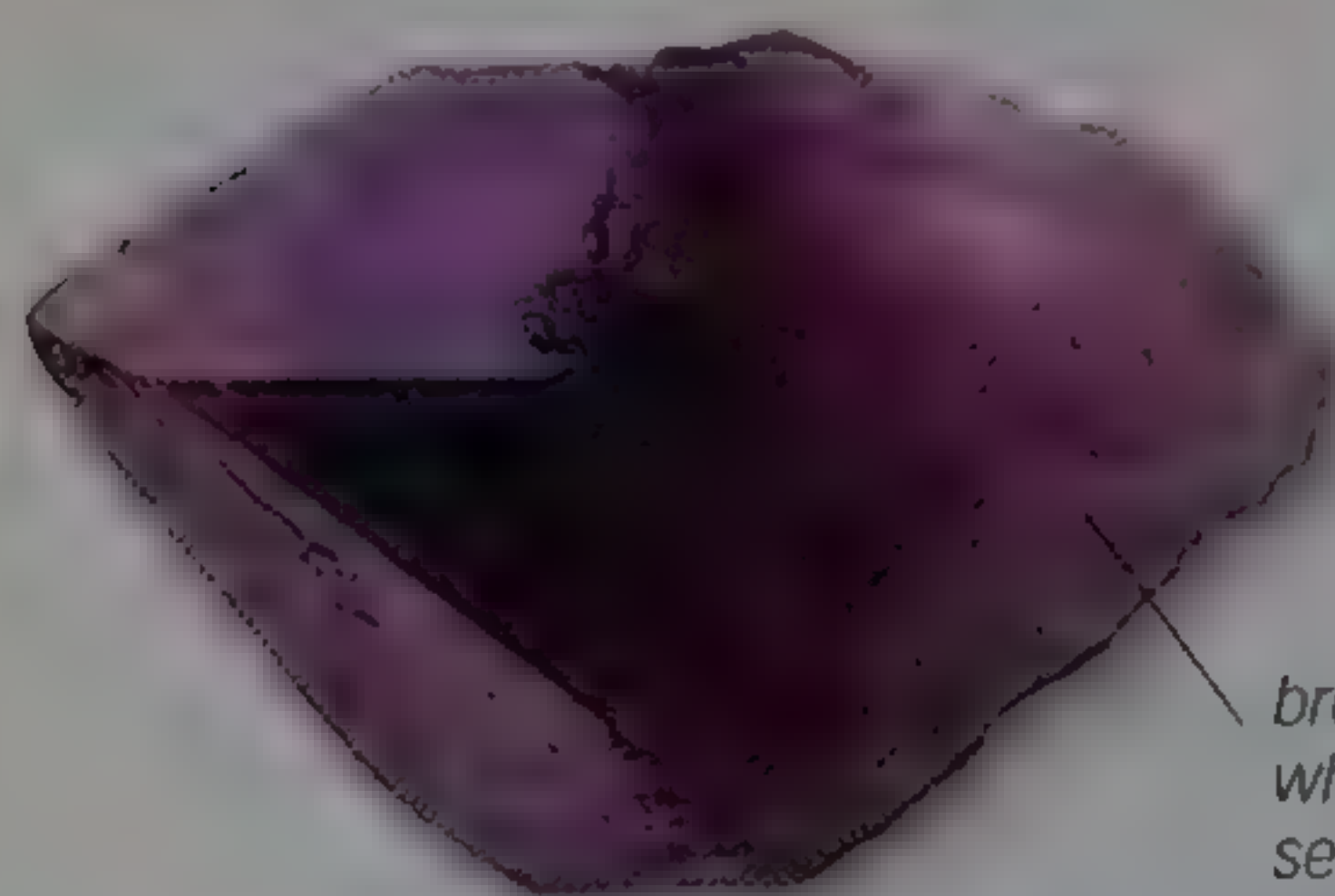
 2.7

 1.54–1.55

 Vitreous
**Oval mixed-cut amethyst**

This gem has triangular facets on the top half and rectangular facets below it.

color varies within crystal



broken base where crystal separated from matrix

BRAZILIAN AMETHYST CRYSTAL



## AMETHYST

**The purple, violet, or red-purple** variety of vitreous quartz, amethyst derives its name from the Greek word *amethystos*, which means “not drunk”—a reference to the belief that it guards against drunkenness. Amethyst has a long history as a gemstone. In the ancient civilizations of Mesopotamia and Egypt, it was used in jewelry and carved into ornaments. Egyptian amethyst came principally from Nubia (modern Sudan). In the early Christian church, an amethyst ring was part of a bishop’s regalia. Even today, gem cutters refer to the highest grade of amethyst as “Bishop’s Grade.”

The most valued shades of amethyst are deep, rich purple and deep purple with a reddish tinge, the coloration caused by traces of iron and natural

radiation. Amethyst is sometimes strongly color-zoned. Nowadays, it is faceted, carved, and cut *en cabochon*. Thin crystals are capped with silver and worn as pendants. Clusters of amethyst crystals and amethyst geodes are popular decorative items.

Amethyst is found in most countries where granitic rocks are exposed. Its crystals can be little more than pyramids, like those from Brazil and Uruguay, or slender prisms like those from Mexico. Major commercial sources are Uruguay, Brazil, Siberia, and North America. Brazilian and Uruguayan amethysts are often heat treated to change the color to a yellow-brown citrine (p.101). Where amethyst and citrine occur naturally in the same stone, the name ametrine is used.



## AMETHYST IN MYTHOLOGY



According to Greek mythology, amethyst was created by Dionysus—the god of wine and fruitfulness. He tried to kill a young woman called Amethyst, but the goddess Diana turned her into white quartz. Dionysus, shedding tears of remorse, spilled his goblet of wine over the quartz, turning it purple.

### Dionysus

Dionysus is the central figure on this vase contemporary with the Greek myth.

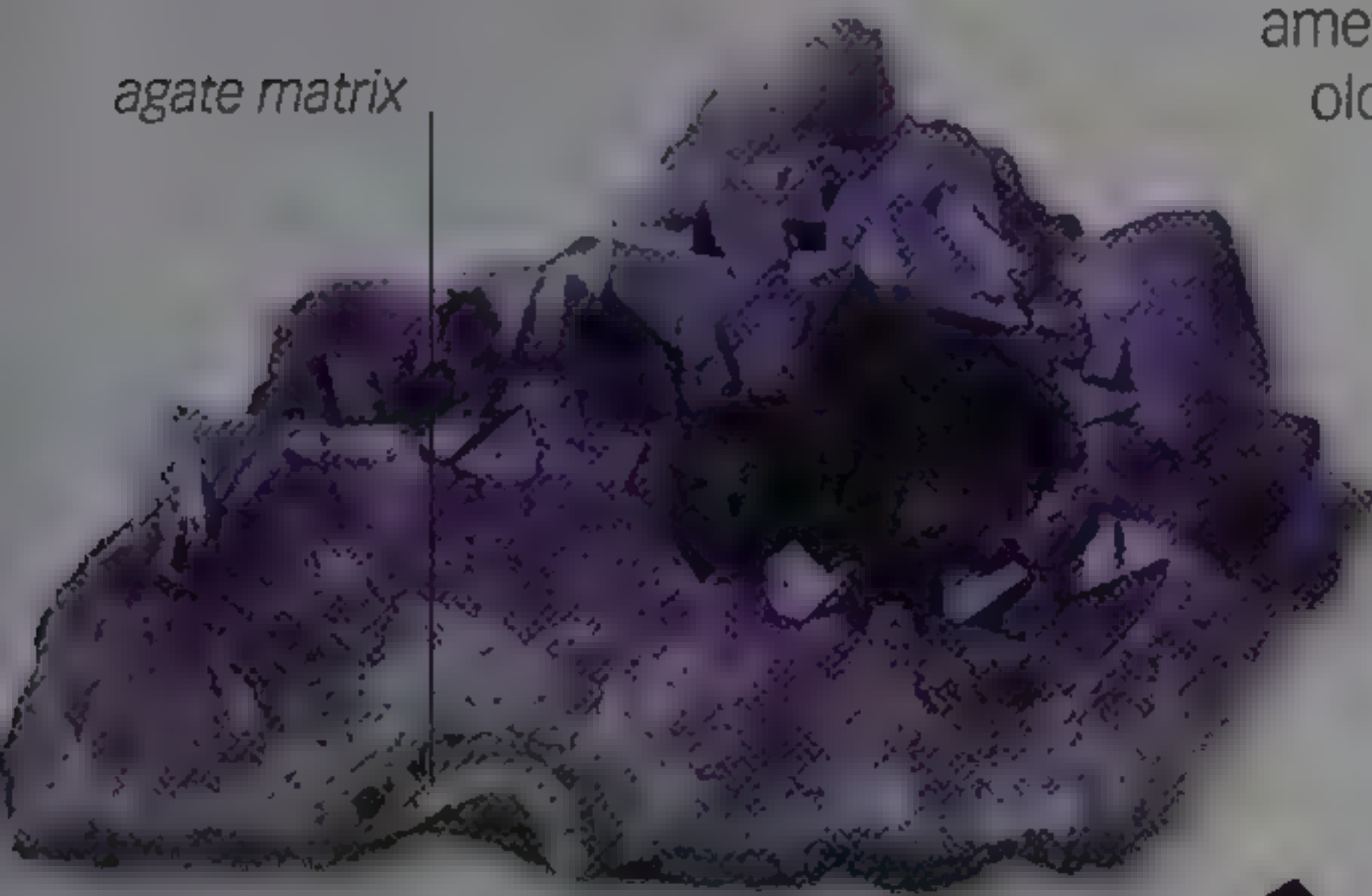


### Silver brooch

A central square amethyst is flanked by two other amethysts in this silver brooch.

*gold thistle highlight*

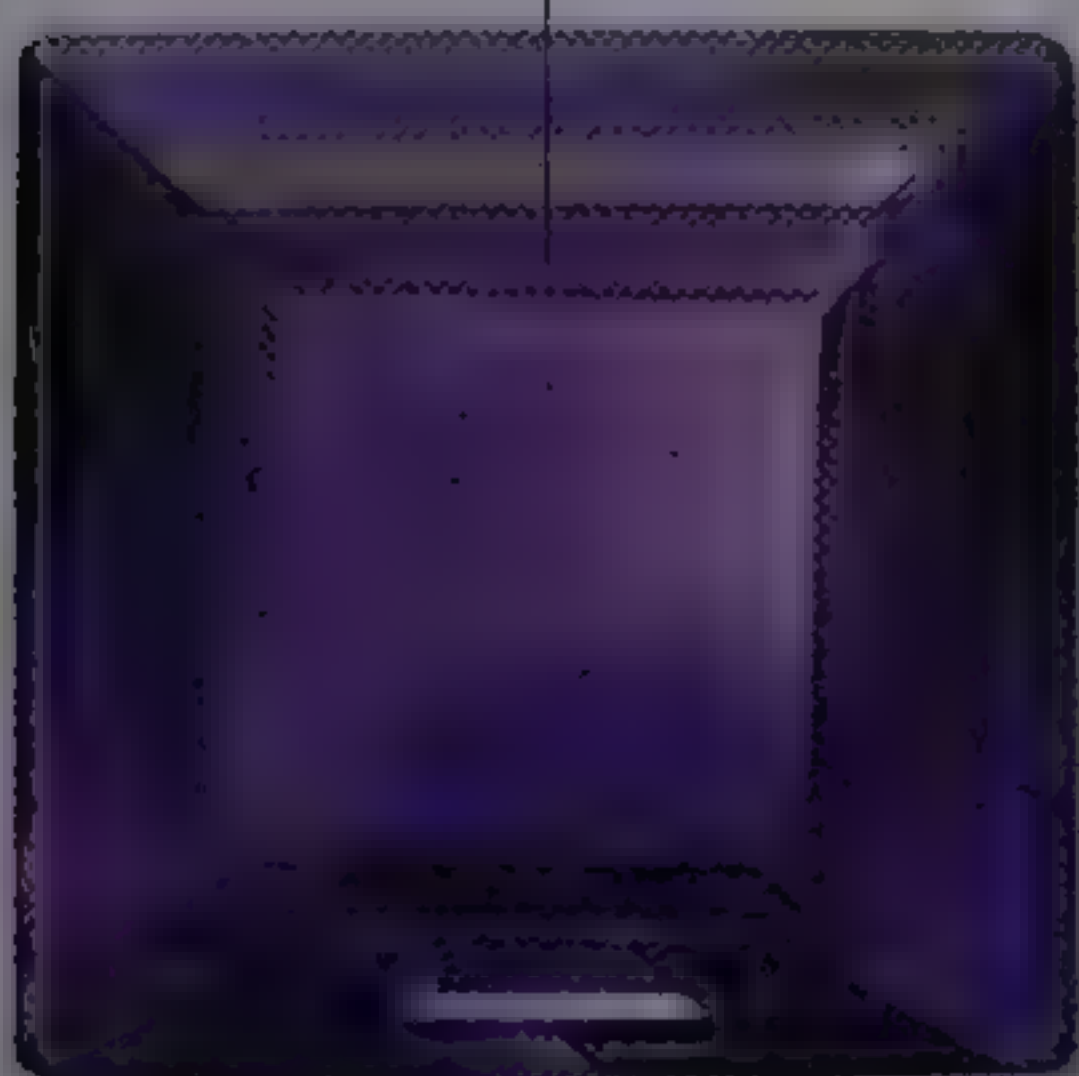
*agate matrix*



### Amethyst geode

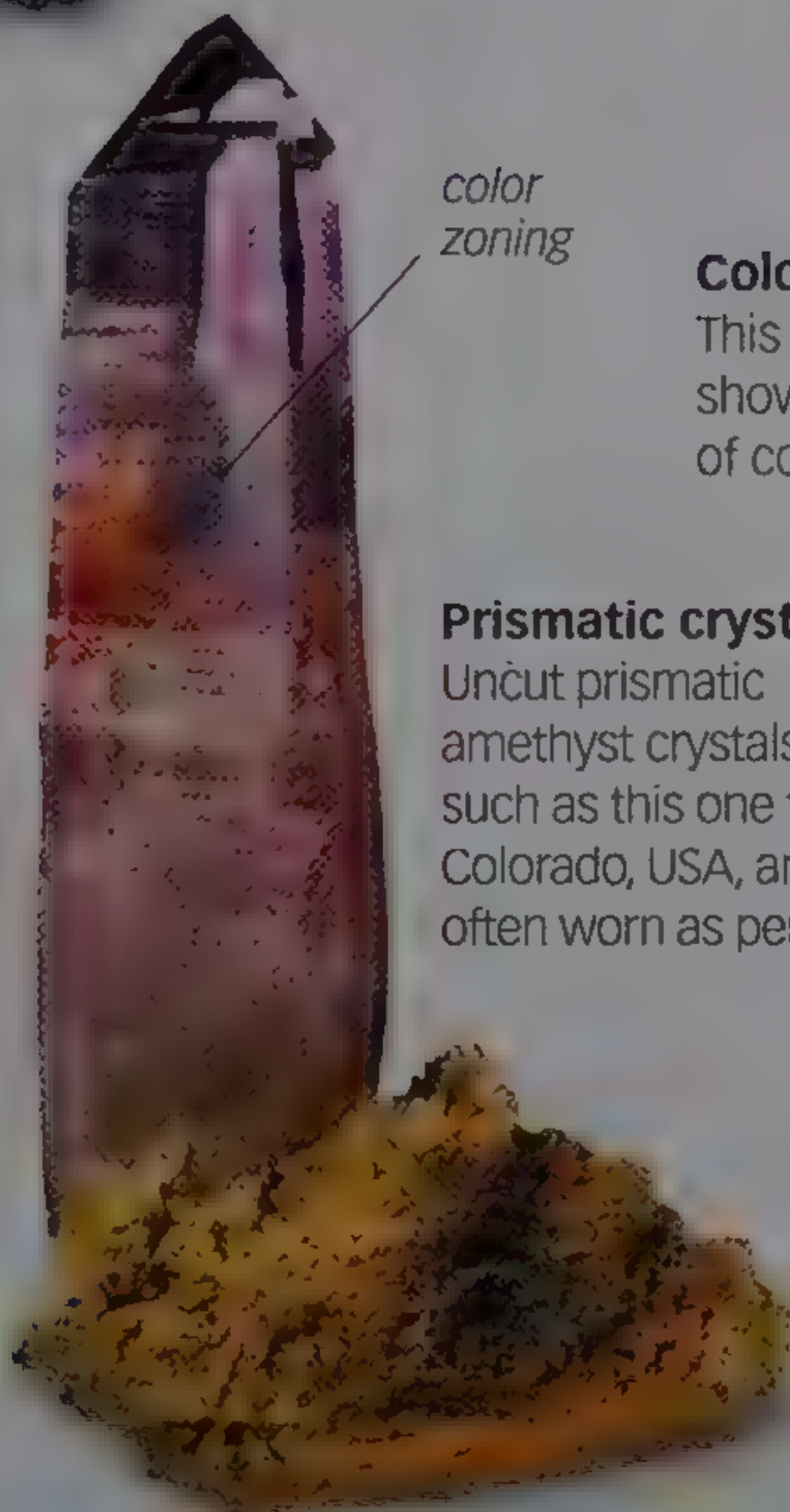
A mass of pyramid-shaped crystals can be seen in this broken section of a Brazilian amethyst geode.

*uniform color*



### Square-cut amethyst

This square step-cut amethyst is of excellent quality.



*color zoning*

### Prismatic crystal

Uncut prismatic amethyst crystals, such as this one from Colorado, USA, are often worn as pendants.

*color most intense on certain faces*



*diamonds around central amethyst*

### Edwardian brooch

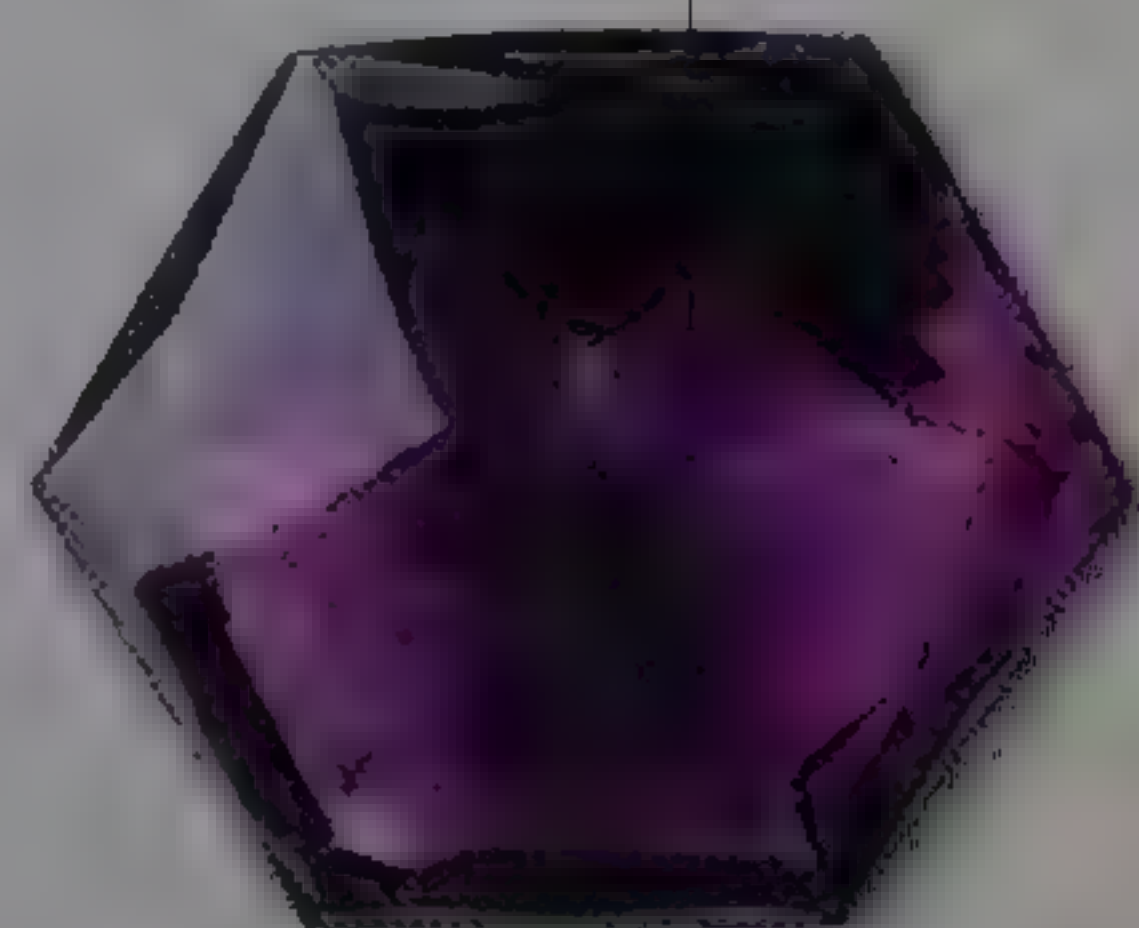
A magnificent 96-carat amethyst is surrounded by old European-cut diamonds in this brooch that dates back to the Edwardian era.

### Color zoning

This polished amethyst section shows preferential absorption of coloring material.



*rounded facet*




### Unusual cut


This amethyst is faceted in an unusual hexagonal mixed cut.



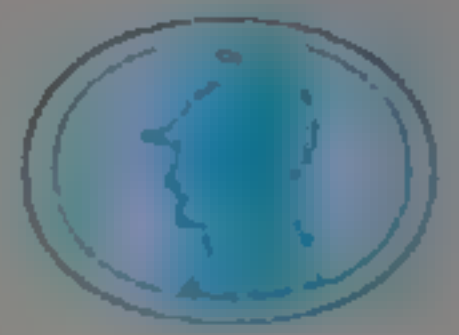
PROFILE




Cabochon




Polished




Cameo




Hexagonal or trigonal




7



2.7



1.54–1.55



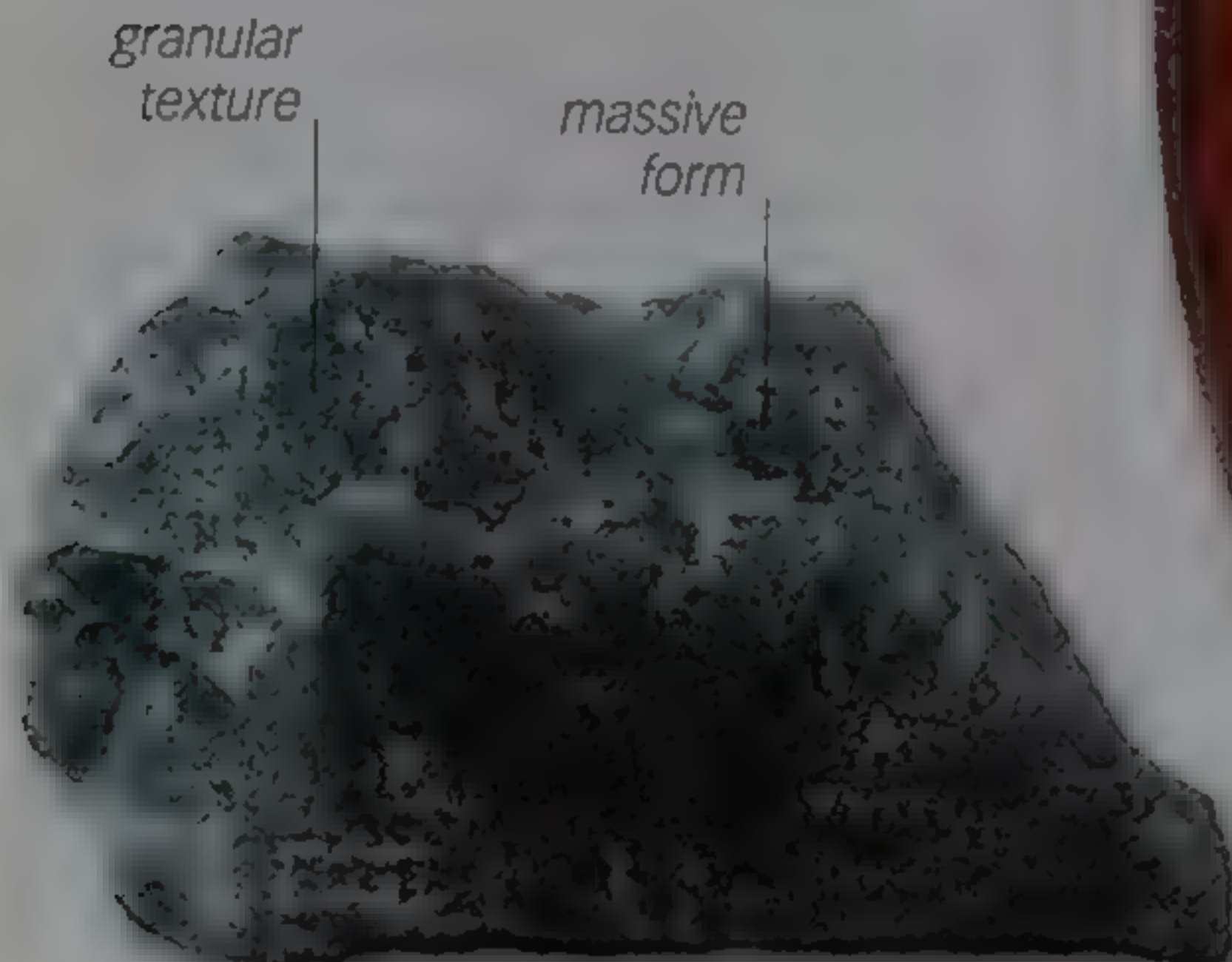
Vitreous

**Oval cabochon**  
The internal sparkles of aventurine are highlighted in this deep-domed, oval cabochon.

orange-brown cabochon



bright speckles




granular texture


massive form

GEM-QUALITY GREEN AVENTURINE ROUGH

VARIANT



**Rectangular cabochon**  
A flat-cut, rectangular cabochon showing typically green aventurine color



SiO<sub>2</sub>

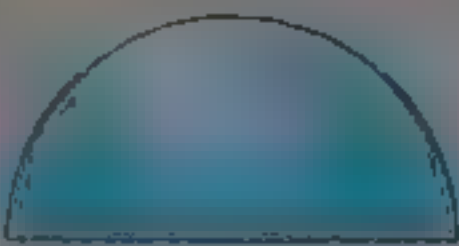
# AVENTURINE QUARTZ

**A form of quartz**, aventurine is characterized by its translucency and its spangled appearance due to sparkling internal reflections from minute inclusions of other minerals. Aventurine occurs in several colors: it can be colored brown by the presence of pyrite (p.55), reddish brown by hematite (p.57), or green by fuchsite mica. Other inclusions can color the mineral orange, yellow, bluish white, or bluish green. Aventurine is always massive and is generally carved, cut *en cabochon*, or sliced and polished.

The name aventurine is derived from the Italian term *a ventura*, which means “by chance.” This is a reference to the chance discovery of goldstone—a glass with uniformly dispersed flecks of metallic copper that is somewhat similar in appearance to aventurine. Goldstone can be distinguished from aventurine by its unnaturally uniform flecks and inferior hardness. The term aventurine feldspar refers to a variety of plagioclase feldspars that exhibit flecks of colored inclusions, although the gold variety is usually called sunstone (p.128).



PROFILE



Cabochon

Hexagonal or trigonal

7

2.7

1.54–1.55

Vitreous

single white line  
along stone ("eye")

fibrous  
structure

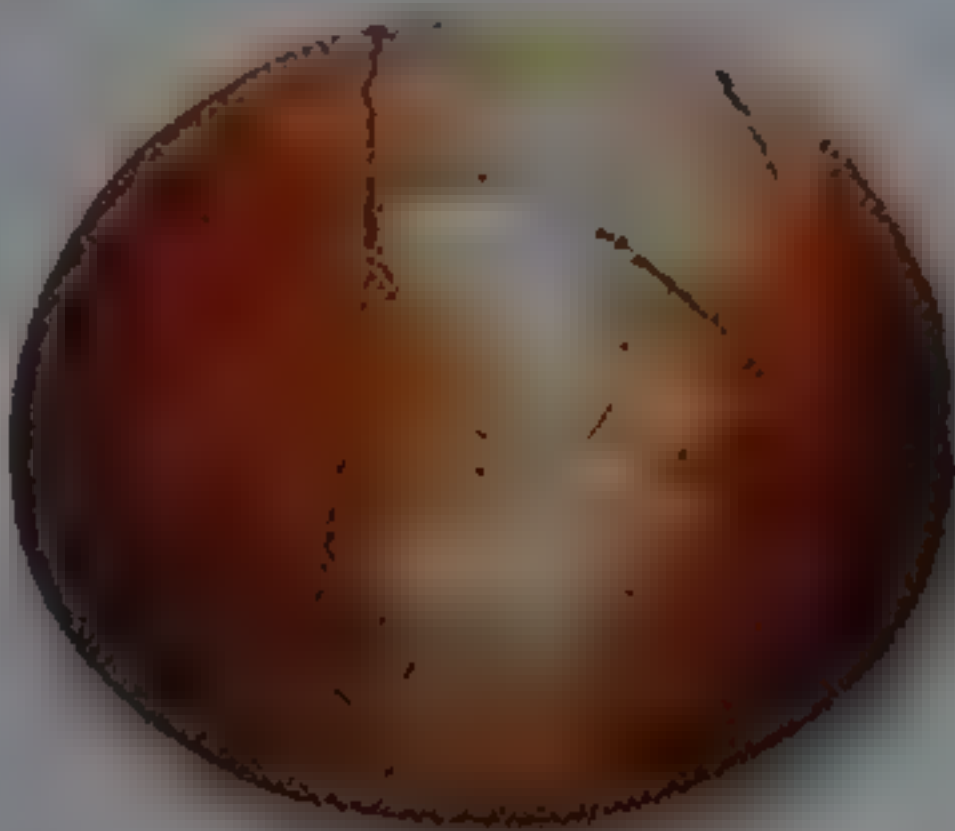
high-domed  
cabochon

FIBROUS CAT'S EYE  
QUARTZ ROUGH

VARIANTS



**Yellow-gray cabochon**  
A translucent specimen  
cut *en cabochon*



**Fibrous cabochon**  
A cabochon-cut specimen with  
a fibrous structure



# CAT'S EYE QUARTZ

**This variety of quartz** is also called Occidental cat's eye to differentiate it from the more valuable but similar looking cat's eye chrysoberyl (p.69). Cat's eye quartz can be distinguished from cat's eye chrysoberyl by its lower specific gravity.

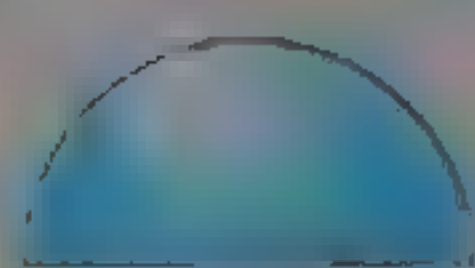
When cat's eye quartz is cut *en cabochon*, it shows a single shimmering white line across the stone. This cat's-eye effect, or chatoyancy, is due to the presence of parallel fibers of crocidolite, a form of asbestos. Crocidolite also gives specimens a grayish green or greenish color. A more reddish or golden color comes from minute fibers of rutile (p.71). A chatoyant golden-brown stone from South Africa is called tiger's eye quartz (p.106), and the blue variety is hawk's eye quartz (p.107). The main source of cat's eye quartz is the gem gravels of Sri Lanka. It is also found in India and Australia, while inferior green stones are obtained from Bavaria, Germany.

**Quartz eye**

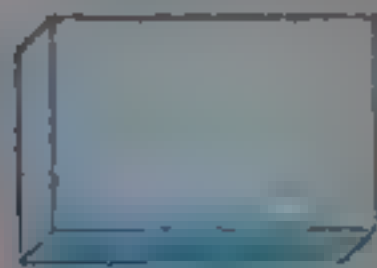
Although cat's eye quartz does not produce as sharp an eye as other mineral species, this cabochon, cut with a high dome, shows the "eye."



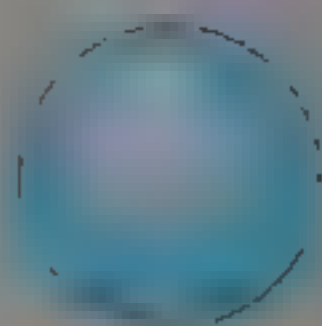
## PROFILE



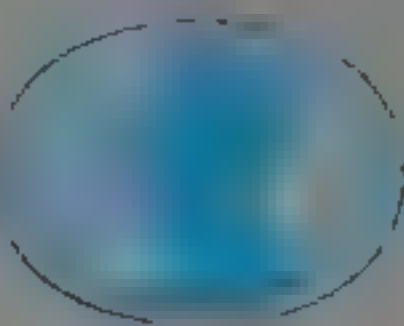
Cabochon



Polished



Bead



Cameo



Hexagonal or trigonal



7



2.7



1.54–1.55



Vitreous

banding due to  
iron stainingSLICED SECTION OF  
LIGHT TIGER'S EYE

## VARIANT



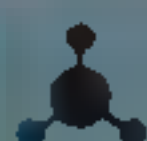
**Polished piece** A small,  
tumble-polished piece of  
tiger's eye

## Tiger's eye sphere

Veins of tiger's eye are usually only a couple of inches thick. Spheres such as this one are made from rare thicker material.

yellow-brown  
stripes

fibrous crocidolite

SiO<sub>2</sub>

## TIGER'S EYE

A semiprecious variety of quartz, tiger's eye exhibits a luminescent band that resembles a tiger's or cat's eye when cut *en cabochon*. However, unlike cat's eye quartz (p.105), tiger's eye quartz is more opaque and has a rich yellow to brown color owing to its iron-oxide content. Tiger's eye is sometimes treated with heat or acid to alter its color. Gentle heat treatment results in a red variety of tiger's eye. Acid treatment yields a honey-colored variety, which can superficially resemble the much more highly valued cat's eye chrysoberyl (p.69).

Tiger iron, which is composed of tiger's eye, red jasper, and black hematite in undulating, contrasting bands, is used as a gem and ornamental stone. Griqualand West in South Africa is a major source of tiger's eye.



## Tiger's eye beads

This bracelet is made up of beads of tiger's eye and rock crystal. It is secured by a gold clasp.

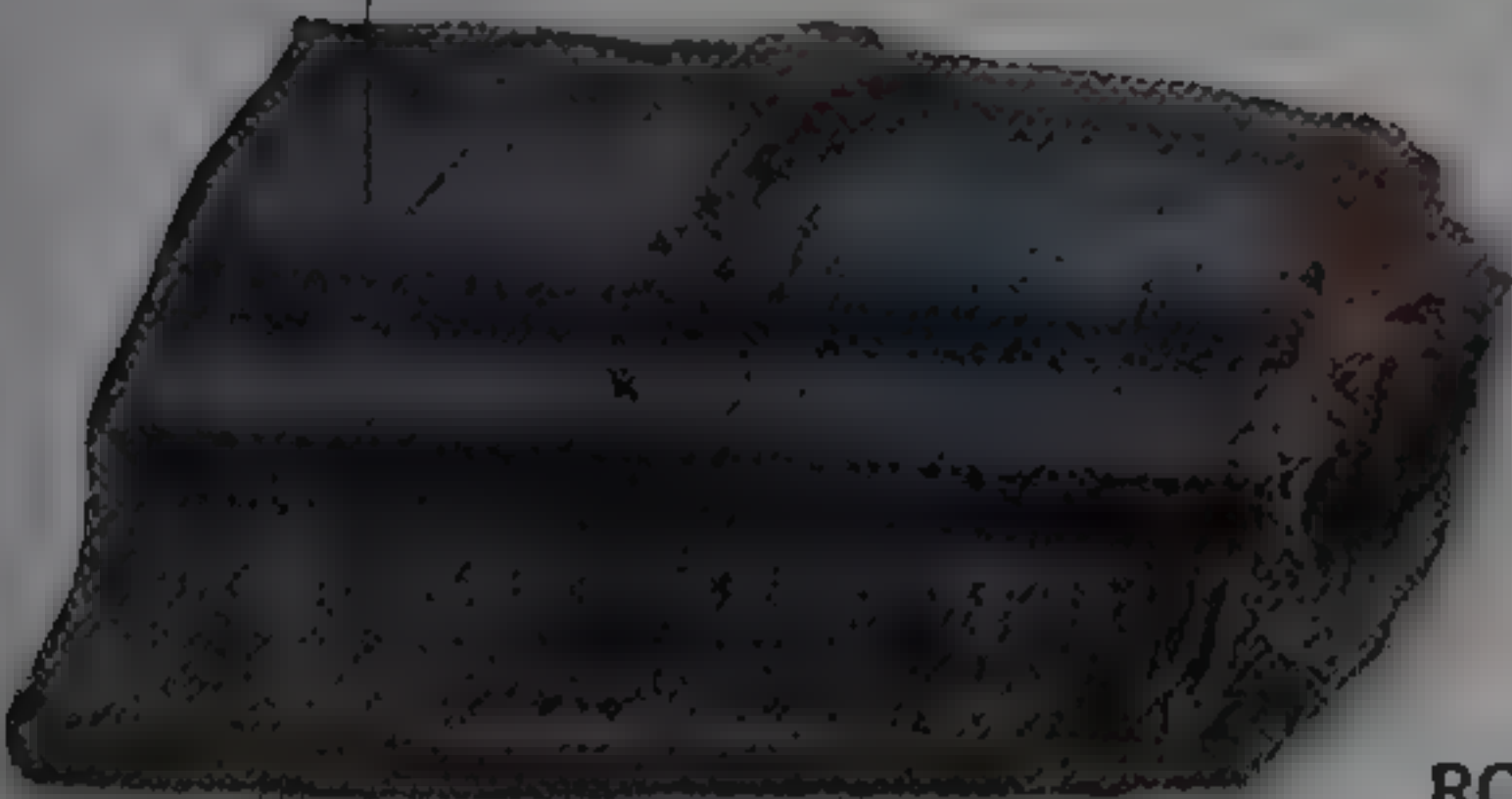


**Hawk's eye cabochon**  
This specimen of hawk's eye has been cut *en cabochon* and shows a cat's eye effect.



cat's eye effect

visible fibers



ROUGH HAWK'S EYE

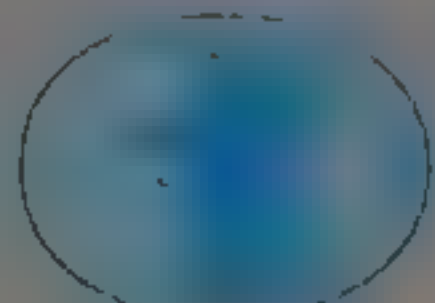


# HAWK'S EYE

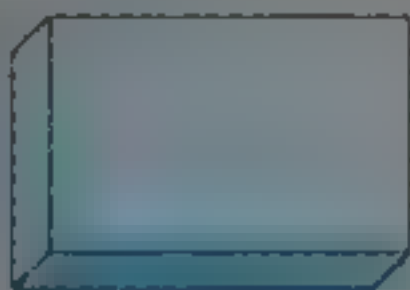
**A chatoyant gemstone**, hawk's eye is a semiprecious variety of quartz and is closely related to tiger's eye (p.106). Both are formed when parallel veins of crocidolite (blue asbestos) grow simultaneously with silica. In tiger's eye, the crocidolite is completely altered into iron oxides, giving it a golden color. However, in hawk's eye, the crocidolite is unaltered and retains its natural blue color. Like tiger's eye, hawk's eye, when cut *en cabochon*, exhibits a luminescent band as light reflects off the enclosed fibers. Gemstones cut into cabochons have a fine luster. Hawk's eye is less common than tiger's eye, but it is used for the same lapidary purposes and cut into cabochons, beads, spheres, and carved objects.

The major sources of hawk's eye are for the most part the same as tiger's eye. Hawk's eye comes from the portions of the deposit in which the crocidolite has been less altered. It is found at Griqualand West, South Africa, and Wittenoom Gorge, Western Australia.

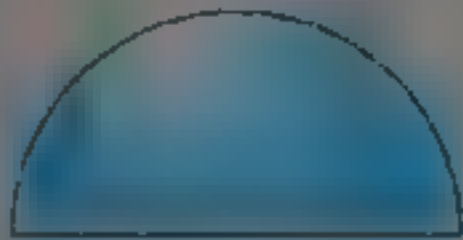
## PROFILE



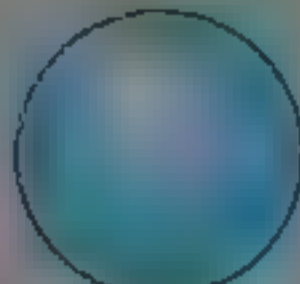
Cameo



Polished



Cabochon



Bead

 Hexagonal or trigonal

 7

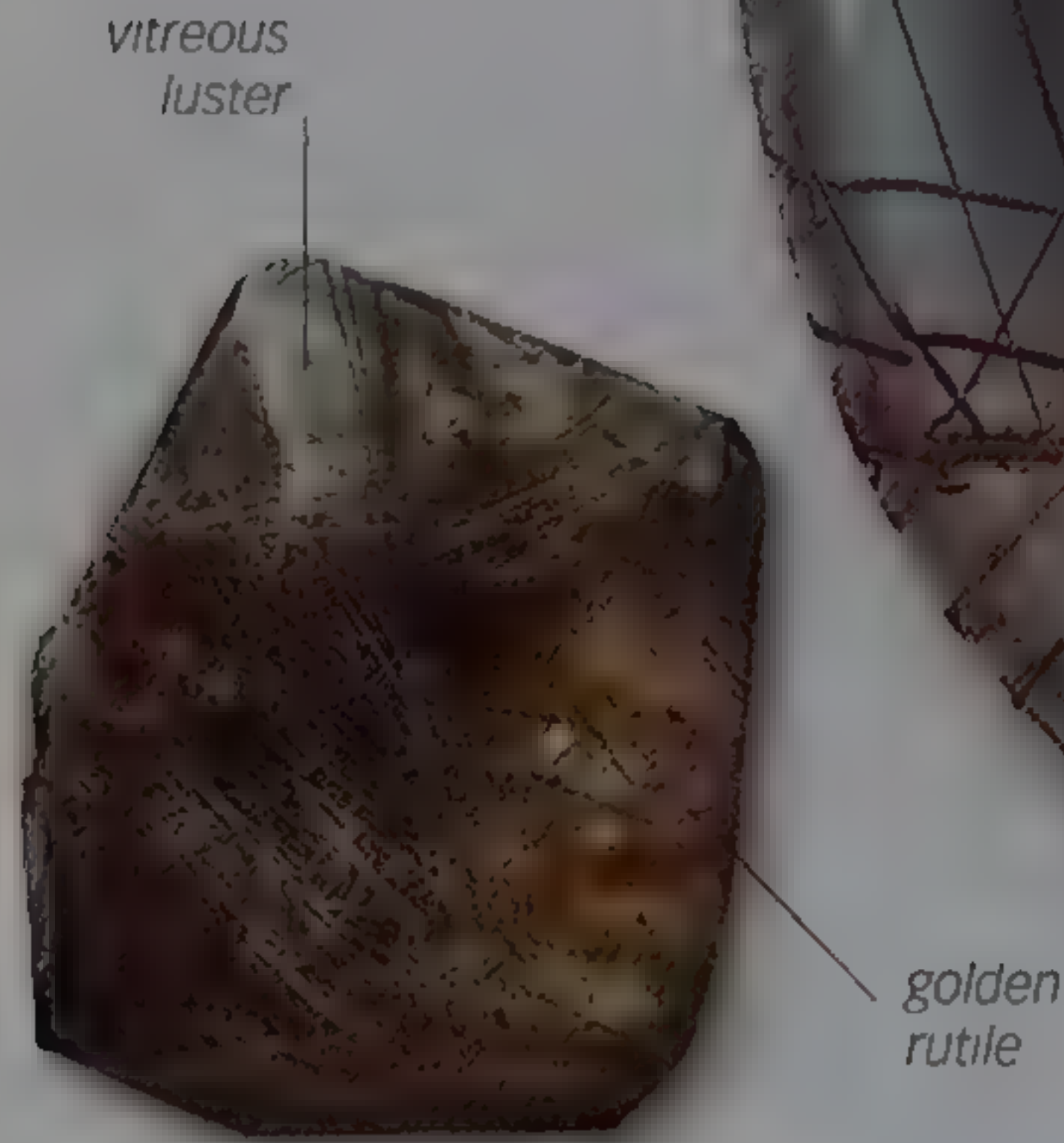
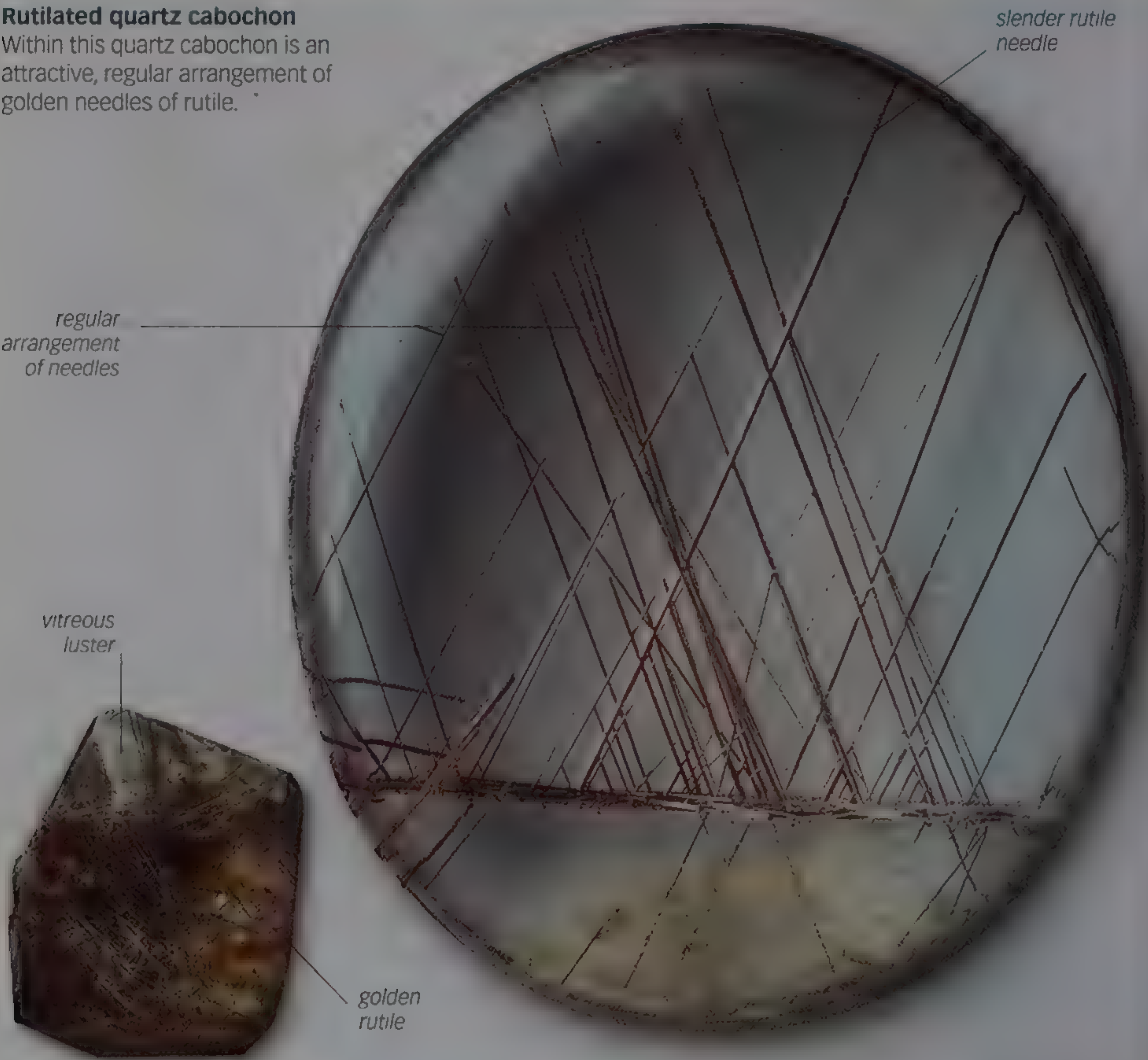
 2.7

 1.54–1.55

 Vitreous



**Rutilated quartz cabochon**  
Within this quartz cabochon is an attractive, regular arrangement of golden needles of rutile.



RUTILATED QUARTZ ROUGH

**PROFILE**

Cabochon

Polished

Step

Cameo

Trigonal

7

2.7

1.54–1.55

Vitreous



# RUTILATED QUARTZ

**Enclosed needles of rutile** give this quartz its name. Unlike other gemstones, where inclusions of other minerals are considered undesirable, rutilated quartz is valued for its inclusions of rutile, or titanium dioxide. These rutile crystals occur randomly or as sprays and vary from a few to many. Although usually golden, the needles can range from red to deep red to black. Depending on the density of the needles, the stone can range from translucent to nearly opaque. Cut into gemstones, cabochons, beads, and large spheres, rutilated quartz has been used for ornamental and religious objects for centuries.

The quartz in which the rutiles are enclosed is usually rock crystal (pp.96–97), but natural radiation can cause it to turn brown, creating rutilated smoky quartz.



**Chinese snuff bottle**  
Rutilated quartz is often used to make carved items, such as this Chinese snuff bottle.

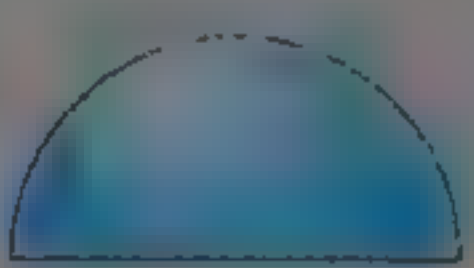




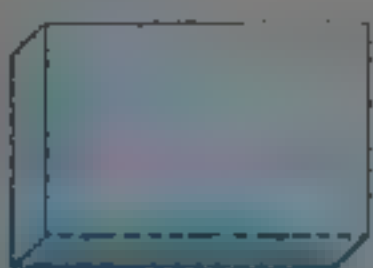
### Chalcedony cup

Made from waxy grey chalcedony, this antique cup shows fine gold work and exhibits the best of the lapidary and enameling arts.

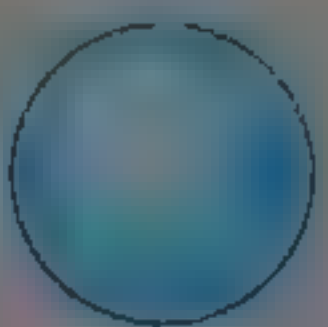
### PROFILE



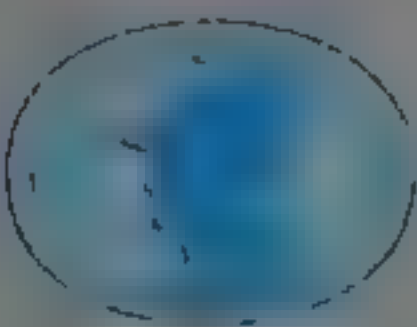
Cabochon



Polished



Bead



Cameo



Hexagonal or trigonal



7



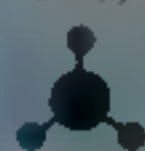
2.7



1.54–1.55



Vitreous

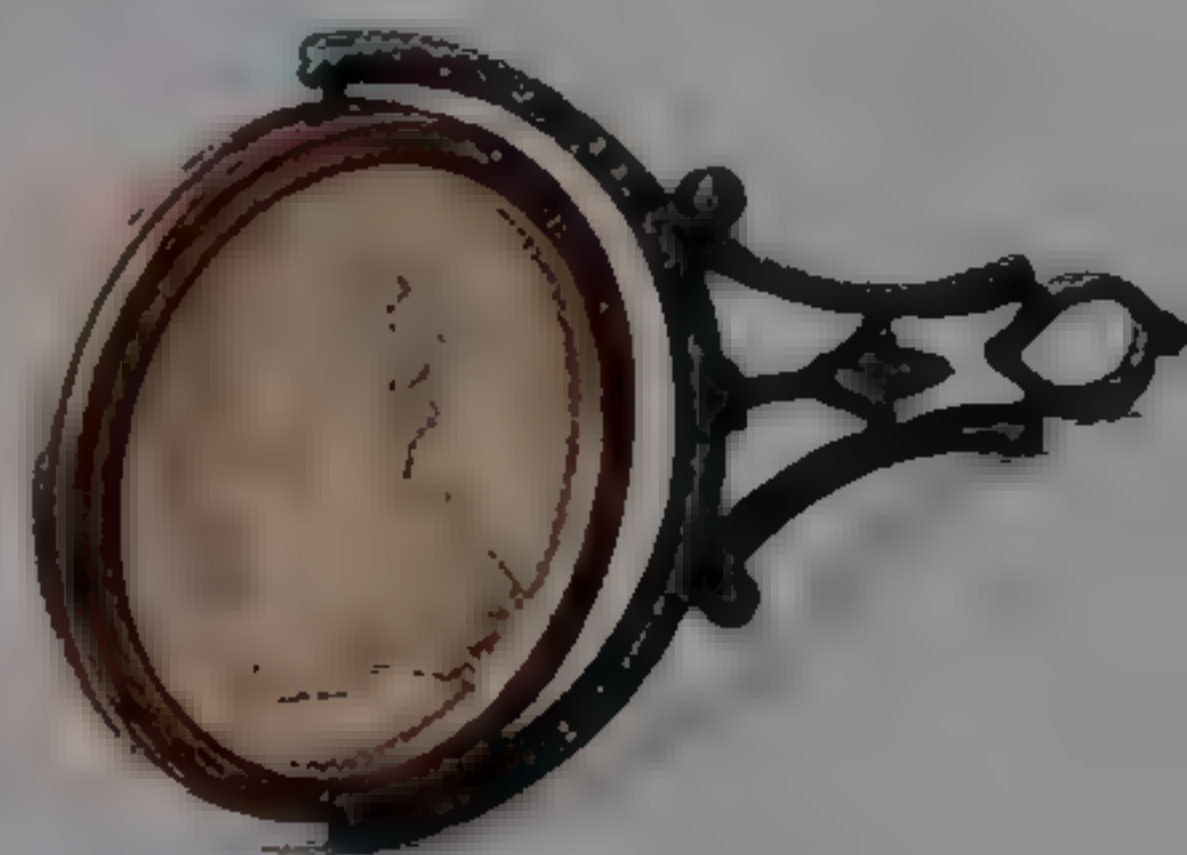


SiO<sub>2</sub>

## CHALCEDONY

**A compact variety of** microcrystalline quartz, chalcedony is composed of thin layers of microscopic quartz fibers. It is extremely tough and has been used for centuries as an excellent carving material. Although it is white when pure, chalcedony may contain traces of other minerals that give it a range of colors. Many of these colored chalcedonies have their own names.

Chalcedony can occur in rounded, grapelike, or stalactitic forms. It is porous and much of it is dyed to alter or enhance its color before it is sold. Many chalcedonies are semiprecious gems. The mineral is found in veins, geodes, and concretions. It forms in cavities and cracks when silica-rich waters at low temperatures (up to 400°F/200°C) percolate through existing rocks.



### Chalcedony fob seal

Cut from chalcedony, this fob seal features an intaglio portrait of an 18th-century Georgian gentleman.



Australian chrysoprase

This cabochon of chrysoprase has been cut from material discovered in Australia in the 1960s.



high dome

broken surface

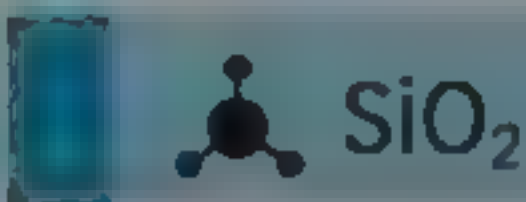


POROUS AUSTRALIAN CHRYSTOPRASE ROUGH

PROFILE



- Hexagonal or trigonal
- 7
- 2.7
- 1.54–1.55
- Vitreous



CHRYSTOPRASE

**Also spelled chrysophrase**, chrysoprase is a translucent, apple-green gemstone variety of chalcedony (p.109). It derives its color from the presence of nickel. Unlike other chalcedonies, it is the color rather than any pattern of markings that makes chrysoprase desirable. Lighter-colored cut stones may be confused with fine jade. Chrysoprase was used by the ancient Greeks and Romans and is still the most valued chalcedony. Prase is another green chalcedony with less intense color.

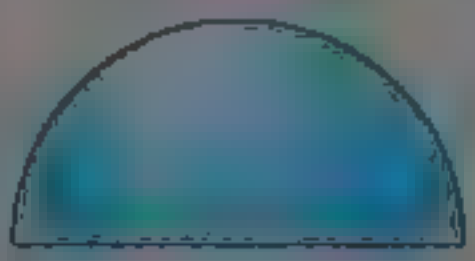
Chrysoprase results from the deep weathering of nickel-bearing rocks. The best-quality material currently comes from Queensland, Australia. Lesser amounts are found in Brazil; California, USA; and the Ural Mountains, Russia.



**Chrysoprase jewelry**  
This pair of half-hoop ear clips by Van Cleef & Arpels is set with dark chrysoprase and diamonds.



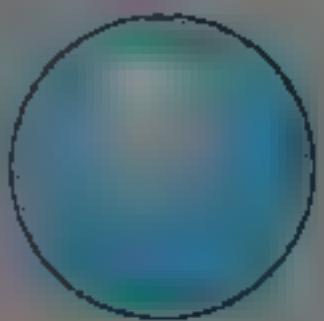
## PROFILE



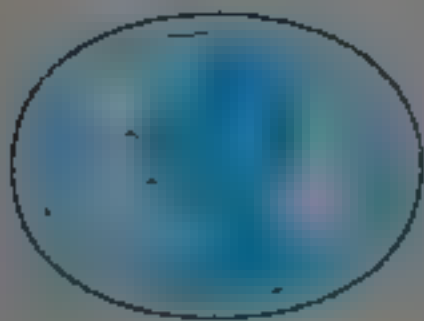
Cabochon



Polished



Bead



Cameo



Hexagonal or trigonal



7



27



1.54–1.55



Vitreous

unusual  
cabochon shape

**Carnelian arrowhead**

This polished carnelian has been cut in an unusual shape and shows the natural color variation of the gem.

red color from  
iron oxide

vitreous  
lustre

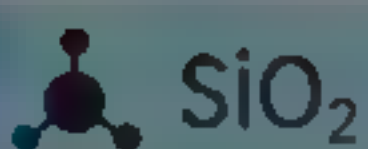
red to  
orange  
color  
variation

FRAGMENT OF  
CARNELIAN ROUGH

## VARIANT

**Dark red carnelian**

A tumble-polished carnelian pebble in a darker shade than usual



## CARNELIAN

**Also spelled “cornelian,”** carnelian has been used as a gemstone and talisman since the 4th millennium BCE. Worked carnelian has been found from ancient Mesopotamia, Crete, Egypt, Phoenicia, and Greece. The Romans used engraved carnelian gems widely in jewelry. The stone was once thought to still the blood and calm the temper. Conversely, it was also believed to give the owner courage in battle and to make timid speakers eloquent.

Carnelian is a translucent, blood-red to reddish orange variety of chalcedony (p.111). Specimens can be uniformly colored, exhibit various shades of red, or show banding. Strongly banded material is known as carnelian agate. Much of the material that is sold as carnelian today is, in fact, dyed material from Brazil and Uruguay.

**Carnelian bracelet**

This carnelian bracelet is made from 10 beads that are well matched in size and color.



**Bloodstone and jasper carving**  
This deeply carved cameo of a Roman emperor is composed of a red jasper figure set on a bloodstone background.

bloodstone background

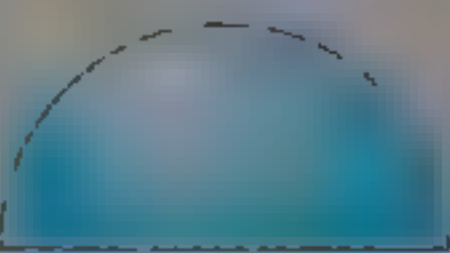
dark green color

red jasper flecking

PIECE OF  
ROUGH BLOODSTONE



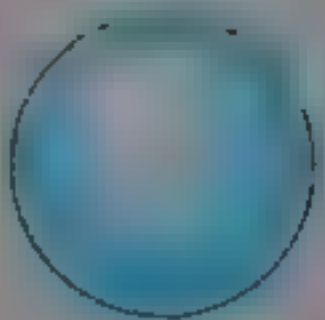
PROFILE



Cabochon



Cameo



Bead



Polished



Hexagonal or trigonal



7



2.7



1.54–1.55



Vitreous



# BLOODSTONE

**Also called heliotrope**, bloodstone was one of the first gems and talismans to be used by humans. In the 1st century BCE, it was believed to protect against deception and preserve health. During the Middle Ages in Europe, it was used in sculptures that represented flagellation and martyrdom. It was also thought to be a remedy for hemorrhages and inflammatory diseases, to prevent nosebleeds, and to remove anger and discord.

A dark green variety of chalcedony (p.109), bloodstone is colored by traces of iron silicates and has patches of bright red jasper (p.113) throughout its mass. The name bloodstone is a reference to the blood-red spots that can be seen on polished and rough specimens. Sometimes the color spots are yellow, in which case the mineral is called plasma. Bloodstone is deposited as silica-rich waters at low temperatures (up to 400°F/200°C) percolate through cracks and fissures. The ancient source of bloodstone was the Kathiawar Peninsula of India. Brazil and Australia are the modern sources.



**Picture jasper**  
The layering in this sandy-looking jasper sometimes gives the appearance of a desert scene.

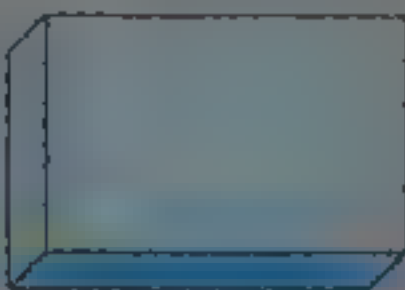
"sandy" appearance

colored by iron oxides

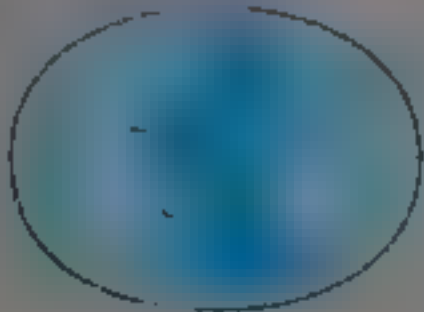
broken surface

MOTTLED RED JASPER ROUGH

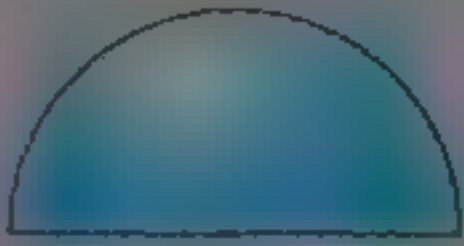
PROFILE



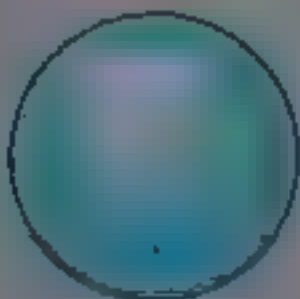
Polished




Cameo





Cabochon





Bead

 Hexagonal or trigonal

 7

 2.7

 1.54–1.55

 Vitreous to dull



# JASPER

**A quartz mineral**, jasper consists of a mass of minute, randomly arranged, interlocking quartz crystals. It has large amounts of impurities that impart opacity and color to it. Brick-red to brownish red jasper contains hematite (p.57), the presence of clay results in yellowish white or gray specimens, and goethite produces brown or yellow material. Jasper has been used in jewelry and for ornamentation since the Stone Age. The Babylonians considered it to be a symbol of childbirth. It is still widely used in jewelry, carvings, and as polished pieces.

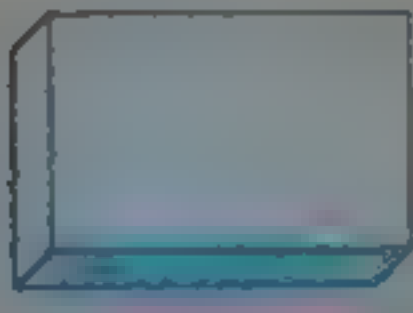
The name jasper originates in the Greek name for the stone, *iaspis*, which in turn is probably of Semitic origin. Jasper often has local names based on its source or color, but only a few of these are recognized mineralogical names. It forms through deposition when silica-rich waters at low temperatures (up to 400°F/200°C) percolate through cracks and fissures in rocks. In the process, jasper picks up the impurities that give rise to its color. Jasper is found worldwide wherever cryptocrystalline quartz occurs.



## PROFILE



Bead



Polished



Cabochon



Cameo



Cubic

 $6\frac{1}{2}$ –7

3.6



1.69–1.73

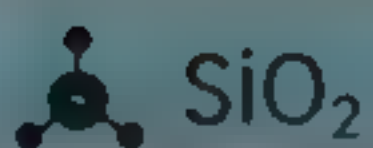


Vitreous

**Moss agate cabochon**

As in all moss agates, the “moss” in this oval cabochon is formed by inclusions of other minerals.

*inclusions of other minerals*

*lacelike pattern***MEXICAN LACE AGATE ROUGH**

# AGATE

**A semiprecious chalcedony** (p.109), agate is the compact, microcrystalline variety of quartz. Agate is generally characterized by concentric color bands in shades of white, yellow, gray, pale blue, brown, pink, red, or black, and less often by mosslike inclusions. Most agates form in cavities in ancient lavas or other extrusive igneous rocks, and the color bands usually follow the outline of the cavity in which the mineral formed.

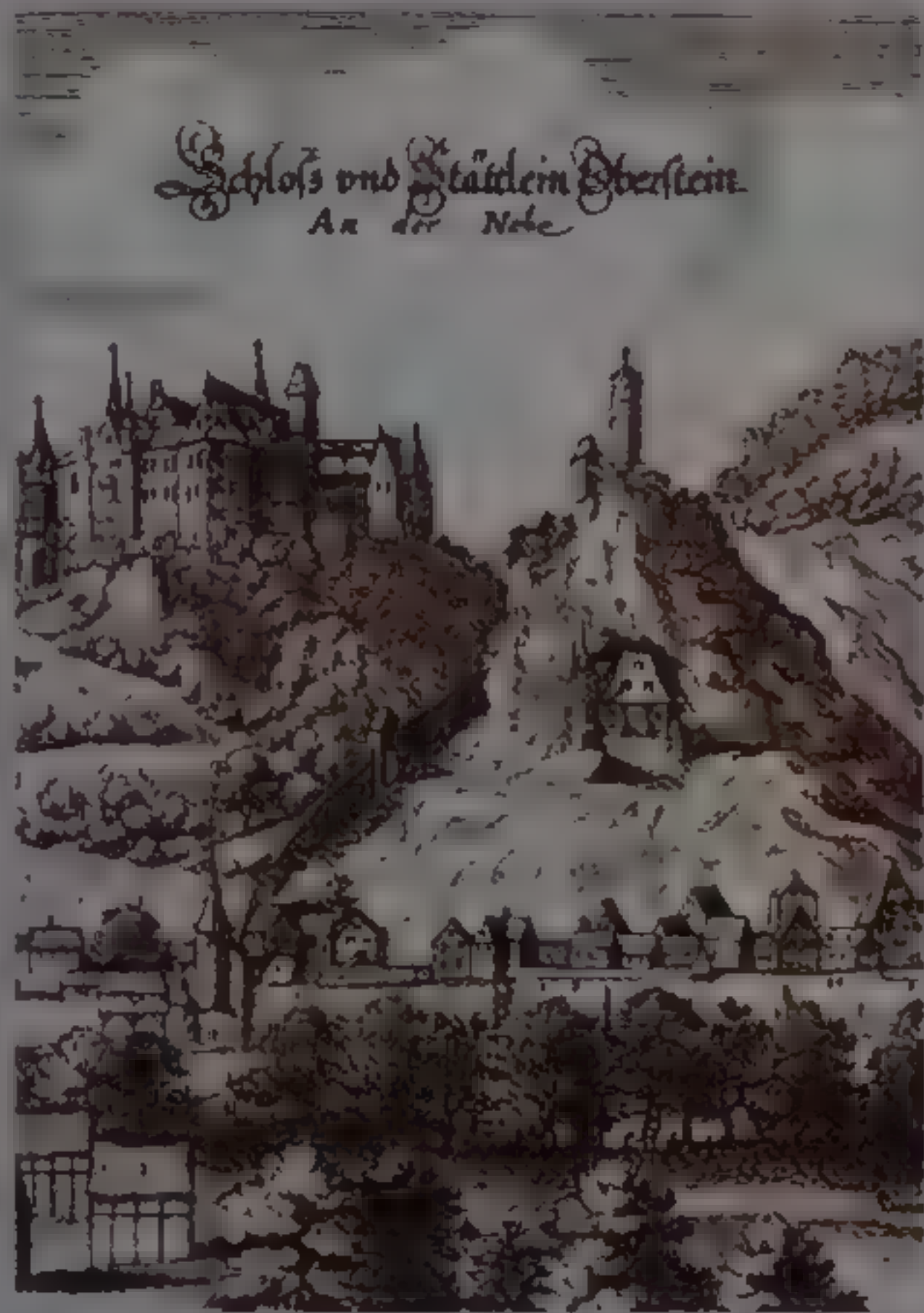
The word agate is often preceded by other names that refer to the locality where the mineral is found or to a particular type of color or pattern. Fortification agate is a general term for agates with angularly arranged bands that resemble an aerial view of an ancient fortress. Brazilian agate is a

fortification agate with banding in angled concentric circles like the fortifications of a castle. Mexican lace agate—sometimes called “crazy lace”—is a multicolored fortification agate with highly convoluted layering.

Moss agate is another variety of agate. It does not have bands and is commonly white or gray with brown, black, or green moss- or treelike inclusions of other minerals—mostly iron or manganese oxides or chlorite. Moss agate with brown inclusions is sometimes called mocha stone. Indian moss agate often has green, mosslike dendrites (treelike markings) in a near-transparent chalcedony. Sweetwater agate from the Sweetwater River area of Wyoming, USA, is known for its fine black dendrites.



IDAR-OBERSTEIN



Idar-Oberstein is a city in Rhineland, southwest Germany. Agates were abundant in this area for at least 700 years, and an agate-working industry was well established by 1548. The sandstone cutting and polishing wheels were driven by the motion of the local river.

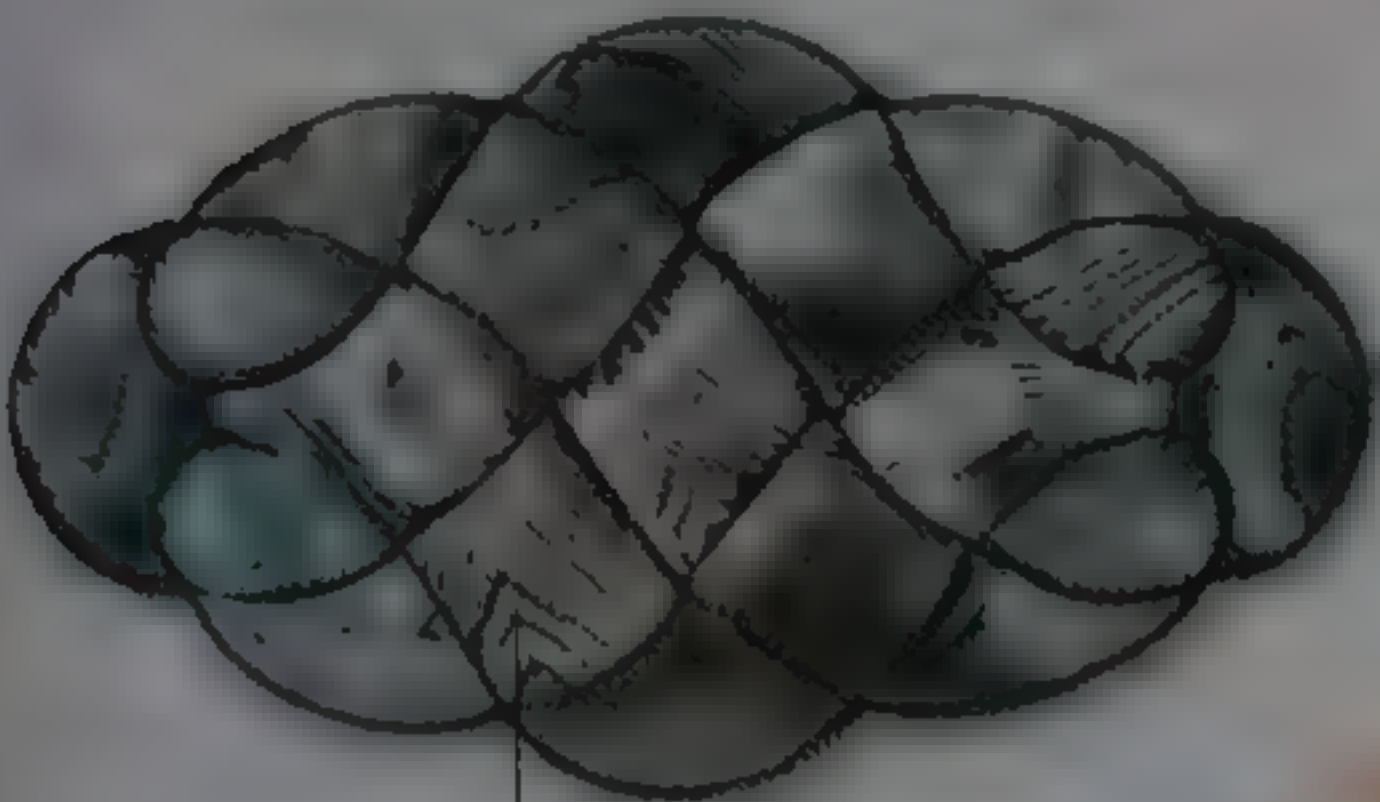
Gem-polishing location

This engraving from 1650 shows Idar-Oberstein on the local river, which was the source of the power for its gem-polishing wheels.



Unusual cabochon

The "image" of a tree has formed naturally in this moss agate cabochon as a result of inclusions of oxide minerals.



Agate brooch

Scottish Montrose blue agate has been used to create the interlaced panels of this silver-set brooch.

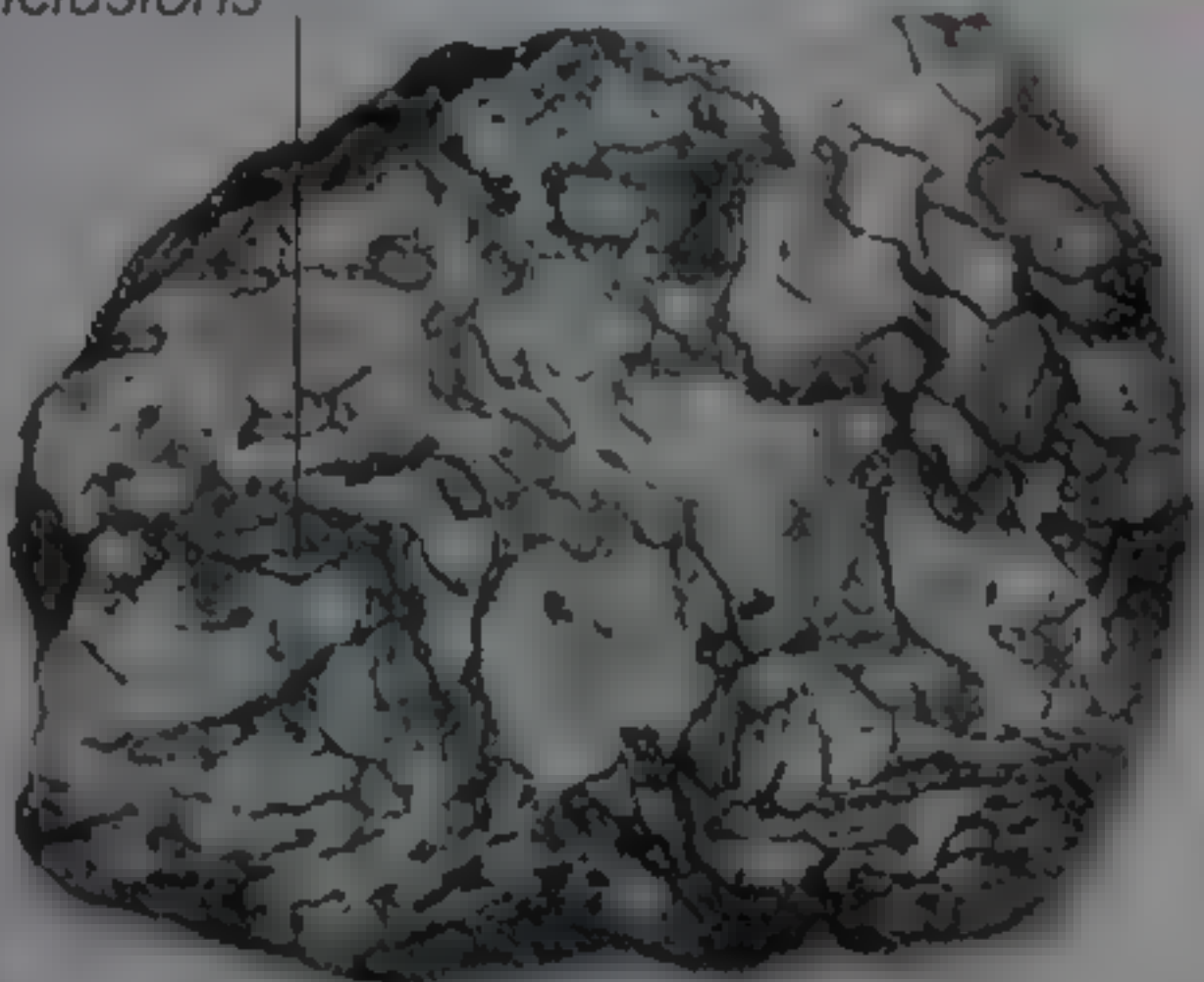
fortification agate



Brown agate

The color of this circular agate cabochon is close to that of carnelian.

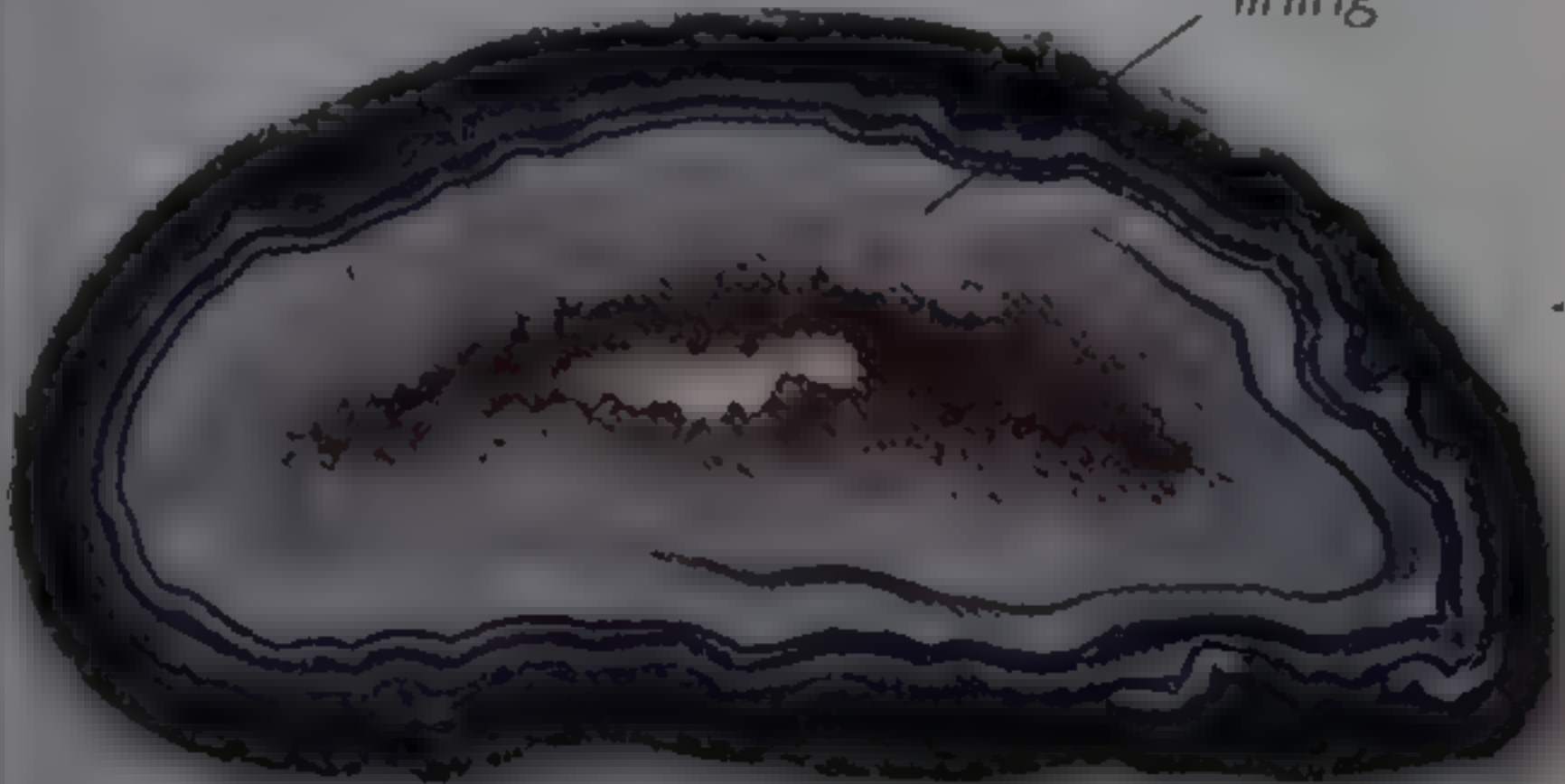
green inclusions



Green moss agate rough

This specimen of moss agate has tendrils of green "moss"—probably chlorite—winding through it.

dyed agate lining



Dyed agate slice

Dark blue is not a naturally occurring color in agate. This agate slice with a lining of quartz crystals has been dyed blue.

three bands of agate



Agate cameo

Dating back to the 17th century, this three-layered agate cameo depicts the Roman god of wine.

Chinese snuff bottle


This 19th-century agate snuff bottle has ornamentation that has been carved from an outer layer of carnelian.

finely carved detail of a flower







PROFILE




Cabochon




Hexagonal or trigonal




7



2.7



1.54–1.55



Vitreous



chalcedony  
"bubble"

weathered  
surface

ROUGH FIRE AGATE

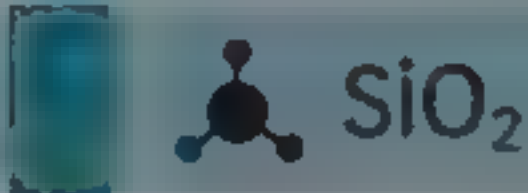
Fire agate  
cabochon

This fine-quality cabochon of Arizona fire agate shows well-developed bubbles of "fire."

VARIANT



**Good "fire"** A specimen of fire agate with unusually fine yellow and green "fire"



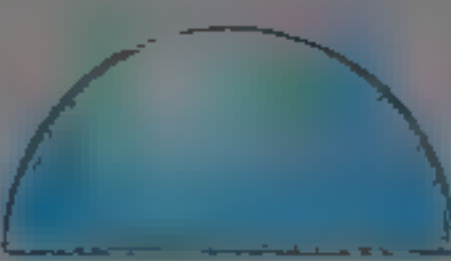
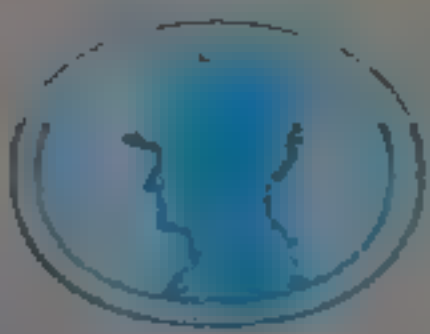
# FIRE AGATE

**This gem** is an unusual occurrence of chalcedony (p.109), a variety of quartz. The base material is usually a brown to honey-colored botryoidal chalcedony—a chalcedony whose surface appears as a mass of grapelike bunches. These form in layers, and within some of the layers platelike crystals of iron oxides originally coated the surfaces. Later deposition of transparent chalcedony sealed these surfaces within the stone. It is these iridescent surfaces within the chalcedony that produce the "fire" in fire agate—the red, gold, green and, occasionally, blue-violet colors.


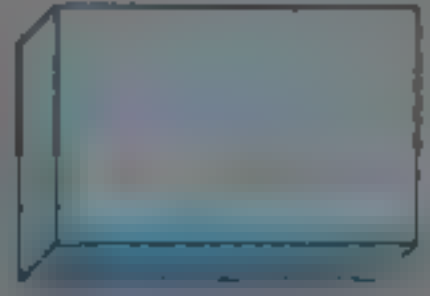
Fire agate gems are always cut *en cabochon* and seldom exceed 1 in (2.5 cm) across. Cutting fire agate is a meticulous process. It involves following the natural contours of the stone and removing only enough stone to reveal the "fire," but taking care not to cut through it. Fire agate is found only in certain areas of northern Mexico and southwestern USA.




**PROFILE**


Cabochon      Cameo


Bead      Polished




Hexagonal or trigonal




7



2.7



1.54-1.55



Vitreous

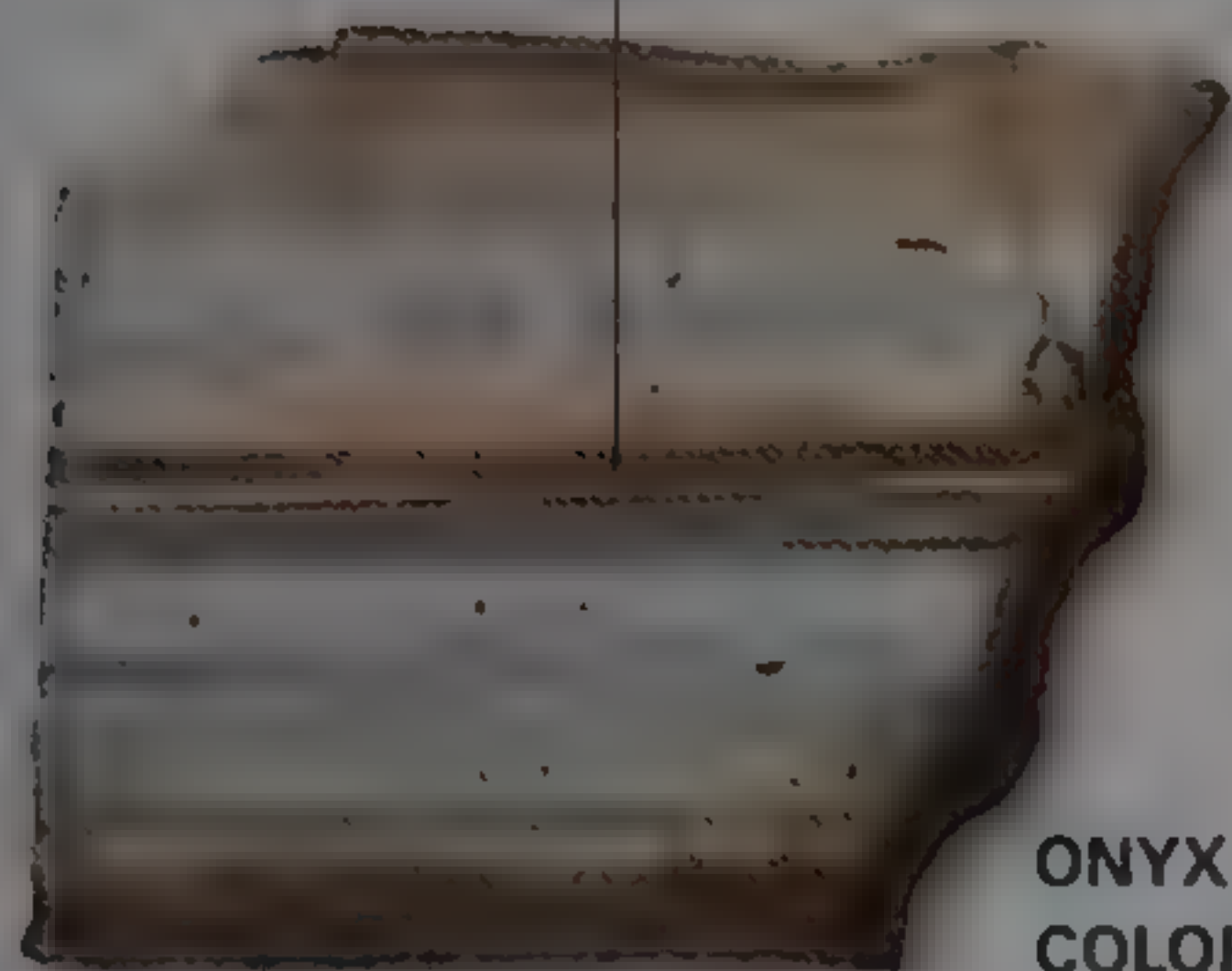
characteristic  
straight banding



**Onyx cabochon**

This cabochon has the alternate straight black and white bands typical of onyx.

multiple  
layering

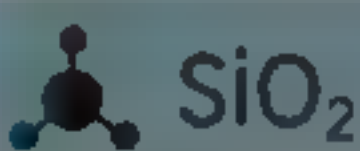


**ONYX WITH LIGHT  
COLORED BANDS**

**VARIANT**



**Polished onyx** A specimen of onyx with a polished face that reveals its banding



# ONYX

**The striped, semiprecious variety** of chalcedony (p.109), onyx is usually characterized by alternating bands of black and white. The name onyx comes from the Greek word *onux*, which means "nail" or "claw"—a reference to the mineral's typical black and white color. However, onyx can also have white and red bands, as in carnelian onyx; or white and brown bands, as in sardonyx (p.118). As its layers can be cut to show a color contrast, onyx is popular for cameos and intaglios. Some of the most impressive ones were carved by the Romans in the 1st century CE.

Onyx forms through deposition when silica-rich waters at low temperatures (up to 400°F/ 200°C) percolate through cracks and fissures in rocks. Onyx is relatively uncommon in nature. Natural onyx comes from India and South America.

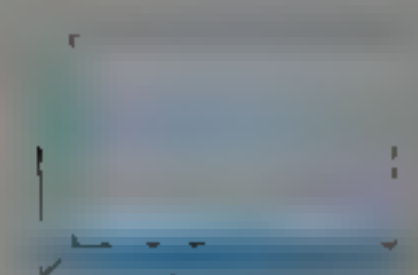
**Onyx seal**

This Georgian seal has a finely shaped handle of attractively banded onyx.

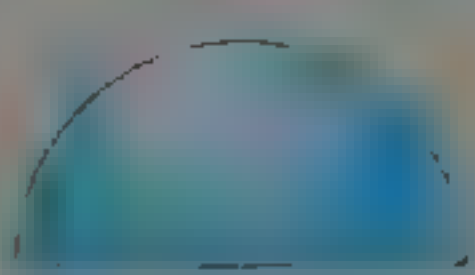




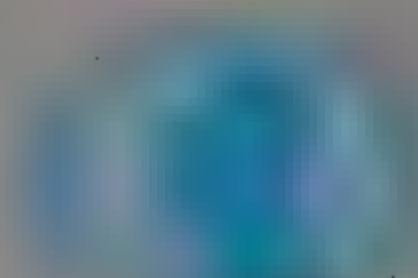
## PROFILE




Polished




Cabochon



Cameo

 Hexagonal or trigonal

 7

 2.6

 1.54–1.55

 Vitreous

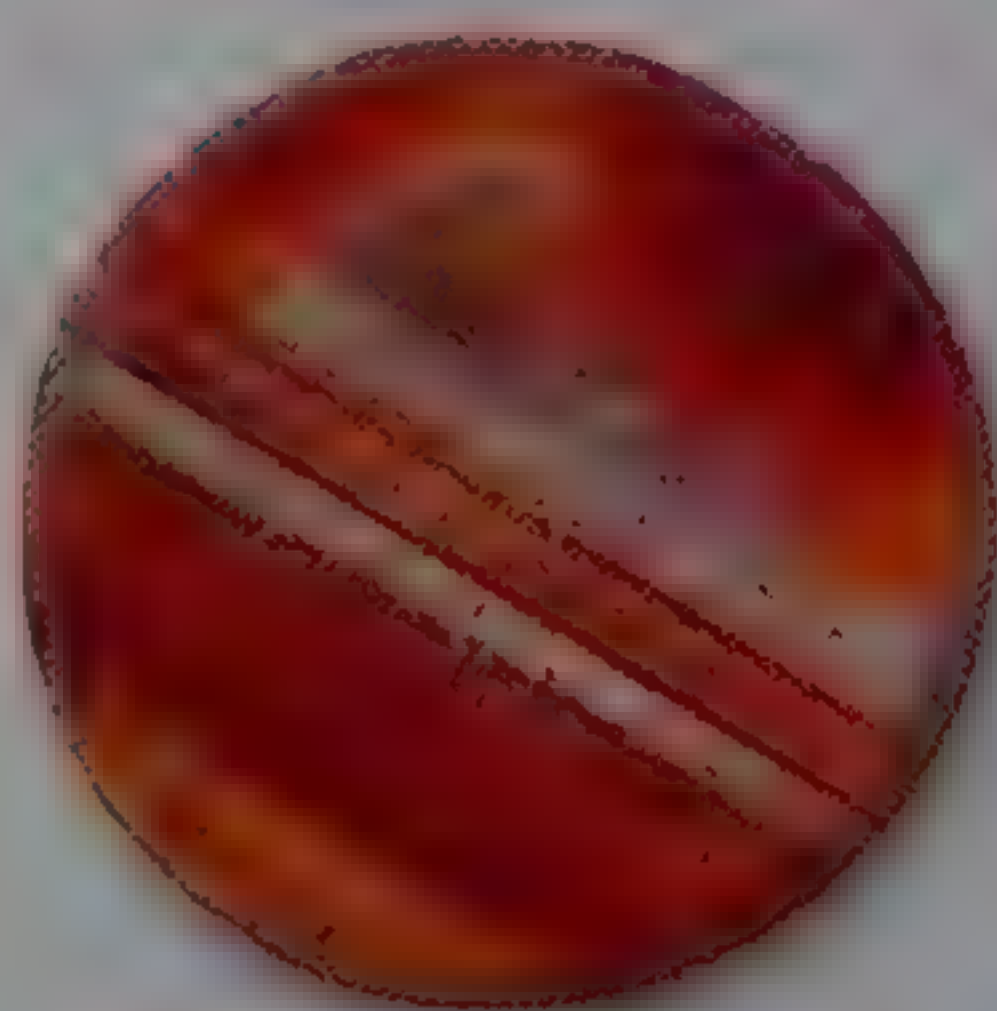
 vitreous  
lustre

sard

chalcedony

## LAYERED SARDONYX ROUGH

## VARIANTS



**Circular cabochon** A circular, flat-topped specimen of sardonyx, cut *en cabochon*



**Oval cabochon** A reddish, carnelian-like, oval cabochon of sard

## Stunning cameo

This sardonyx cameo, exhibiting remarkable detail and finish, is cut to the very highest standard of hardstone engraving.

layer  
of sard

intricate carving



## SARD AND SARDONYX

**Used since ancient times** for making cameos and intaglios, both sard and sardonyx are among the earliest gemstones used by man. Sard is named after Sardis, the Greek capital of ancient Lydia, but it was used much earlier as a gemstone by the Harappans, Mycenaeans, and Assyrians. Wearing sard jewelry has always had mystical or medical connotations, and it was believed to protect against sorcery.

Sard is a light to dark brown to brownish red chalcedony (p.109), while bands of sard and white chalcedony are called sardonyx. Both are cut *en cabochon*, but sardonyx is especially popular for cameos. Both are also often artificially treated to enhance or even change their colour. Ratnapura in Sri Lanka is a famous source of sard. Other sources include Uruguay, India, and Brazil.



## Victorian ring

This 19th-century Victorian gold ring is set with a beautiful stone of sard.



**Green opal cabochon**  
This high-domed cabochon has been cut from translucent green opal, one of the many colors of common opal.

translucent cabochon

broken surface



PINK OPAL  
ROUGH



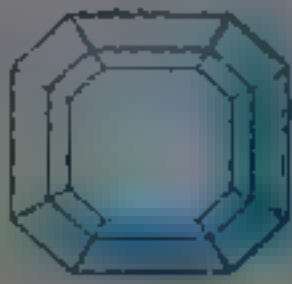
PROFILE



Oval brilliant



Round brilliant



Step



Mixed

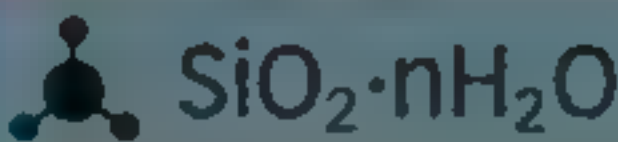
Amorphous

5–6

1.9–2.3

1.37–1.47

Vitreous



COMMON OPAL

**As the name suggests,** common opal is the most widespread form of opal. It occurs in a number of sedimentary rock types and is also found filling hollow spaces in silica-rich igneous rocks. However, the term common implies more than abundance: it refers to opal that, unlike precious opal (p.120), exhibits no color play, and, unlike fire opal (p.121), it shows no transparency. The internal structure of common opal is less ordered than the other forms: precious opal has a highly ordered internal structure, in which microscopic quartz spheres diffract light; fire opal’s structure is moderately ordered, but the spheres may not be of the correct size to produce diffraction.

Common opal is found in virtually all colors: white, gray, red, orange, yellow, green, blue, magenta, rose, pink, slate, olive, brown, and black. Potch opal is common opal that has a milky, turbid appearance. This does not, however, make it valueless—opaque opal in a number of colors is cut *en cabochon* and mounted in jewelry.




## PROFILE



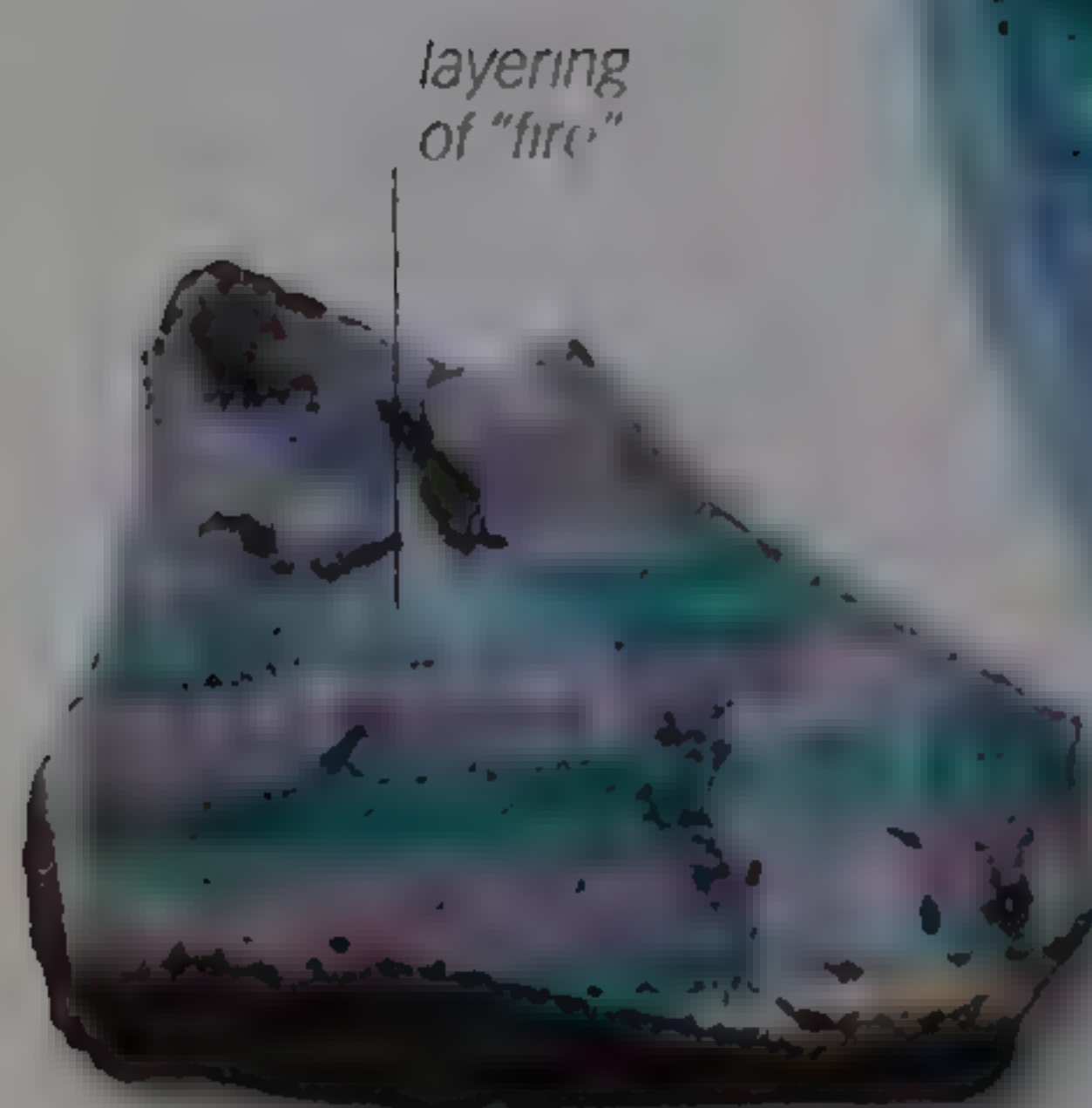
Cabochon

 Amorphous

 5-6

 1.9-2.3

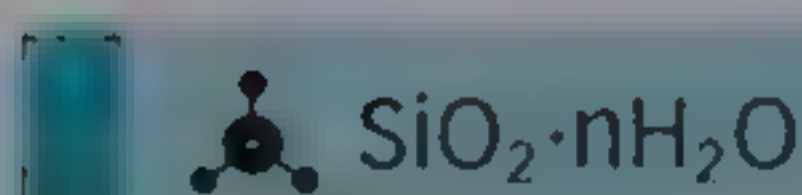
 1.37-1.47

 Vitreous


PRECIOUS OPAL ROUGH

**Boulder opal**

This fine specimen of boulder opal is from Yowah field in Queensland, Australia.



# PRECIOUS OPAL

**Known since antiquity**, opal derives its name from the Roman word *opalus*, which means “precious stone.” In the Middle Ages, opal was considered a lucky stone. In 1829, Sir Walter Scott published the novel *Anne of Geierstein, or The Maiden of the Mist*, in which the protagonist owns a magical opal talisman that causes the death of its owner when it accidentally comes into contact with holy water. Within a year of its publication, the sales of opal plummeted in Europe. Many still consider the stone unlucky.

Opal is hardened silica gel and usually contains 5 to 10 percent water in submicroscopic pores. Precious opal consists of a regular arrangement of tiny silica spheres. When the spheres are the correct size, they diffract light and give rise

to color play. Precious opal can have a white, colorless, or very dark gray or blue-to-black base color. Cabochons are often capped with a harder stone, such as quartz, and are called opal doublets. Slices of precious opal sandwiched between two layers of quartz make opal triplets.

Opal is deposited at low temperatures (up to 400°F/200°C) from silica-bearing, circulating waters, most often in sedimentary rocks. In ancient times the primary source of precious opal was present-day Slovakia, but the chief producer of precious opal today is Australia. Fossil bones and seashells replaced by precious opal have been discovered in Australia.



COOBER PEDE

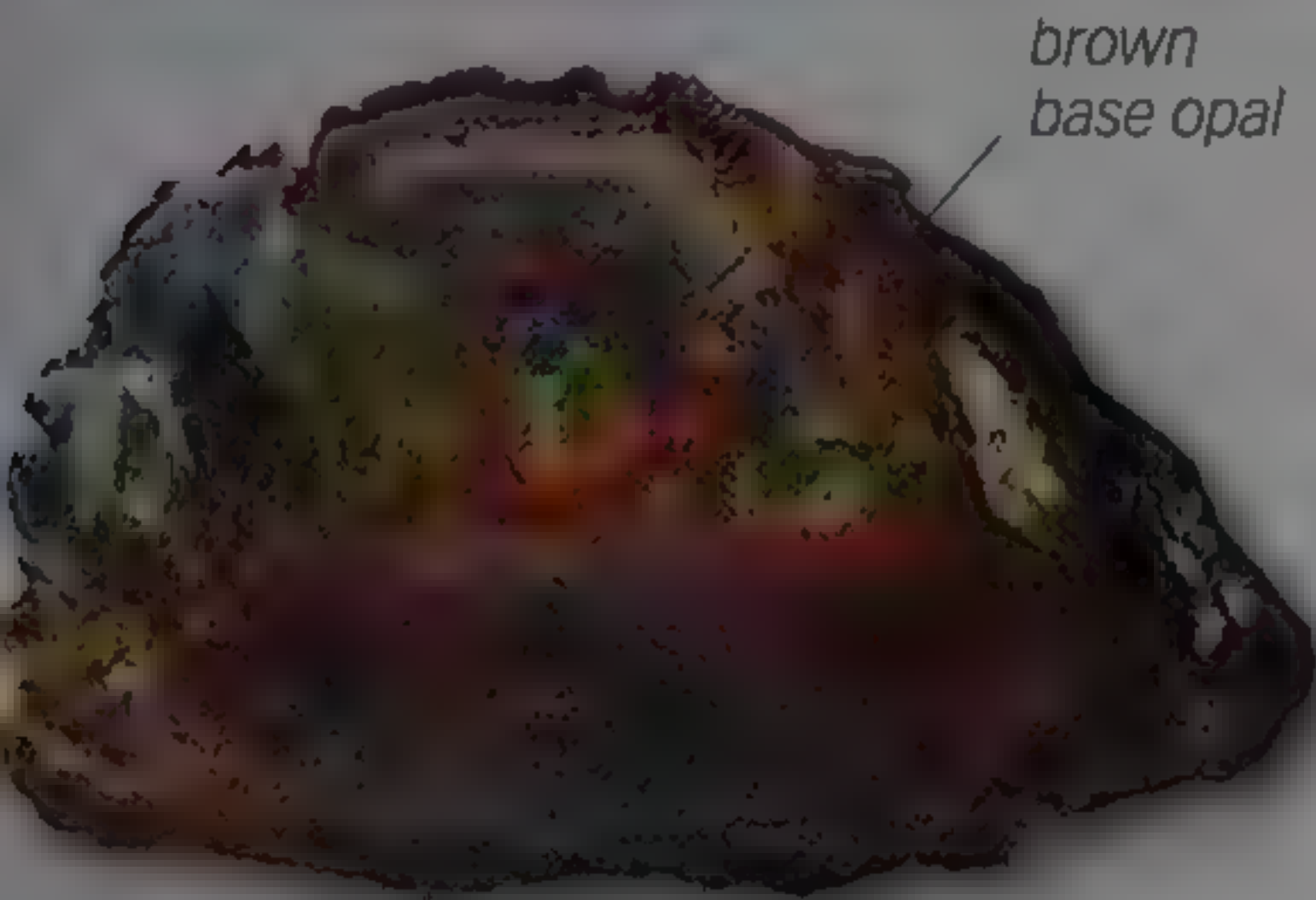
An Australian aboriginal phrase, "coober pede" means "white man's hole." It is the name of one of the world's most prolific opal fields. The largest cut stone from the mine weighs as much as 17,000 carats. The Coober Pede opal field is located in South Australia where, because of the heat, many miners live underground.



**Coober Pede**  
Mounds of excavated material dot the landscape in the opal mining region of Coober Pede in South Australia.



dementoid garnet  
black base opal



brown base opal



gold setting

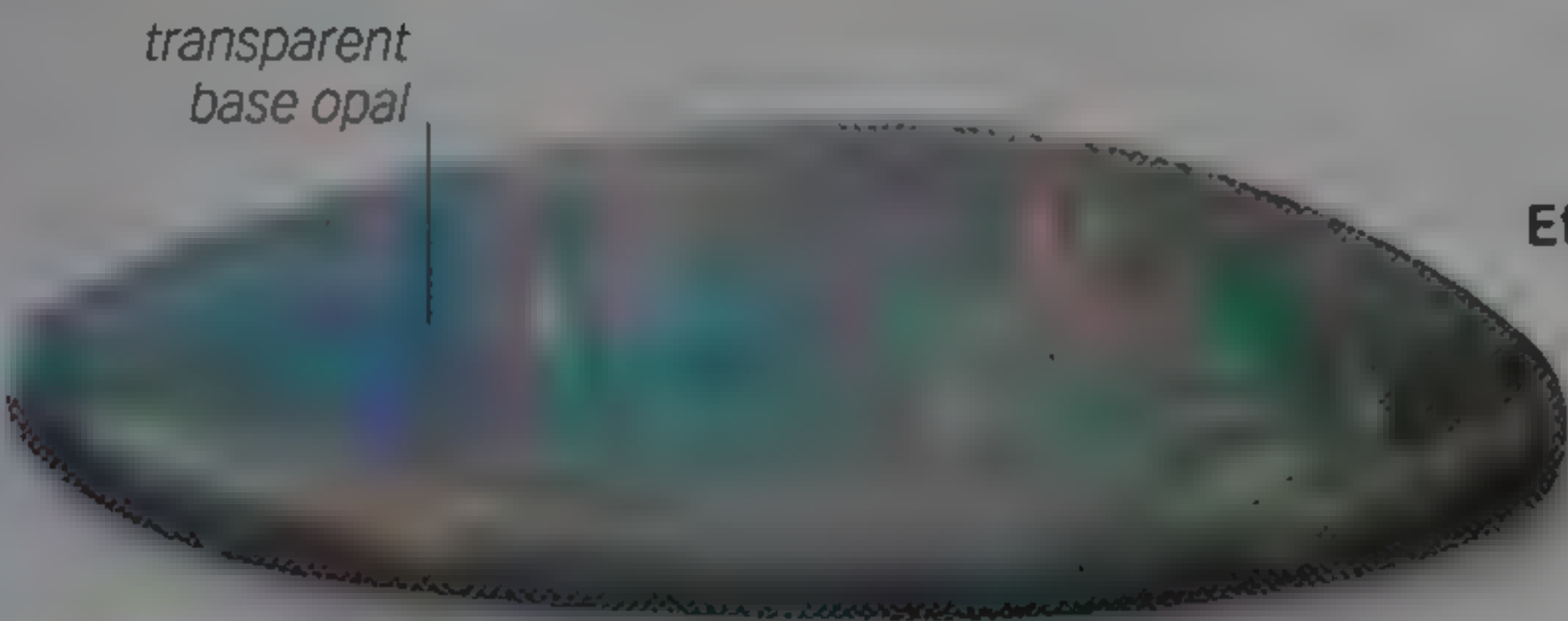
**Chocolate opal**  
This brown base opal from a recently discovered Ethiopian deposit is called "chocolate opal."

**Black opal**  
The 26.9-carat black opal in this gold ring is from Lightning Ridge, Australia.

**Opal necklace**  
This necklace by Louis Comfort Tiffany features black opals accented with rare, brilliant green demantoid garnets.



**Opal ear clips**  
This pair of gold ear clips features three oval white opals and a three-stone ruby detail.



transparent base opal

**Ethiopian opal**  
This 3.26-carat crystal opal is from a relatively new opal find in Ethiopia.

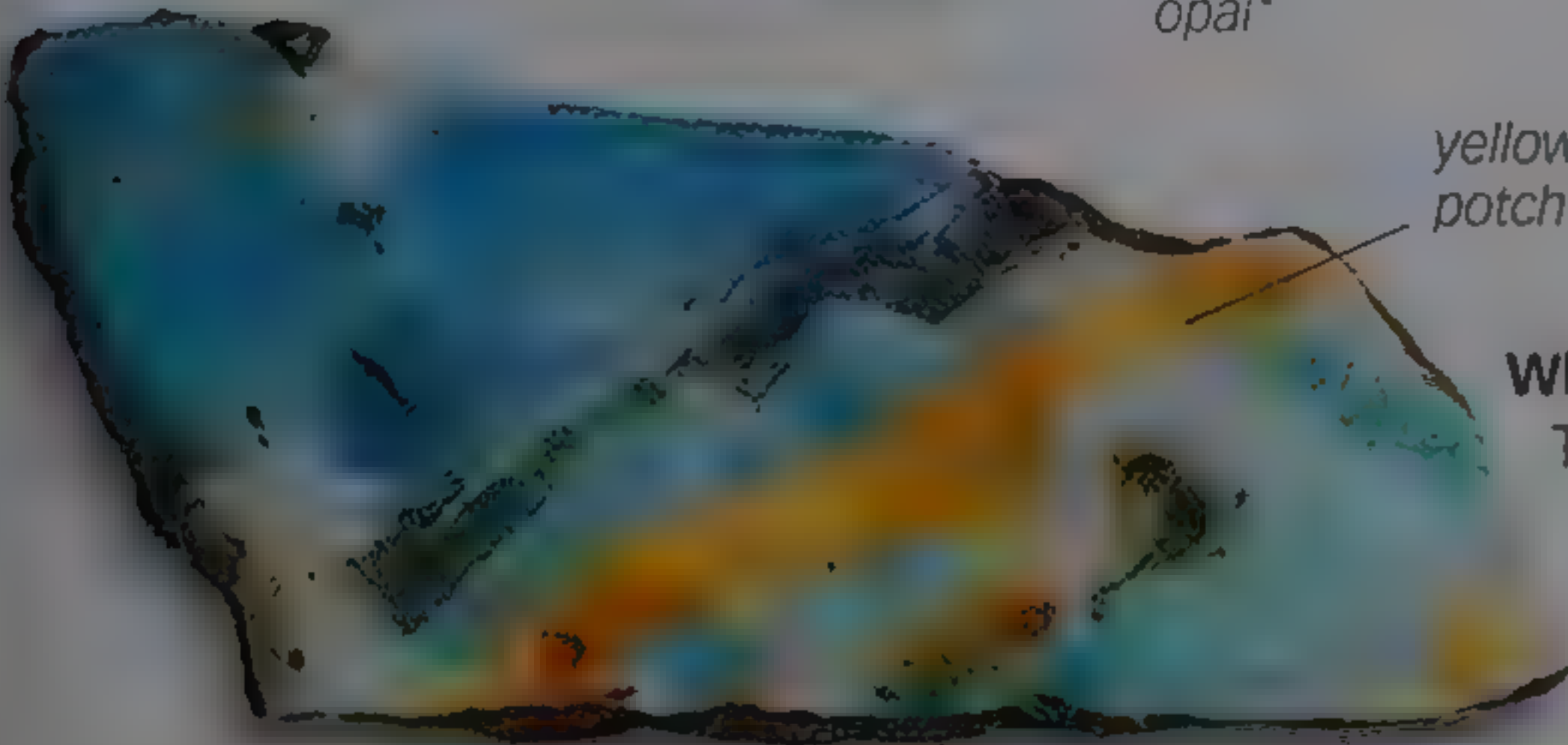


white base opal



quartz top covering

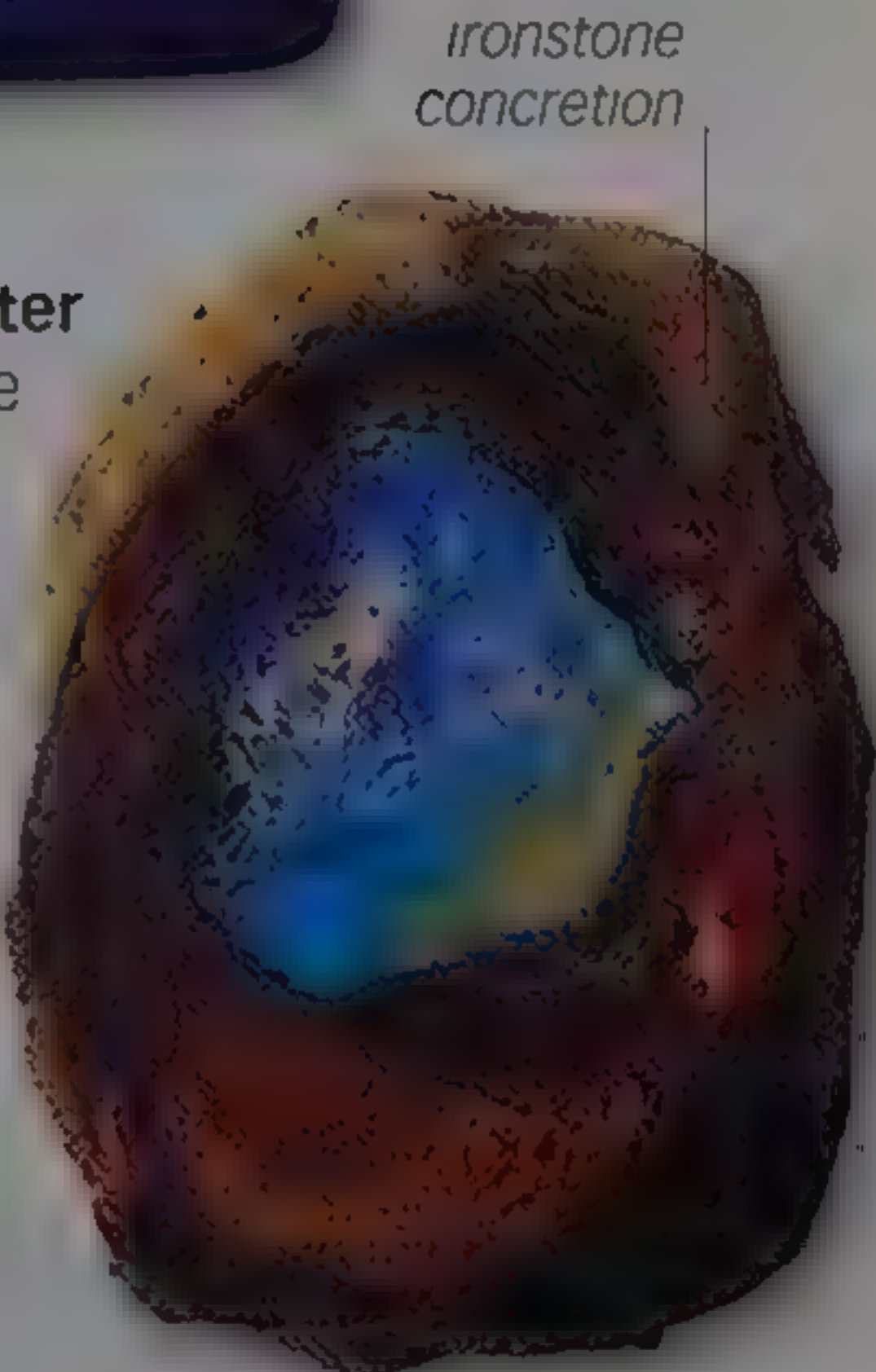
**Idaho opal**  
The opal in this triplet is from a deposit near Spencer in Idaho, USA. It is 2 in (5.1 cm) long.



yellow patch opal

**White base opal**  
This white base opal has layers of yellow patch opal and shows color play.

**Opal center**  
The blue opal in the center of this ironstone concretion shows good color play.



ironstone concretion



**Cushion-cut gem**  
This nearly transparent, orange fire opal has been faceted in a modified brilliant cushion cut.



PROFILE

Round brilliantCabochon

Amorphous

5–6

1.9–2.3

1.37–1.47

Vitreous



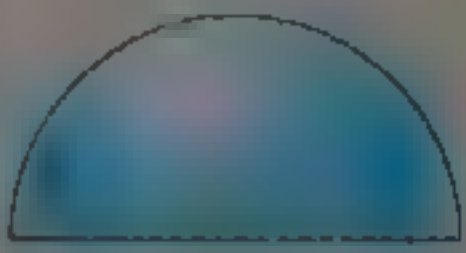
# FIRE OPAL

Like precious and common opal (pp.119–21), fire opal is hardened silica gel and usually contains 5 to 10 percent water in submicroscopic pores. A transparent to translucent variety of opal, fire opal usually does not exhibit color play—unlike precious opal. For this reason, it is sometimes called jelly opal. However, a few Mexican stones show a bright green flash. Fire opals are prized for their rich colors, such as yellow, orange, orange-yellow, and red. Transparent specimens are usually faceted and are often set into silver jewelry.

Fire opal is found in sedimentary rocks such as sandstone and ironstone. In Mexico, a prime source of fire opal, it is found filling cavities in rhyolite. Fire opals from Mexico are sometimes sold as Mexican fire opals. Mexican opals are sometimes cut *en cabochon* with the opal resting in the center of its rhyolite host. Colorless Mexican water opal exhibits either a bluish or a golden internal sheen when cut.



PROFILE



Cabochon



Mixed



Emerald



Monoclinic



6–6½



2.5–2.6

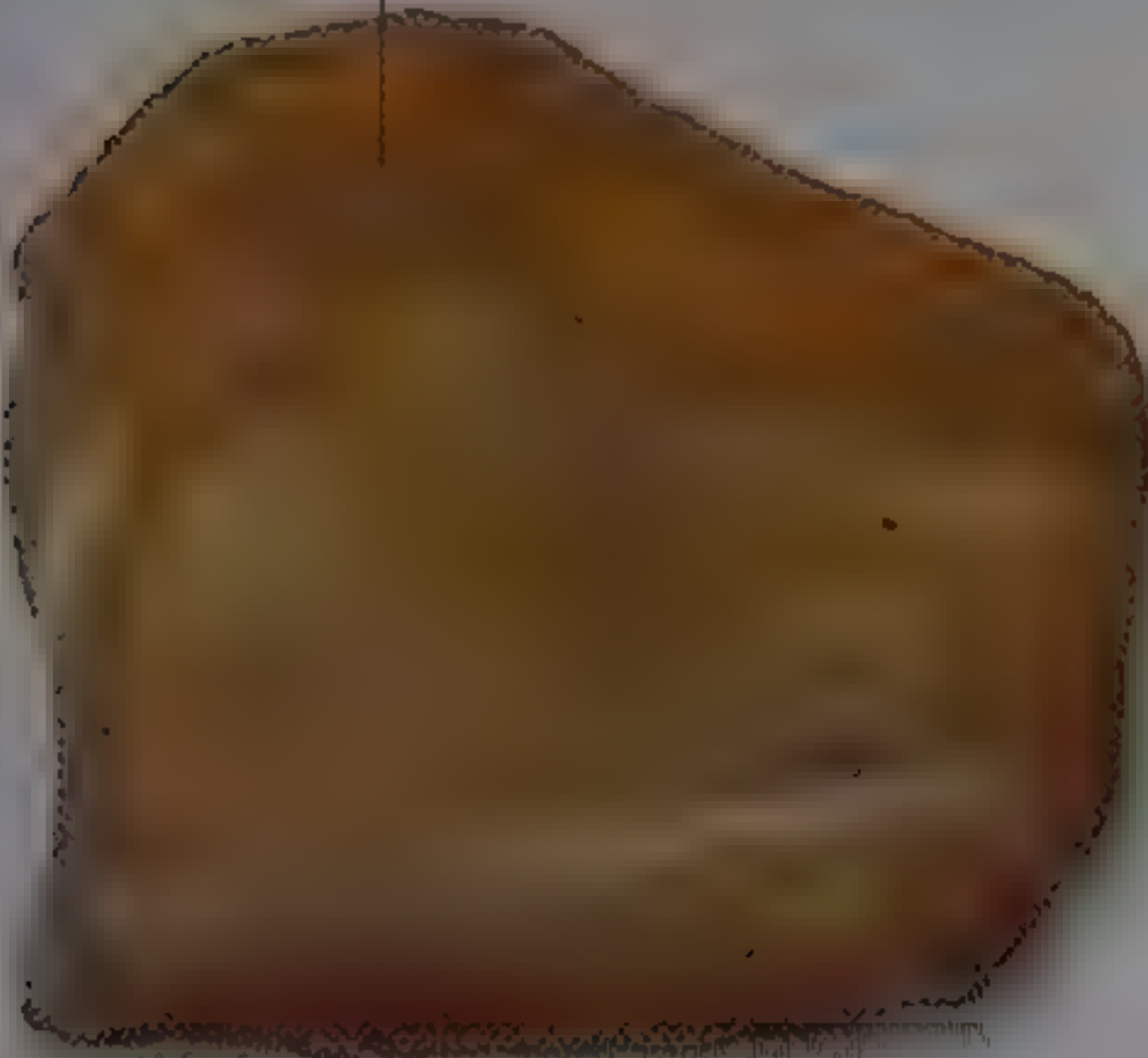


1.51–1.54



Vitreous

frosted surface



**STREAM-ROUNDED PEBBLE OF ORTHOCLASE**

natural inclusions



stone cut in a step due to its fragility

**Brittle stone**

The corners of this typical yellow orthoclase specimen are cut at an angle due to the brittleness of the stone.

VARIANTS



**Brilliant cushion cut**

A colorless, faceted orthoclase with slight moonstonelike sheen



**Yellow stone** An emerald-cut, bright yellow orthoclase with good color and clarity



# ORTHOCLASE

**One of several alkali** (or potassium) feldspars, orthoclase is an important rock-forming mineral that also yields gemstones. It derives its name from the Greek words *orthos* and *klassis*, which mean “straight”, and “fracture” respectively—a reference to its perpendicular planes of breakage. Transparent yellow and colorless orthoclase is faceted for collectors. Some yellow and white specimens are occasionally cut *en cabochon* to produce a cat’s eye effect. A variety of orthoclase that exhibits a schiller effect is called moonstone (p.129).

Orthoclase is a major component of granite—its crystals give common granite its characteristic pink or white color. The largest documented crystal of orthoclase was found in the Ural Mountains, Russia, and weighed about 112 tons (102 tonnes). Gem-quality star orthoclase is found in the gem gravels of Sri Lanka and Myanmar. Other gem material is found in Madagascar and Germany. The Madagascar orthoclase and much of the sunstone (p.128) variety of the mineral occur in pegmatites.



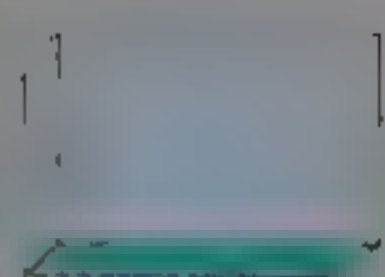


UNCUT AMAZONITE CRYSTAL  
SHOWING PINK MICROCLINE

#### Oval cabochon

Amazonite is the main gemstone variety of microcline. This oval cabochon of amazonite has unusually fine translucence.

#### PROFILE



Polished



Cabochon



Triclinic



6–6½



2.6



1.50



Vitreous, dull

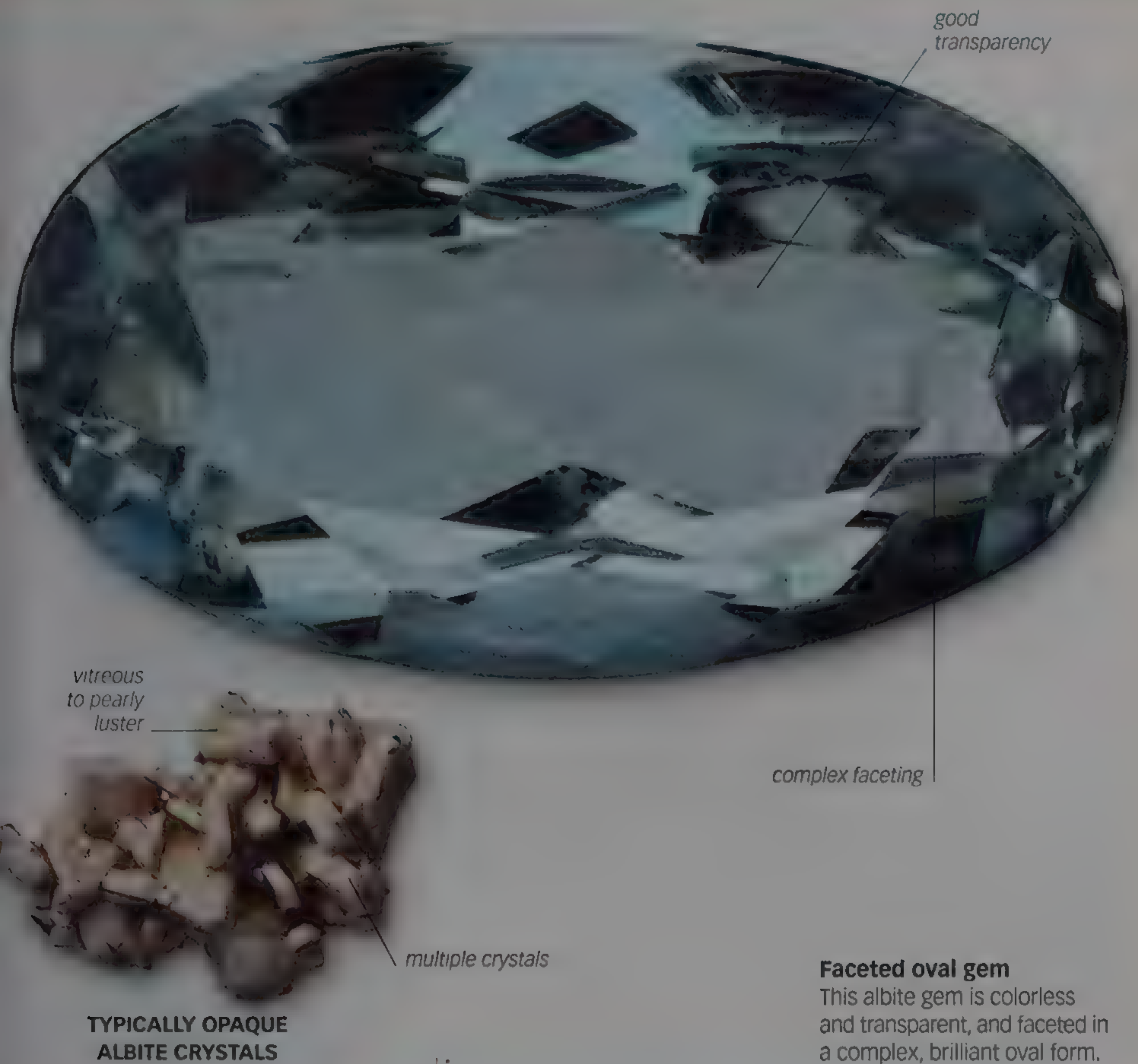


## MICROCLINE

**A common feldspar**, microcline is a colorless, white, cream to pale yellow, salmon-pink to red, or bright green to blue-green mineral. The bright green variety of microcline is called amazonite or amazonstone, and is prized as a gemstone. Although deep blue-green is the most sought-after color, amazonite varies from yellow-green to blue-green and may also exhibit fine white streaks. Specimens are usually opaque and, as such, cut *en cabochon*. Being relatively brittle, amazonite is rarely used for carvings or beads.

Amazonite crystals often have two sets of fine lines set at right angles to each other, an effect called cross-hatch twinning that creates a "plaid" effect. This distinguishes them from other feldspars and from green jade. Single crystals from granite pegmatites can weigh several tons and be tens of yards long. Although named after the Amazon River, no deposits of amazonite have been found there. The Pikes Peak district of Colorado, USA, is the prime source of amazonite.





## PROFILE



Cabochon



Mixed



Round brilliant



Oval brilliant



Triclinic



6–6½



2.6



1.54–1.55



Vitreous to pearly



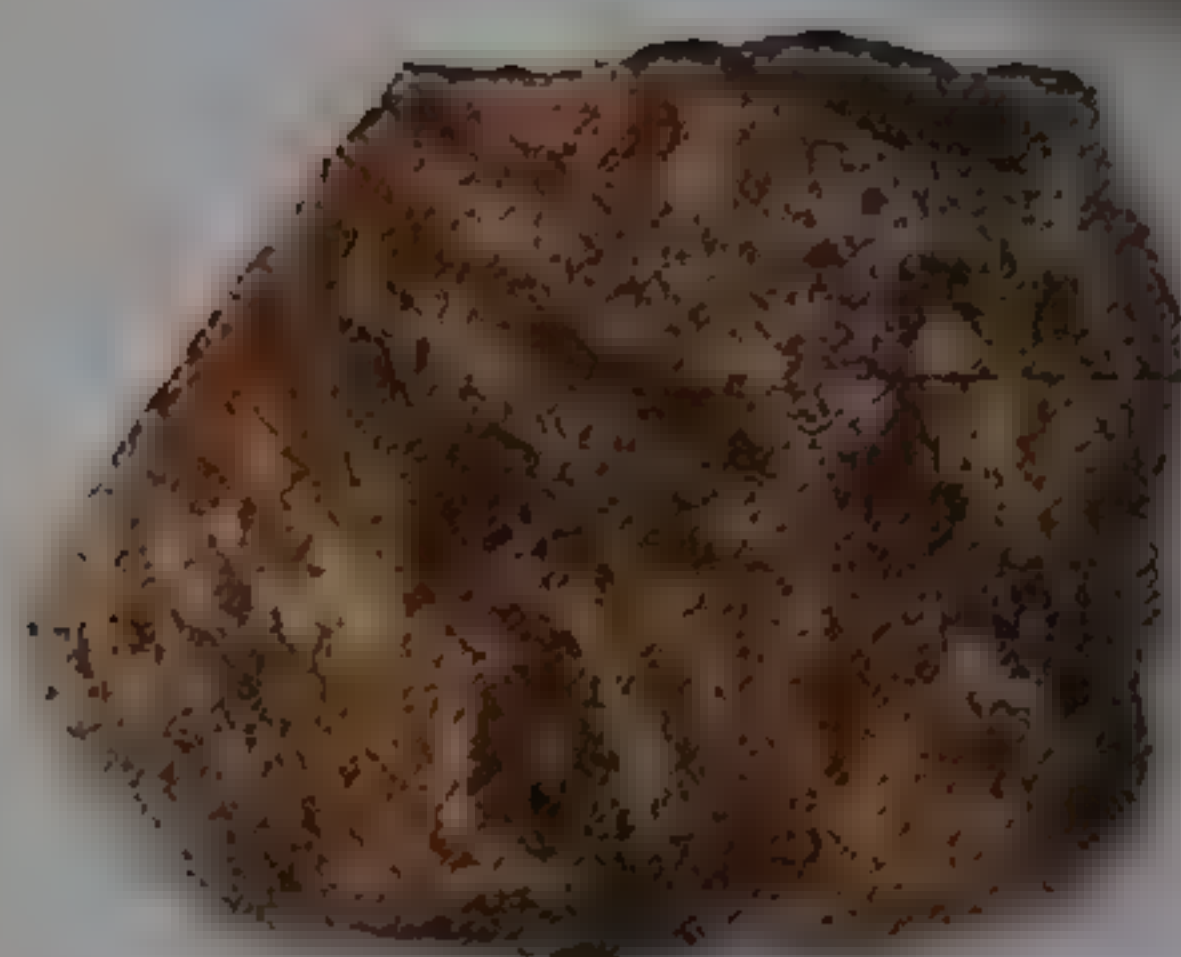
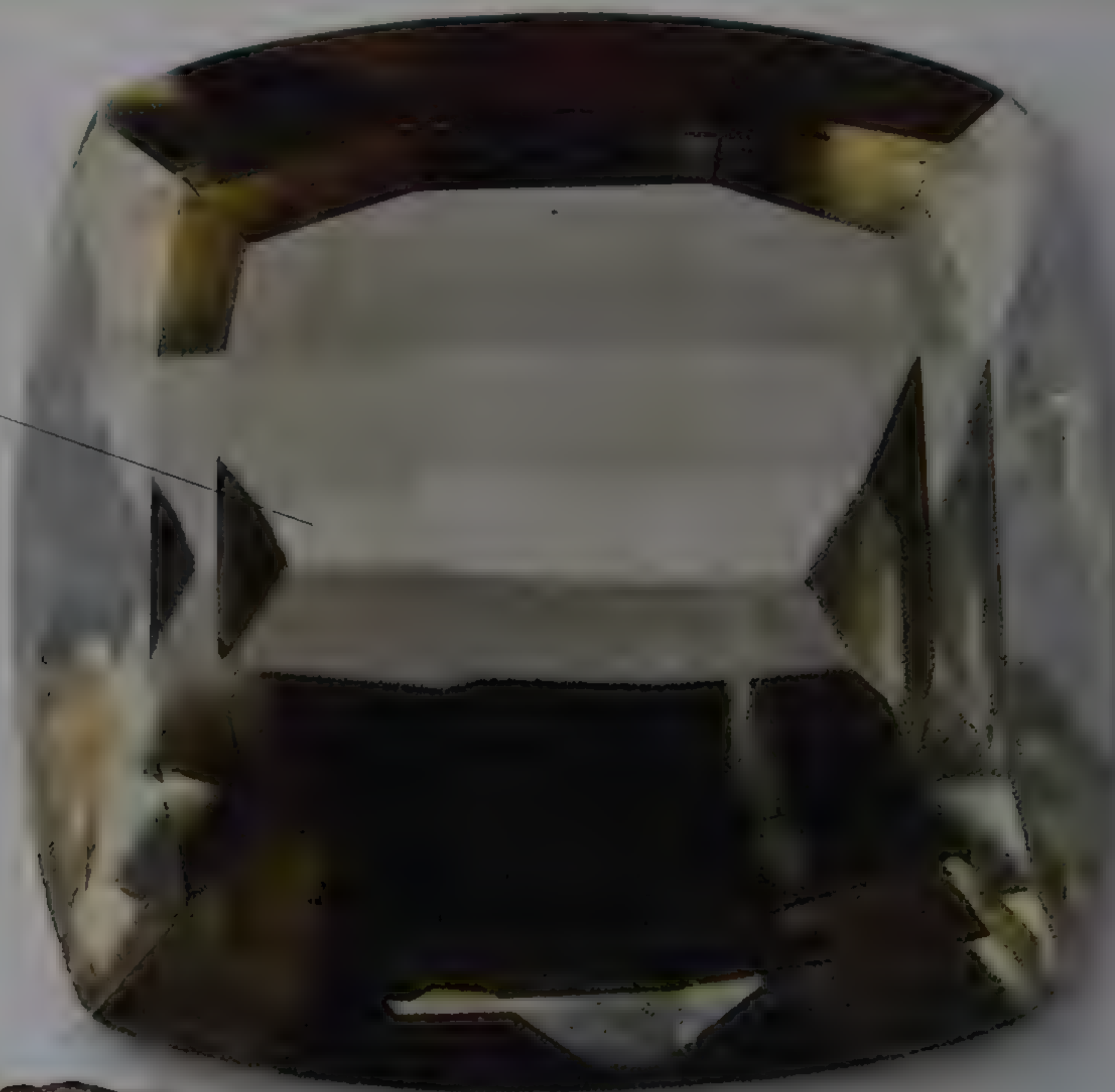
## ALBITE

**A sodium aluminosilicate**, albite is one of six types of plagioclase feldspar. It is named after the Latin word *albus*, which means “white”—a reference to the usual color of albite. Specimens can also be colorless, yellowish, pink, or green. Albite is sometimes found as well-formed, glassy crystals. Because it is relatively soft and brittle, albite is faceted exclusively for collectors. An intergrowth of albite and oligoclase, called peristerite (p.127), produces a bluish, moonstonelike sheen when cut *en cabochon*.

Albite is an important rock-forming mineral. It occurs widely in pegmatites and in most feldspar- and quartz-rich igneous rocks. The best peristerite is from Canada, with facet-grade material coming from Brazil and Norway. Lesser amounts come from a number of localities worldwide.



pavilion  
facets visible  
through  
table cut



broken  
surface

**MASSIVE  
BYTOWNITE ROUGH**

#### Step-cut bytownite

This uncommonly transparent bytownite is faceted in an unusual step-cut square cushion.

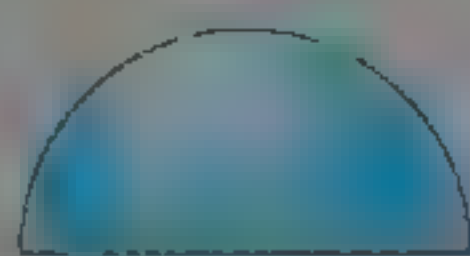
#### PROFILE



Round brilliant



Oval brilliant



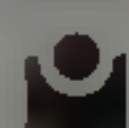
Cabochon



Triclinic



6–6½



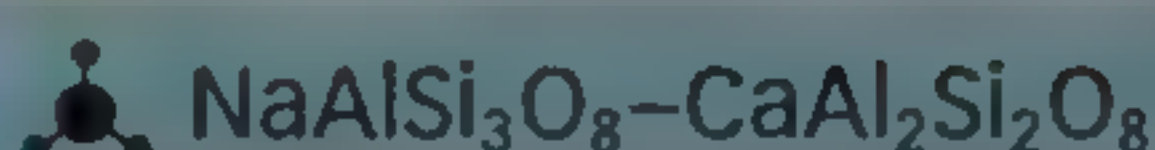
2.7



1.57–1.59



Vitreous to pearly



## BYTOWNITE

**The rarest of the plagioclases**, bytownite is a calcium-rich sodium and calcium aluminosilicate. Well-developed crystals of bytownite are uncommon, but when found they are short prismatic to tabular. Crystals are mostly gray to white. Transparent specimens varying in color from pale straw yellow to light brown are usually faceted.

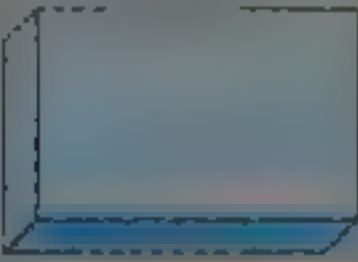
Bytownite is named after Bytown (now Ottawa), Canada—the locality where it was first recognized. It occurs in igneous rocks with medium to low silica content as part of the structure of the rock itself. Gem-quality material is found at Nueva Casas Grandes in the state of Chihuahua, Mexico, and Lakeview, Oregon, USA. Other localities include Rhum Island, Scotland; Fiskenaesset, Greenland; Chester and Lebanon counties, Pennsylvania, USA; and Ottawa, Canada. A Mexican variety has been marketed under the name Golden sunstone, but it is different from the gemstone varieties of sunstone (p.128), which are other forms of plagioclase or orthoclase (p.122).



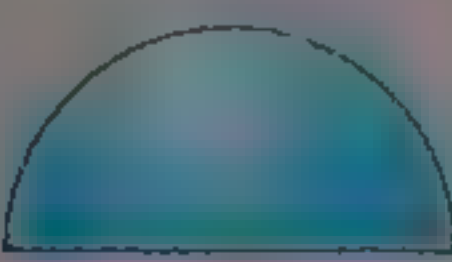


**Translucent labradorite**  
This cabochon cut from highly translucent labradorite shows the shimmering blue iridescence at the top of its dome.

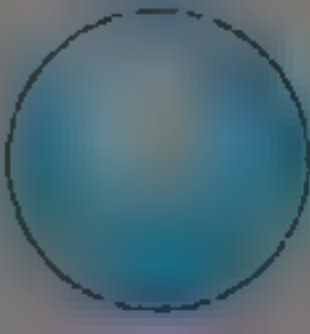
PROFILE



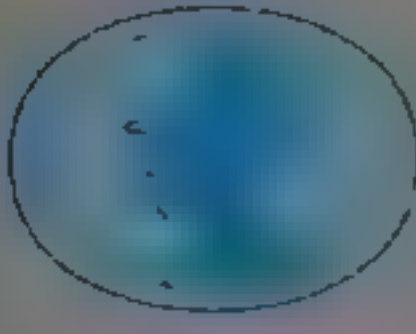
Polished




Cabochon




Bead




Cameo




Triclinic




6–6½



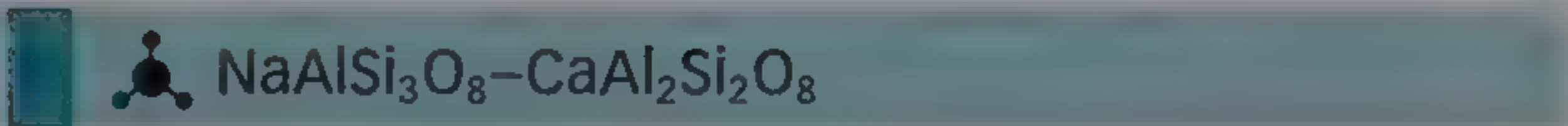
2.7



1.56–1.57



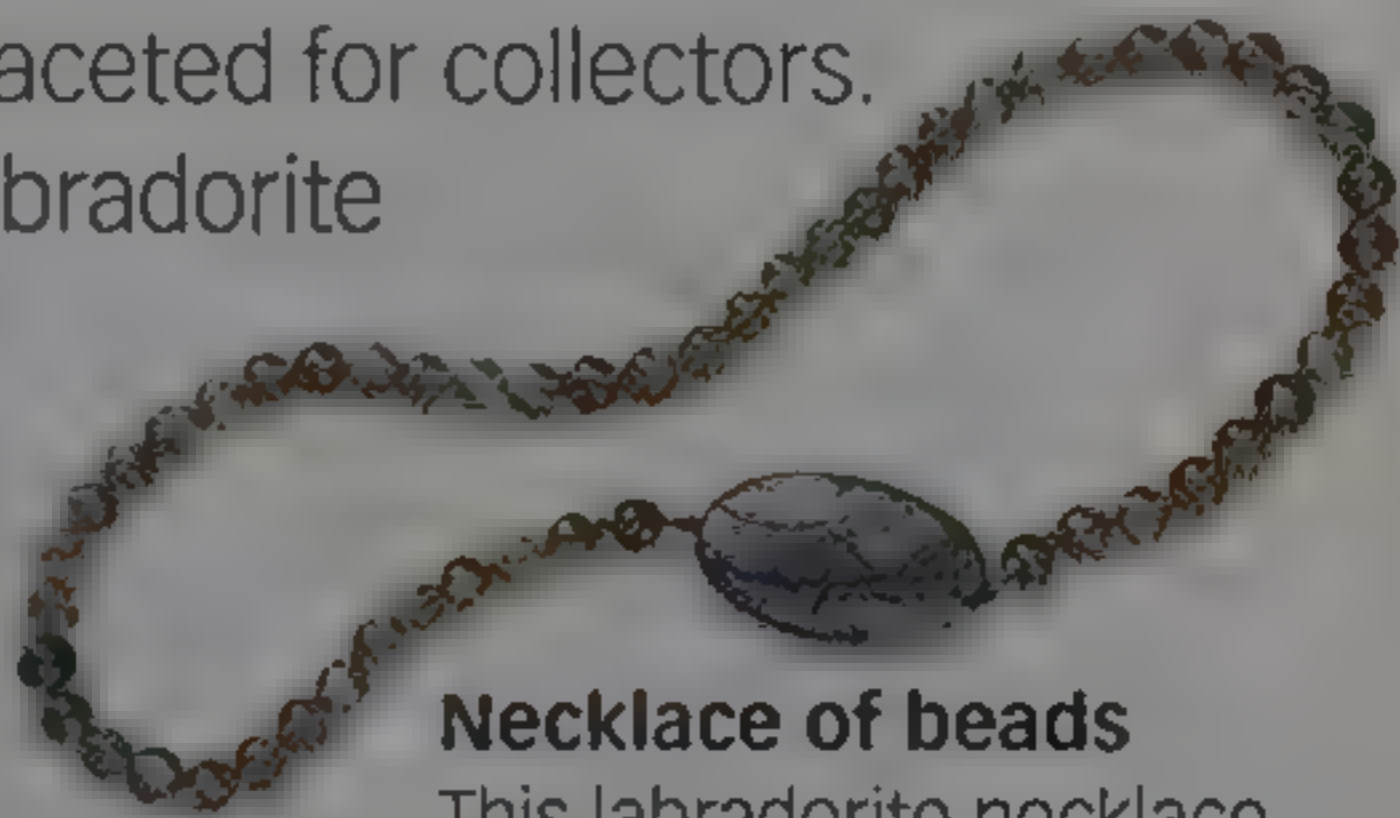
Vitreous



# LABRADORITE

**A middle-range member** of the plagioclase feldspars, labradorite is a calcium-rich mineral. It is characterized by and valued for its schiller effect—a rich play of iridescent colors, mainly blue, on cleavage surfaces. This effect is caused by the scattering of light from alternating thin layers of calcium- and sodium- rich feldspar that develop as the mineral cools. The base color is generally blue or dark gray but can also be colorless or white. It can also be transparent and can then be yellow, orange, red, or green. Iridescent labradorite is either cut *en cabochon* or carved, and transparent material is faceted for collectors.

Well-formed crystals of labradorite are rare. It mostly occurs in crystalline masses that can be up to 3ft (1m) or more wide. Iridescent material is mainly found in ancient crystalline rocks that formed deep in Earth’s crust.



**Necklace of beads**  
This labradorite necklace has a finely matched set of near-transparent beads and a cabochon clasp.





internal hematite  
flakes



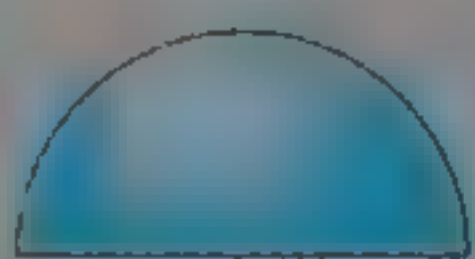
sparkle produced  
by hematite flakes

UNCUT OLIGOCLASE SUNSTONE  
SHOWING PLATY INCLUSIONS

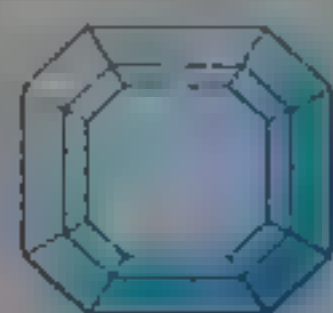
#### Marquise-cut sunstone

This orthoclase sunstone, faceted in an unusual marquise cut, shows the platy inclusions that give it its sparkle.

#### PROFILE



Cabochon



Step



Triclinic



6



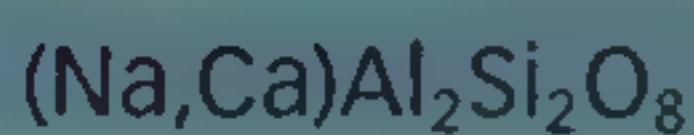
2.6



1.54–1.55



Vitreous



## SUNSTONE

**Two feldspar minerals**—oligoclase and orthoclase—produce the gems known as sunstone. Oligoclase is a plagioclase feldspar and orthoclase is an alkali feldspar. Other plagioclases, such as albite (p.124) and labradorite (p.126), also produce sunstone in small quantities. Sunstone is sometimes called aventurine feldspar. It is characterized by minute, platelike inclusions of iron oxide (hematite, p.57; goethite; or copper) oriented parallel to one another. This gives it a spangled appearance and often a reddish glow. Sunstone is usually cut *en cabochon*, but transparent orange oligoclase can be faceted and sold as sunstone.

Oligoclase occurs in silica-rich igneous rocks and in some metamorphic rocks. Oligoclase sunstone is found in Oregon and other places in the USA. It also comes from Norway, India, Canada, and Russia.

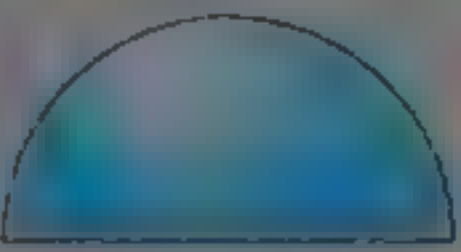


#### Gold pin

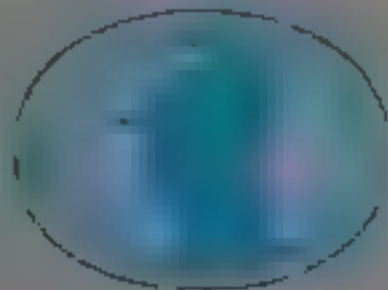
This Edwardian gold pin set with an oligoclase sunstone cabochon shows off the gemstone's internal sparkles.



PROFILE



Cabochon



Cameo

Monoclinic

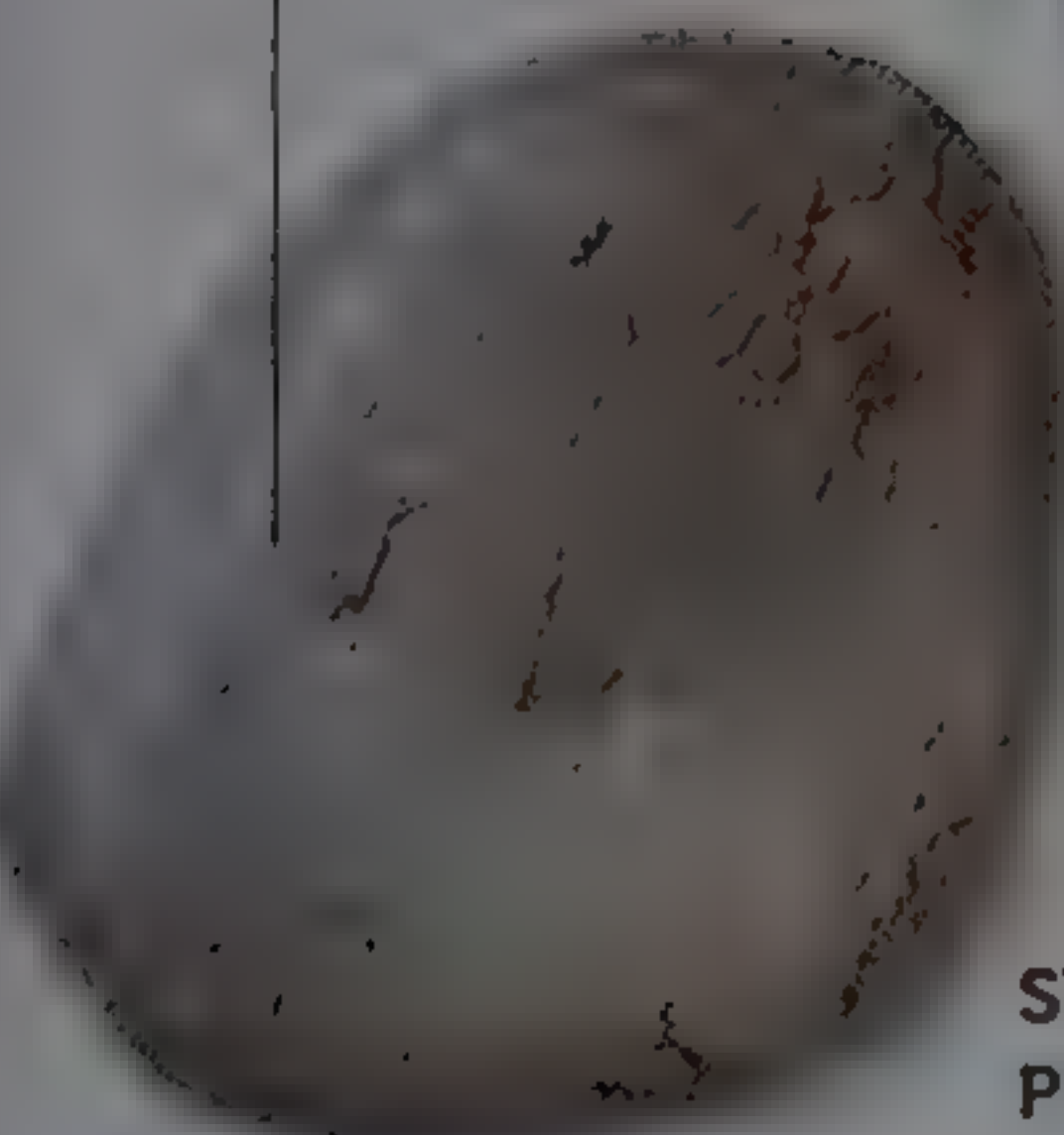
6–6½

2.5–5.6

1.54

Vitreous

frosted surface



STREAM-ROUNDED  
PEBBLE OF MOONSTONE

intricate carving



Cameo cut

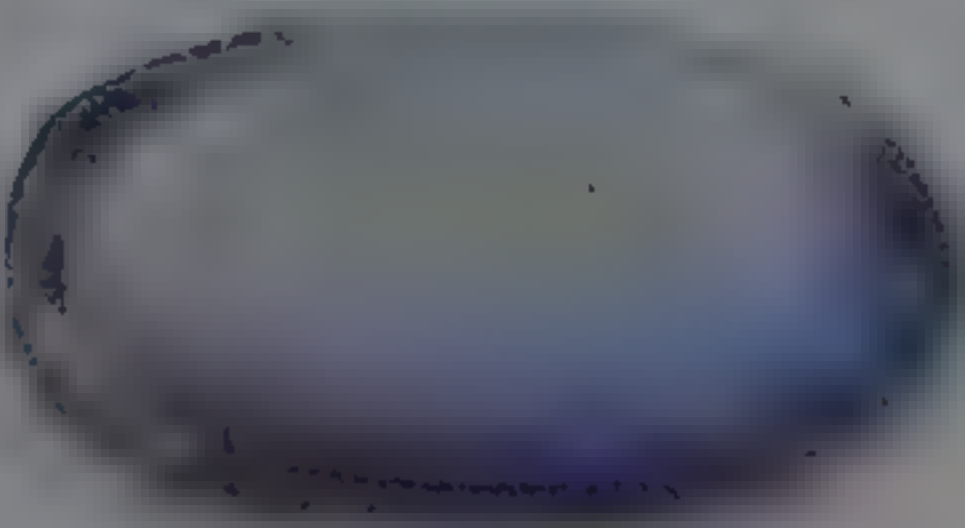
This cameo-carved portrait of a lady in moonstone shows a distinct blue sheen, called schiller.

VARIANTS



Cat's eye cabochon

A moonstone specimen showing a cat's eye effect



Orthoclase cabochon

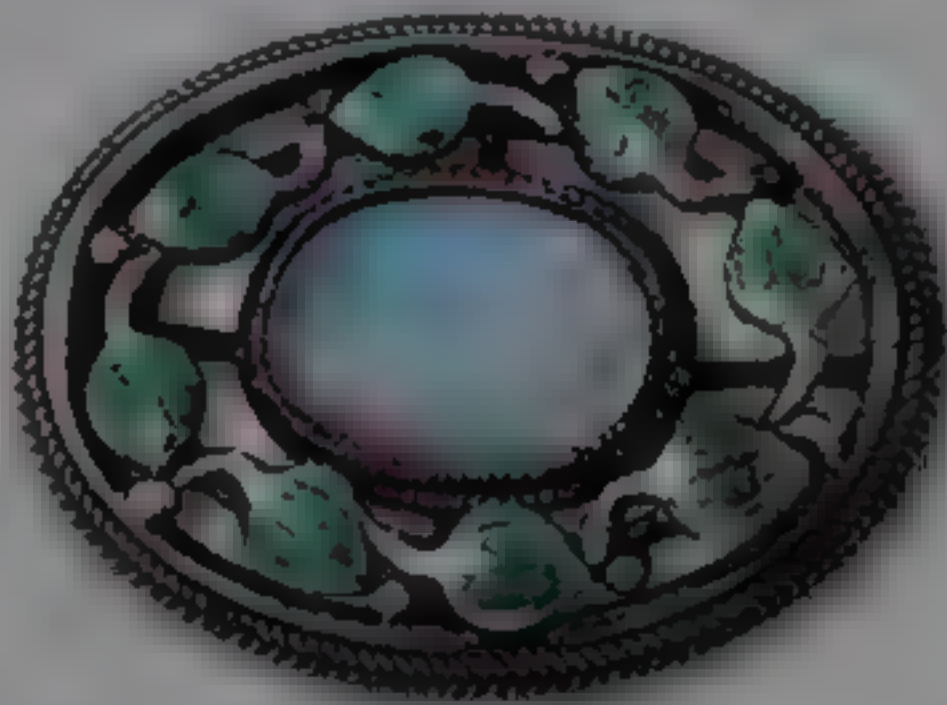
An orthoclase moonstone cut *en cabochon*



# MOONSTONE

A **variety** of orthoclase and other feldspars, moonstone has a blue or white sheen or schiller—a result of the microscopic interlayering of orthoclase (p.122) with albite (p.124). When light is diffracted by these minute intergrowths, a soft schiller or bright iridescence may be seen. Moonstone is mainly cut *en cabochon* to emphasize its full sheen, but it is also carved and cut as cameos, which bring out its ethereal glow. The French goldsmith René Lalique and others of the Art Nouveau movement created moonstone jewelry toward the turn of the 19th century.

Ancient Greeks and Romans linked moonstone to their lunar deities. The Romans believed that it formed from the solidified rays of the Moon. Indians once believed that a moonstone placed in the mouth during a full moon would foretell the future for lovers.

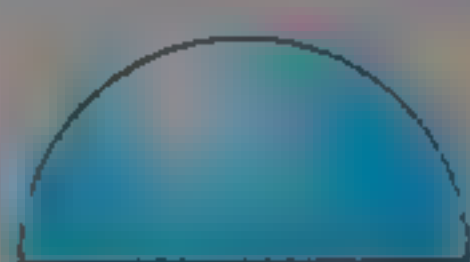


Ornate brooch

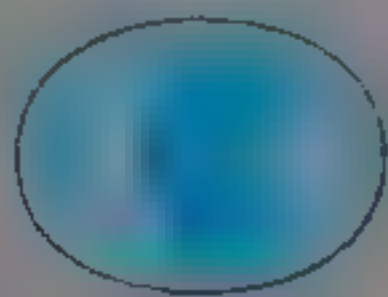
A fine moonstone cabochon is surrounded by enameled leaves in this silver brooch.



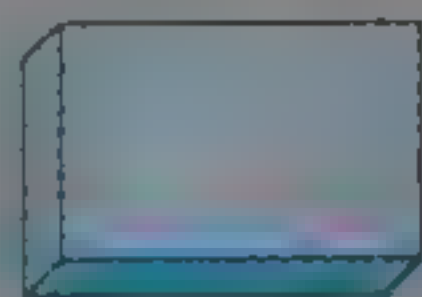
## PROFILE



Cabochon



Cameo



Polished



Bead



Cubic



5–5½



2.4



1.5 average



Dull to vitreous

well-formed  
lazurite crystals

LAZURITE CRYSTALS IN  
CALCITE MATRIX

white  
calcite

**Lapis lazuli carving**

This figurine of a reclining woman has been carved from Afghan lapis lazuli.



## LAZURITE AND LAPIS LAZULI

**Lapis lazuli objects**, such as scarabs, pendants, and beads, dating back to at least 3100 BCE, have been found in Egypt. The Egyptians also used powdered lapis lazuli as a pigment, medicine, and cosmetic (the first eye shadow). The Chinese and Greeks carved lapis as early as the 4th century BCE. At various times, it has been carved, fashioned as beads and cabochons, and used in inlays and mosaics.

The Roman term *sapphirus*, and other ancient references to “sapphire,” probably referred to lapis lazuli. The modern name is derived from the Arabic word *lazaward*, which means “heaven” or “sky.” The main component of lapis lazuli is the intense blue mineral lazurite, which accounts for its color. Lapis lazuli also contains pyrite

(p.55) and calcite (p.76), and usually some sodalite (p.134) and haüyne (p.135). The best-quality lapis lazuli is intense dark blue, with minor patches of white calcite and brassy yellow pyrite.

Lapis lazuli is relatively rare and usually forms in crystalline limestones as a product of metamorphism. Mines in Afghanistan were an ancient source and remain a major source today. Some lapis is also found in Italy, Argentina, the USA, and Tajikistan. Lighter blue material is found in Chile.

Lazurite is a sodium calcium aluminosilicate sulfate. Distinct crystals of lazurite were considered very rare until large numbers were brought out of the mines of Badakhshan, Afghanistan, in the 1990s.



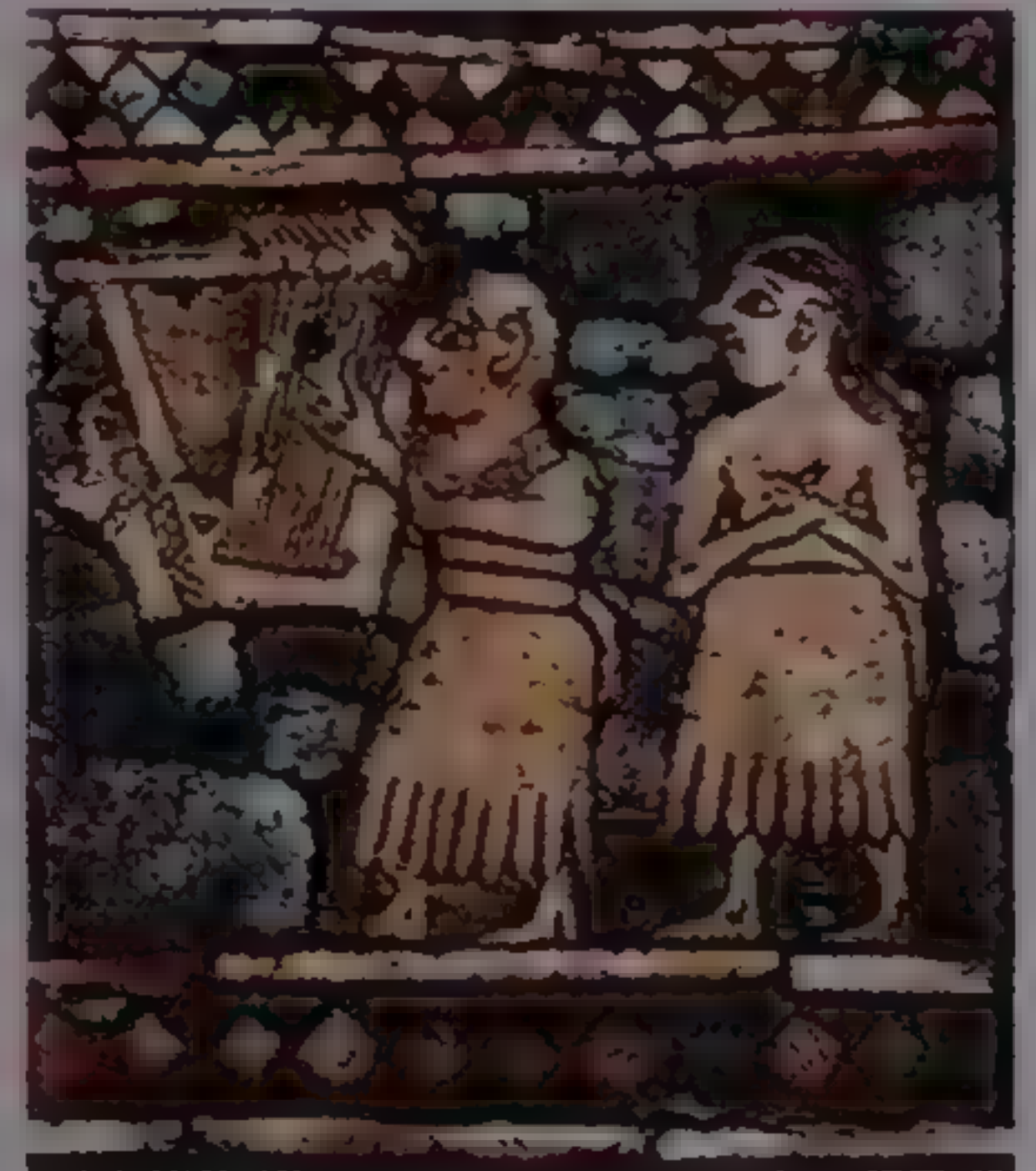
**Lapis beads**

This necklace is made of graduated and matched lapis beads and has gold spacers.

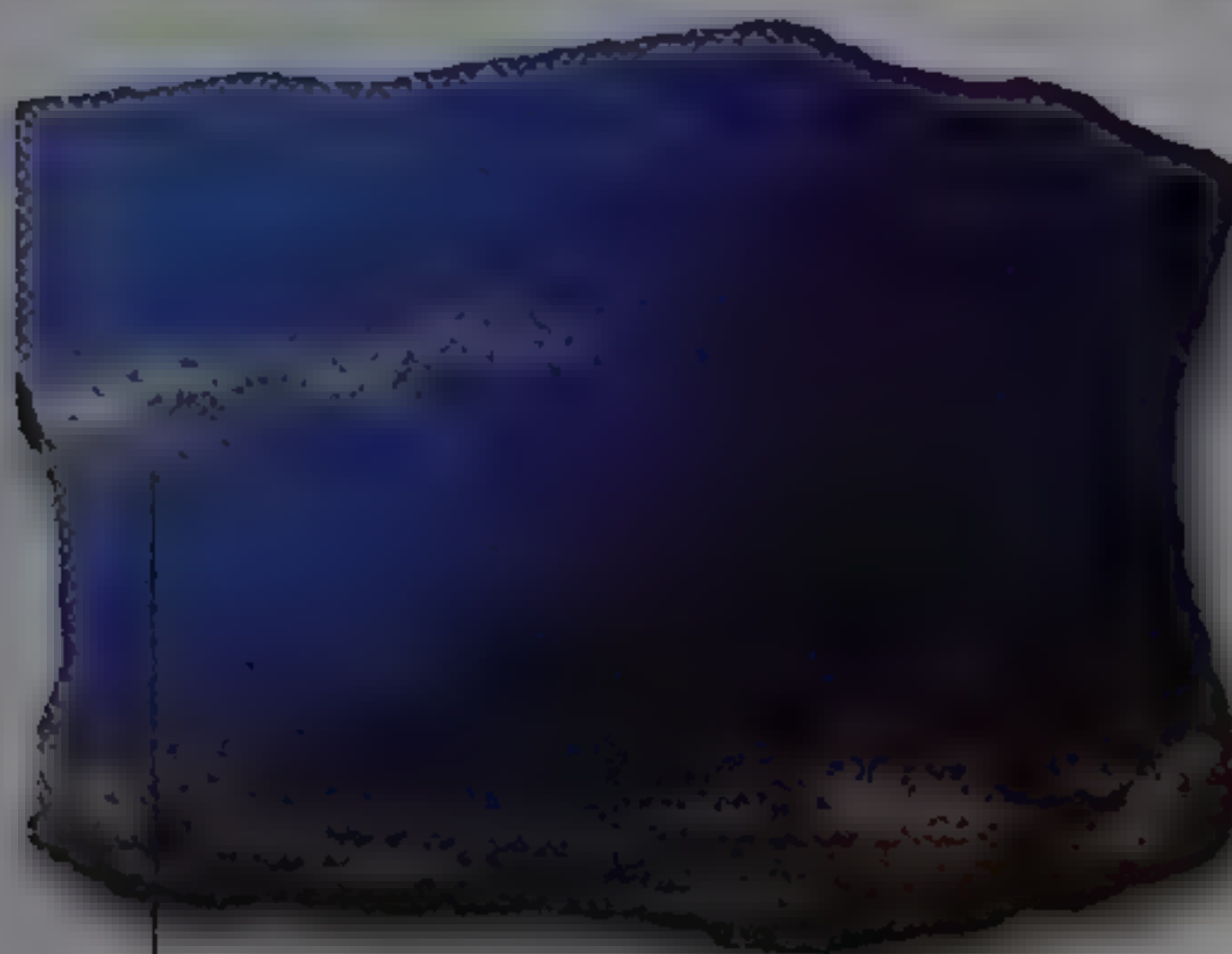
*graduated beads*

**THE STANDARD OF UR**

Dating back to 2600–2400 BCE, the Standard of Ur was found in the royal cemetery of Ur in present-day Iraq. Probably the sound box of a musical instrument, the “Standard” is 8.4 in (21.6 cm) high and 19.3 in (49.5 cm) long, with depictions in lapis, red limestone, and shell.

**Detail of the Standard**

In this detail, a musician plays a bull-headed harp.



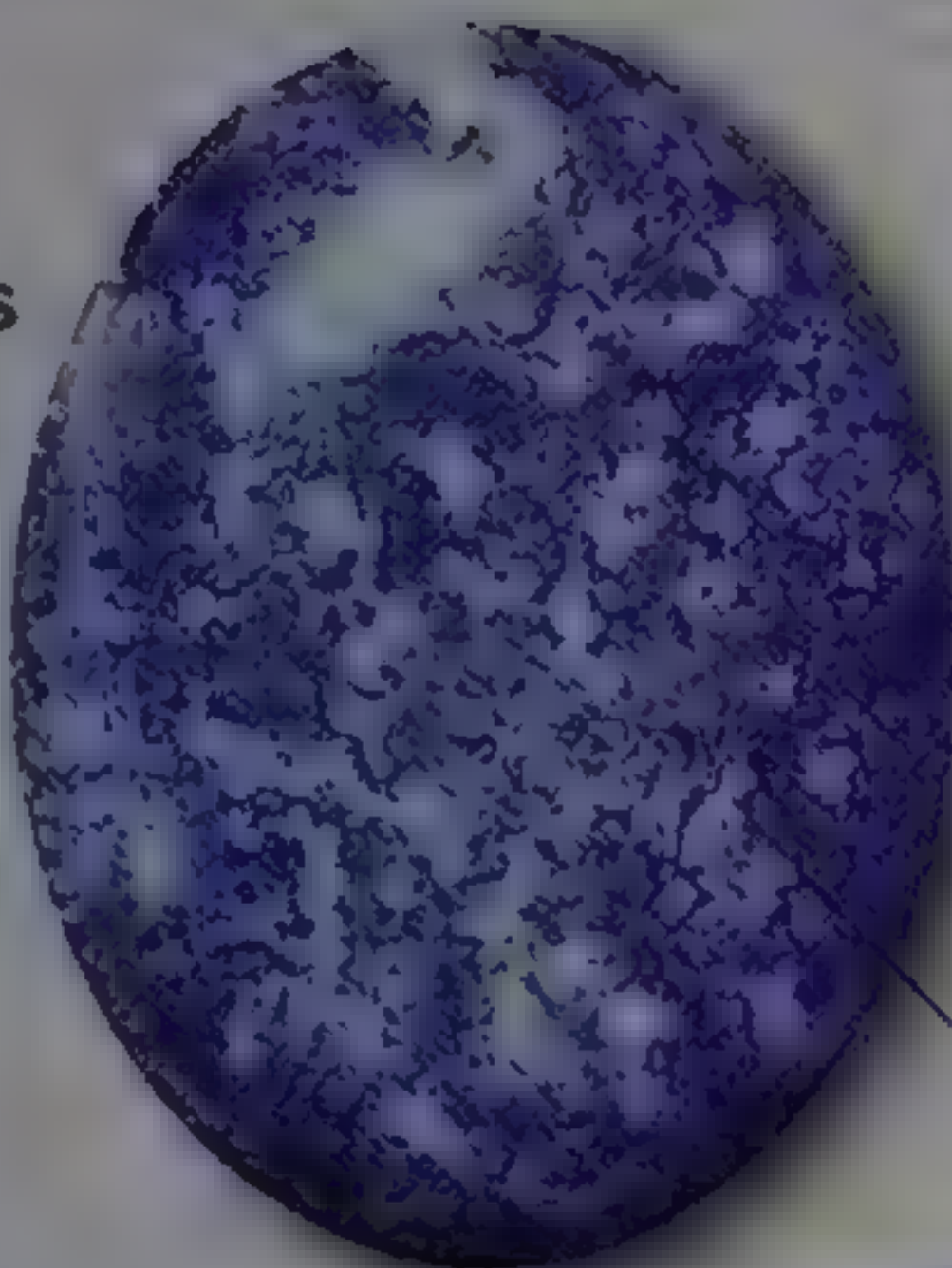
*pyrite flecking*

**Lapis slice**

This polished slice of lapis lazuli shows characteristic and desirable pyrite flecking.

**Low-grade lapis**

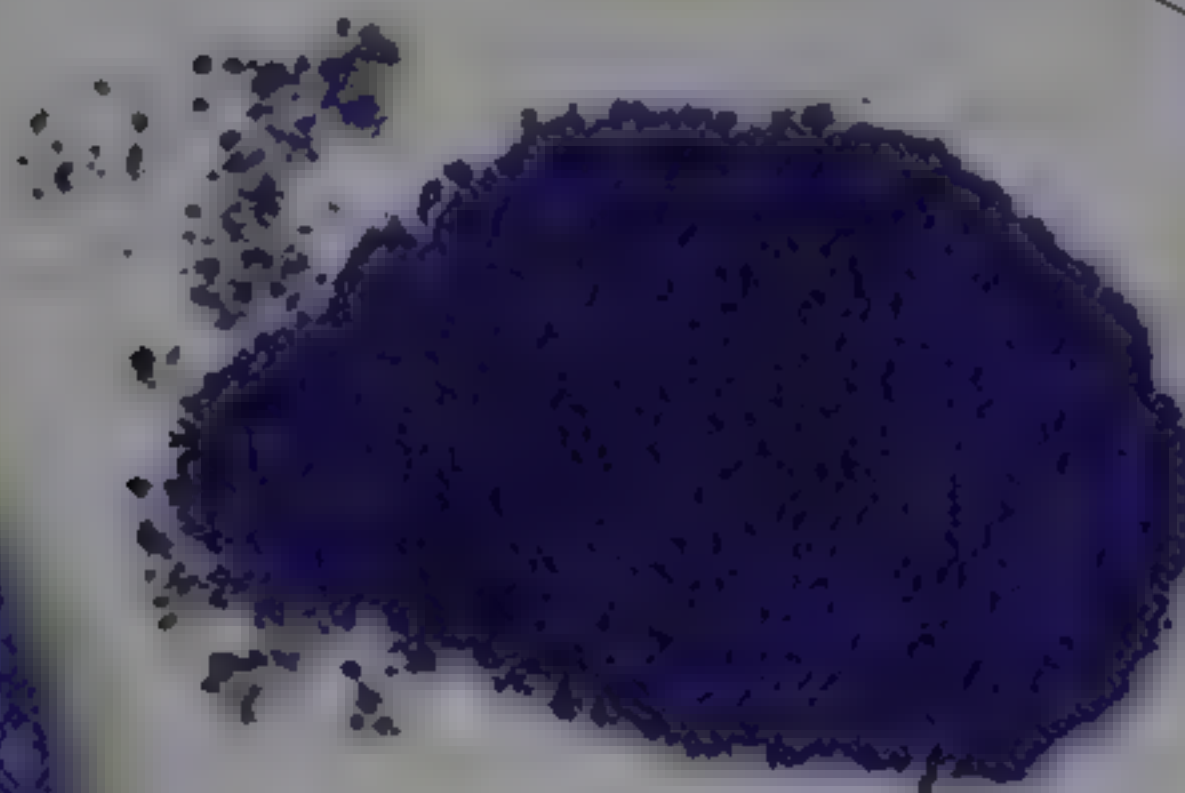
Even lapis with less intense color, such as this cabochon of Afghan material, has a pleasing pale blue hue.



*white calcite*

**Powdered lapis**

Powdered lapis lazuli was once used as a pigment.

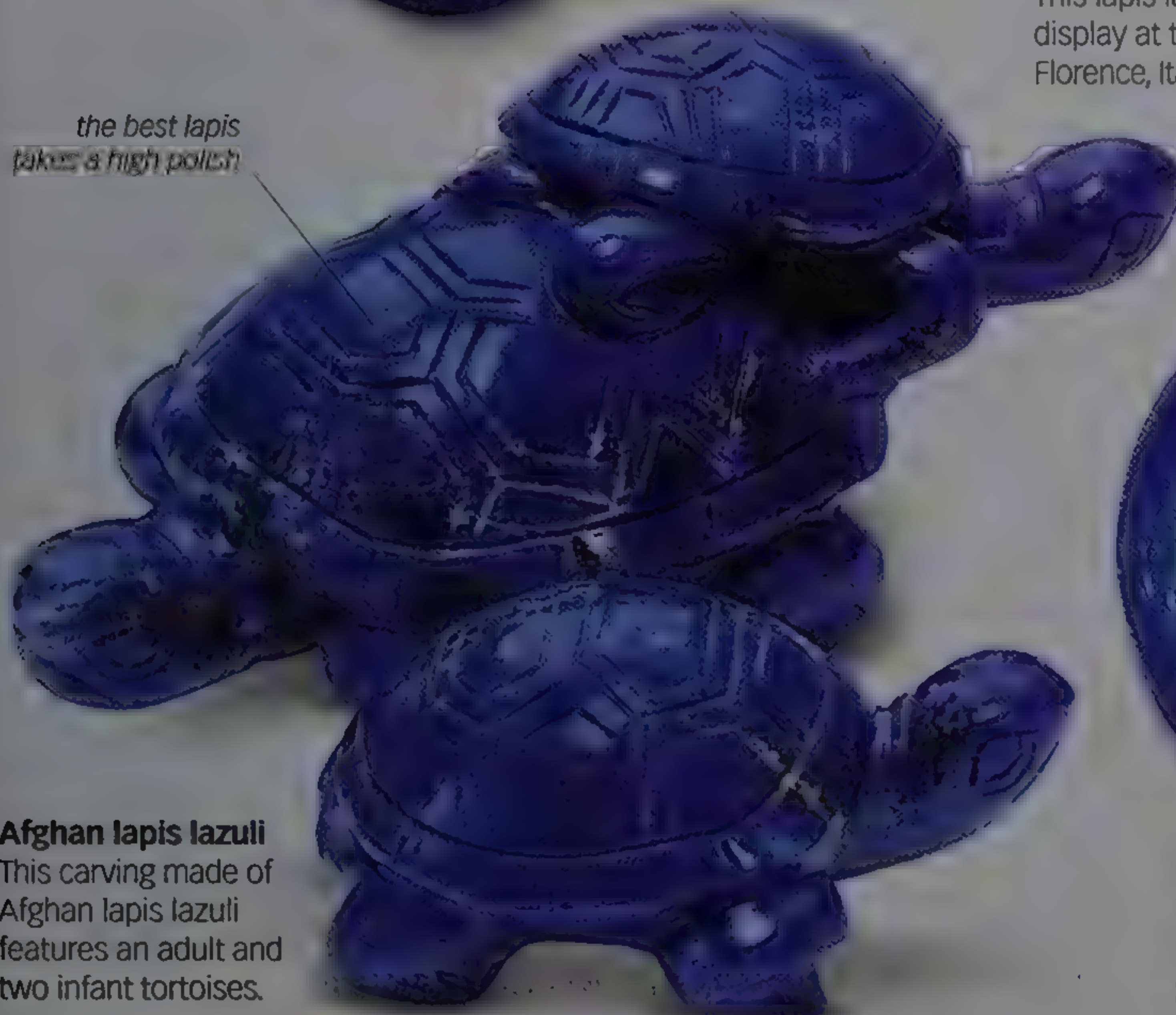


*calcite veining*

**Lapis lazuli vase**

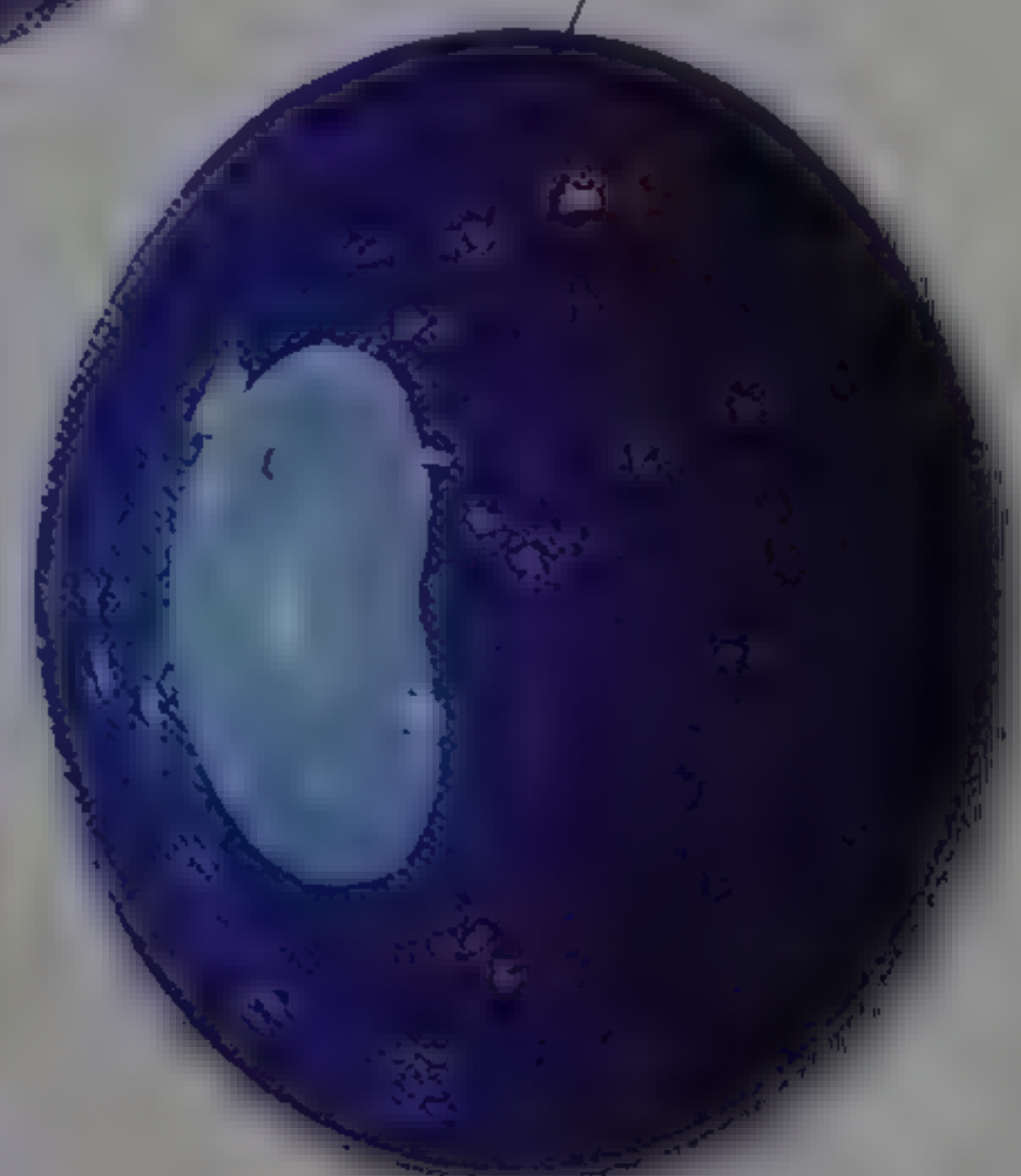
This lapis lazuli and gold vase is on display at the Museo Degli Argenti in Florence, Italy. It is 3¼ in (8.3 cm) tall.

*the best lapis takes a high polish*



**Afghan lapis lazuli**  
This carving made of Afghan lapis lazuli features an adult and two infant tortoises.

*simulated pyrite flecking*

**Imitation lapis**

This bright blue imitation lapis lazuli gemstone has golden flecks.



# ANCIENT GEM MINING

For as long as people have been adorning themselves with gems, mines have been excavated for gemstones. At first it involved just picking up pretty pebbles, but within a short time—about 6,000 years ago—mining from gravels and rocks was underway.

## TURQUOISE

Turquoise has been highly prized in Iran (ancient Persia) since antiquity. It was found in the mines of Neyshabur, in the Khorasan region of Iran. Widely traded, it was in use in the Indus Valley Civilization of India as far back as the 2nd millennium BCE. Turquoise was found in Egypt during the same period at Wadi Hamamat, Tura, Aswan, and various other Nubian sites. Native Americans have worked deposits in the southwestern USA since 1000 CE.

### Peruvian ear spool

This gold-beaded ear spool from the Site Museum of Huaca Rajada, Lambayeque, Peru, has a spoonbill duck figure and a border of turquoise inlay.

turquoise inlay

## DIAMOND

Diamonds are believed to have been first recognized and mined in India, where they have been known for at least 3,000 years, possibly even more. Golconda was the world center of the diamond trade at the time. The mines in the immediate vicinity of Golconda were themselves not very productive, but

mines in the area around Golconda—in the modern-day districts of Guntur and Krishna—were highly productive. A number of large and famous diamonds were found in the region. Until diamonds were discovered in Brazil in 1725, India was the only known source of diamonds.

### Golconda Fort

The Golconda fort was a stronghold for the diamond trade. It is thought that the Koh-i-noor and the Hope Diamond were once stored here.



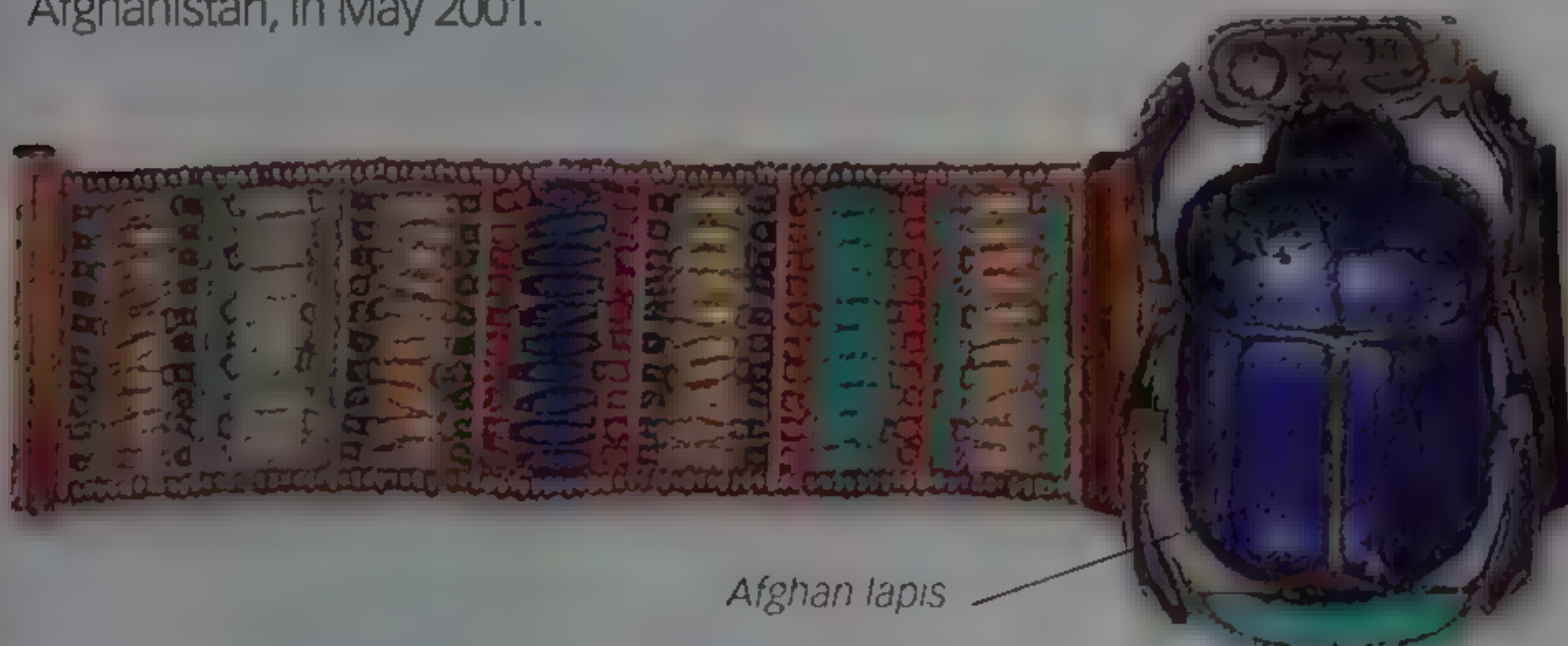


#### Sar-e-sang mine

Miners empty rubble from an entrance to Sar-e-sang, a lapis lazuli mine in the mountains above Madan, Afghanistan, in May 2001.

## LAPIS LAZULI

Afghanistan was the source of lapis lazuli for the ancient Egyptian and Mesopotamian civilizations. It was mined in Badakhshan province as early as the 3rd millennium BCE. In about 2000 BCE, the Harappans of the Indus Valley established a colony around the mines to exploit them. The same mines supplied lapis lazuli to the ancient Greeks and Romans more than a thousand years later.



Afghan lapis

#### Egyptian bracelet

This gold and beaded bracelet from the tomb of Tutankhamen features a scarab made from Afghan lapis lazuli and a turquoise inlay at the bottom.

## JADE

Nephrite jade was mined in China as early as 6000 BCE, where it was found as stream-rounded pebbles and quarried. In Mesoamerica, jadeite was mined from a single source located in the Motagua River valley, Guatemala, which supplied the Mayas and Aztecs. The Maoris of New Zealand used nephrite for tools, weapons, and ornaments.



Shang motif

#### Chinese comb

This comb, decorated with a feline figure, is made of nephrite jade and dates back to the late Shang Dynasty (11th–10th century BCE). It is an example of classic early jade work.

## EMERALD

As early as 1300 BCE, emeralds were being mined in Upper Egypt at Jabal Sukayt and Jabal Zabgrah near the Red Sea coast. Most emeralds used in ancient jewelry came from these mines, which, after the conquest of Egypt by Alexander the Great, became known as "Cleopatra's Mines." Another ancient source was Habachtal in Austria.

#### Roman earrings

These gold-and-emerald earrings dating back to the 3rd–4th century CE were discovered near Lyon in modern France.



emerald bead



#### Cleopatra's Mines

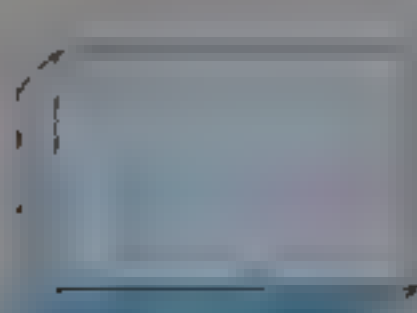
A modern Ababda tribesman sits by the temple entrance at Cleopatra's Mines in Wadi El Gemal National Park, Red Sea, Egypt.



## PROFILE



Cameo



Polished



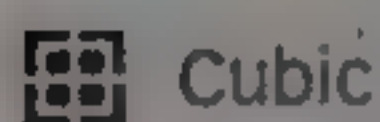
Bead



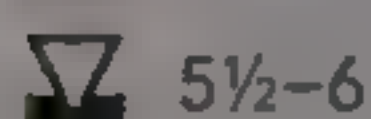
Step



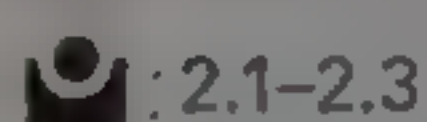
Cabochon



Cubic



5½–6



2.1–2.3



1.45



Vitreous to greasy



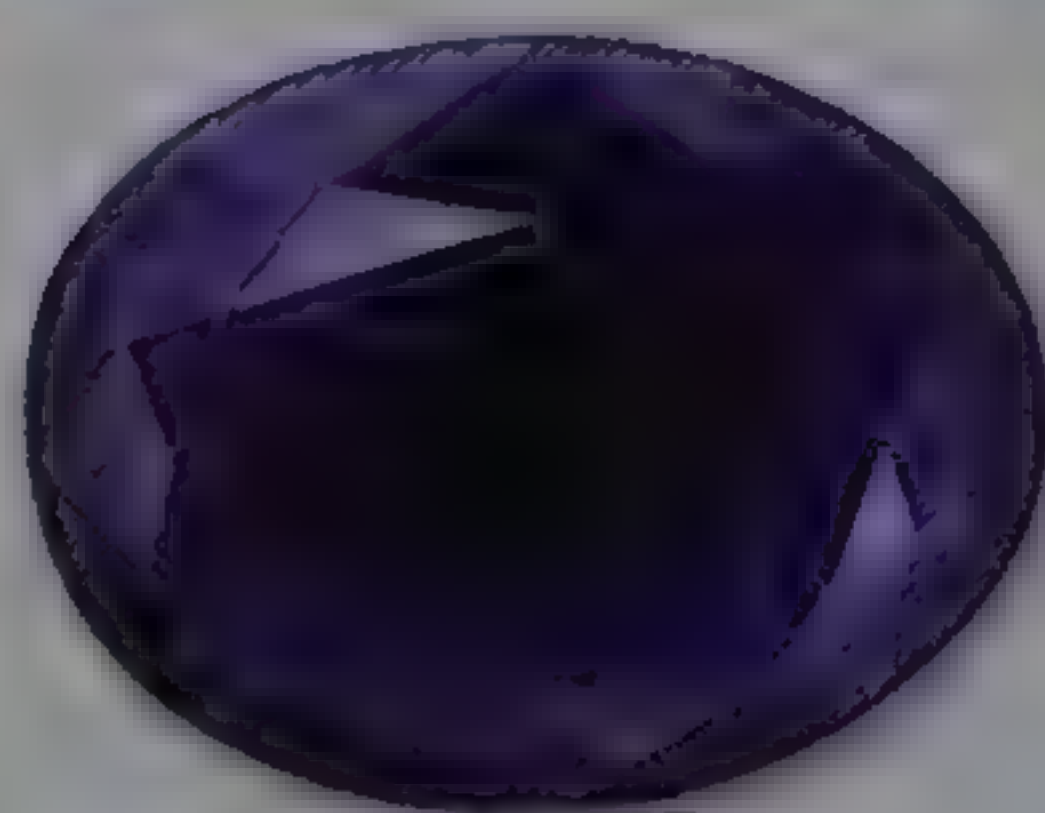
white calcite

fractured  
surfaceBROKEN PIECE OF  
SODALITE ROUGHmottling due to  
other minerals

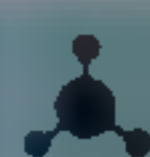
## Intermixture of colors

This cabochon of sodalite shows the intermixture of blue and white that is characteristic of this mineral.

## VARIANT



**Rose-cut sodalite** A rose-cut specimen of unusual blue and solid-color sodalite



## SODALITE

**Named for its high sodium content**, sodalite is a sodium aluminum silicate chloride. Rarely found as crystals, it usually forms massive aggregates or disseminated grains. Single specimens can weigh several pounds. Sodalite is sometimes veined with calcite—this material is favored by some carvers for the interesting patterns it creates. Mainly used as a gemstone, most sodalite is cut into cabochons or beads. Rare transparent material from Mont Saint-Hilaire, Canada, has been faceted for collectors.

A blue mineral, sodalite is sometimes mistaken for lapis lazuli (pp.130–31). However, it can be distinguished by its color, which is a less intense blue than lapis. Sodalite is also less dense and chemically different. Unlike some lapis, it does not contain pyrite crystals. However, it can be one of the constituents of lapis lazuli. Massive sodalite is found in the Kola Peninsula, Russia; Eifel, Germany; Rajasthan, India; Ontario, Canada; and Maine, Arkansas, and New Hampshire in the USA.

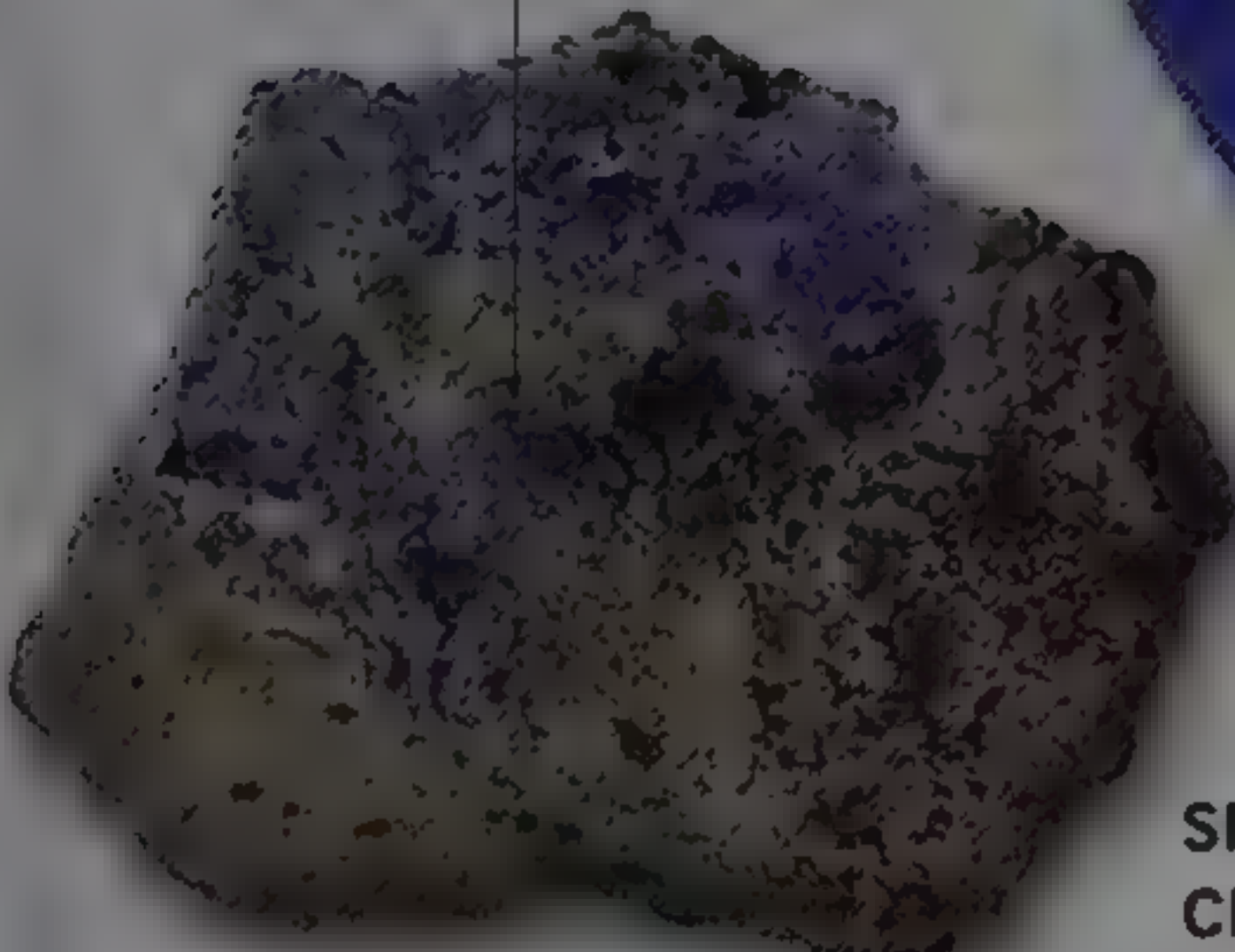


**Brilliant-cut haüyne**  
Haüyne is a very fragile gem and is rarely found as crystals that are large enough to be cut. This brilliant-cut oval specimen shows areas of excellent clarity.



internal flaws

small crystals



SMALL, GEM-QUALITY CRYSTALS OF HAÜYNE




# HAÜYNE

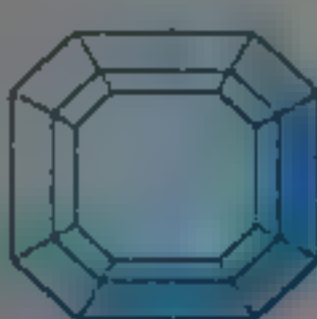
**A feldspathoid mineral**, haüyne is named after one of the pioneers of crystallography, the French mineralogist René Just Haüy. It can be blue, white, gray, yellow, green, or pink in color. It is usually found as small, rounded grains in volcanic rock. Haüyne crystals are octahedral or dodecahedral. Individual crystals are sometimes found and are faceted for collectors. Haüyne’s perfect and easily set-off cleavage makes it one of the more difficult materials to facet. Faceted stones tend to weigh 5 carats or less.

Haüyne is a sodium calcium aluminosilicate that contains a sulfate radical. It is one of the components of lapis lazuli (pp.130–31), along with lazurite, calcite (p.76), pyrite (p.55), and sodalite (p.134). Haüyne is primarily found in silica-poor volcanic rocks, although it has also been found in a few metamorphic rocks. Its sources are Morocco, Germany, Italy, Serbia, Russia, China, and New York and Colorado in the USA.


**PROFILE**




Round brilliant




Step




Cubic




5½–6



2.5



1.49–1.51



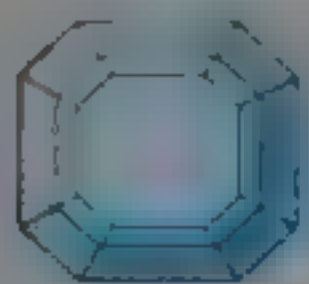
Vitreous to greasy



## PROFILE



Cabochon



Step




Round brilliant

 Tetragonal

 5-6

 2.5-2.7

 1.53-1.60

 Vitreous
scapolite  
crystalSCAPOLITE CRYSTALS  
IN ROCK MATRIXmultiple  
small facets
**Oval mixed-cut gem**  
The many small facets of this highly transparent scapolite specimen bring out its brilliance.

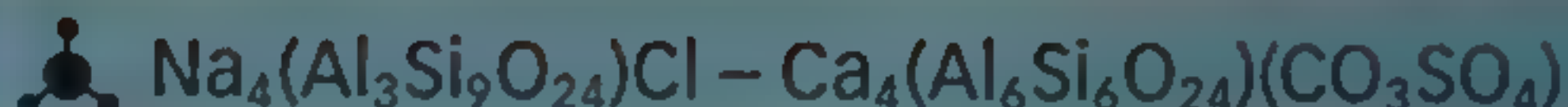
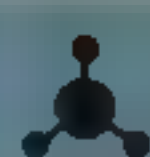
## VARIANTS

**Scapolite cabochon**

A light purple, high-domed scapolite cabochon

**Colorless scapolite**

A bright and flawless mixed-cut scapolite



## SCAPOLITE

**A silicate mineral**, scapolite can be colorless, white, yellow, orange, gray, pink, or purple. Specimens may exhibit chatoyancy, creating a cat's eye effect when cut *en cabochon*. Scapolite is distinctly pleochroic: violet stones appear dark or light blue and violet when viewed from different directions; yellow stones look pale yellow or colorless. Scapolite crystals can be up to 10in (25cm) long. Faceted stones are cut mainly for collectors and are usually colorless, yellowish, or lavender.

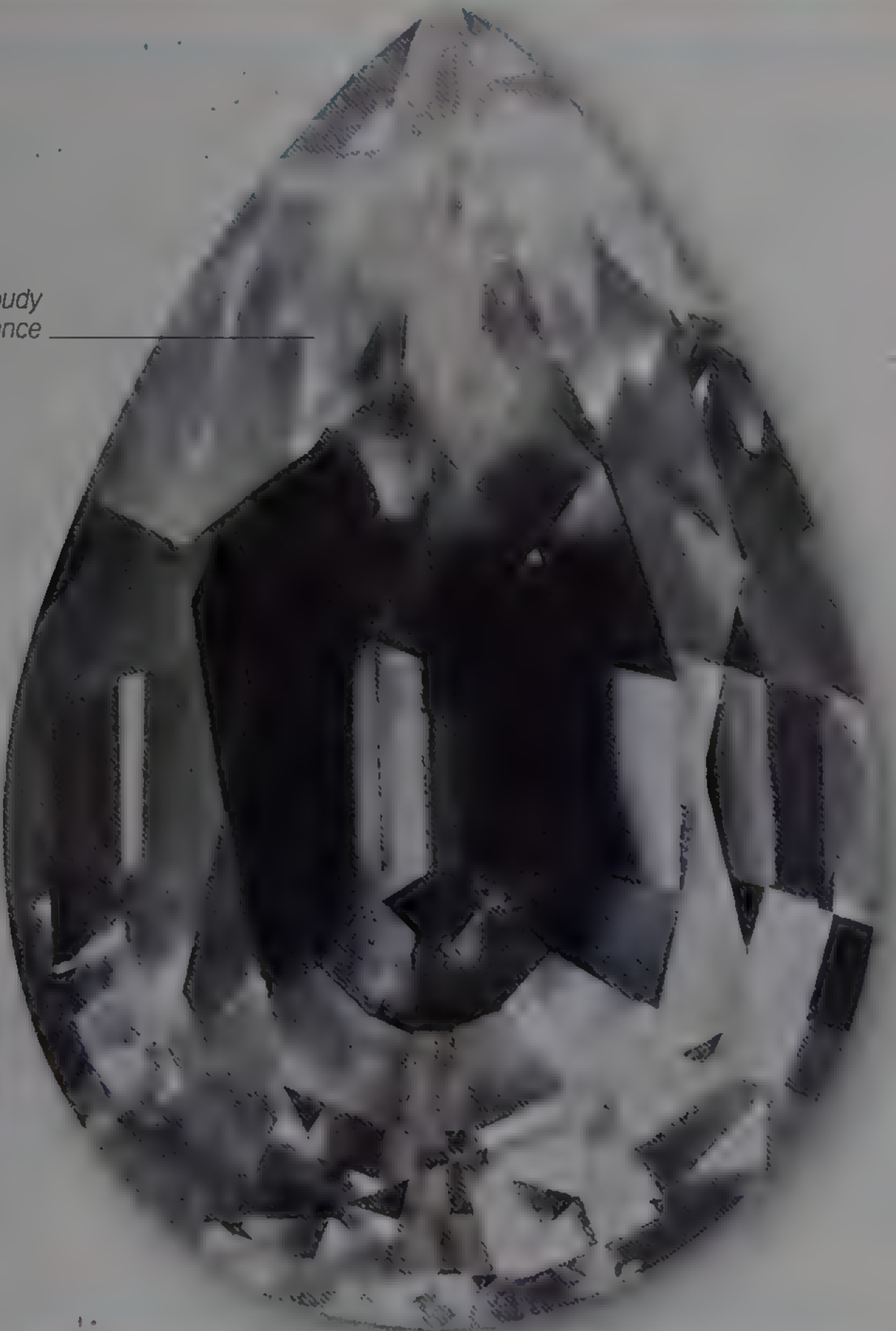
Originally believed to be a single mineral, scapolite is now defined as a compositional series with a calcium aluminosilicate at one end and a sodium aluminosilicate at the other end. Most gemstones are of a composition somewhere between the two. The name scapolite is still used in the gem trade to refer to any member of the scapolite group that is cut as a gemstone. Scapolites are mainly found in metamorphic rocks. Faceting material was first found in Myanmar, and large crystals occur in Quebec and Ontario, Canada; Tanzania; and New York, USA.



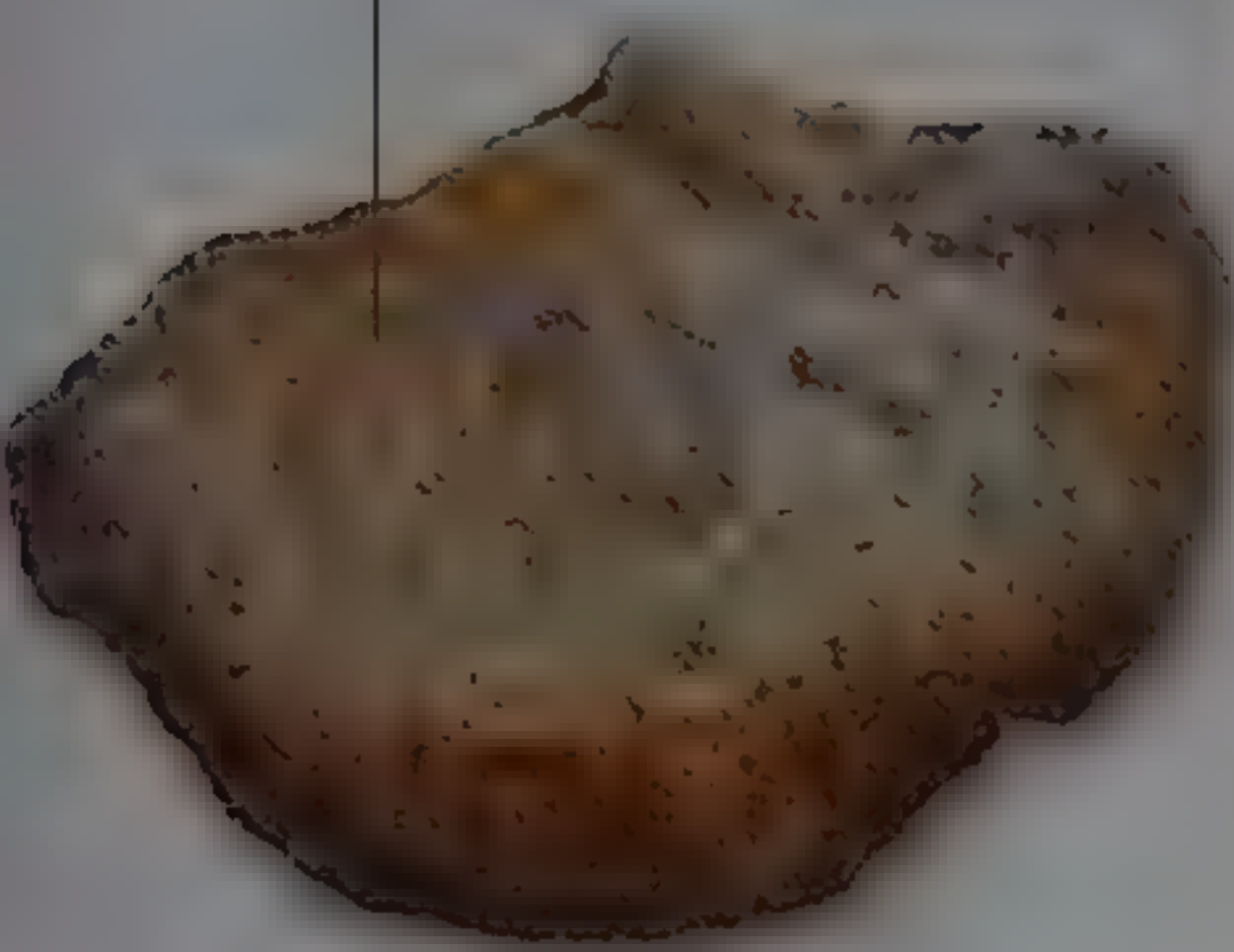
Transparent pollucite

Although perfectly transparent pollucite is uncommon, this pendalogue-cut specimen shows reasonable clarity for the gem.

*slightly cloudy appearance*



*broken surface*

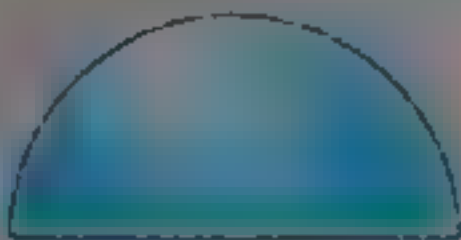


BROKEN FRAGMENT OF POLLUCITE

PROFILE



Round brilliant



Cabochon



Cubic



6½–7



2.7–3.0



1.51



Vitreous to greasy



POLLUCITE

**Pollucite is one of the two minerals** discovered in 1846 and named after the Gemini twins—Pollux and Castor—of Greek mythology. The other mineral, castorite, was named after Castor, but is now called petalite (p.141). Pollucite is usually colorless or white, but can also be pink, blue, or violet. With a hardness of 6.5–7, it is not often used in jewellery.

A zeolite mineral, pollucite is a complex hydrous aluminosilicate containing cesium, sodium, rubidium, and lithium. It is only found in rare-earth-bearing granitic pegmatites, where it occurs with gem minerals such as spodumene, petalite, quartz, and apatite (p.88). A deposit at Bernic Lake, Canada, has an estimated 386,000 tons (350,000 tonnes) of mostly massive pollucite, accounting for more than 80 percent of the world’s known reserves. Crystals up to 24 in (60 cm) wide have been found at Kamdeysh, Afghanistan, although facet-grade material is much smaller. Gem-quality pollucite is also found in Italy and the USA.



**Serpentine cabochon**  
This round cabochon of serpentine shows the wide range of color variation and texture that this mineral can exhibit.



GREEN  
SERPENTINE ROUGH

PROFILE

Polished

Cabochon

Cameo

Monoclinic

3½–5½

2.5–2.6

1.55–1.56

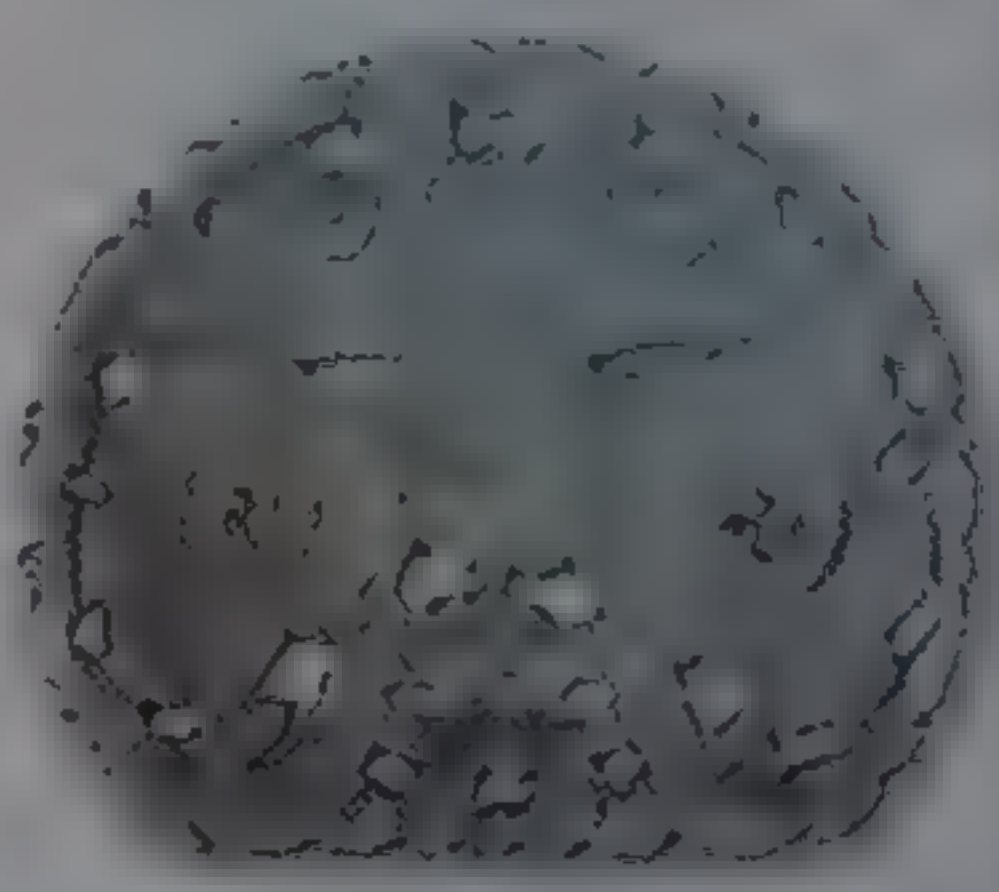
Subvitreous to greasy, resinous, earthy, dull



# SERPENTINE

**Serpentine is a group** of at least 16 white, yellowish, green, or gray-green magnesium silicate minerals with complex chemistries and similar appearances. There are four major serpentine materials: chrysotile, a fibrous material used as asbestos; antigorite, which occurs in corrugated plates or layers; lizardite, which is fine-grained and platy; and amesite, which occurs in platy or columnar crystals. Serpentine gets its name from the snakeskinlike appearance of some specimens.

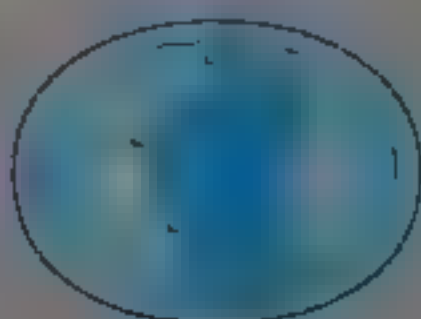
Relatively soft and tough, serpentine is extensively used by gem cutters. Gem-quality serpentine, often with a jadelike appearance, is cut *en cabochon*. Soft enough to engrave, the mineral is also used to carve seals. Serpentine quarried as ornamental stones are sometimes called serpentine marble.



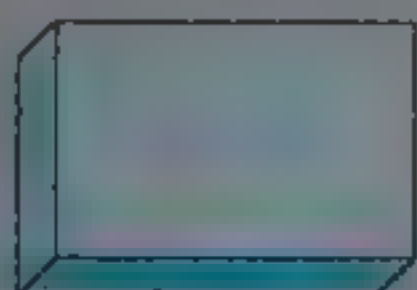
**Bowenite serpentine**  
This intricately carved pendant is made from bowenite—a hard, compact variety of antigorite.



PROFILE



Cameo



Polished



Triclinic or monoclinic



1



2.8



1.54–1.62



Pearly to greasy



visibly  
fibrous  
structure

FIBROUS SOAPSTONE ROUGH



translucent  
soapstone

VARIANT



**Pink soapstone** A carving of a rhinoceros in pink soapstone from Kenya



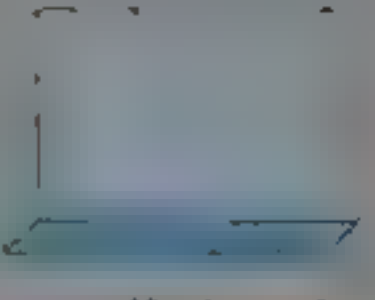
# SOAPSTONE (TALC)

The name **soapstone** is given to compact masses of talc and other minerals due to their soapy or greasy feel. Soapstone can be colorless, white, pink, pale to dark green, or yellowish to brown. Used since ancient times for carvings, ornaments, and utensils, it may also be humanity's oldest lapidary material other than flint. It has been carved into Assyrian cylinder seals and Egyptian scarabs dating back to the 2nd millennium BCE.

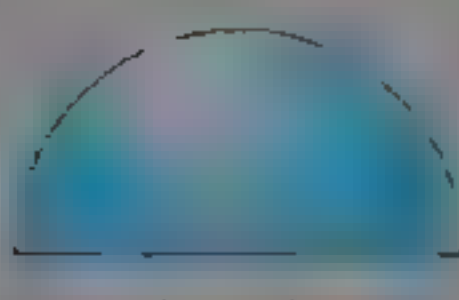
The most common soapstone is entirely or mainly talc, a hydrous magnesium silicate. Dense, high-purity talc called steatite is used by the Inuit people of Canada for sought-after carvings of birds and animals. Soapstone can be distinguished from jade and serpentine (p.138) by its extreme softness. Translucent, light green talc soapstone carvings are widely sold in China and are lacquered to improve their hardness and color. Talc is a metamorphic mineral found in veins, magnesium-rich rocks, and as an alteration product of silica-poor igneous rocks. Localities include China, Canada, and the USA.




PROFILE



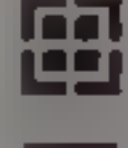
Polished





Cabochon





Bead

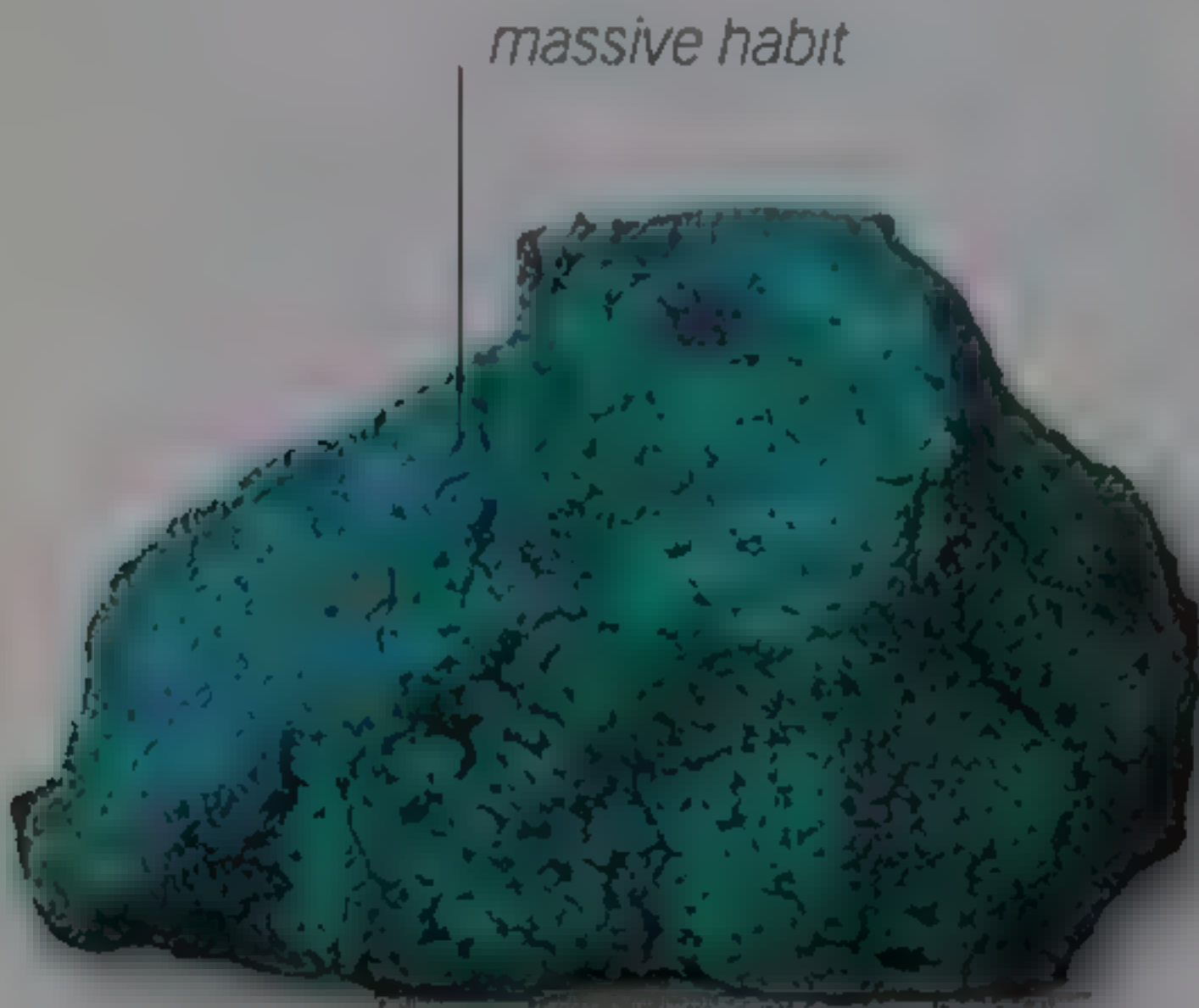
 Unknown

 2-4

 2.0-2.4

 1.57-1.63

 Vitreous to earthy



ROUGH PIECE OF  
OPALIZED CHRYSOCOLLA



blue-green  
chrysocolla

reddish  
copper  
ore

**Chrysocolla cabochon**  
This rectangular-cut cabochon shows blue-green chrysocolla set into a matrix of a reddish copper ore.

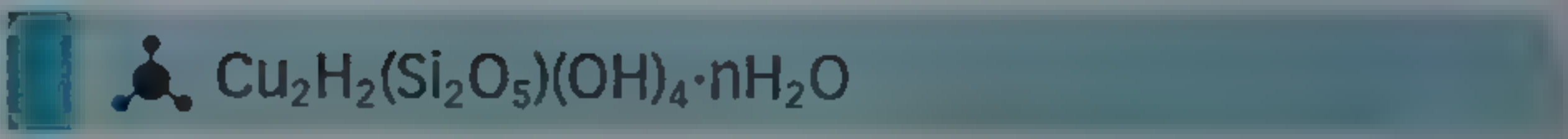
VARIANTS



**Opalized cabochon**  
A bright blue cabochon of opalized chrysocolla



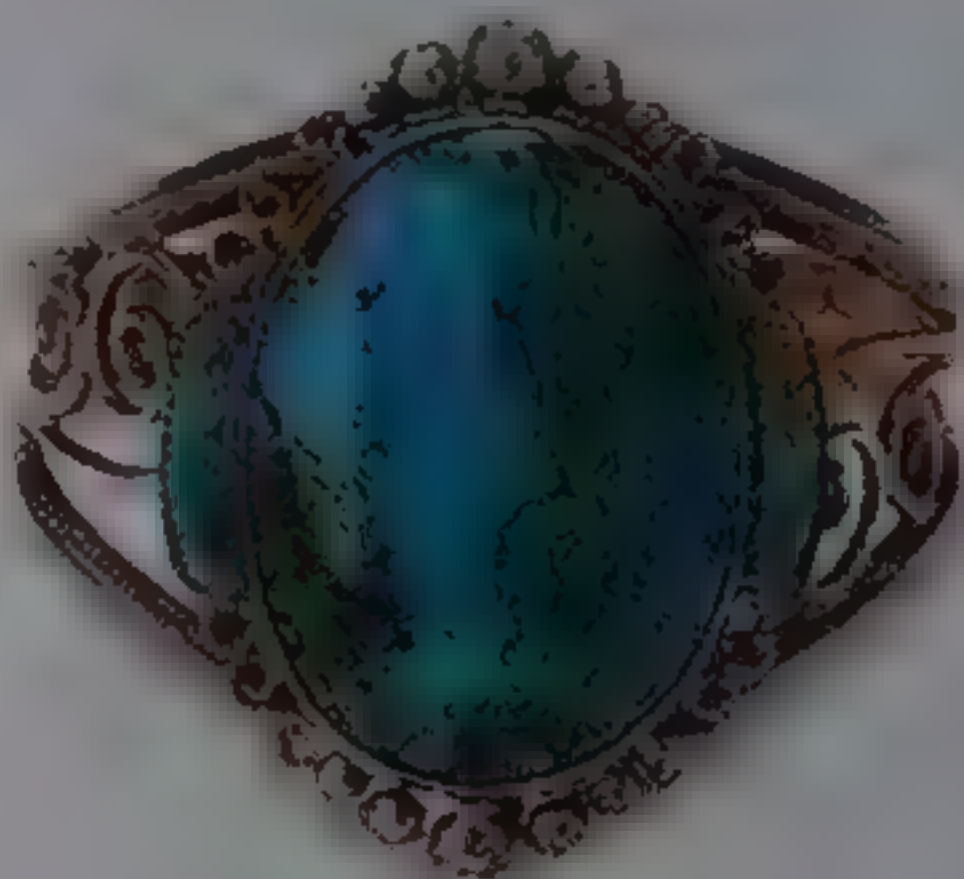
**Chrysocolla in malachite**  
A cabochon with blue-green chrysocolla in malachite



# CHRYSOCOLLA

**An otherwise soft mineral**, chrysocolla is frequently naturally intergrown with other minerals, such as quartz, chalcedony (p.109), or opal (p.119), to yield a harder and more resilient gemstone variety. In gemstone terminology, the word chrysocolla is applied to this intermixture rather than to the pure mineral. A copper aluminum silicate, chrysocolla is generally blue green in color. It is commonly very fine-grained and massive. Gemstone pieces can exceed 5 lb (2.3 kg) in weight.

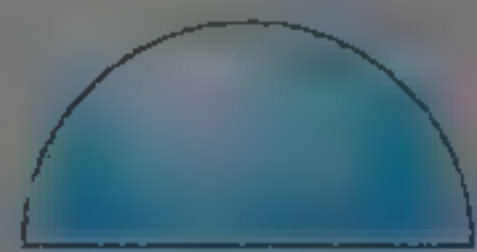
Translucent, rich blue-green chrysocolla is highly prized as a gemstone. Chrysocolla intergrown with malachite (p.82) and turquoise (pp.86–87) from Israel is called Eilat stone and was reputedly a stone from King Solomon’s mines. Eilat stone is almost exclusively cut as beads and cabochons.



**Oval cabochon**  
This silver bracelet, crafted in the Native American style, features a rich, blue-green, oval chrysocolla cabochon.



PROFILE



Cabochon



Mixed



Round brilliant



Cushion

Monoclinic

6½

2.4

1.50–1.51

Vitreous

perfect cleavage

SEMITRANSSPARENT GEM-QUALITY, PETALITE ROUGH



**Triangular-cut petalite**  
A faceted gem with squared corners to prevent breakage



multiple facets

transparent specimen

**Step-cut petalite**  
This specimen of colorless petalite has been faceted in a cushion cut.

VARIANT

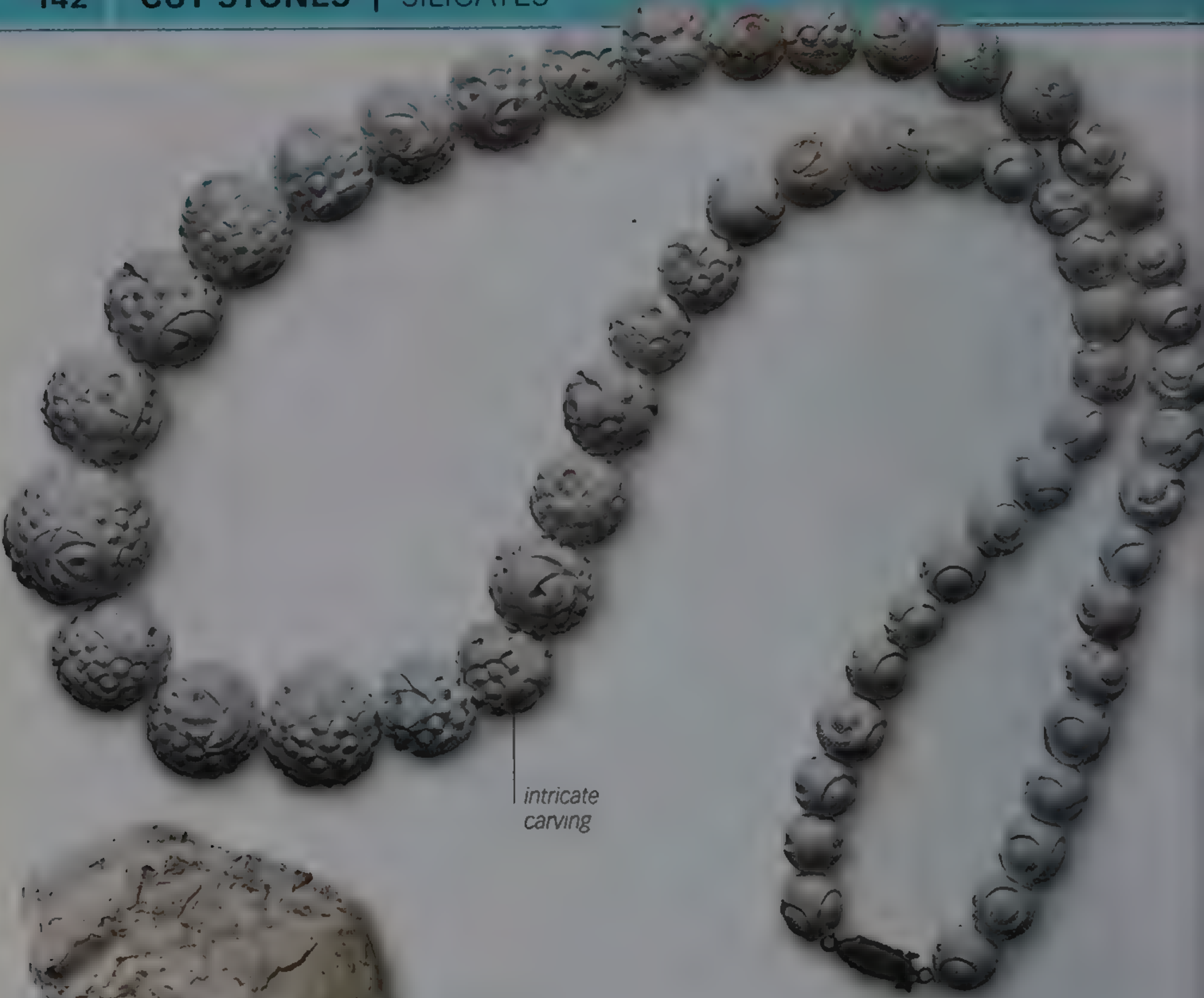


# PETALITE

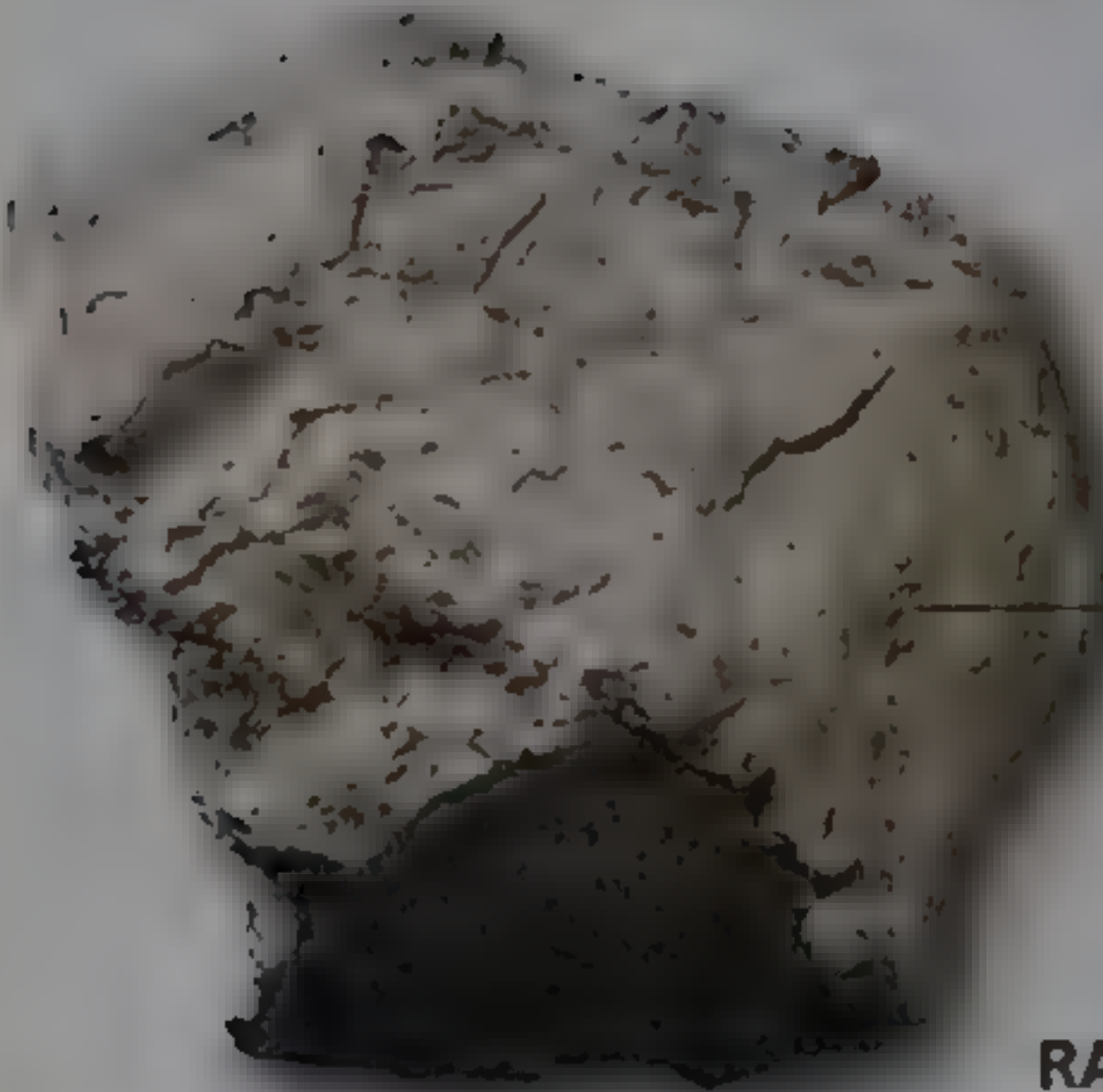
**Formerly known as castorite**, petalite is a lithium aluminum silicate. Its name comes from the Greek word for “leaf”—a reference to its perfect cleavage, which allows it to peel off in thin, leaflike layers. It is colorless to grayish white, and occasionally light pink, yellow, or green. Petalite is rarely found as individual crystals and commonly occurs as aggregates. Relatively rare, colorless, transparent material is sometimes faceted, but only for collectors as it is brittle and easily cleaved and requires extreme care while faceting. Because of this it is too fragile to be worn as jewelry. The massive form of petalite is cut *en cabochon*.

Petalite forms in granitic pegmatites along with albite (p.125), quartz, and lepidolite. Facet-grade petalite is found mainly in Brazil, yielding collectors’ stones of up to 50 carats. It is also found in Canada, Sweden, Italy, Russia, Australia, Zimbabwe, and California and Maine, USA. The chemical element lithium was first discovered in petalite, and petalite is still an important ore of lithium.





intricate carving

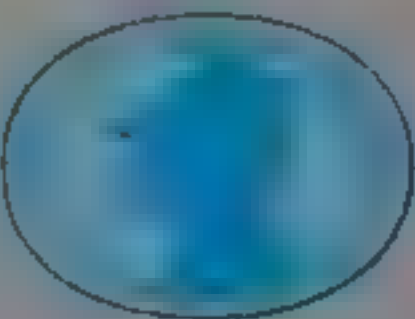


weathered surface

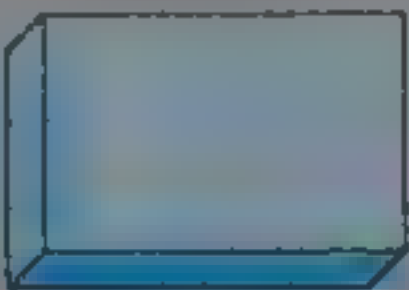
RAW MEERSCHAUM

**Carved beads**  
The meerschaum beads used in this necklace show the fine detail that can be achieved in carving this material.

PROFILE



Cameo



Polished

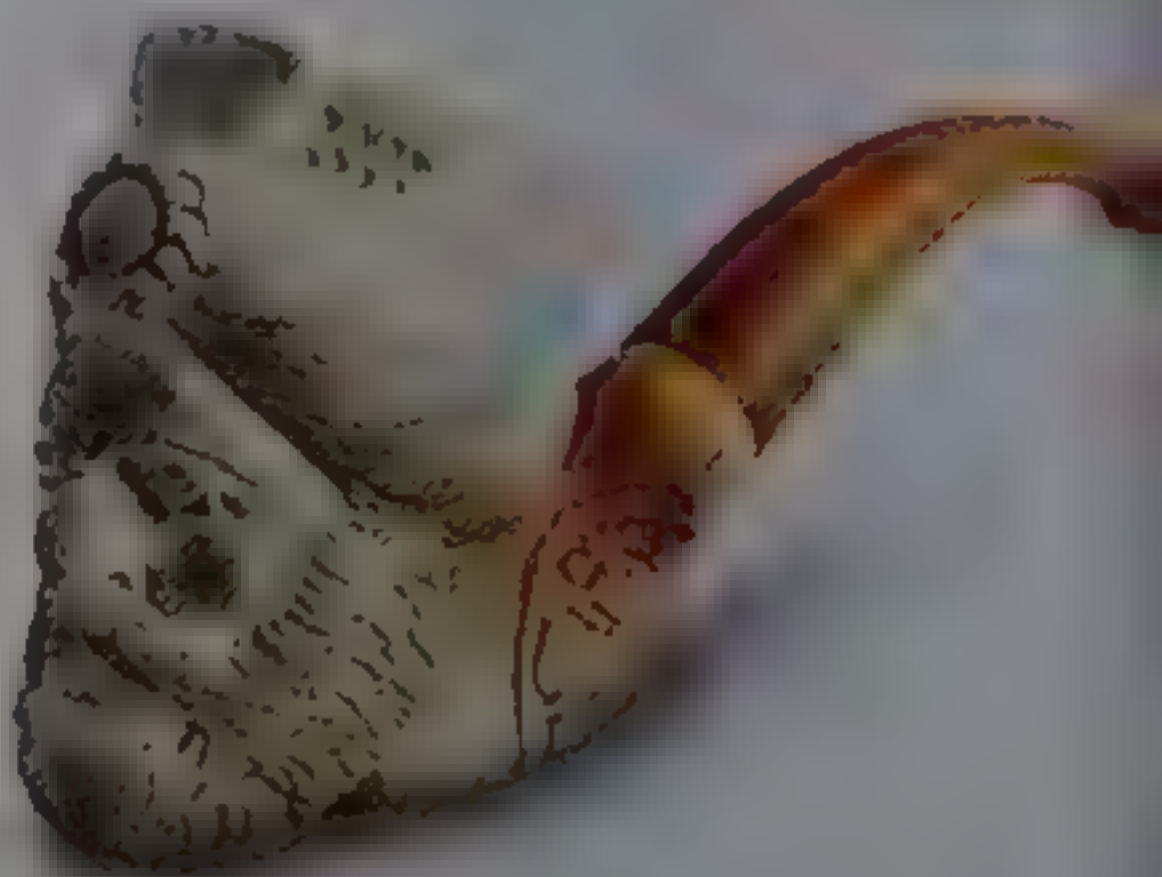
- Orthorhombic
- 2-2½
- 2.1-2.3
- Opaque
- Dull to earthy



MEERSCHAUM

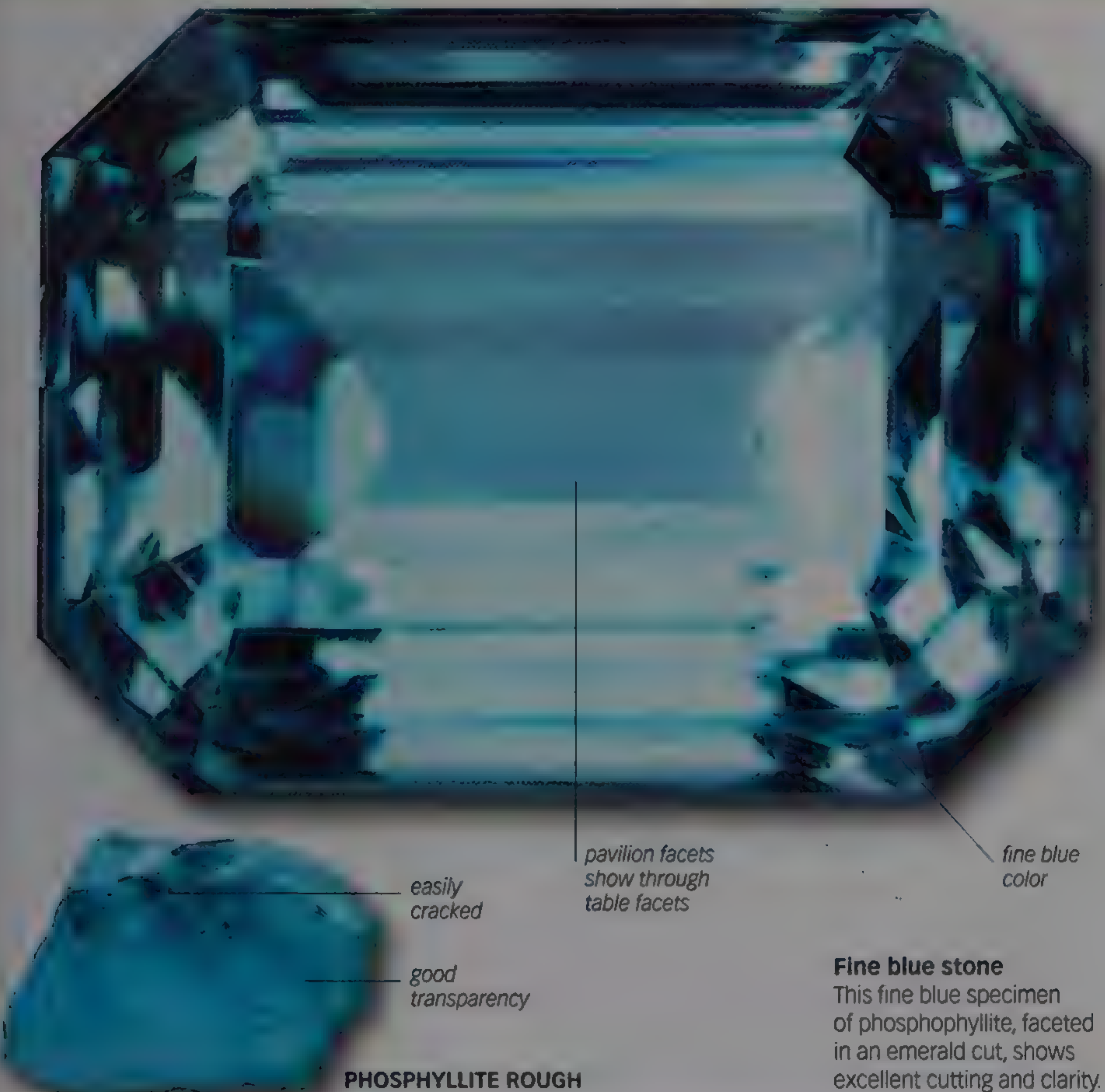
A variety of the mineral **sepiolite**, meerschaum is compact, earthy, and claylike, and can be porous. Meerschaum is usually found in nodules with interlocking fibers, which give it a toughness greater than that suggested by its mineralogical softness. It is soft when first extracted, but hardens on exposure to the sun or when dried in a warm room. It is usually white or gray, but it may be tinted yellow, brown, or green.

Meerschaum is considered the perfect material to make tobacco pipes, as it is porous and draws moisture and tobacco tar. Some art objects are also carved from it. The major source of meerschaum is Turkey, but it has banned its exports since the 1970s. Tanzania is the current alternative source.



**Smoking pipe**  
Meerschaum is favored for carving smoking pipes, such as this one with an amber stem.





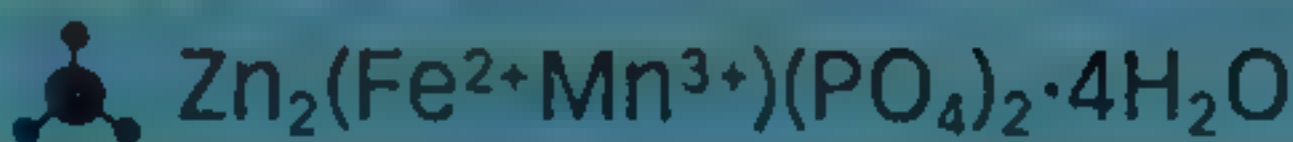
**Fine blue stone**  
This fine blue specimen of phosphophyllite, faceted in an emerald cut, shows excellent cutting and clarity.

PROFILE



Step

- Monoclinic
- 3–3½
- 3.08
- 1.59–1.62
- Vitreous



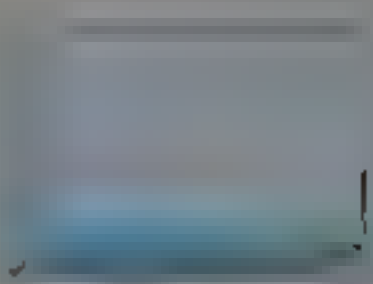
# PHOSPHOPHYLLITE

A rare mineral and an even rarer gemstone, phosphophyllite is composed of hydrated zinc phosphate. Specimens can range from colorless to a deep bluish green, with delicate bluish green being the most sought-after color. Phosphophyllite gems are highly prized by museums and collectors. It is rare as a gemstone, partly because crystals large enough to be cut are too valuable to be broken up, and also because they are faceted only with the greatest difficulty due to their brittleness and fragility.

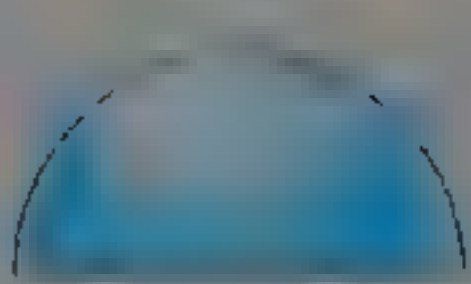
Phosphophyllite derives its name from its chemical composition (phosphate) and the Greek word for leaf, *phyllon*—a reference to its cleavage, or its tendency to readily break into thin plates. The finest crystals and the ones that provided most of the existing faceted stones originally came from Potosí, Bolivia, but that deposit is now exhausted. Current sources include New Hampshire, USA; Broken Hill, Australia; and Hagendorf, Germany.



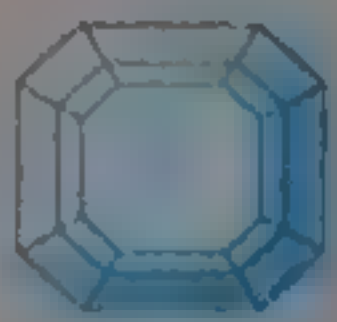
## PROFILE



Polished



Cabochon



Step



Orthorhombic



6–6½



2.9



1.61–1.64



Vitreous

typical  
milkygrapelike  
habit

rock matrix

GRAPELIKE PREHNITE  
ON MATRIX**Good transparency**

Although milky compared to other faceted gems, this cushion-cut stone shows good transparency for prehnite.

## VARIANT

**Oval cut** A translucent gem cut as an elongated oval

## PREHNITE

**A calcium aluminum hydroxysilicate**, prehnite is named after its discoverer, Hendrik von Prehn, a Dutch military officer. It is usually found as globular, spherical, or stalactitic aggregates of fine to coarse crystals, and rarely as individual crystals. Prehnite often has an oily luster and is usually pale to mid-green, but it can also be tan, pale yellow, gray, or white. Some of the pale yellowish brown fibrous material is cut *en cabochon* and shows a cat's-eye effect. Prehnite is occasionally faceted, but the stones are usually translucent rather than transparent. Faceted stones are cut exclusively for collectors and tend to be small.

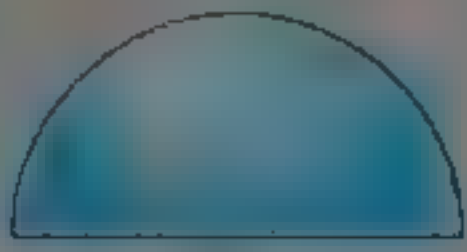
Prehnite is often found lining cavities in volcanic rocks and in mineral veins in granite. Semitransparent material comes from Australia and Scotland, with the occasional near-transparent piece. Crystals several inches long come from Canada. Prehnite is also found in India, Pakistan, Portugal, Germany, Japan, and the USA. Cut green prehnite from South Africa has been marketed under the name Cape Emerald.



## PROFILE



Emerald



Cabochon



Orthorhombic



5–6



3.1–3.9



1.65–1.68



Vitreous

prism face

termination  
face

ROUGH ENSTATITE CRYSTAL

## VARIANT

**Faceted stone** An oval cut specimen with good clarity and colorcat's eye  
effect

## Cat's eye cabochon

This high-domed cabochon of enstatite shows its fibrous structure and a cat's eye effect.

fibrous  
structure

## ENSTATITE

**A common mineral** in the pyroxene family, enstatite is a magnesium silicate. It is colorless, pale yellow, or pale green, and becomes darker with increasing iron content, turning greenish brown to black. Emerald-green enstatite, called chrome enstatite, is the most popular color, especially when it is cut as a gemstone. Enstatite owes its green color to traces of chromium. Although enstatite occurs in colors other than yellow and green, these are rare in gem-quality specimens. Gemstones are either faceted or cut *en cabochon*.

Enstatite takes its name from the Greek word *enstates*, which means "opponent"—a reference to its use as a refractory "opponent" of heat in the lining of ovens and kilns. It is a widespread mineral, commonly occurring in silica-deficient igneous rocks. Gem-quality star-enstatite comes from India and iridescent enstatite from Canada. Myanmar and Sri Lanka produce good-quality, facet-grade material, while Arizona, USA, is a source of enstatite for colorless, light green, and brown faceted stones.



PROFILE



Cabochon



Step



Bead



Round brilliant



Monoclinic



6



3.3



1.66–1.72



Vitreous

DIOPSIDE CRYSTAL  
IN ROCK MATRIX

green color from  
chromium

**Chrome diopside**  
This emerald-cut specimen of  
chrome diopside is in the most  
desirable green color

VARIANTS



Step-cut diopside

A rectangular step-cut  
diopside with fractures



Emerald-cut diopside

A fine  
green, emerald-cut diopside



$\text{CaMg}(\text{Si}_2\text{O}_6)$

# DIOPSIDE

**A calcium magnesium silicate**, diopside is a member of the pyroxene family of minerals. It is found as crystals, fibrous masses, or masses of large, blocky crystals. It can be dark bottle-green, light green, brown, blue, or colorless. A high iron content can cause darker colors and increased density. A rich green variety known as chrome diopside is colored by chromium and is faceted as a prized collectors' gem. Violet-blue crystals colored by manganese are sometimes called violane. These are found in Italy and the USA and are also prized by collectors. Cloudy or fibrous material can be cut *en cabochon* to show a cat's eye or star effect. Massive diopside is carved into beads. Chrome diopside has been found in Siberia, Myanmar, the Hunza Valley of Pakistan, and the Kimberley diamond mines in South Africa. Facet-grade diopside is found in Austria and Italy. Other localities include the gem gravels of Sri Lanka and Brazil, and some regions in Canada and the USA. Dark green to black material used to make stars is found in southern India.



**Navette-cut hiddenite**

This flawless, 4.69-carat hiddenite gem is faceted in a type of fancy cut called a navette cut. Its faces are cut with a mixture of triangular and rectangular faces.

*mixed cut*

*vitreous luster*

**LIGHT GREEN  
HIDDENITE CRYSTAL**

**PROFILE**

Mixed



Step



Round brilliant



Monoclinic



6½–7



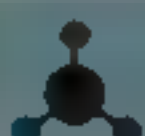
3.0–3.2



1.66–1.67



Vitreous



$\text{LiAl}(\text{Si}_2\text{O}_6)$

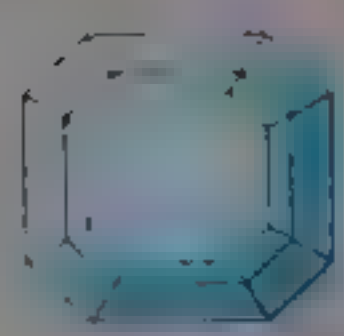
# HIDDENITE

**A pale to emerald-green variety** of spodumene, hiddenite is a lithium aluminosilicate. Although single crystals of spodumene as long as 47 ft (14.3m) have been found, hiddenite crystals, paradoxically, are small and seldom more than 1 in (25mm) long. Hiddenite is strongly pleochroic and appears green, bluish green, and yellowish green when viewed from different directions. This makes it essential to orient the rough correctly when faceting. Natural hiddenite is colored by traces of chromium, but green spodumene from Afghanistan and Pakistan is believed to be irradiated (p.32). It is debated whether this is true hiddenite.

Hiddenite is named after the geologist William Earl Hidden, who first recognized it. The first specimens were recovered in North Carolina, USA, in about 1879. They occurred with emerald and were called “lithia emerald” for some time. Mining was undertaken at the discovery site in the 1890s. In addition to North Carolina, hiddenite occurs in Brazil, China, and Madagascar.



## PROFILE



Step



Mixed



Round brilliant


 Monoclinic

 6½–7

 3.0–3.2

 1.66–1.67

 Vitreous

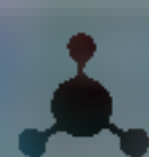
 natural  
inclusions

 striations

**GEM-GRADE  
KUNZITE CRYSTAL**
**Emerald-cut kunzite**

This kunzite gem has been faceted in an emerald cut with a deep pavilion to deepen its color.

## VARIANT


**Heart-shaped gem** A large, heart-shaped, light-colored faceted kunzite specimen

 $\text{LiAl}(\text{Si}_2\text{O}_6)$ 

## KUNZITE

**The pink variety of** the mineral spodumene, kunzite was named after G.F. Kunz, the American gemologist who first described it in 1902. It is a member of the pyroxene mineral group. Gem-quality kunzite is strongly pleochroic, exhibiting two different shades when viewed from different angles. As a result, gemstones are carefully cut to show the best color through the top surface of the stone. Kunzite and other spodumene gems are almost always faceted. They tend to be splintery, with slivers likely to fall off during the cutting process if the stone is not oriented correctly.

Kunzite is typically found in lithium-bearing granitic pegmatites. Source localities include Afghanistan, Brazil, Madagascar, and the USA.


**The Picasso necklace**

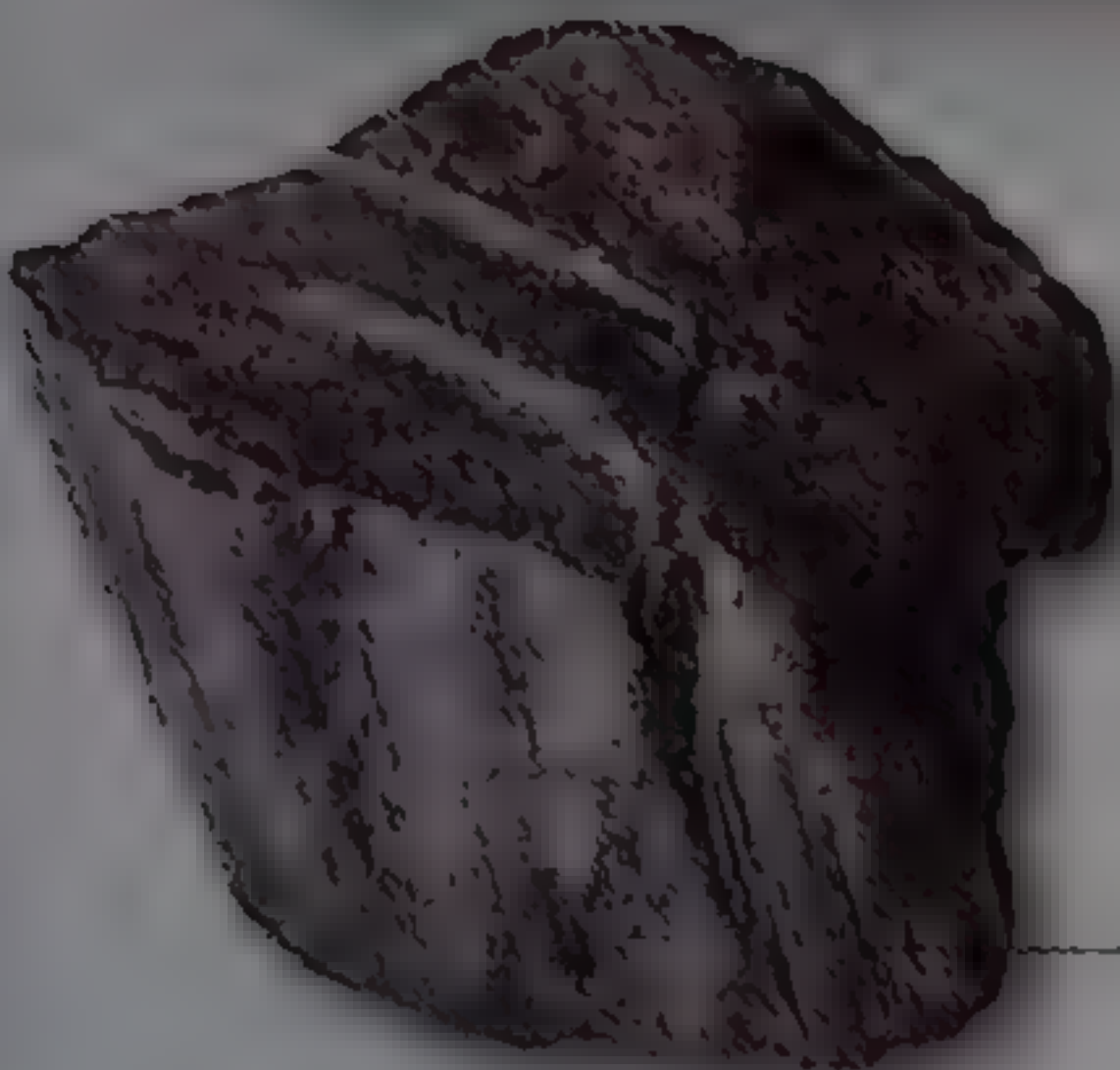
A 396.30-carat kunzite from Afghanistan adorns this necklace designed by Paloma Picasso.





thick girdle

slightly rounded corners  
to prevent chipping



crystal striations

**Step-cut hypersthene**  
As in this step-cut specimen, faceted hypersthene shows good color but often lacks clarity and brilliance

HYPERSTHENE ROUGH

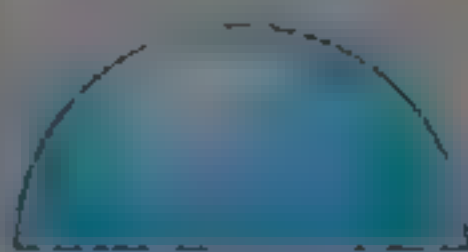


# HYPERSTHENE

The name **hypersthene** comes from the Greek words *hyper* and *stenthos*, meaning “over” and “strength” respectively, an allusion to hypersthene’s greater hardness than the mineral hornblende, with which it was often confused. Hypersthene is usually gray, brown, or green. It is noted for its copper-red iridescence, partly caused by hematite and goethite inclusions. It is often cut *en cabochon*, as it can be too dark to facet. When stones are faceted, they are intense in color but often cloudy.

As well as being a gemstone name, “hypersthene” also used to be applied to a mineral belonging to the pyroxene group of silicates. It formed part of a chemical series between the minerals enstatite (p.145) and ferrosilite. Bronzite, another member of this series, is greenish brown, opaque to translucent, and has a bronzelike luster. Gem-quality bronzite is cut *en cabochon*. Hypersthene occurs in igneous and metamorphic rocks. Most gem-quality material comes from India, Norway, Germany, and Greenland.

## PROFILE



Cabochon




Mixed




Step

 Orthorhombic

 5%

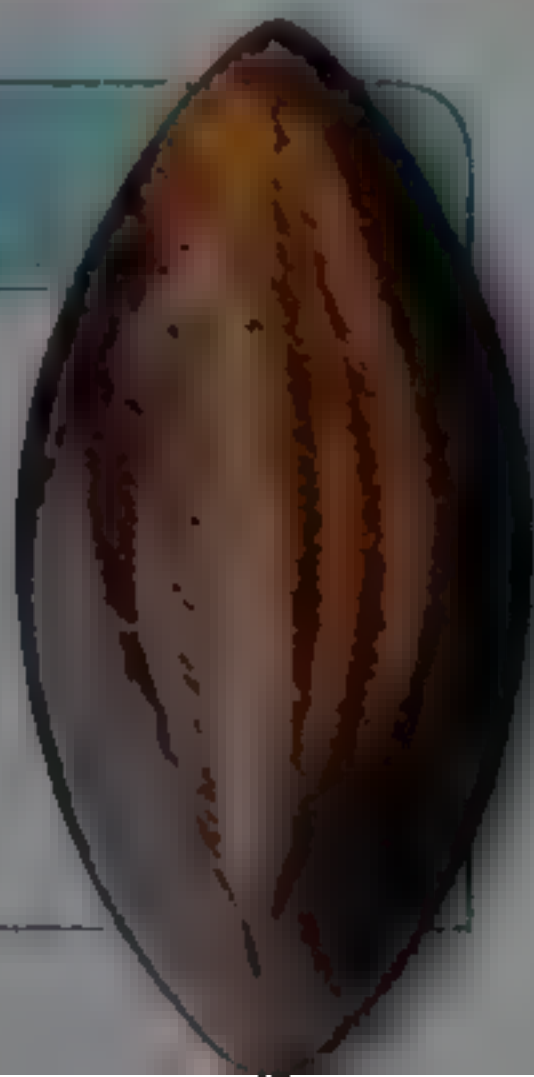
 3.3

 1.65–1.67

 Vitreous

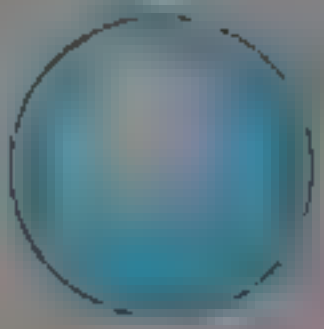
## VARIANT

**Carved cabochon**  
A leaf-like carving, showing platy inclusions





## PROFILE



Bead



Polished



Cabochon



Cameo

Monoclinic

6–7

3.2–3.4

1.66–1.68

Vitreous to greasy

granular  
broken surface

**BROKEN PIECE  
OF LILAC JADEITE**

highly polished  
surface

**Jadeite Buddha**

This smiling Buddha has been carved from a specimen of mottled green jadeite.



# JADEITE

**A member of** the pyroxene mineral group, jadeite is one of two minerals that are called “jade.” The other jade is nephrite (p.153)—a variety of tremolite or actinolite and a member of the amphibole mineral group. Whereas jadeite has interlocking, blocky, granular crystals that give it a sugary or granular texture, nephrite is fibrous. This difference in textures can sometimes help distinguish between the two minerals. Also, jadeite is found in a number of colors, but nephrite has a much more limited color range.

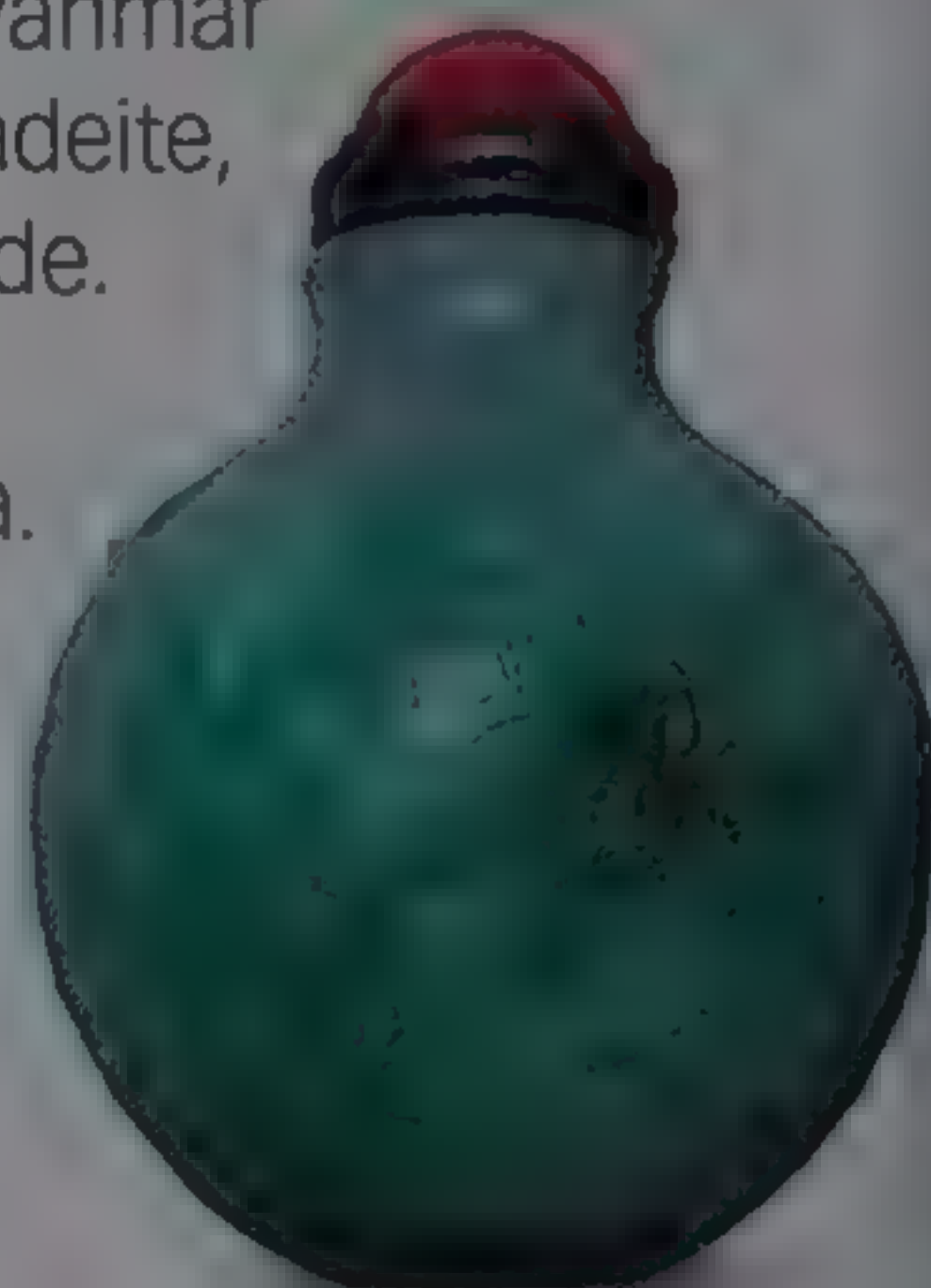
Jadeite is white when pure. It can be colored green by iron; lilac by manganese and iron; and pink, brown, red, blue, black, orange, or yellow by inclusions of other minerals. Emerald-green specimens called imperial jade are the most valuable and

result from the presence of chromium. When weathered, jadeite typically develops a brown skin that is frequently incorporated into carvings.

Jadeite most often occurs in metamorphic rocks formed under high pressure. It is usually recovered as alluvial pebbles and boulders but is also found in its place of origin. Myanmar is a major source of jadeite, especially imperial jade. Other sources are in Japan and Guatemala.

**Jadeite snuff bottle**

This delicately carved jadeite snuff bottle has a darker area that is carved to depict a duck among lotus flowers.

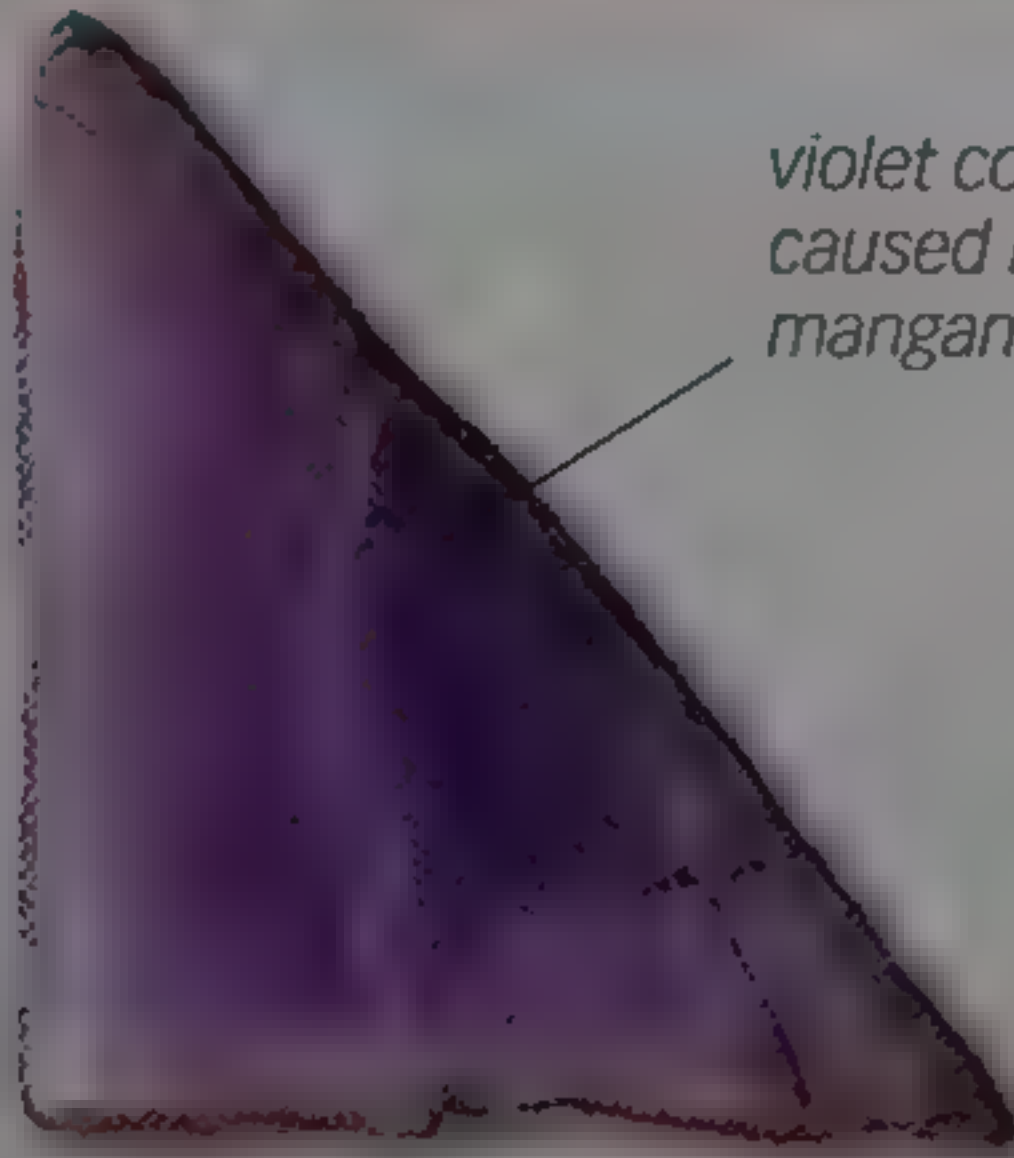




**Green jadeite**

White and cream streaks can be seen in this slice of dark green jadeite.

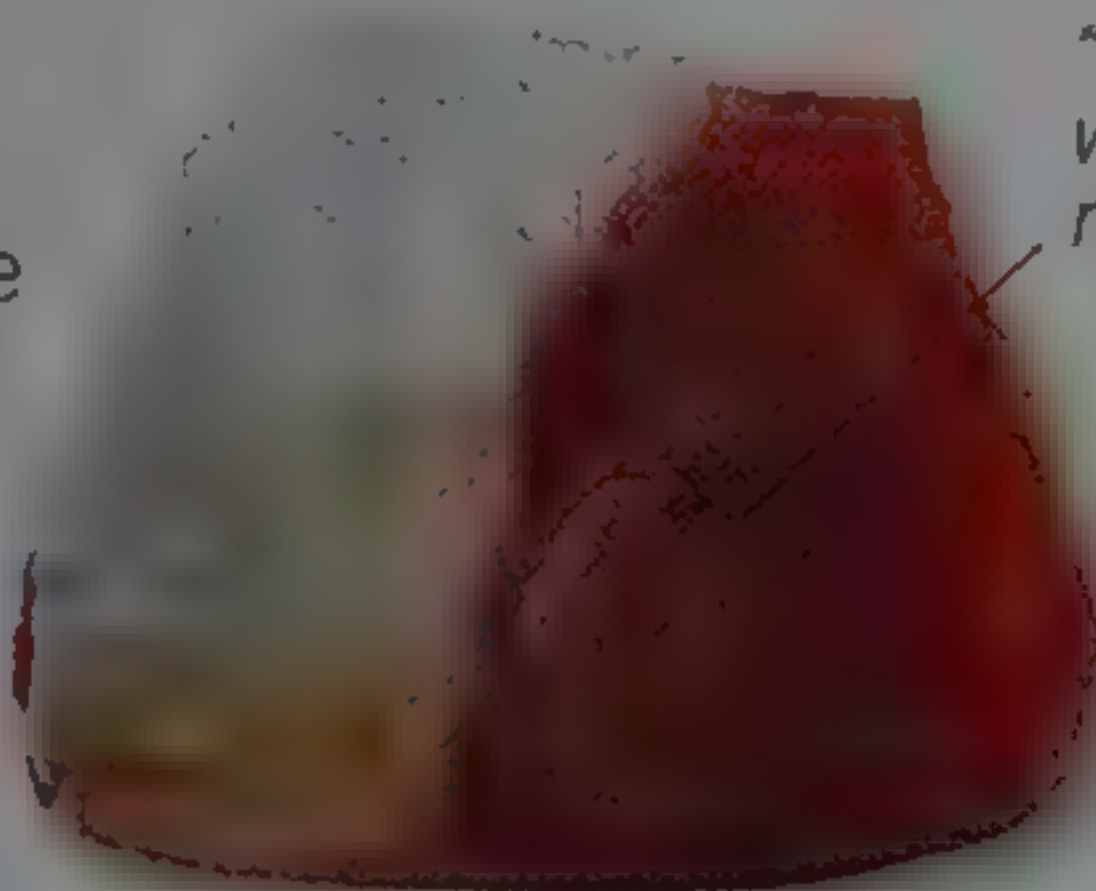
*veins of lighter material*



*violet color caused by manganese*

**Lavender jadeite**

This polished piece of jadeite has a highly desirable lavender color.



*"rind" of weathered material*

**Polished rough**

This piece of partly polished lavender jadeite rough has a rim of weathered material.

*rare lavender color*

**Dragon vase**

Carved from rare lavender jadeite from Myanmar, this jade vase from the Smithsonian Institution collection stands 12 in (50cm) tall.

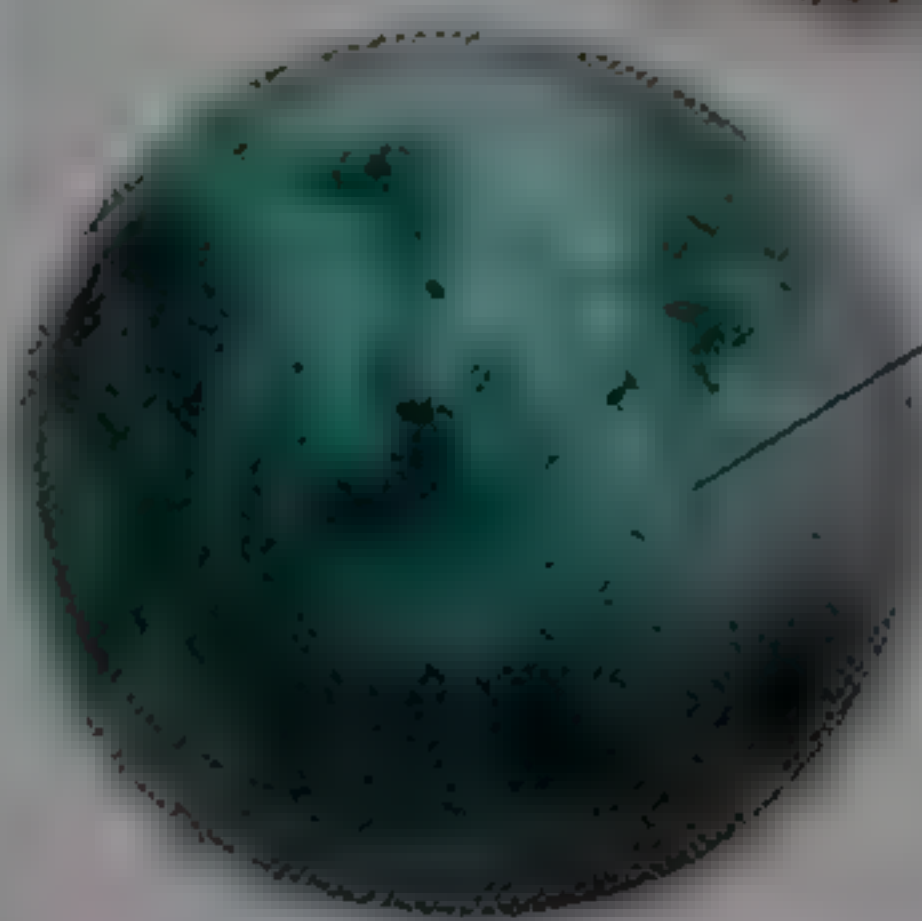
**Mexican mask**

This mask made of gray-green jadeite is from Mexico.

*surface pitting characteristic of ancient polishing methods*



*gray-green color*



*mottled color*

**Jadeite ball**

This ball is fashioned from green jadeite.

**Jadeite necklace**

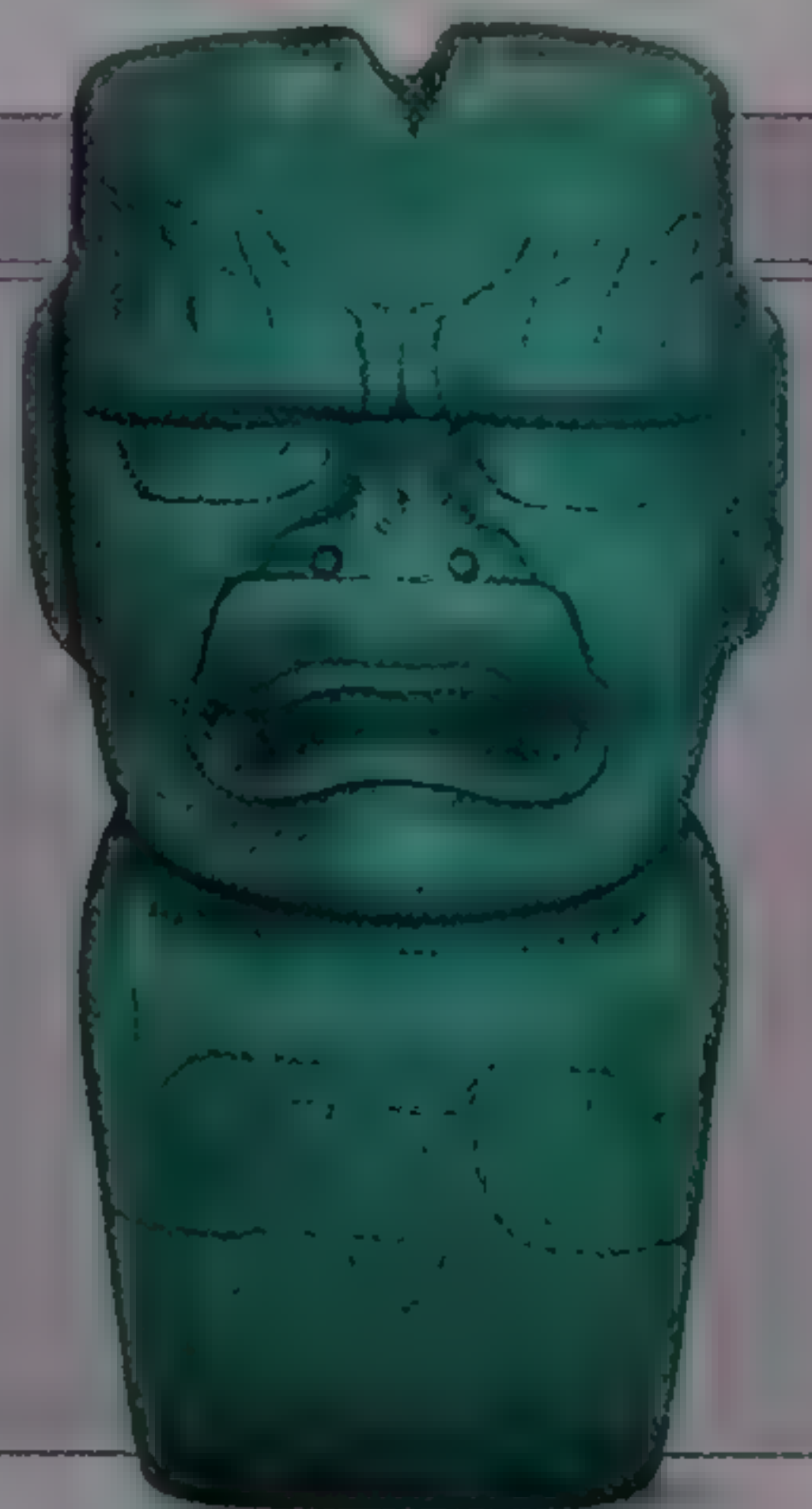
Color-matched beads of translucent jadeite have been used to make this necklace.

**OLMEC JADEITE**

Using jadeite from Guatemala and Costa Rica, the Olmecs were the first Mesoamericans to carve jade, perhaps 3,000 years ago. Across Mexico and Central America, jade was more valued than gold and was used in the most precious objects—masks, depictions of the gods, and ritual items.

**Olmec axhead**

This Olmec votive axhead was cut from jadeite in 1200–400 BCE.







SOLID-COLOR  
RHODONITE ROUGH

**Rhodonite cabochon**  
This oval cabochon of rhodonite exhibits good red color and the black veining that is popular among many cutters and buyers.

PROFILE

Polished

Cabochon

Step

Cameo

Triclinic

6

3.5–3.7

1.71–1.73

Vitreous



# RHODONITE

**Often mined as a semiprecious gem** and ornamental stone, rhodonite is found as rounded crystals, masses, or grains. It takes its name from the Greek word *rhodon*, which means “rose”—a reference to its typical rose color. Black manganese-oxide veins or coatings are common. Gem cutters prefer the streaked variety of rhodonite over the featureless pink variety. Relatively tough, massive rhodonite is primarily cut *en cabochon* or as beads and is often used as a carving material. The mineral is sometimes found as crystals, some of which are transparent. Crystals are extremely fragile and care must be taken during faceting. These rare faceted stones are cut strictly for collectors.

Rhodonite is found in various manganese ores and is a relatively widespread mineral.



**Carved box**  
This finely carved oblong box of rhodonite shows the desirable dark veins on the surface of the stone.






**Teardrop cabochon**  
This near-translucent cabochon of nephrite is cut in the shape of a teardrop and shows the slight “orange peel” finish characteristic of much polished nephrite.

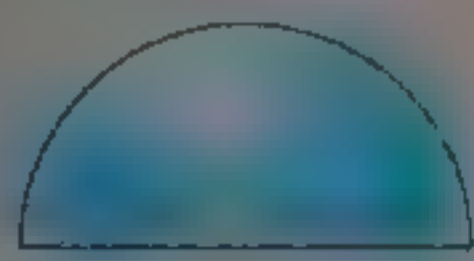
“orange peel” surface

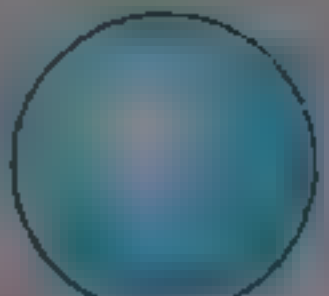


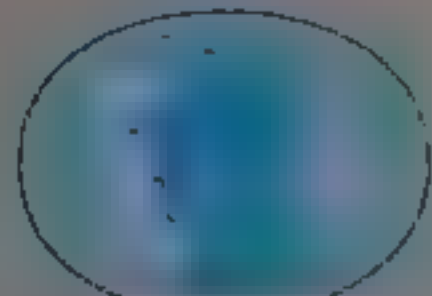
**ROUGH JADE CUT TO REVEAL INTERIOR QUALITY**


PROFILE


  
Polished


  
Cabochon


  
Bead


  
Cameo

 Monoclinic

 6½

 2.9–3.4

 1.61–1.63

 Dull to waxy



# NEPHRITE

**One of two minerals** called “jade,” nephrite is not a mineral in its own right but the name applied to the tough, compact form of either tremolite or actinolite, both of which are structurally identical calcium magnesium silicate hydroxides. Jadeite (pp.150–51) is the other jade mineral. Nephrite varies in color with its composition: it is dark green when rich in iron, and cream-colored when rich in magnesium. A white variety composed of pure tremolite is called “mutton-fat jade.” The crystalline texture of nephrite is a mat of tightly interlocking fibres. This creates a stone tougher than steel.

The Chinese perfected jade carving in the 1st millennium BCE, and Maoris have been making jade weapons and ornaments for many centuries.



**Nephrite figurine**  
This Hei Tiki figure has been carved out of nephrite jade by Maoris from New Zealand.



# CHINESE JADE

Jade has been carved in China since the late Stone Age (c.6000 BCE). It was initially worked into relatively crude ritual objects, but as skills developed, Chinese jade objects soon began to take on the beauty and complexity that is associated with them today.



## CULTURAL CONNECTION

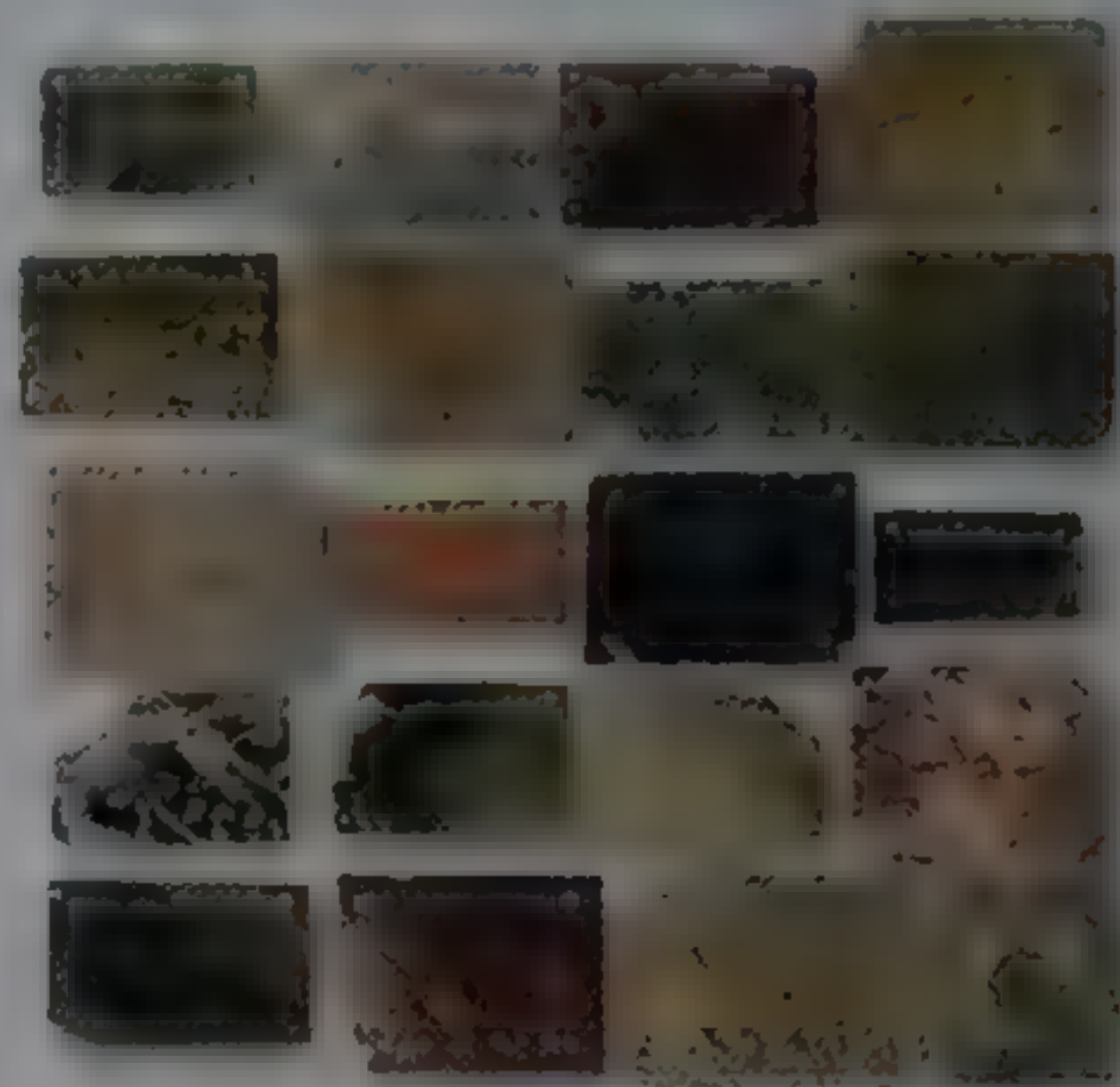
Jade holds the same position in Chinese culture that gold and silver have occupied in European cultures. Imbued with mystical significance, jade was thought to prevent fatigue and delay the decomposition of the body. It was also associated with important human virtues due to its beauty, hardness, and durability. Six jade objects were even made a part of the Chinese burial ritual.

### Jade pi disk

Pi disks such as this one made of jade from the late Zhou Dynasty (c.300 BCE) were thought to symbolize the sky and represent the Sun.

## ANCIENT ROOTS

Nephrite, produced from sources along the Yangtze River, was the first type of jade to be worked by the Chinese. By the start of the 4th millennium BCE, nephrite carving had spread to the whole of China. As in other cultures, such as the Maori of New Zealand, the toughness of nephrite made it the material of choice for axes and other cutting implements. By the start of the 2nd millennium BCE, elaborately ornamented and finely finished ritual objects were being carved.



### Jade samples used for burial

These jade plaques are representative of the various colors and patterns of nephrite used to make up a burial suit.



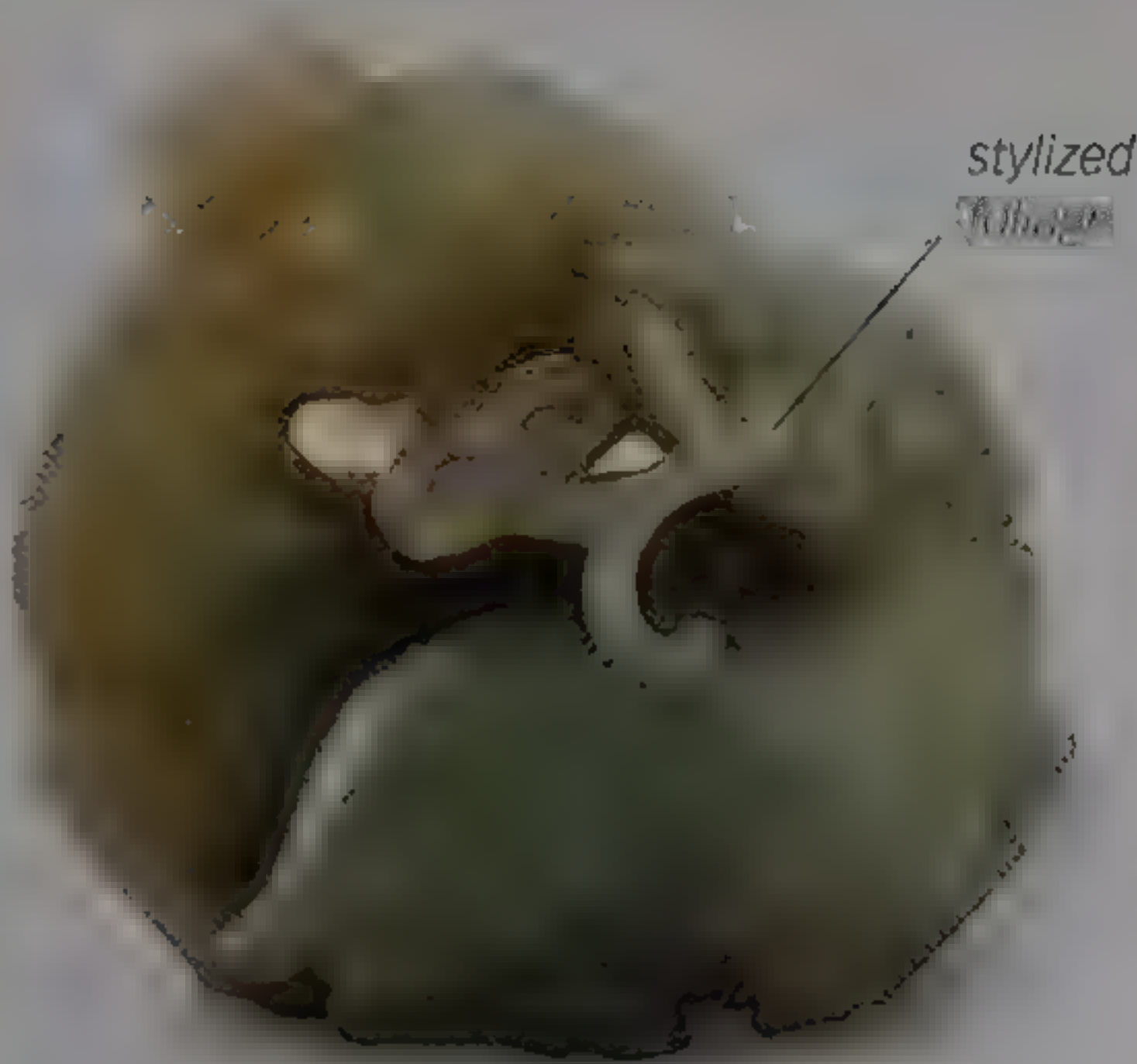
### Burial suit

This Western Han Dynasty (206 BCE–9 CE) jade burial suit is made of nephrite plaques sewn together with gold wire.



# STYLES AND MOTIFS

The first jade objects were ritual representations of objects used in daily life. By the 18th century BCE, jade objects came to be ornamented with cultural motifs characteristic of the period—a trend that was continued by the later dynasties. Jadeite, introduced from Myanmar around 1800 CE, makes up the pastel jade carvings for which China is well known.

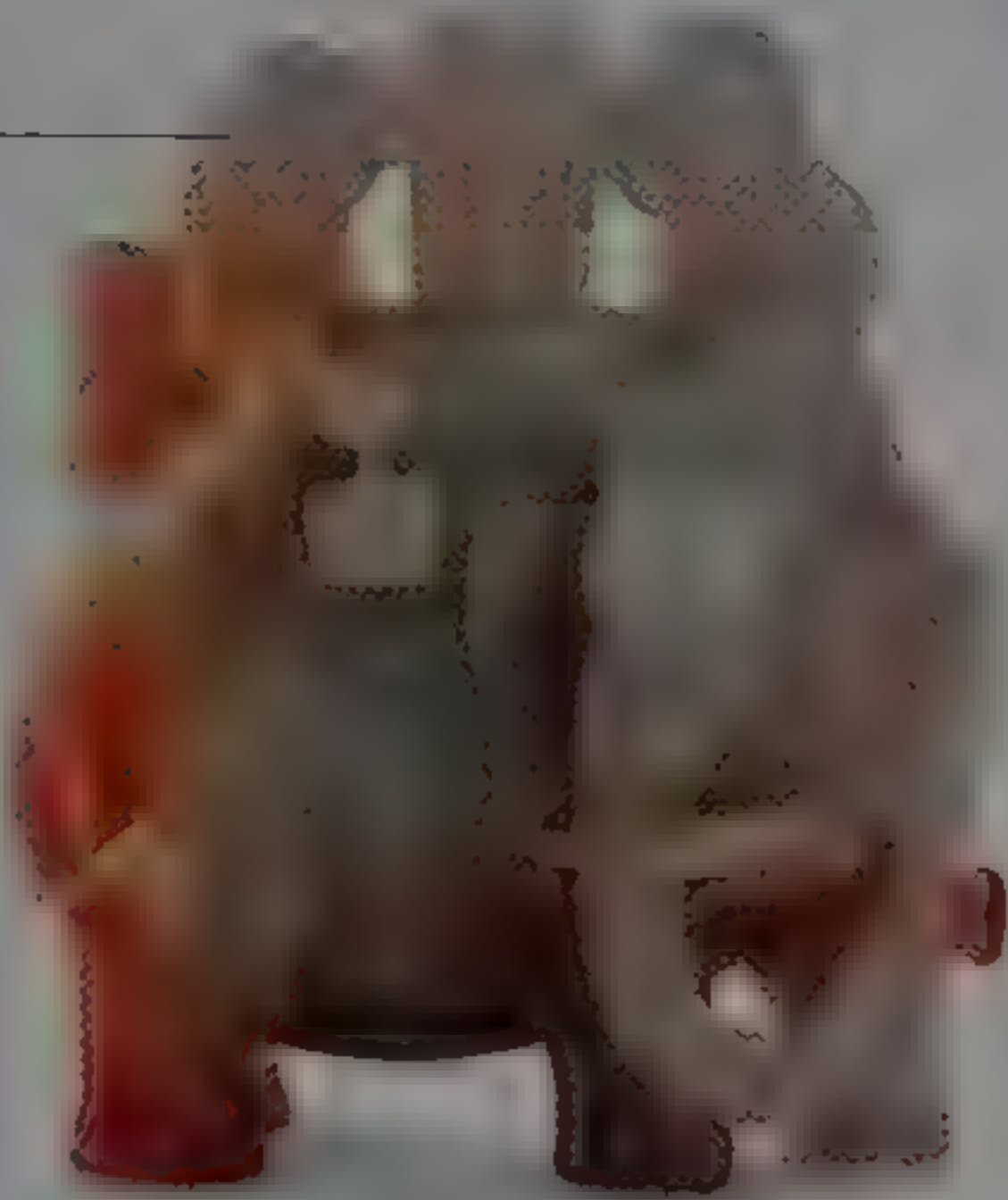


stylized carving

## Jade deer

This jade carving of a deer and her fawn dates back to the 18th century.

men washing elephant



## Elephant carving

This nephrite carving in the shape of an elephant, from the late Ming Dynasty (1368–1644), shows color variation.

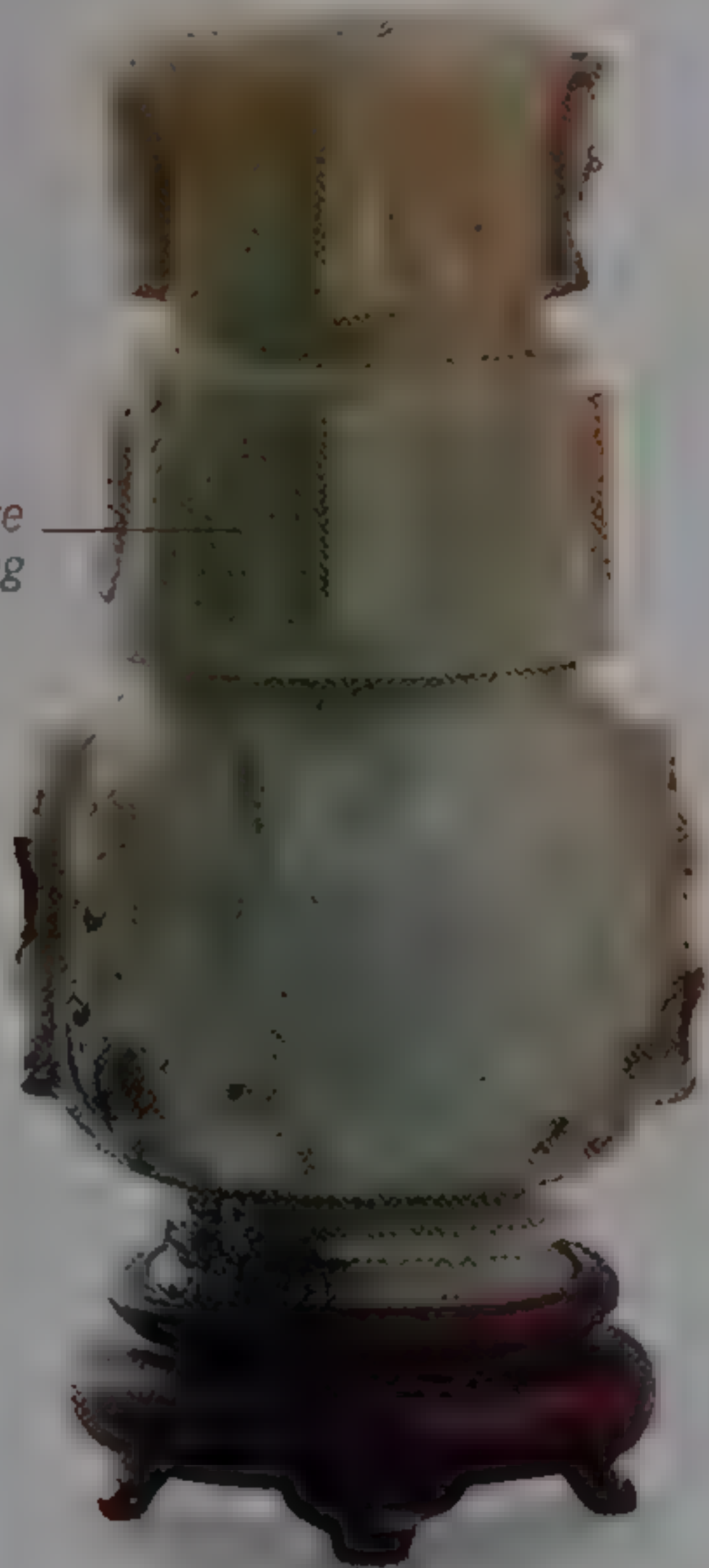
## Taoist god

This figurine made of carved green jade shows a Taoist god or sage depicted as a venerable old man nurturing a child at his feet.



natural color variation

intricate carving



## Ming Dynasty vase

This 4.75-in (12-cm) tall jade vase from the Ming Dynasty (1368–1644) has an elaborately carved surface.

detailed carving



## Qing Dynasty carving

This Chinese white nephrite carving from the late Qing Dynasty (c.1880) depicts a garden scene with figures under pine trees and a pavilion.



gold stitching

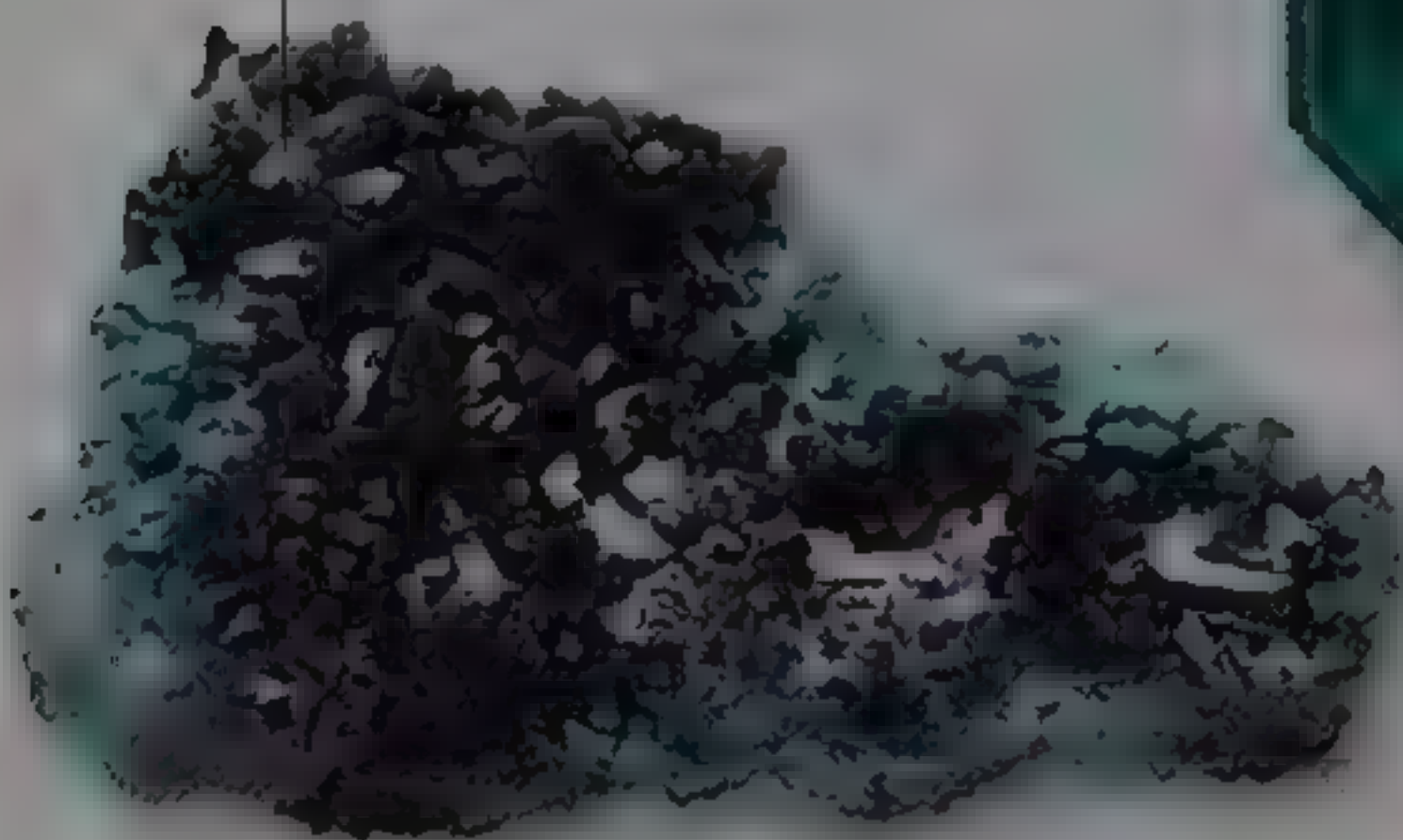


**Emerald-cut diopside**  
Diopside is a fragile gemstone that is frequently flawed. This superbly colored emerald-cut specimen has many inclusions.

internal veils  
of bubbles



excellent  
crystals



GEM-QUALITY  
DIOPTASE CRYSTALS

PROFILE



Step



Round brilliant



Hexagonal or trigonal



5



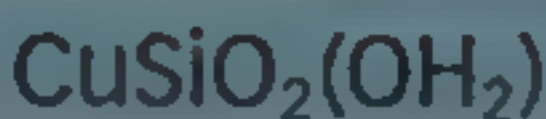
3.3



1.67–1.72



Vitreous to greasy



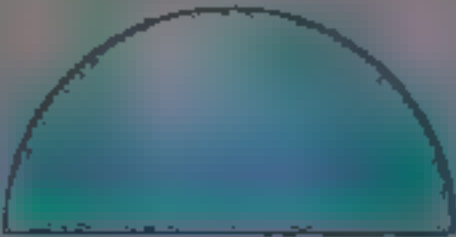
# DIOPTASE

**The bright green** crystals of diopside can superficially resemble emerald (p.169)—so much so that crystals mined from a rich deposit in Kazakhstan were wrongly identified as emerald when they were sent to Czar Paul of Russia in 1797. Its prismatic crystals can be highly transparent, and transparent specimens can be weakly pleochroic. Intensely colored diopside can also be translucent. Diopside would make a superb gemstone to rival emerald in color, were it not for the fact that it is soft and fragile with easily set-off cleavages—even mineral specimens must be carefully handled. Although it is very fragile, it is a popular mineral with collectors and cut only for gemstone collections. These gems are very susceptible to mechanical shock and shatter if they are exposed to ultrasonic cleaning.

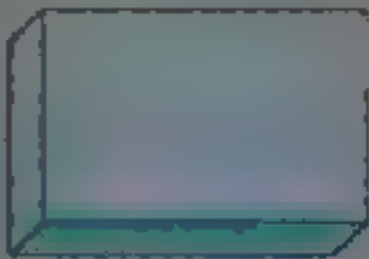
Diopside forms where copper veins have been altered by oxidation. It derives its name from the Greek words *dia* and *optazein*, which mean “through” and “visible” respectively—a reference to the cleavage planes often visible inside unbroken crystals.




PROFILE




Cabochon




Polished




Hexagonal




5½–6½



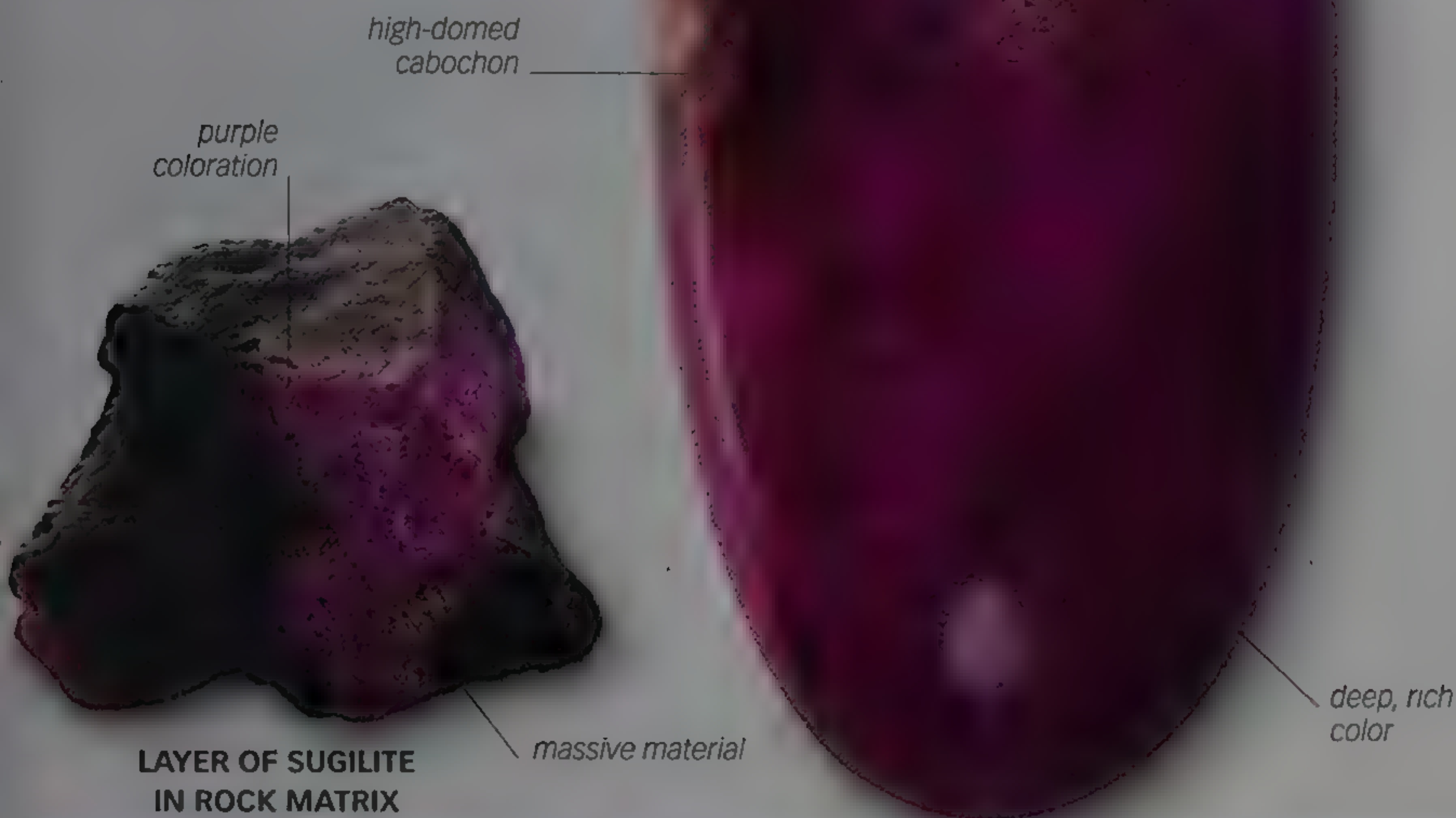
2.7–2.8




1.60–1.61



Vitreous

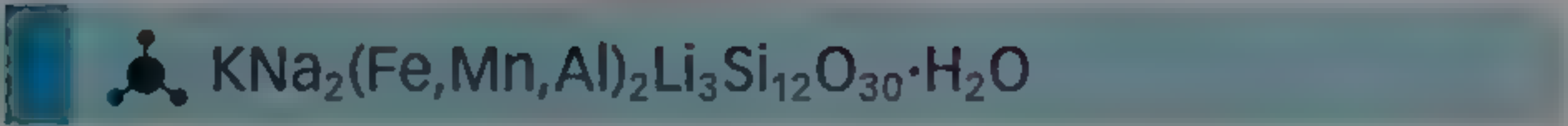


VARIANT



Quarter cabochon

A richly colored cabochon of sugilite in an unusual shape



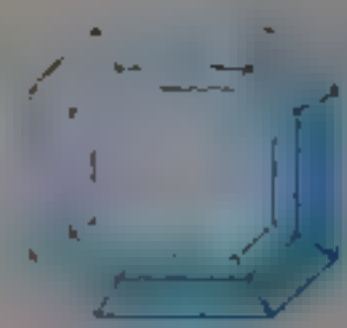
# SUGILITE

**Discovered in 1944** but recognized as a mineral only in 1976, sugilite is named after Ken-ici Sugi, a Japanese petrologist. Sugilite contains variable amounts of iron, aluminum, and manganese. It can be pale to deep pink, brownish yellow, or purple. Specimens are pink to purple due to the presence of manganese, purple when rich in iron, and pink when rich in aluminum. The mineral usually occurs in massive or granular form. Crystals are rare, but when found they are prismatic and small, being less than ¾in (2cm) wide. Sugilite is relatively new to the gemstone market. It is always cut *en cabochon* when used as a gemstone. Sugilite pebbles are valued for their vivid purple color and are sometimes polished in rock tumblers. Some massive sugilite has been sold under the name lavulite.

A sodium potassium lithium silicate hydrate, sugilite forms in metamorphosed manganese deposits and in marble. It is found at Mont St.-Hilaire, Canada; Iwagi Island, Japan; Kuruman, South Africa; and Faggiona, Italy.



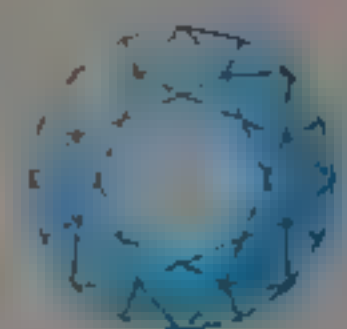
## PROFILE



Step



Oval brilliant



Round brilliant

Orthorhombic

7–7½

2.6

1.53–1.55

Vitreous to greasy

prismatic  
iolite crystalGEM-QUALITY IOLITE  
CRYSTAL IN MATRIXuniform  
faces

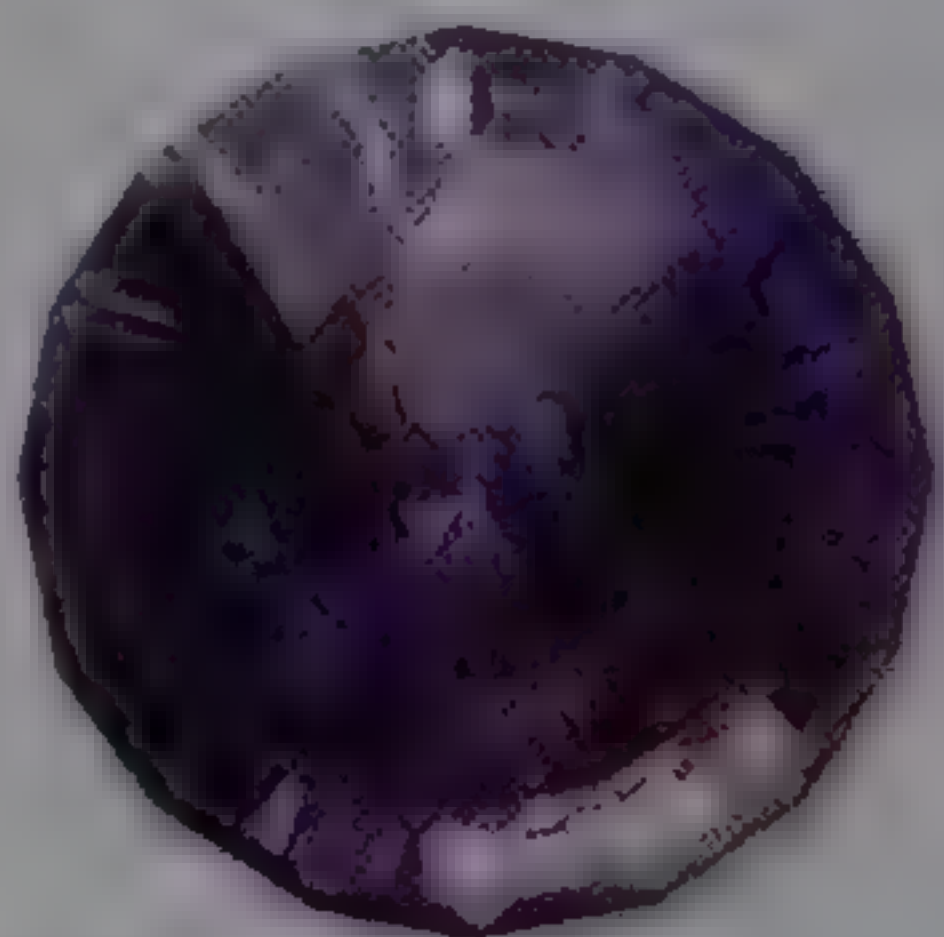
## Checkerboard-cut iolite

This iolite is faceted in an unusual and difficult checkerboard cut.

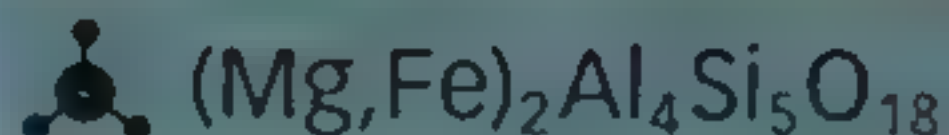
## VARIANTS



**Iolite cabochon** A rounded square cabochon of deep blue iolite



**Brilliant-cut iolite** A faceted, complex brilliant cut specimen of iolite



## IOLITE

**Gem-quality blue cordierite** is known as iolite, a name derived from a Greek word meaning violet—a general reference to its color. Iolite is noted for its pleochroism and appears intense blue from one direction, yellowish gray or blue from another, and almost colorless as the stone is turned to a third direction. Iolite is informally referred to as “water sapphire” because of its color. Its crystals are prisms, and the best blue color is seen when they are viewed along their long axes. Iolite is usually faceted, with the cutter taking careful note of the orientation of the stone to get the best color.

A magnesium iron aluminum silicate, iolite most often occurs in alumina-rich rocks metamorphosed by intense heat. Although it can occur as crystals up to 2 in (5 cm) wide, it is more often found as rolled pebbles in the gem gravels of Sri Lanka, Myanmar, and Madagascar. There is a major source of iolite near Chennai, India. Fine crystals are found on Garnet Island, Northwest Territories, Canada.



## PROFILE



Round brilliant



Step

 Hexagonal

 6½

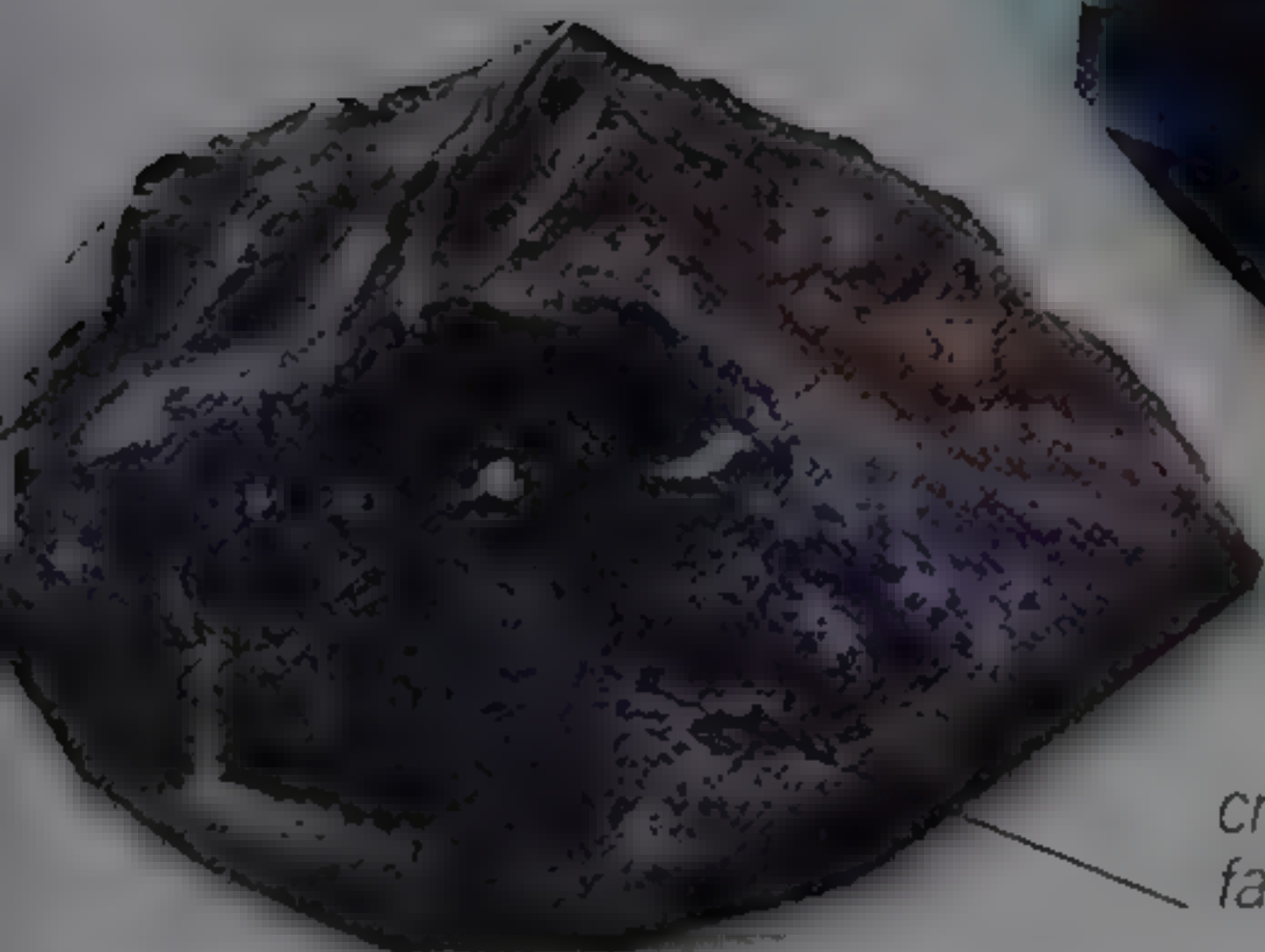
 37

 1.76–1.80

 Vitreous



good clarity  
and brilliance



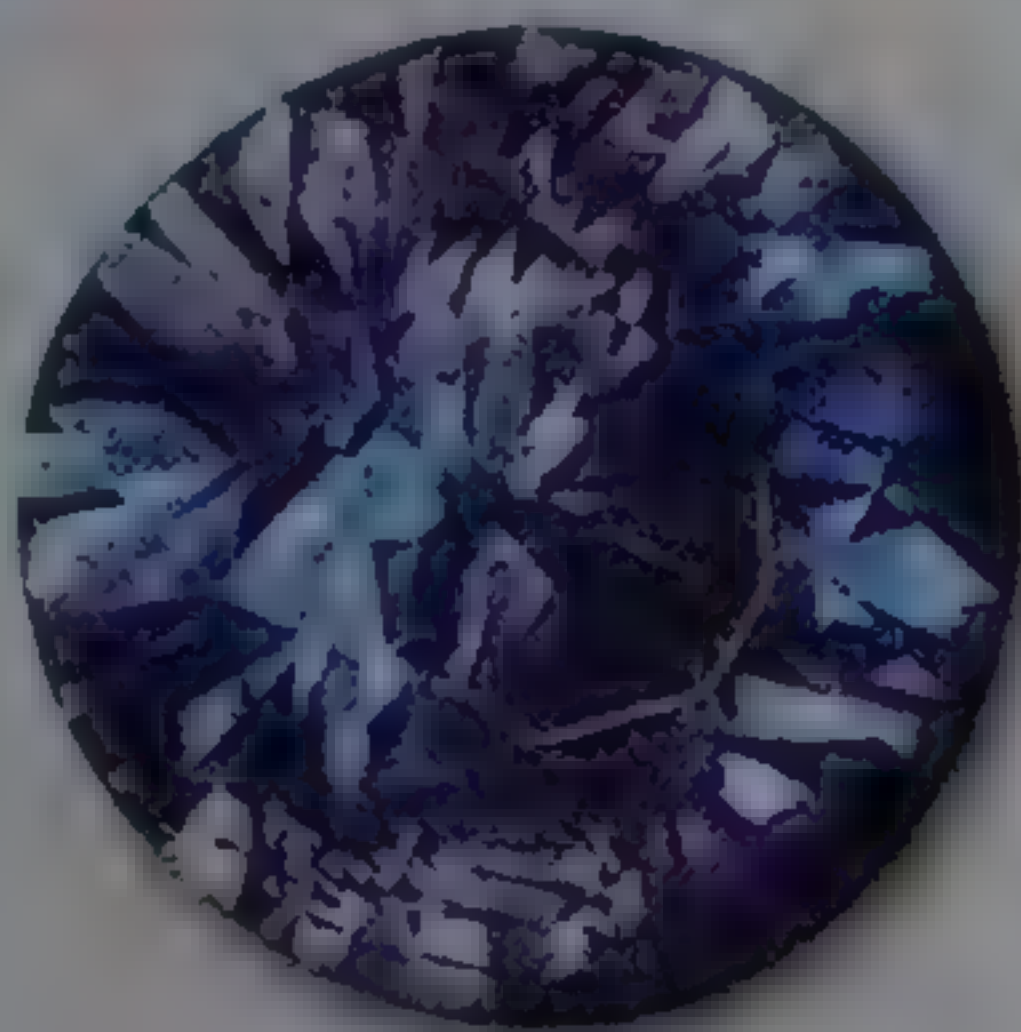
crystal  
face

**GEM-QUALITY BENITOITE  
CRYSTAL WITH BROKEN BASE**

### Fine blue benitoite

This brilliant-cut specimen of benitoite exhibits the fine blue color for which this rare gem is known.

## VARIANT



**Multiple facets** A brilliant-cut multifaceted benitoite gem



# BENITOITE

**The official state gem** of California, benitoite was discovered in 1906 near the San Benito River, from which it takes its name. It is a very rare barium titanium silicate. Benitoite was supposedly found by a prospector looking for mercury and copper mineralization, who came across some brilliant blue crystals that he mistook for sapphires. It is this bright blue color that benitoite is best known for, although the California deposit occasionally produces colorless and pink crystals.

Benitoite has exceptionally strong dispersion—its “fire” is similar to that of diamond (pp.50–51), although this is often masked because of the intensity of its color. The best color is seen through the side of its crystals rather than from top to bottom. This, in turn, imposes a size limitation on cut stones, which are usually faceted. Gems tend to be small, seldom exceeding 3 carats, and are cut principally for collectors. In addition to California, benitoite is found in small amounts in Japan and Arkansas, USA.



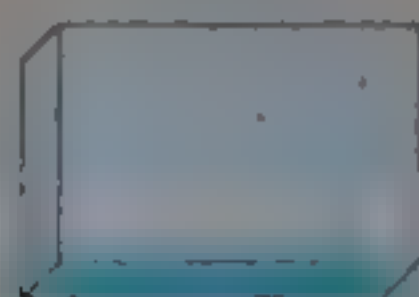
## PROFILE



Round brilliant



Cameo



Polished



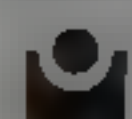
Step



Hexagonal or trigonal



7-7½



3.0-3.1



1.61-1.64

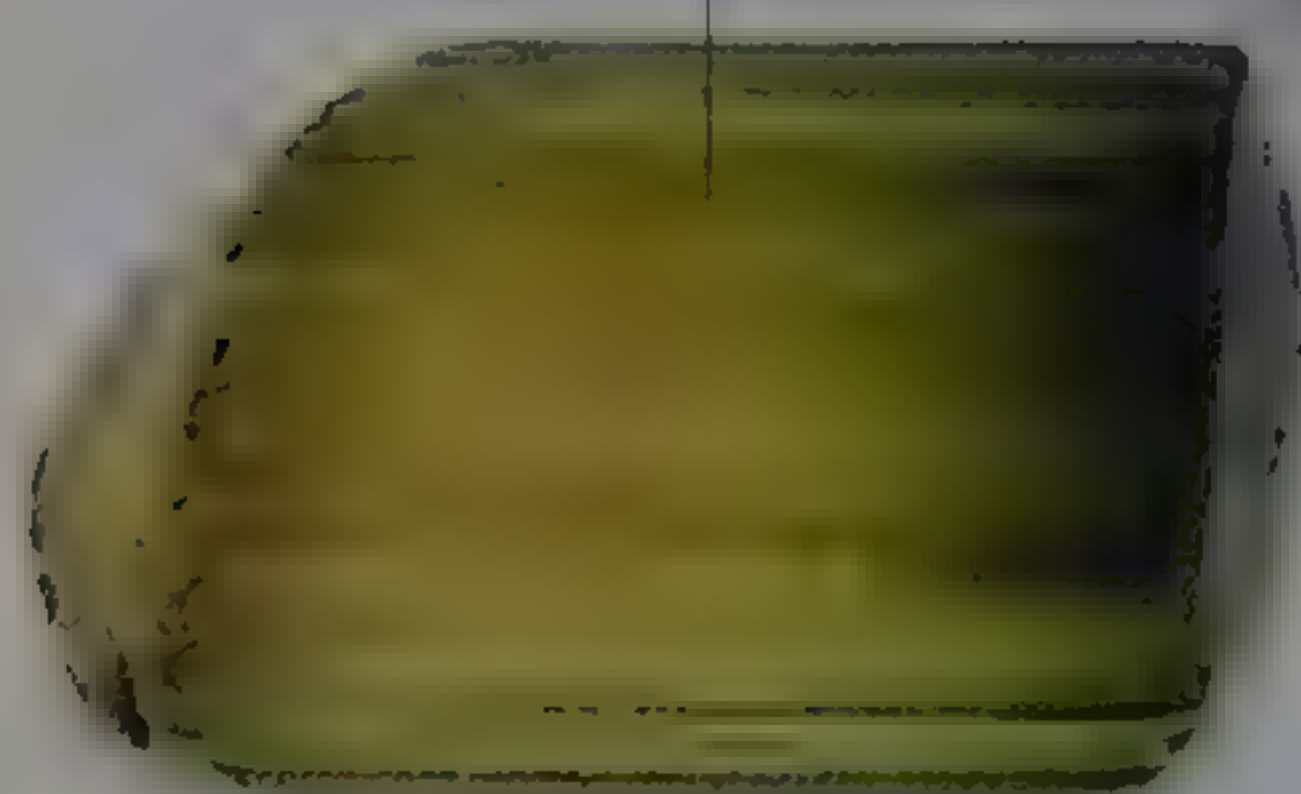


Vitreous



complex faceting

prismatic crystal

TRANSPARENT CRYSTAL  
OF YELLOW GREEN ELBAITE**Yellow-green elbaite**

Although usually thought of as either dark green or red, most elbaite is yellow-green, as in this triangular cushion-cut specimen.



## ELBAITE

**The name elbaite** is given to one of the 11 members of the tourmaline family of minerals. Most tourmaline is dark, opaque, and not particularly attractive. Elbaite provides the most gemstone material, although a small amount comes from another tourmaline, liddicoatite, nearly indistinguishable from elbaite.

Elbaite often occurs as beautifully formed, elongated crystals with a distinctive “rounded triangular” shape in cross section. Several gem varieties of elbaite and liddicoatite are named after their colors: indicolite (blue), achroite (colorless), rubellite (pink or red), and verdelite (green). Pink and green stones are the most popular, although emerald-green ones are rarer and more valuable. In watermelon tourmaline, pink and

green colors can be found in the same stone, with different colors occurring at either end of the crystal or forming a core of one color and a rim of another. Yellow-green is the most common of all gem tourmaline colors. Elbaite is strongly pleochroic, exhibiting different colors when viewed from different directions. This means that gem cutters must orient the rough carefully.

The superb red and green elbaite crystals from the Pala district in San Diego, USA, the color-zoned watermelon crystals from Brazil, and the magnificent red prismatic crystals from Madagascar and Mozambique are stunningly beautiful gem-grade materials. Most emerald-green stones come from Brazil, Namibia, and Tanzania.



ANCIENT GEM

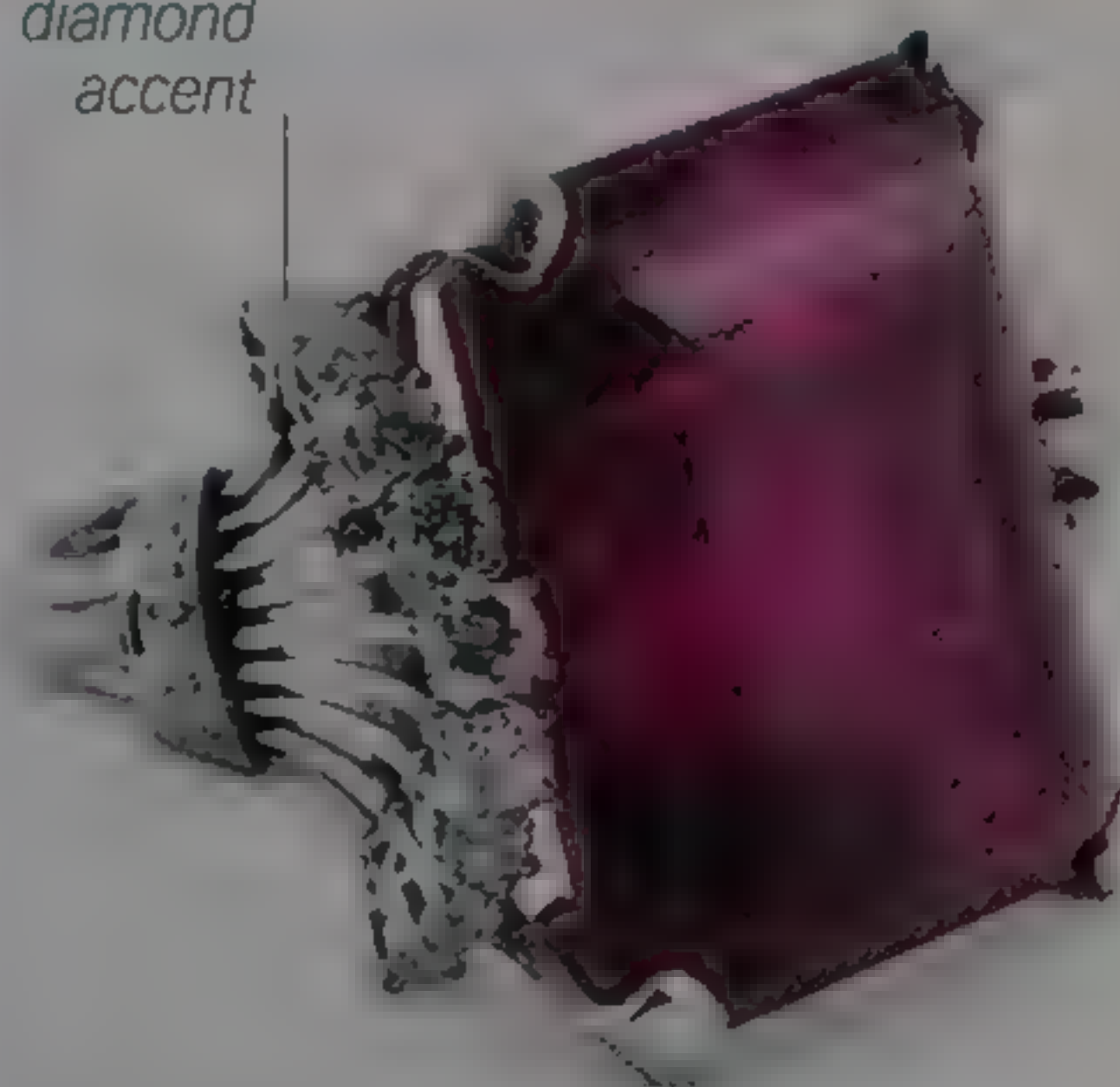


Elbaite is named for a deposit at Elba, Italy, where it has been mined for at least two millennia. A pink elbaite Roman cameo dates back to the 1st century CE and a pink cabochon is set in a Nordic gold ring that dates back to 1000 CE.

**Roman cameo**

This cameo in elbaite depicts the head of Alexander the Great.

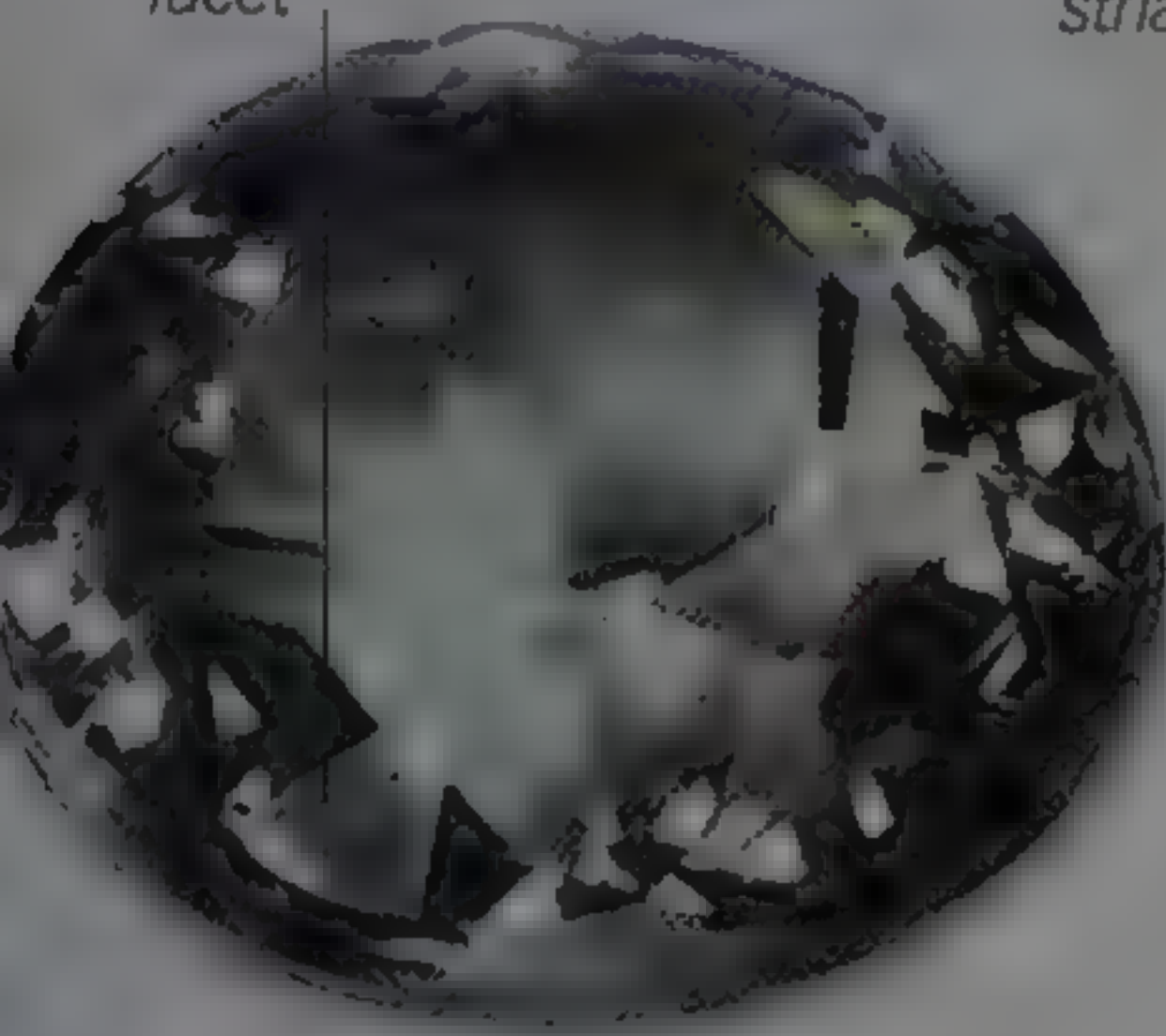
*diamond  
accent*



**Rubellite ring**

This ring has a 50-plus carat step-cut rubellite (red elbaite) stone set in platinum with diamond accents.

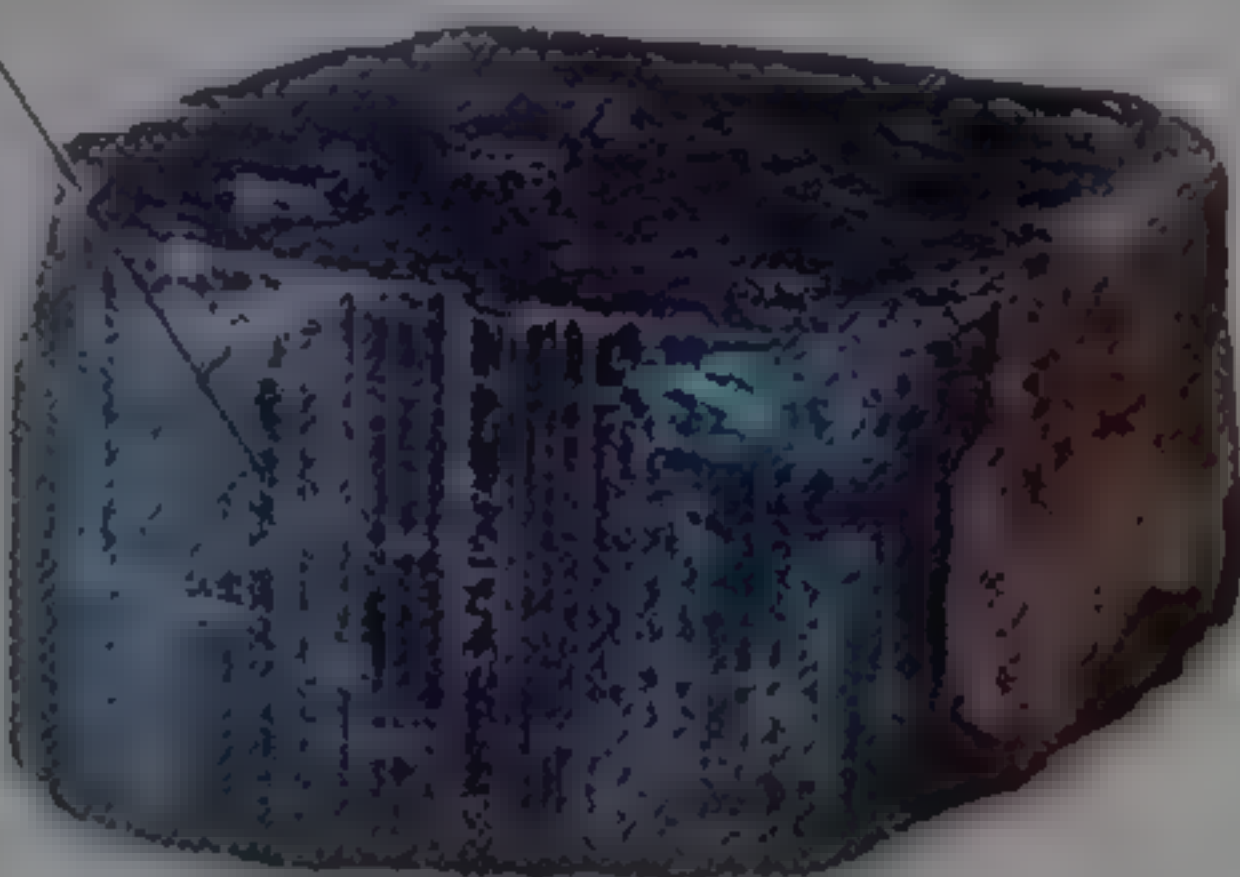
*girdle  
facet*



**Oval brilliant-cut achroite**

Achroite, the colorless gem variety of elbaite, has been faceted into an oval brilliant cut.

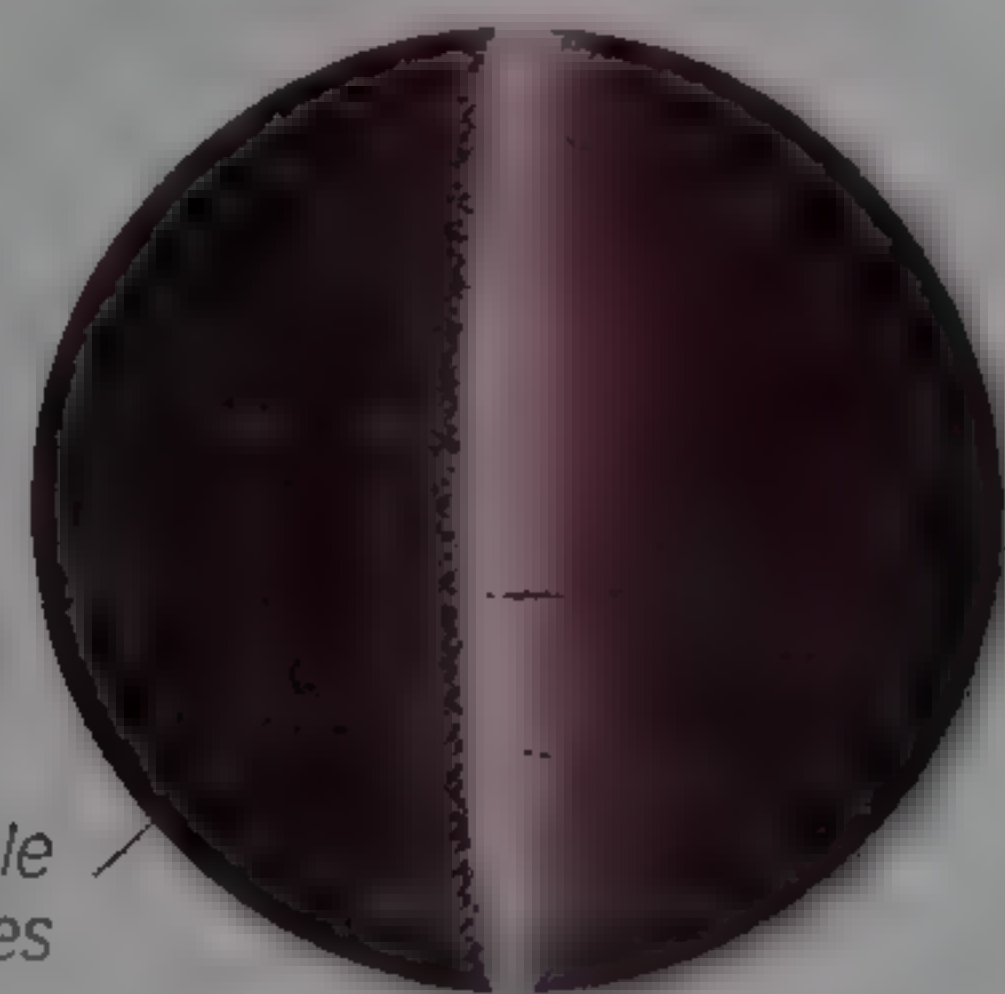
*parallel  
striations*



**Indicolite rough**

This gem-quality crystal of the blue variety of elbaite known as indicolite has transparent areas.

*visible  
fibres*



**Rubellite cabochon**

This rubellite, or red elbaite, cabochon has produced a sharp cat's eye.



**Arts and Crafts pin**

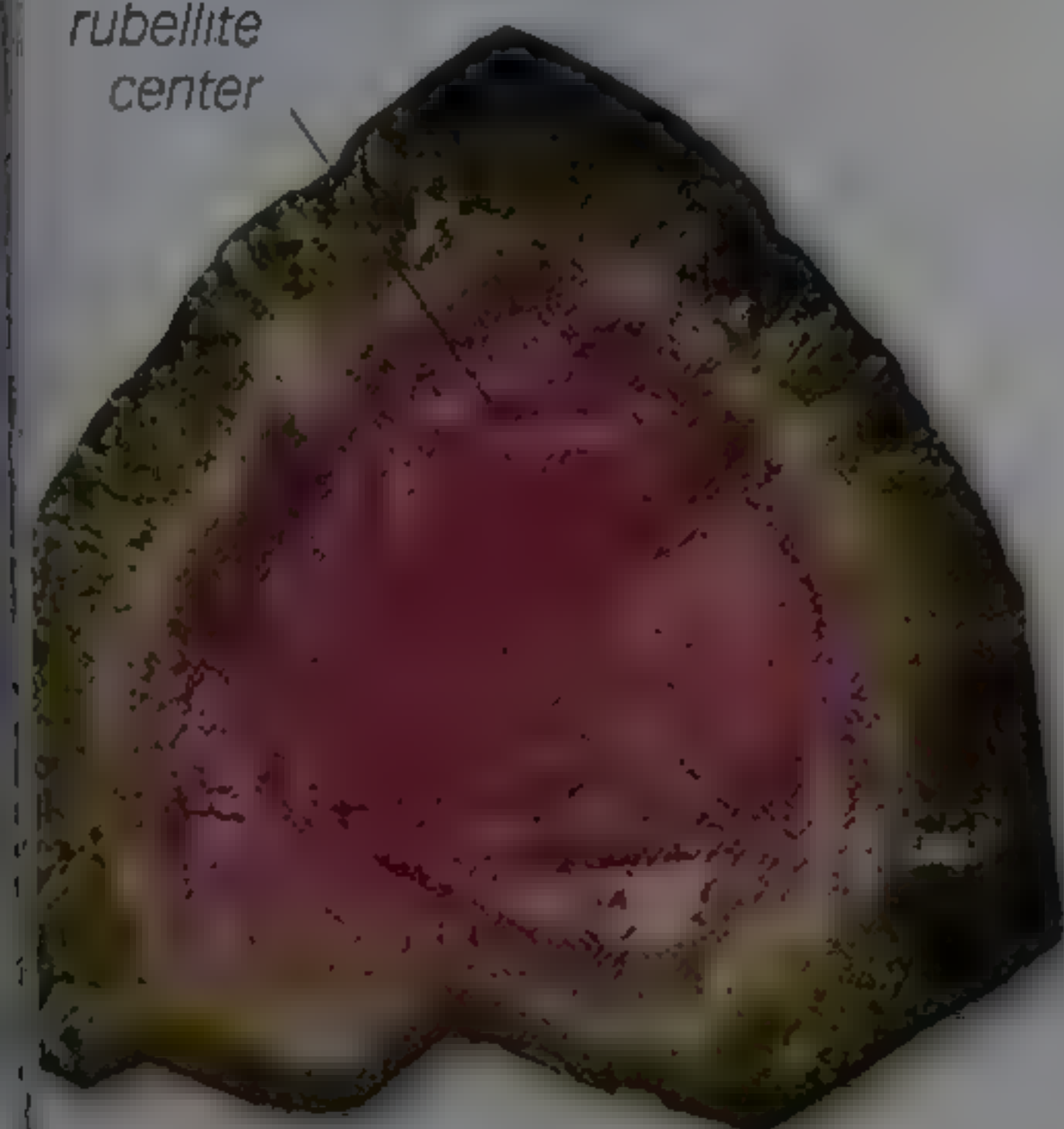
This 1920s pin has a dark green baguette-cut elbaite mounted in a hand-wrought gold frame.

*good emerald-  
green color*

*pink and green  
colors in  
same stone*

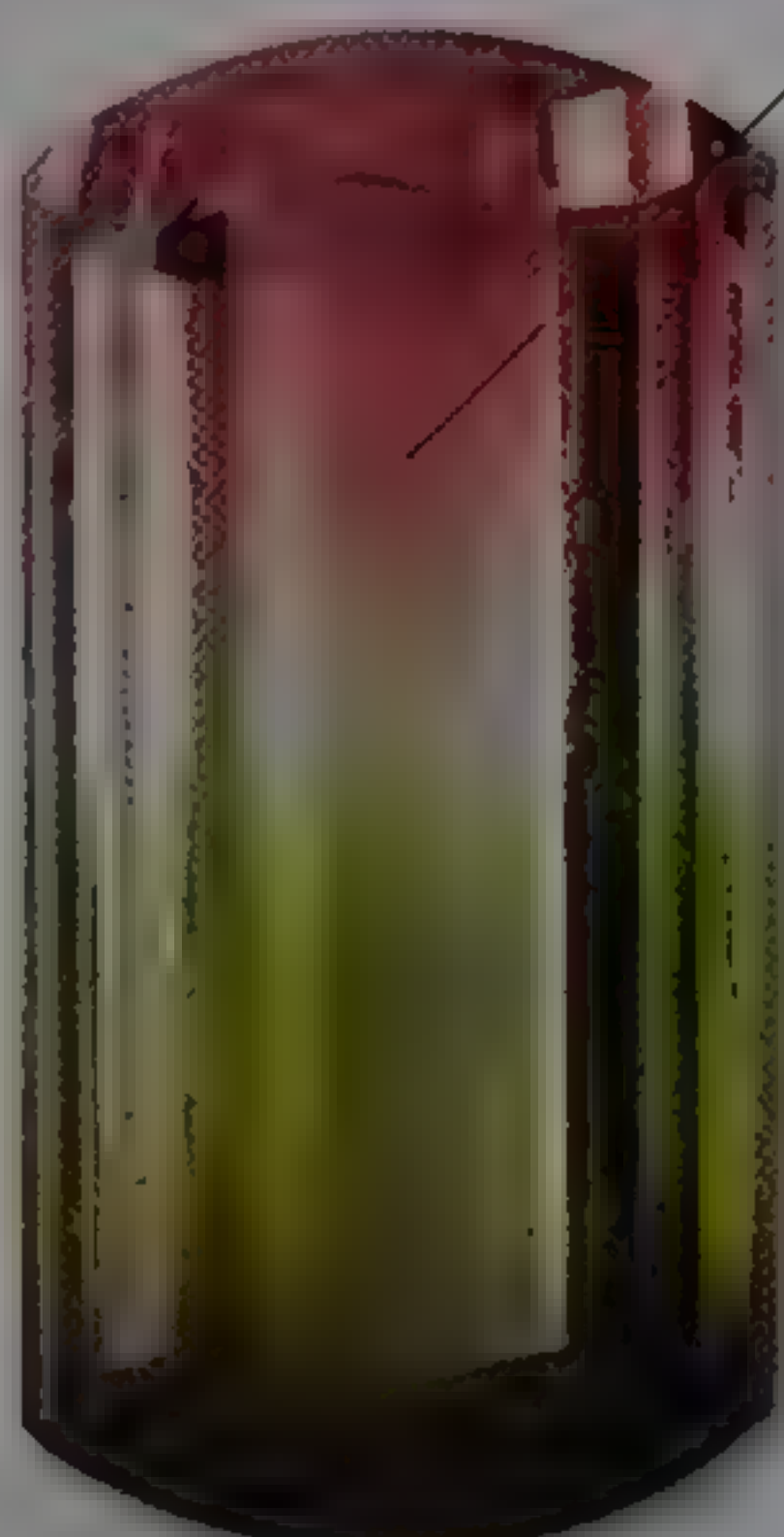
*neon  
appearance*

*rubellite  
center*



**Watermelon section**

Crystal sections of watermelon tourmaline such as this are often mounted and worn as jewelry.



**Watermelon tourmaline**

This example of watermelon tourmaline has been skillfully faceted to show both of its colors in the same stone.



**Paraiba tourmaline**

This variety of elbaite comes from Brazil, Mozambique, and Nigeria. Its colors are often described as "neon."

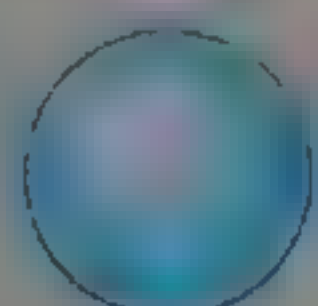


**Tumble polished schorl**

This piece of schorl has been tumble-polished to show its perfect inky blackness.

**PROFILE**

Cabochon



Bead



Step



Hexagonal or trigonal



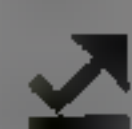
7–7½



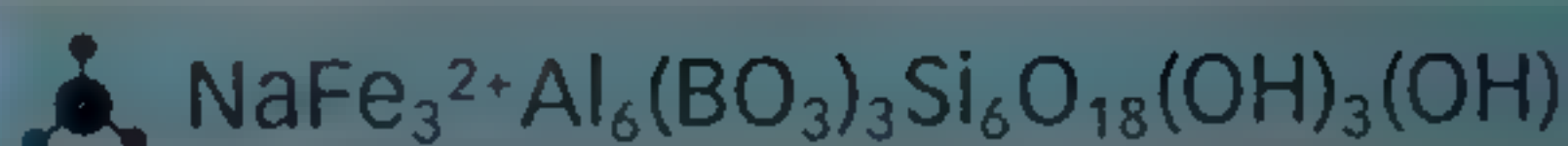
3.0–3.1



1.61–1.64



Vitreous



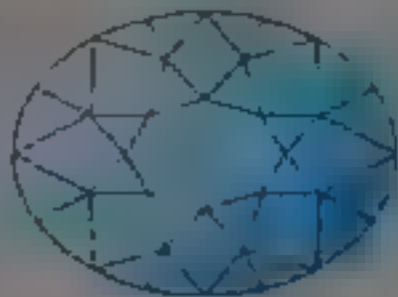
## SCHORL

**Also called iron tourmaline**, schorl is the most abundant species of tourmaline, a borosilicate. A black, opaque, iron-rich mineral, it is highly valued for its superb crystallization and fine mineral specimens. Prismatic crystals may reach 10 feet in length. Schorl was used extensively in black mourning jewelry during the Victorian era in the mid-19th century, cut into rounded and faceted cabochons. Jet (p.204) was also widely used in mourning jewelry. However, jet can be distinguished from schorl by its lighter weight and inferior hardness. Schorl is rarely cut as a gemstone now. When cut, it is almost exclusively fashioned into faceted cabochons. Nevertheless, cut schorl is still abundant in old jewelry.


The name “schorl” developed in the late Middle Ages, from a word relating to worthlessness—a reference to its occurrence with valuable tin minerals. Schorl accounts for a very high percentage of all tourmalines in nature. High-quality schorl comes from Brazil, Germany, Finland, Afghanistan, and the USA.



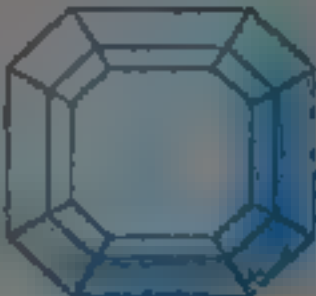
PROFILE




Oval brilliant




Mixed




Step




Hexagonal or trigonal




7-7½



3.0-3.1




1.61-1.64



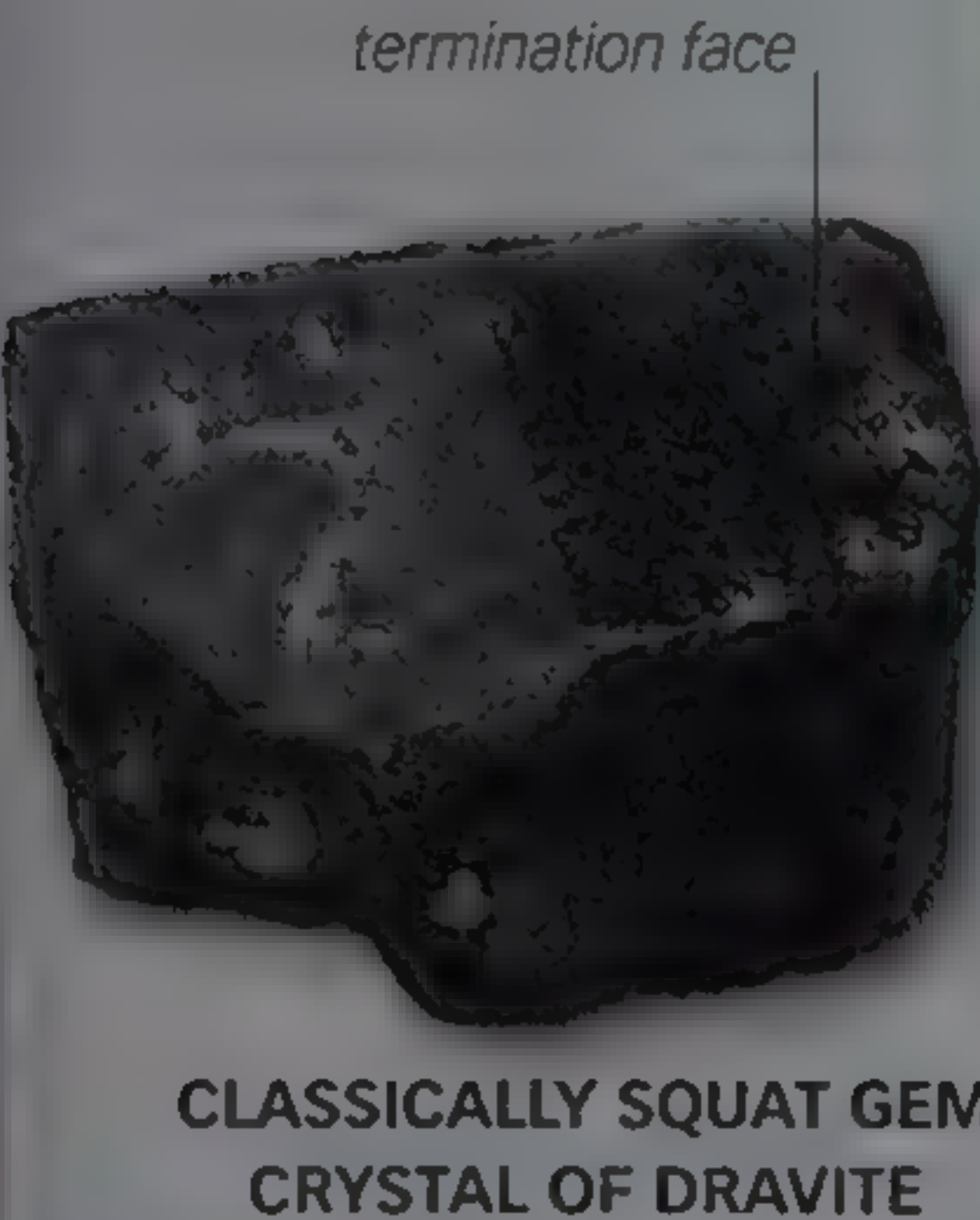
Vitreous

**Mixed-cut dravite**  
This richly colored specimen of dravite has been faceted into a complex mixed cut to show maximum brilliance.



*fine color and transparency*

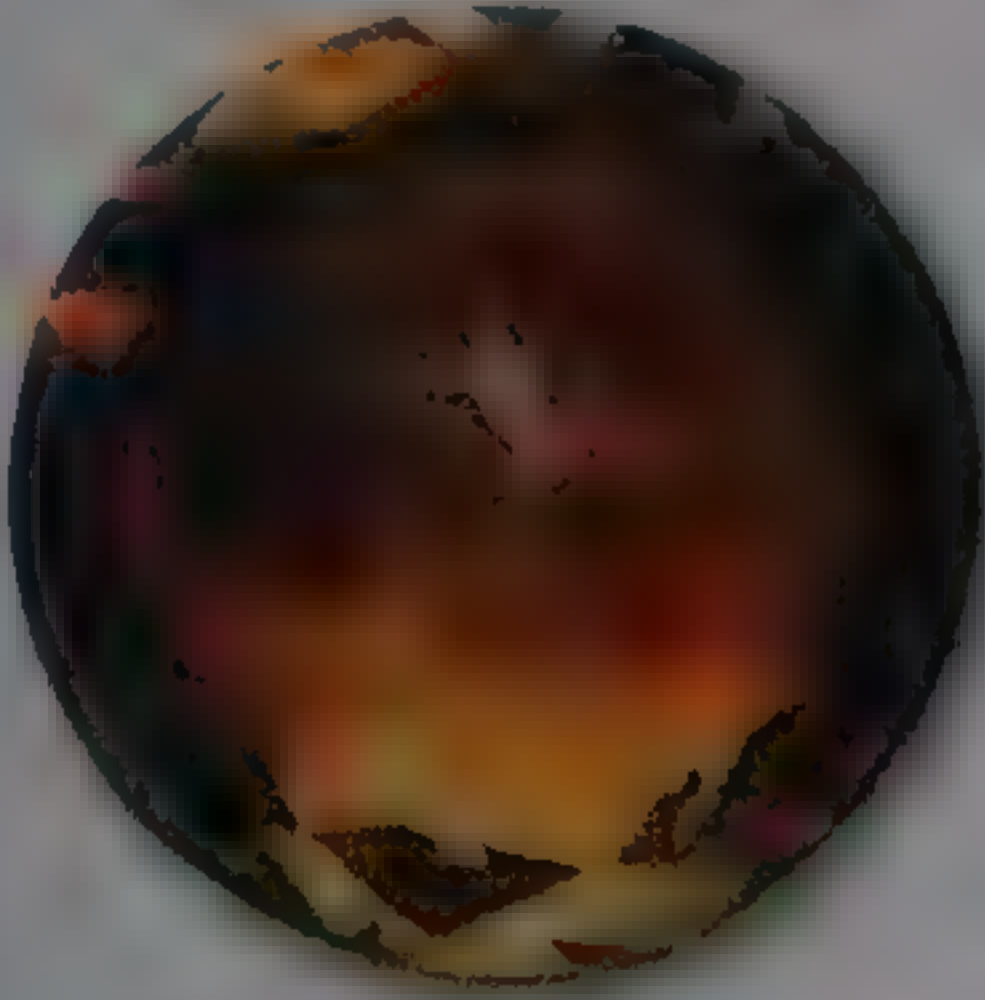
*complex faceting*




*termination face*

**CLASSICALLY SQUAT GEM CRYSTAL OF DRAVITE**

VARIANT



**Dravite bead** A faceted bead of light-colored dravite



$\text{NaMg}_3\text{Al}_6(\text{BO}_3)_3\text{Si}_6\text{O}_{18}(\text{OH})_3(\text{OH})$

# DRAVITE

**One of the distinct mineral species** that make up the tourmaline group of minerals, dravite is distinguished by its specific chemical composition and is one of the sodium-rich tourmalines. Like all tourmalines, dravite has a highly complex structure and chemistry. It is black to brown, with the brown material generally being cut for gems. Much brown dravite is treated with heat to lighten its color, often yielding a rich golden brown shade. Dravite is strongly dichroic, exhibiting two different colors when viewed from different angles. The darkest color appears along the length of the crystal. As a result, gemstones are commonly cut through the side of the crystal to prevent the gem from appearing too dark.

Dravite is named after the Drava River in the Republic of Slovenia. Tourmalines are resistant to weathering so they accumulate in gravel deposits, although most dravite is mined from pegmatites. Dravite occurs in Brazil, Canada, Sri Lanka, Mexico, Australia, and the USA.



## PROFILE



Oval brilliant



Round brilliant



Step



Mixed



Hexagonal



7½



2.7



1.58–1.59



Vitreous

BLUE-GREEN, PRISMATIC  
CRYSTAL OF AQUAMARINEpyramidal  
terminationintricate  
facets

## Oval brilliant-cut aquamarine

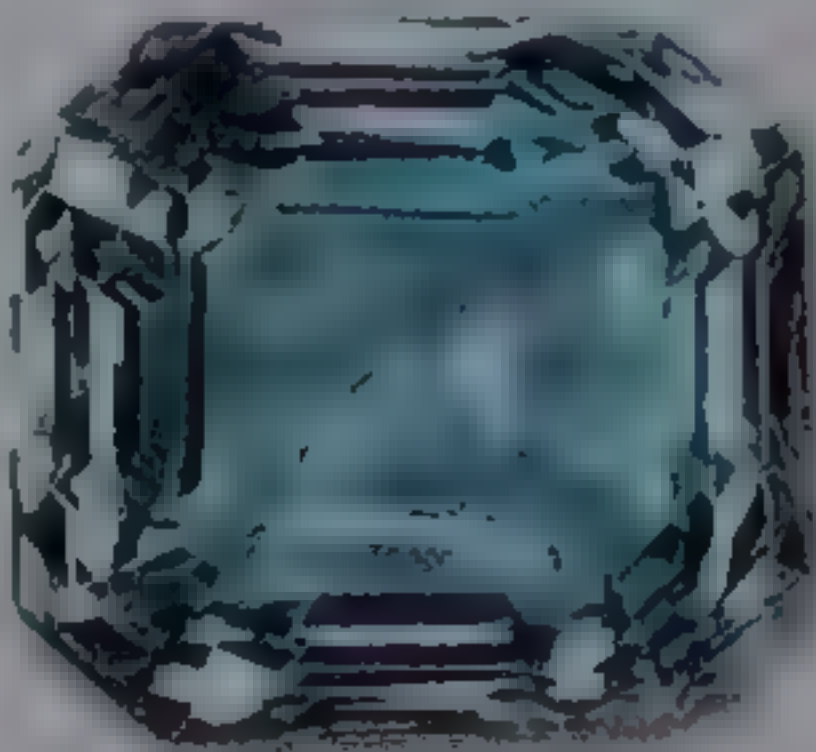
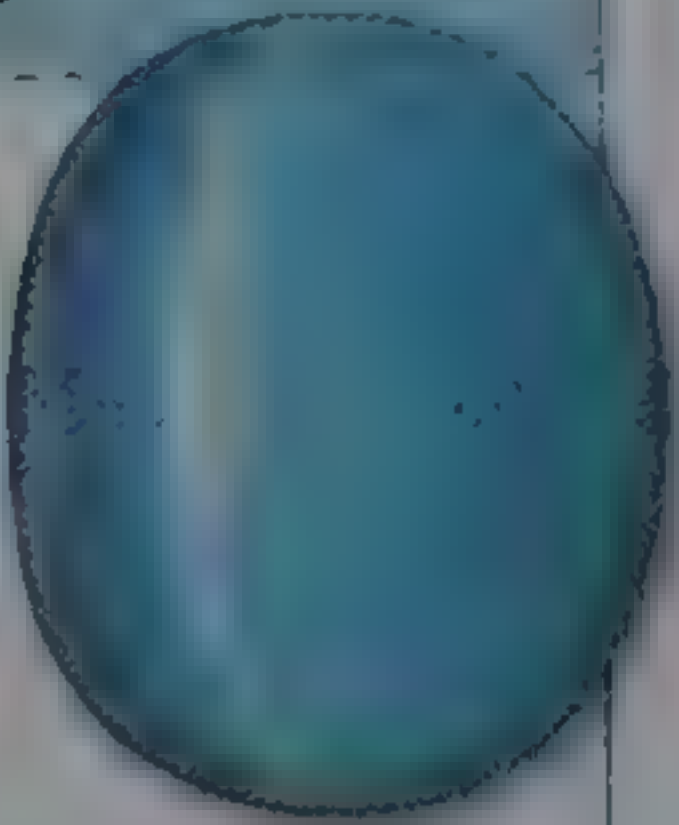
This blue-green specimen of aquamarine has been faceted into a complex oval brilliant cut.

fine blue-green  
color

## VARIANTS

Cat's eye  
cabochon

A specimen of fibrous aquamarine cut en cabochon



## Step-cut aquamarine

A type of cut popular for aquamarine

Aquamarine  
pendalogue

A step-cut pendalogue of aquamarine with good clarity and color



## AQUAMARINE

**The most common gemstone** variety of beryl, aquamarine is colored greenish blue by traces of iron. In ancient times, aquamarine amulets engraved with images of the Greek god of the sea, Poseidon, were thought to protect sailors against harm. In the 19th century, sea-green aquamarine was highly valued; today, sky-blue specimens are preferred.

Almost all aquamarine, which means "sea water", is found in cavities in pegmatites or concentrated in alluvial deposits. It typically forms larger and clearer crystals than emerald (p.169), which is another variety of beryl. A transparent crystal from Brazil, the most abundant source of aquamarine, weighed 242.5lb (110kg). At 14,000ft (4,250m), the aquamarine locality of Mt. Antero, USA, is the highest gemstone source in North America.

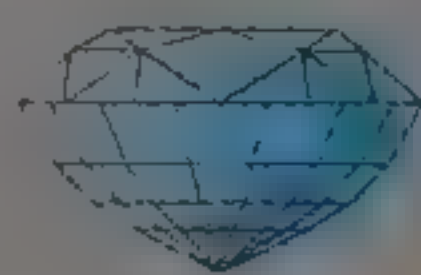


## Art Deco ring

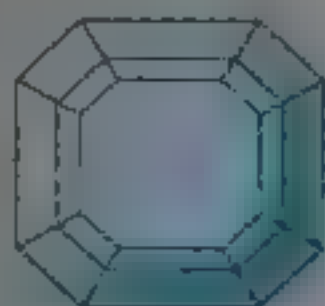
Mounted on the platinum shank of this ring are a large, rectangular aquamarine and baguette-cut diamonds.



PROFILE



Mixed



Step



Hexagonal



7½



2.7°



1.58–1.59



Vitreous

well-formed  
crystal



FINE MORGANITE CRYSTAL



rich  
color

rectangular  
faces of  
step-cut  
facets

VARIANTS



**Pendeloque cut** A highly transparent specimen of morganite



**Brilliant oval** A gem cut often used to deepen the color of light stones



MORGANITE

A pink gem variety of beryl, morganite has also been called pink beryl, rose beryl, pink emerald, and cesian (or caesian) beryl. It is colored pink, pinkish yellow, peach, rose-lilac, or orange by the presence of manganese impurities. Stones with a yellow or orange tinge may be treated with heat to improve the pink color. Morganite crystals often show color banding, with a sequence from blue near the base to nearly colorless in the center, to peach or pink at the upper end. Morganite is also dichroic, often displaying two shades of color when viewed from different angles: Gems are almost always faceted.

Morganite commonly occurs in pegmatites with lepidolite and tourmaline. It is found in a number of localities in Minas Gerais, Brazil, where crystals can be up to 55 lb (25 kg) in weight. Other important localities include Pala in California, USA; Muiane in Mozambique; Elba in Italy; and several localities in Madagascar. The New York Academy of Sciences named morganite after the financier and gem enthusiast J.P. Morgan.



**Brilliant-cut goshenite**

This goshenite gem has been faceted in a complex octagonal brilliant cut to emphasize its brilliance.



HEXAGONAL CRYSTAL OF  
ROUGH GOSHENITE

**PROFILE**


Round brilliant




Oval brilliant



Mixed

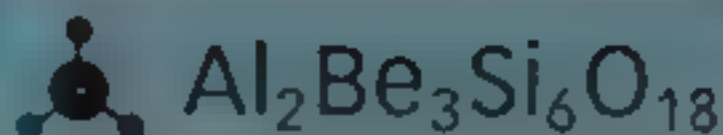
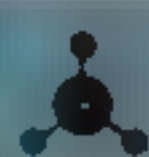
 Hexagonal

  $7\frac{1}{2}$

 2.6

 1.58–1.59

 Vitreous



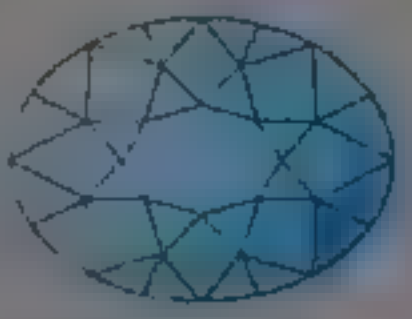
## GOSHENITE

A **beryllium aluminum silicate**, goshenite is the gemstone name given to the colorless variety of the mineral beryl. However, goshenite can also turn yellow, green, pink, or blue when the trace elements held within some specimens are activated by irradiation. The fact that even small amounts of trace elements included in the beryl structure can impart color under the right geological circumstances makes goshenite the least common of the gem beryls. It is nearly always cut in brilliant cuts to emphasize its clarity. Specimens mined in Germany were once used to make eye glasses and lenses because of their transparency.

Goshenite is named after Goshen in Massachusetts, USA, where it was first recognized. The name goshenite is commonly used in gemstone markets, but it is not used as a mineral name. As with most other beryls, goshenite is mainly found in pegmatites. Current sources are Brazil, Russia, Pakistan, and Madagascar.



## PROFILE



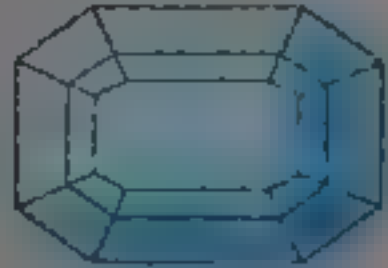
Oval brilliant



Round brilliant



Mixed



Emerald



Hexagonal



7½



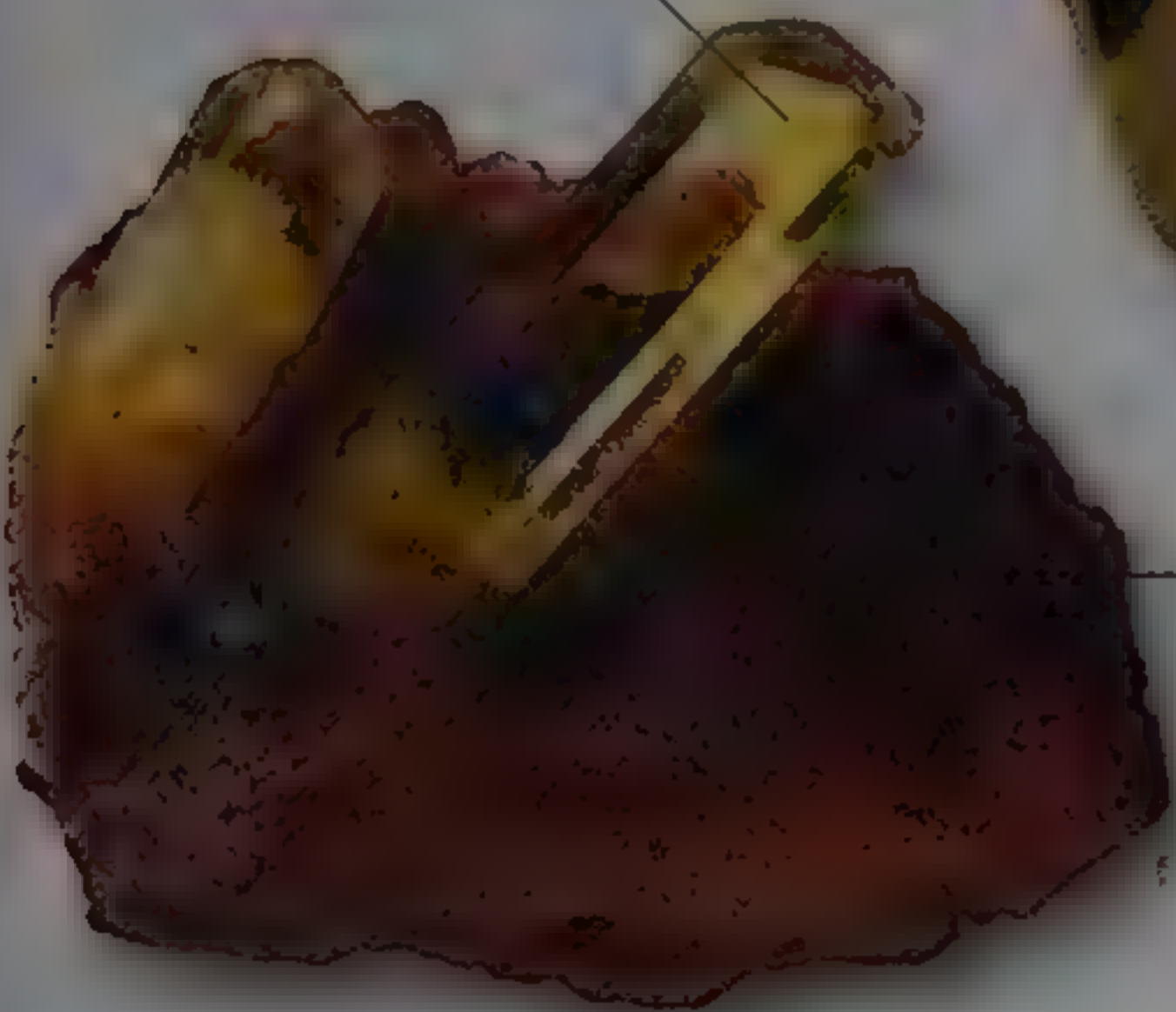
1.58–1.59



Vitreous

excellent clarity

main facet

highly  
transparent  
crystalrock  
matrix**GEM-QUALITY HELIODOR  
CRYSTAL ON MATRIX**

**Good clarity and color**  
This brilliant-cut cushion of  
heliodor shows excellent  
color and clarity.

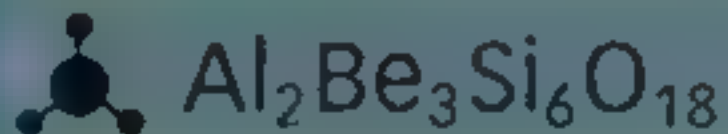
## VARIANTS



**Rectangular mixed cut**  
A dark gold specimen  
of heliodor



**Heart-shaped heliodor**  
A specimen of heliodor  
fashioned into a heart shape—  
a difficult shape to achieve



## HELIODOR

The pale yellow to brilliant gold variety of the mineral beryl, heliodor is a beryllium aluminum silicate. Although pure beryl is colorless, heliodor is colored golden yellow by the presence of iron in its crystal structure. Heliodor crystals are generally columnar, hexagonal prisms. Unlike emerald (p.169), the green variety of beryl, heliodor is commonly found as crystals with very few flaws.


The name heliodor means “gift from the sun”—it is derived from the Greek words *hēlios* and *dōron*, which mean “sun” and “gift,” respectively. Heliodor occurs in granitic pegmatites. The Ural Mountains of Russia produce the best-quality stones. Heliodor is also found in Nigeria, Namibia, Brazil, Ukraine, and the USA. The largest cut heliodor is probably the flawless 2,054 carat stone on display in the Hall of Gems at the Smithsonian Institution in Washington, D.C., USA.



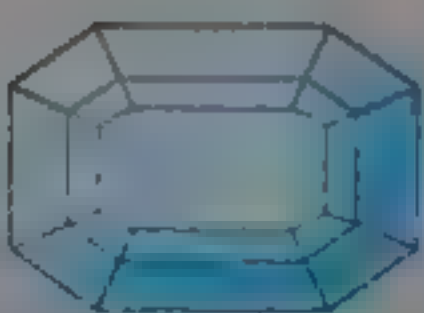
**Fine color and quality**  
Although it contains a few flaws, this brilliant-cut red beryl is of excellent color and quality for the mineral




PROFILE




Round brilliant




Emerald




Hexagonal




7½



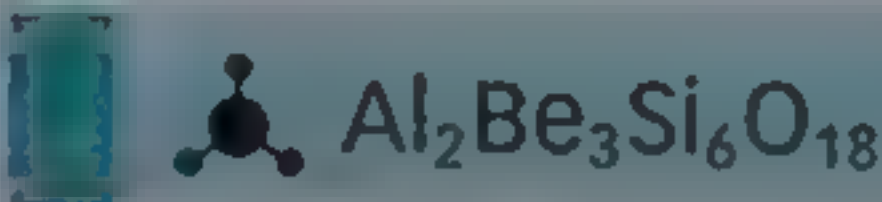
2.69



1.58–1.59



Vitreous



# RED BERYL

A **beryllium aluminum silicate**, red beryl is the rarest of the beryls. Its dark red color is induced by natural radiation and is attributed to the presence of manganese atoms in its structure. Faceted red beryls are so rare that they command higher prices than diamond on a carat-for-carat basis.

Red beryl is found almost exclusively in cavities in topaz-bearing rhyolites under conditions of low pressure and high temperature (1,065°F/575°C or above). It was first discovered in 1904 in the Thomas Range of Utah, USA. The largest deposit of gem-quality red beryl has been found in the Wah Wah Mountains of midwestern Utah, but deposits have also been found in New Mexico, USA. Red beryl has also been called “red emerald” and “scarlet emerald”—neither of which are recognized gemstone names. Its former mineral name bixbite is no longer used because of its close similarity to another mineral name: bixbyite.



PROFILE

  
Cabochon

  
Step

  
Bead


  
Round brilliant

 Hexagonal

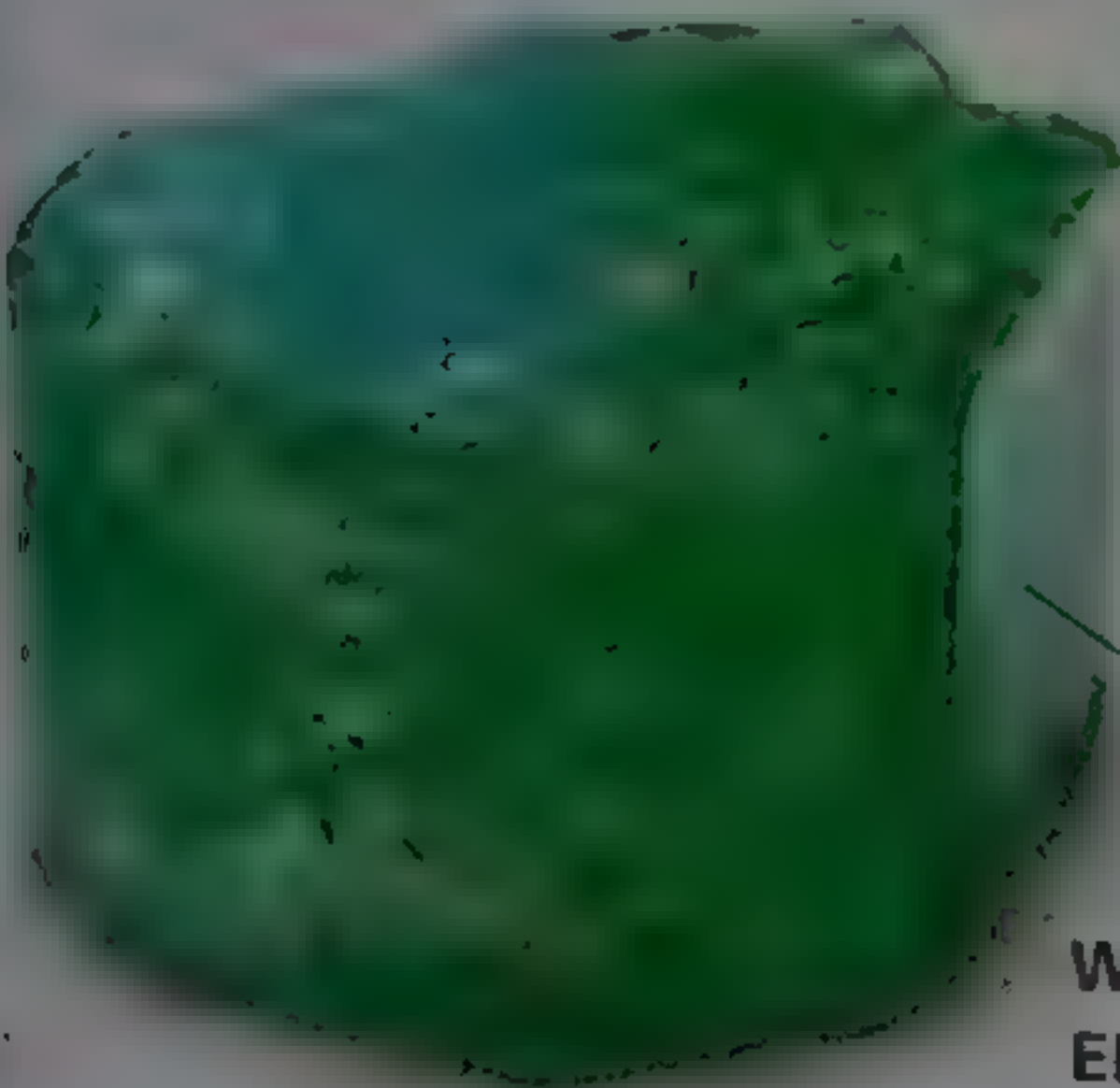
  $7\frac{1}{2}$ –8

 2.7

 1.58–1.59

 Vitreous

natural  
inclusions (flaws)



hexagonal  
face

WALNUT-SIZED  
EMERALD CRYSTAL



**Emerald-cut gem**  
This emerald-cut stone is valuable despite being internally flawed. The emerald cut was specifically created for emeralds.

VARIANT



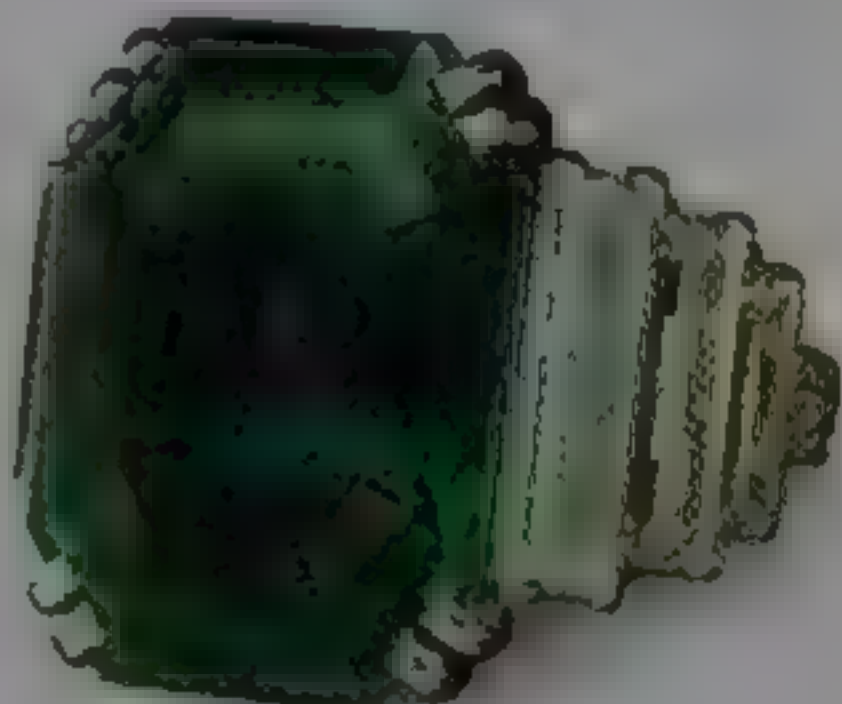
**Emerald cabochon**  
An octagonal cabochon of emerald



# EMERALD

The **grass-green variety** of beryl, emerald was mined as early as 1300 BCE. The ancient Egyptians believed emeralds were a symbol of fertility and life. In Europe, they were worn to prevent epilepsy. Rich deposits of emeralds were discovered and exploited after the Spanish conquest of Colombia. Around 1830, emeralds were discovered in the Ural Mountains of Russia. They have also been found in Austria, Norway, and Australia. Other sources include Brazil, South Africa, Zambia, Zimbabwe, Pakistan, and the USA.

The “emerald cut” was devised to fit the shape of emerald’s normally prismatic crystals and to emphasize its color. Flawless stones are rare, and various treatments are used to hide flaws. Inferior stones may be oiled to fill cracks and enhance color. Beads, intaglios, and cameos are made from flawed specimens.



**Maximillian emerald**  
This 21.04-carat, clear and transparent emerald was set in a ring worn by Emperor Maximillian of Mexico.



# ANCIENT GEMS FROM EGYPT

Gold and gemstones were a notable feature of ancient Egypt, and were prized for much more than their ornamental value. Gemstones such as Afghan lapis lazuli were even imported by the Egyptians as far back as 3100 BCE.

Gemstones have played an important role throughout ancient Egyptian culture. Egypt has produced some of the world's most beautiful jewelry using gold from the former Egyptian province of Nubia, and gemstones, such as lapis lazuli from Afghanistan, emeralds from "Cleopatra's Mines," and amber, carnelian, turquoise, and amazonite from elsewhere. Gemstones had both medical and mystical connotations for the ancient

Egyptians. The use of colored stones for healing is described in the Ebers medical papyrus, which dates back to about 1500 BCE. Pharaohs were buried with their wealth, especially gold and gems, so that they could intercede with the gods on behalf of Egypt and Egyptians.



## Ancient amulets

These amulets from Tutankhamun's tomb represent Egyptian gods: Thoth, god of writing and magic; Horus, god of the Sun, war, and protection; and Anubis, god of the afterlife.

finely  
grained  
calcite

sun  
disk

"ankh"—the  
symbol  
of life



## Calcite statue

Like many Egyptian statues routinely described as alabaster, this ancient Egyptian "alabaster" statue with a basalt base is actually made of the mineral calcite.

## Gold bracelet

The god Horus as a child is the central figure in this ancient Egyptian royal bracelet made for Prince Nemareth. The bracelet is also decorated with lotus flowers and cobras.

## Gold plaque

This ancient Egyptian plaque, with gold inlay and hieroglyphics, depicts the Sun god Amun-ra—the creator—and a pharaoh carrying the symbols of his office.

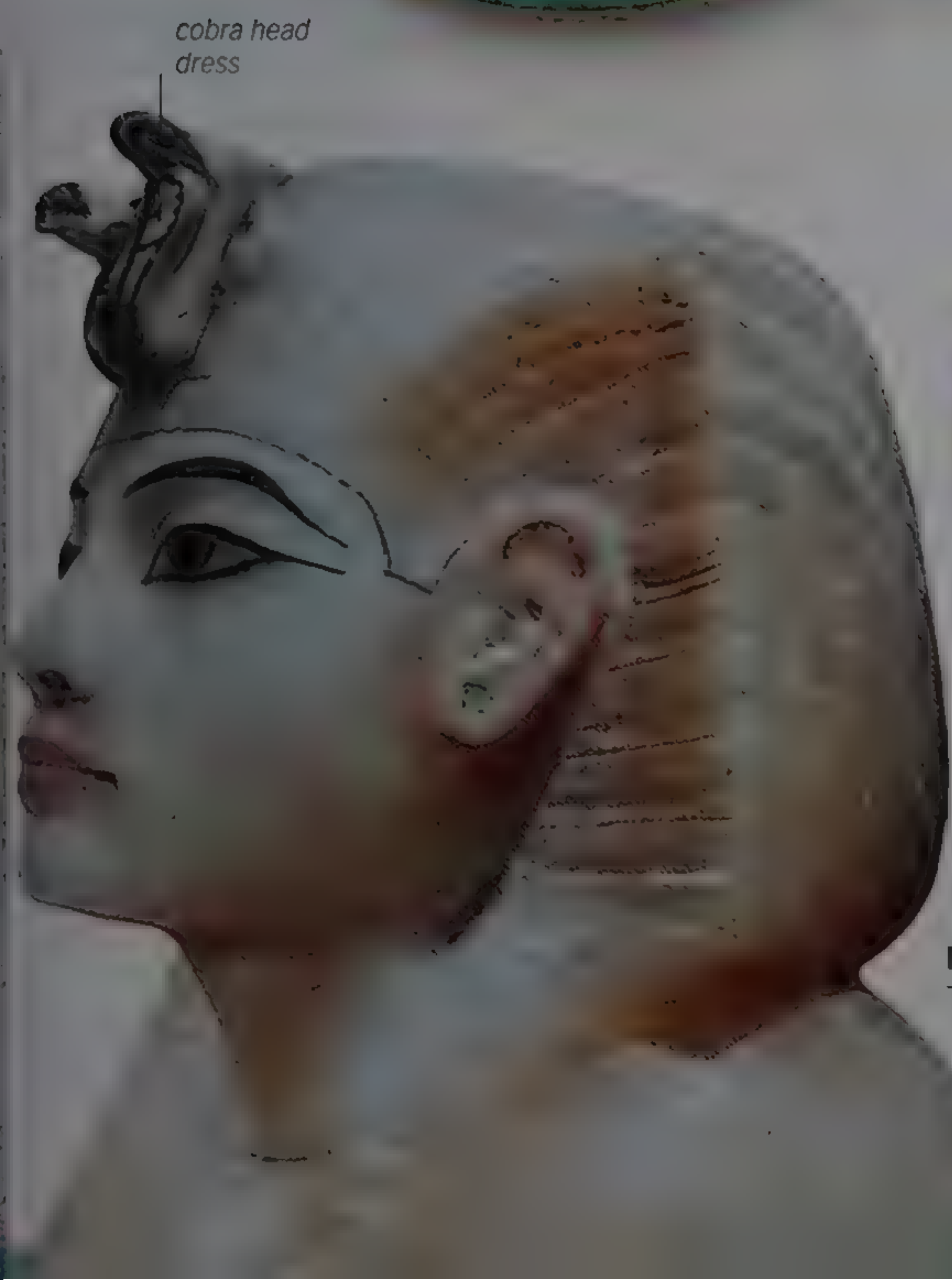




turquoise  
inlay

### Scarab pectoral

The scarab was the Egyptian symbol of rebirth. This pectoral from the tomb of Tutankhamun depicts a lapis lazuli scarab, and also features turquoise, carnelian, and amazonite.



cobra head  
dress



lotus motif

### Sacred scorpion

Selket, the ancient Egyptian goddess who protected her people against poisons and snakebites, was worshipped in the form of a scorpion, represented here in gold.

### From the pharaoh's tomb

This calcite stopper in the form of a king's head is from the tomb of Pharaoh Tutankhamun. It is a part of one of the four canopic urns containing the king's embalmed organs.



### Complex brilliant cut

In this danburite gem, the cutter has increased the brilliance by splitting the main facets on the crown horizontally.



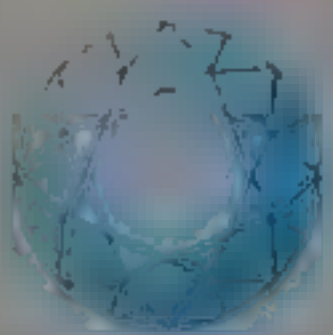
greasy luster

transparent crystal

main facet

GEM-QUALITY  
DANBURITE ROUGH

### PROFILE



Round brilliant



Oval brilliant



Mixed



Orthorhombic



7–7½



3.0



1.63–1.64



Vitreous to greasy



## DANBURITE

**A calcium borosilicate**, danburite is named after its place of discovery—Danbury in Connecticut, USA. Danburite crystals are glassy and prismatic, resembling topaz (pp.198–99), but they can be easily distinguished by their poor cleavage. Generally colorless, danburite can also be amber, yellow, gray, pink, or yellow-brown. The best stones are yellowish or brownish. As a gemstone, danburite is either faceted or cut *en cabochon*.

Danburite is generally a contact metamorphic mineral formed at low to moderate temperatures (up to 1,065°F/575°C) and occasionally in ore deposits formed at higher temperatures and in pegmatites. Yellowish to brownish gem-grade specimens in the form of water-rounded pebbles are found in Mogok, Myanmar. A 138-carat, pale yellow faceted stone is held in a collection at the Natural History Museum in London. Other gem-quality stones come from Switzerland, Italy, Japan, Mexico, and Dalnegorsk, Russia.



## PROFILE



Mixed



Step



Round brilliant



Triclinic



6½–7



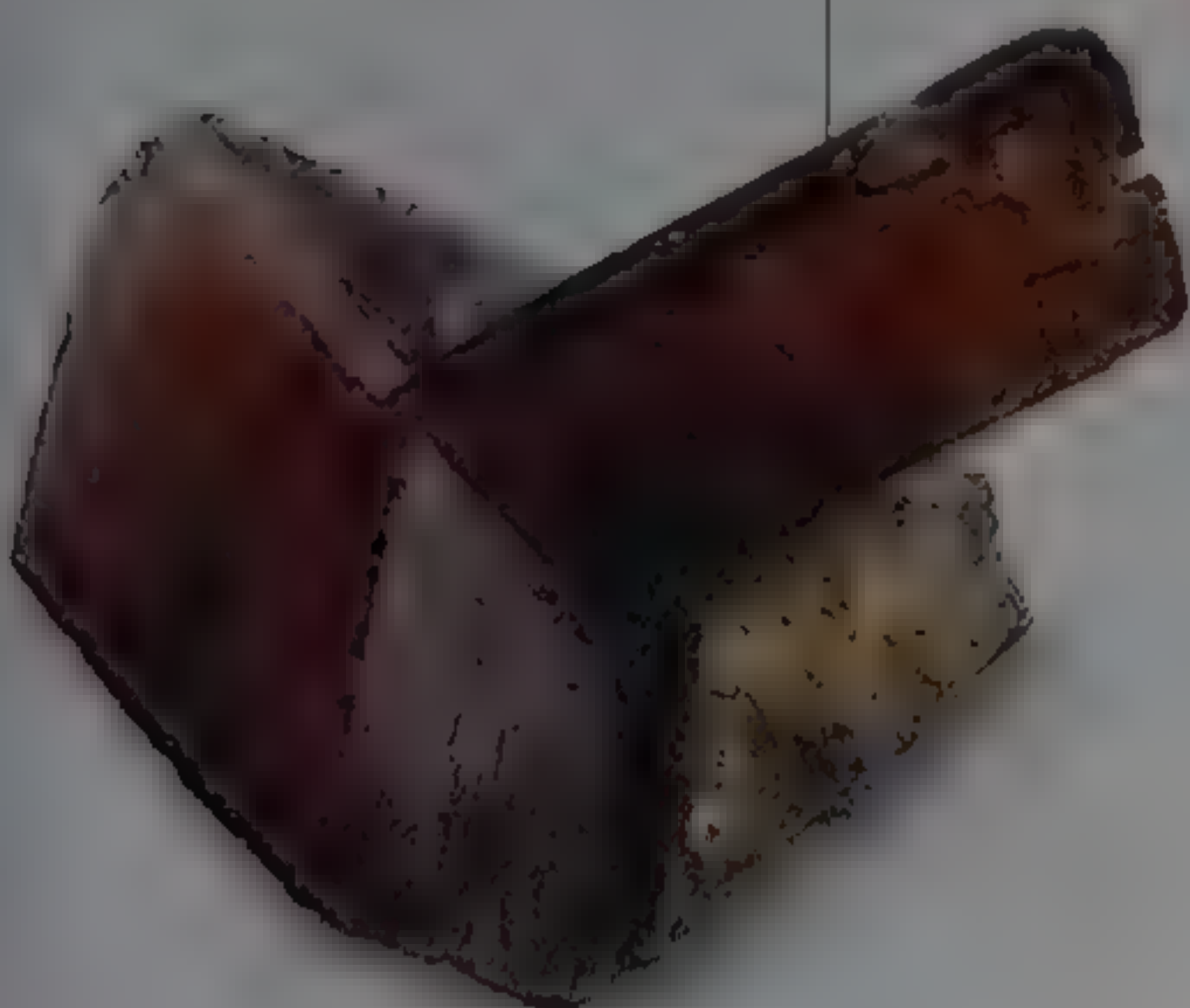
3.2–3.3



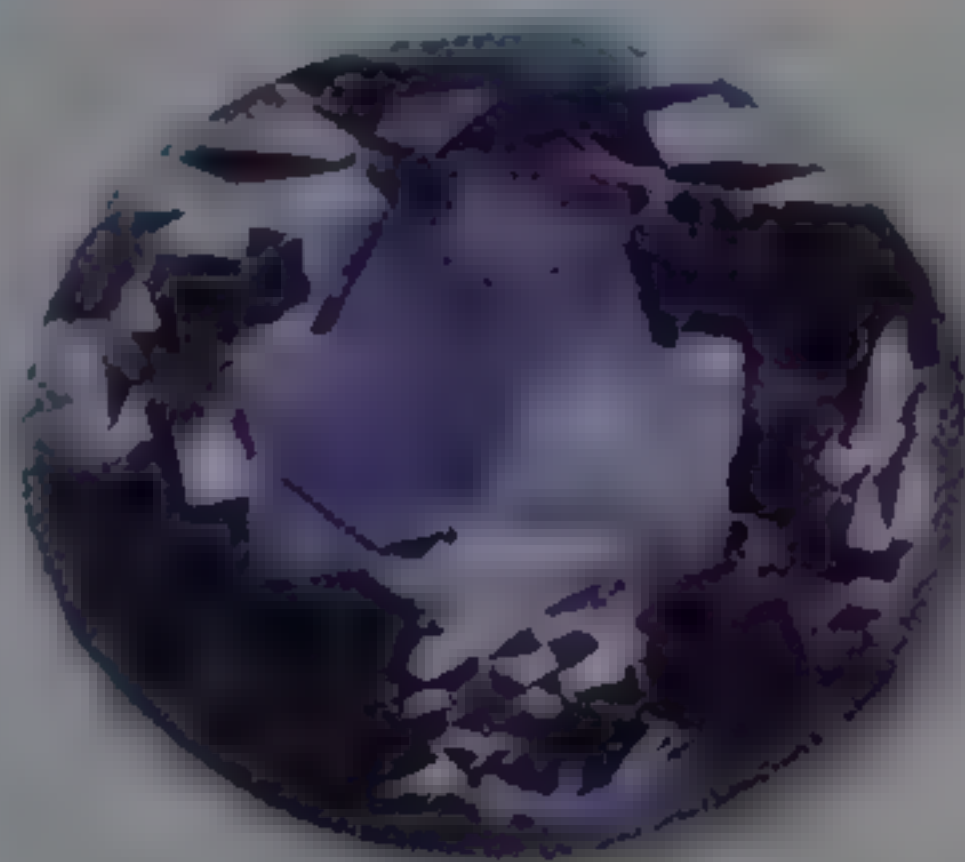
1.67–1.70



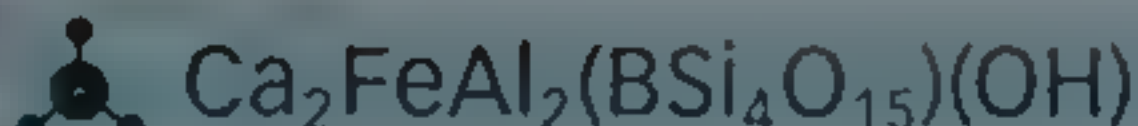
Vitreous

blade-shaped  
crystalINTERPENETRATING  
CRYSTALS OF AXINITE

## VARIANT

**Purple axinite** A brilliant-cut,  
plum-purple variety of axinitenatural  
inclusionsiron gives  
brown color**Brown axinite**

This oval cushion step-cut specimen shows off the rich brown color of axinite.



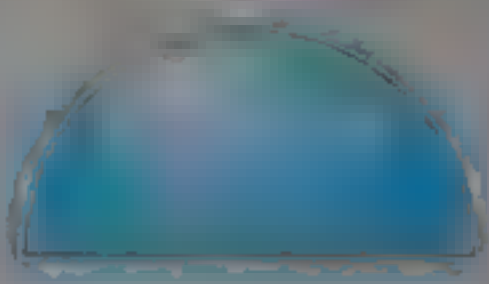
## AXINITE

**The four minerals** in the axinite group—ferroaxinite (the most common), magnesioaxinite, manganaxinite, and tinzenite—are virtually indistinguishable from one another. Axinite takes its name from the axhead shape of its crystals. It also occurs as rosettes and in massive and granular forms. The most familiar color of axinite is clove-brown, but it can also be gray to bluish gray; honey-, gray-, or golden-brown; or pink, purple, yellow, orange, or red. A rare variety from Tanzania is blue. Axinite crystals are hard and brittle, and gems cut from them are easily chipped. This means that axinite is faceted only for collectors.

Axinite is usually found in contact metamorphic rocks and metamorphic rocks formed at low temperatures (up to 400°F/200°C). It also occurs in magnesium- and iron-rich igneous rocks. The mineral is found worldwide but gem-quality axinite comes from Mexico, France, Sri Lanka, Russia, Australia, and the USA.



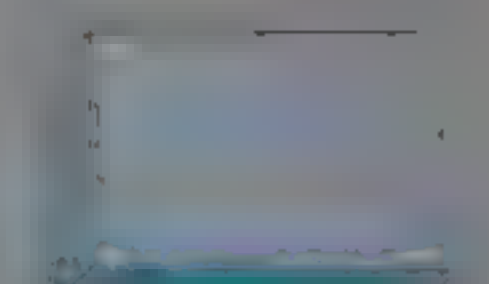
## PROFILE



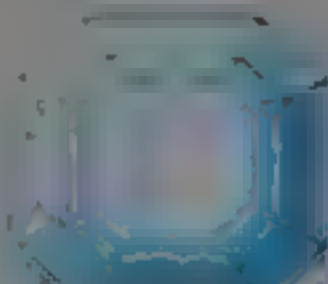
Cabochon



Bead



Polished



Step

Tetragonal or  
monoclinic

6½



3.4



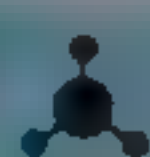
1.70–1.75

Vitreous  
to resinous

good brilliance

well-formed  
crystalGEM-QUALITY, GREENISH  
VESUVIANITE CRYSTALS**Brilliant-cut vesuvianite**This brilliant-cut cushion  
of vesuvianite exhibits fine  
clarity and excellent faceting.

## VARIANTS

**Vesuvianite cabochon**A cabochon cut from  
translucent vesuvianite**Cushion-cut  
vesuvianite**A cushion cut  
vesuvianite  
gem with  
internal flaws**Emerald-cut gem** A dark  
brown vesuvianite specimen

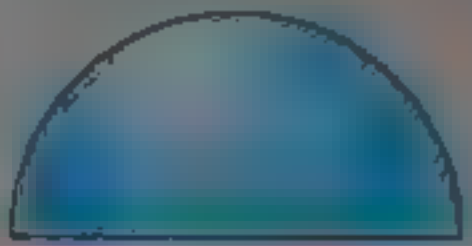
## VESUVIANITE

**This mineral is named** after Mount Vesuvius in Italy, its place of discovery. Vesuvianite is the new name for the mineral previously called idocrase. The name idocrase is still used for older specimens, and for cabochons and transparent vesuvianite gems. Vesuvianite crystals are pyramidal or prismatic and glassy. They are usually green or chartreuse in color but can also be yellow to brown, yellow-green, purple, red, black, or blue. The largest crystals are more than 3in (7cm) long. Numerous elements, including tin, lead, manganese, chromium, zinc, and sulfur, may substitute in the vesuvianite structure. An unusual bismuth-bearing vesuvianite from Langben, Sweden, is bright red. A greenish blue, copper-bearing vesuvianite is called cyprine.

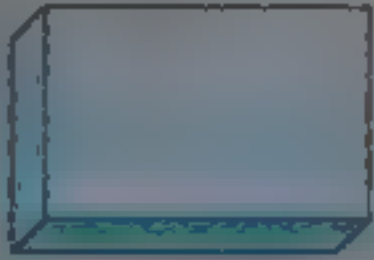
Vesuvianite is formed by the contact metamorphism of impure limestones, and it is also found in marble. The name californite is sometimes used for a massive, jadelike vesuvianite. Gemstone localities include Siberia and the USA.



## PROFILE



Cabochon



Polished



Step



Monoclinic



6–7



3.4



1.74–1.78



Vitreous

## Step-cut oval

This specimen of epidote has a relatively good degree of clarity for this mineral.

numerous  
rectangular faces

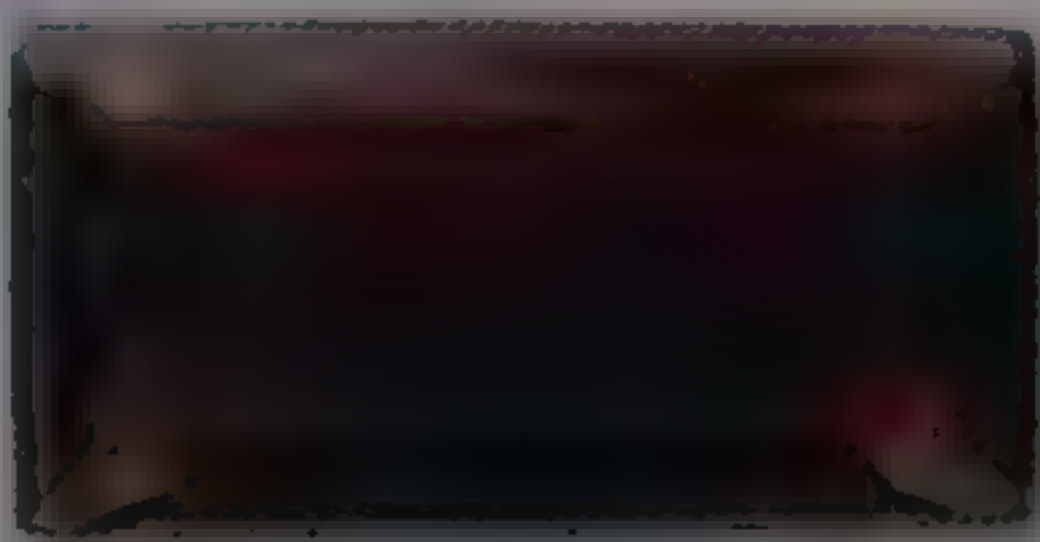


natural  
inclusions

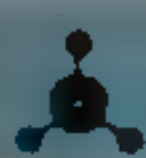


CLUSTER OF GEM-QUALITY  
EPIDOTE CRYSTALS

## VARIANT



**Brown epidote** A rectangular  
step-cut gem of brown epidote


 $\text{Ca}_2\text{Al}_2(\text{Fe,Al})(\text{SiO}_4)(\text{Si}_2\text{O}_7)\text{O}(\text{OH})$ 

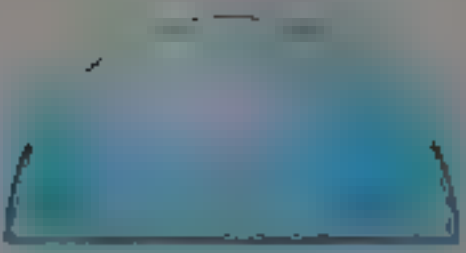
## EPIDOTE

**Although abundant** as a rock-forming mineral, epidote is less well known as a gemstone. It often forms well-developed crystals and is pleochroic—exhibiting different shades of green when viewed from different angles. This is taken into consideration when faceting. Transparent, dark green crystals of epidote from Austria, Pakistan, and Brazil have been faceted for collectors, as have other colors from time to time. Being a fairly fragile mineral with a distinct cleavage, its faceted stones are not suitable to be worn as jewelry.

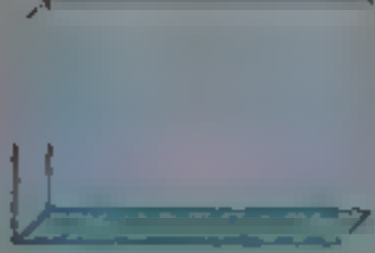
Epidote derives its name from the Greek word *epidosis*, which means “increase”—a reference to the fact that one side of the crystal prism is always longer than the others. It occurs widely in low-grade metamorphosed rocks. A bright green, chromium-rich variety of epidote is called tawmawlite. An epidote-rich granitic rock is cut *en cabochon* and sold under the trade name unakite. Unakite is found in various shades of green and pink and is usually mottled in appearance.




PROFILE



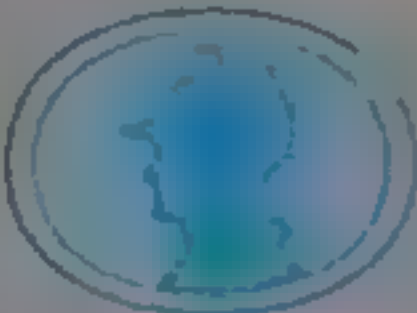
Cabochon




Polished




Round brilliant




Cameo




Orthorhombic




6-7



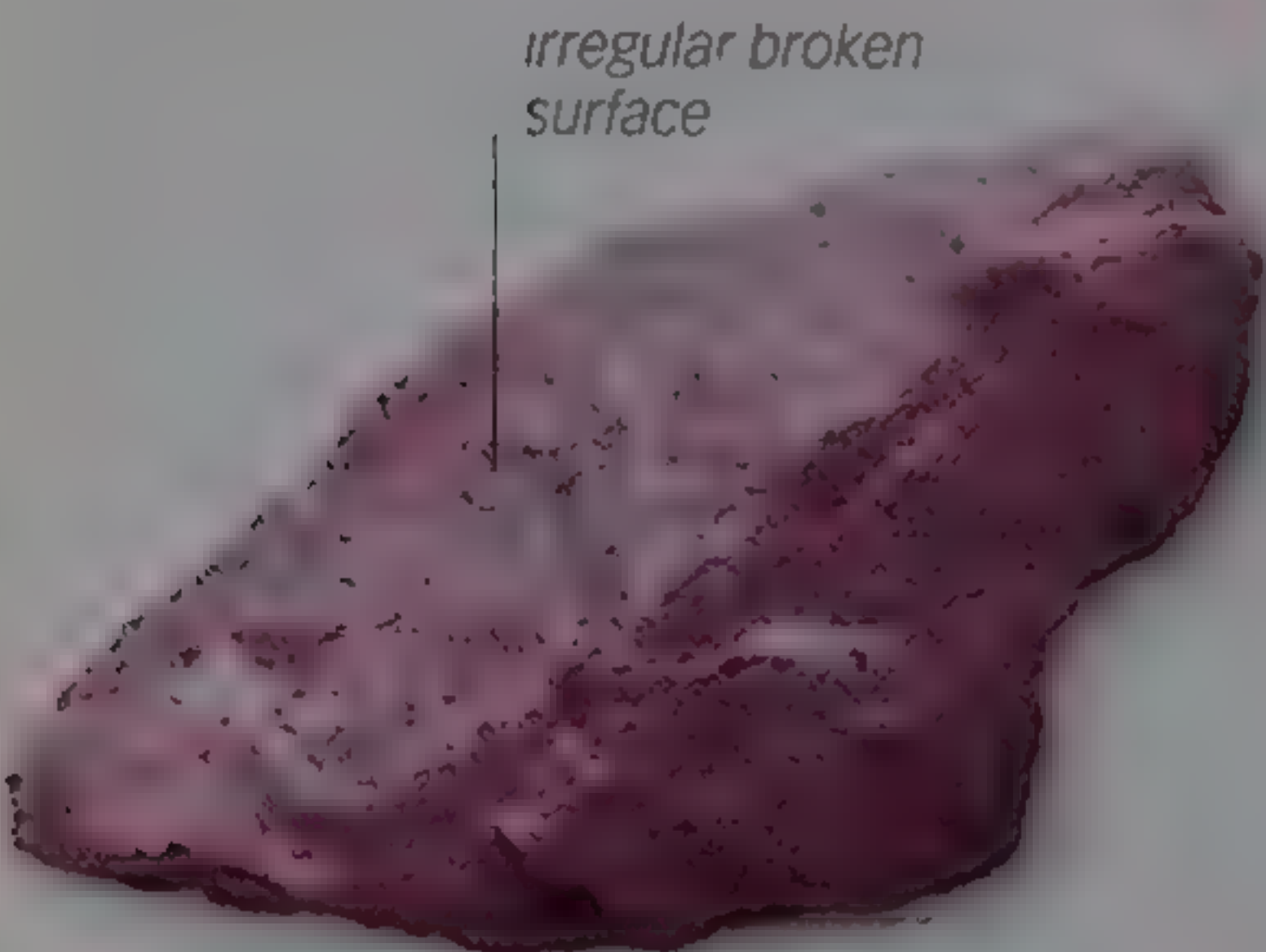
3.2-3.4



1.69-1.70



Vitreous



THULITE ZOISITE ROUGH

*pinkish red  
color from  
manganese*

**Thulite cabochon**  
This oval cabochon has been cut from the thulite, the pink variety of zoisite.

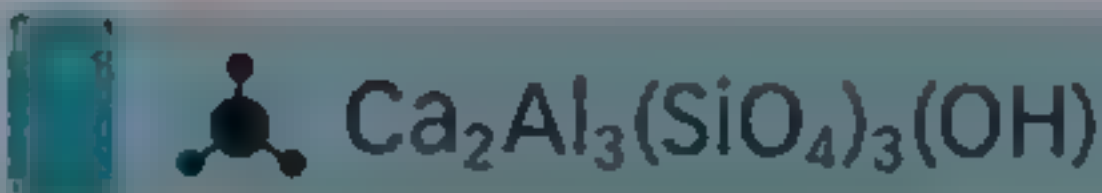
VARIANTS



**Thulite slab** A slab of polished thulite



**Anyolite sphere** A sphere cut from anyolite, a variety of zoisite with rubies



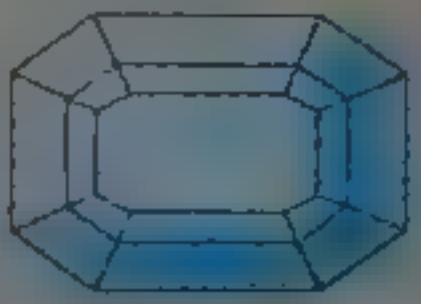
# ZOISITE

**A member of the epidote group** of minerals, zoisite is a calcium aluminum silicate hydroxide. It is best known for its transparent, sapphire-blue form called tanzanite (p.177), but there are other gemstone varieties as well. Zoisite can also be green, yellowish green, green-brown, white, colorless, or gray. A pink variety found in Norway is called thulite and is named after Thule, which is an old name for the country. It is usually massive, and is carved or polished for use as a decorative stone, beads, or cabochons.

A brilliant green variety of zoisite known as anyolite is popular as a carving and ornamental stone. It is sprinkled through with red rubies (p.60) that are often distorted and irregularly spread throughout the massive green zoisite. These rubies are not of gem quality, but their color provides a striking contrast to the green zoisite, greatly enhancing the decorative pieces that are carved from the rock. Localities for zoisite include Spain, Japan, Germany, and Scotland. Thulite occurs in Norway, Italy, and the USA.



## PROFILE



Emerald



Mixed



Round brilliant



Orthorhombic



6–7



3.2–3.4

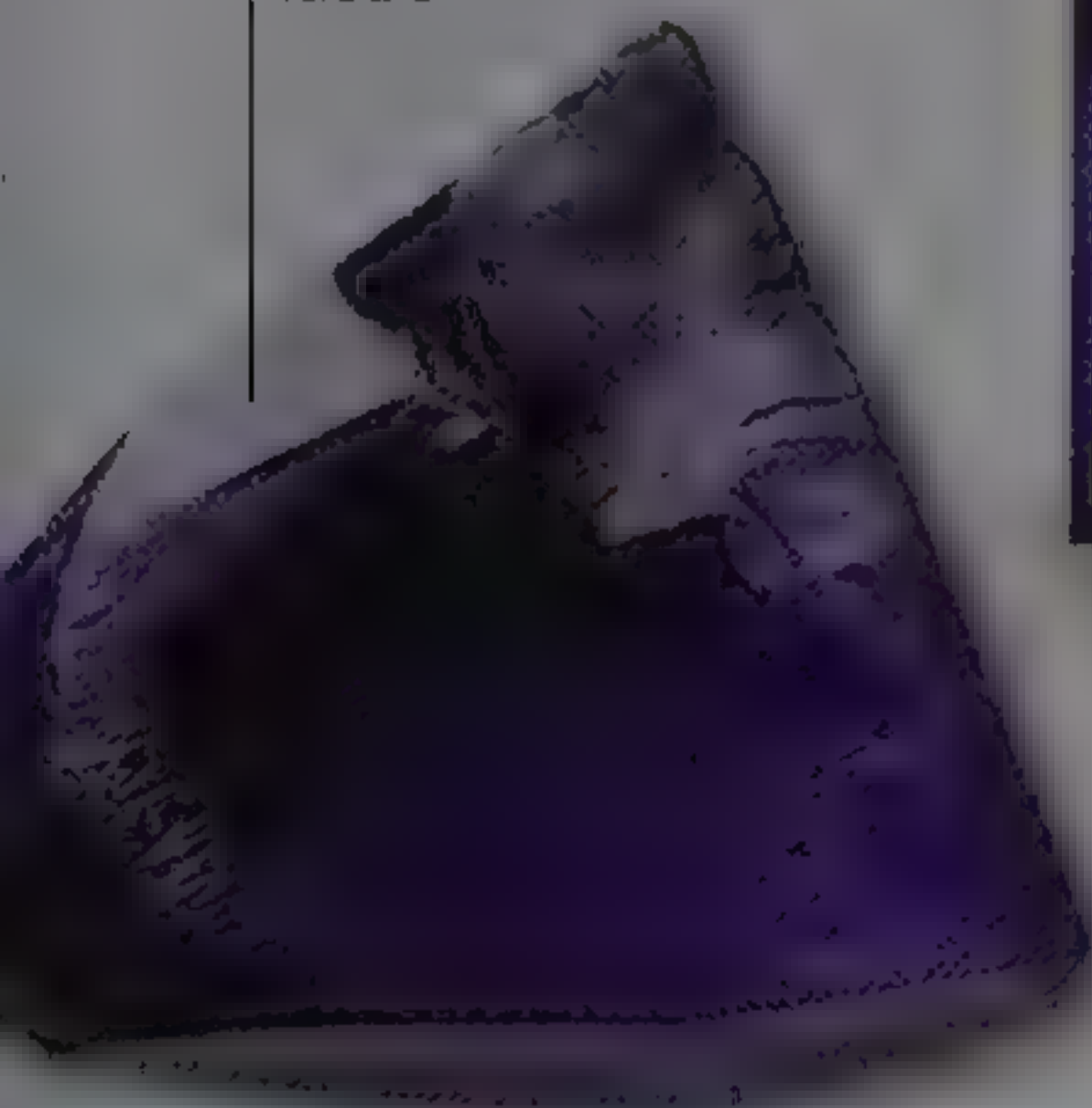


1.69–1.79



Vitreous

*vitreous  
lustre*



*pavilion facets visible  
through table facet*

*flawless clarity*

**Mixed-cut tanzanite**

This specimen of tanzanite is faceted in a complex mixed cut to bring out its beauty and brilliance.

**FINE-COLORED  
TANZANITE ROUGH**

## TANZANITE

**Sometimes mistaken for sapphire**, tanzanite is the dark blue, purplish blue, or lilac- to sapphire-blue variety of zoisite (p.176). It was named after Tanzania—its place of discovery in 1967. Its crystals are distinctly pleochroic, exhibiting rich blue, magenta, and yellowish gray colors when viewed from different angles. The gem cutter has to carefully orient the rough to obtain the prime color. Tanzanite cleaves easily and can shatter when cleaned with ultrasonic cleaners. For this reason, specimens need careful handling.

The desirable blue color of tanzanite is created by heating the various other colors of zoisite, including yellow, green, and brown. Zoisite typically occurs in medium-grade schists, gneisses, and amphibolites resulting from the metamorphism of calcium-rich rocks. It is also found in quartz veins and pegmatites. Virtually all gem tanzanite is found in Tanzania.

## VARIANTS

**Purple-tinged tanzanite**

An oval cushion mixed-cut tanzanite with a purple tinge

**Light blue tanzanite**

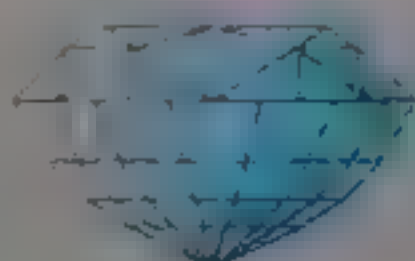
An octagonal step-cut, light blue tanzanite gem



## PROFILE



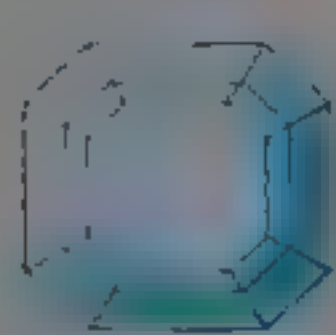
Cabochon



Mixed



Round brilliant



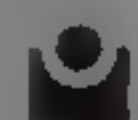
Step



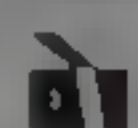
Orthorhombic



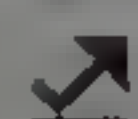
6½–7



3.3–3.5

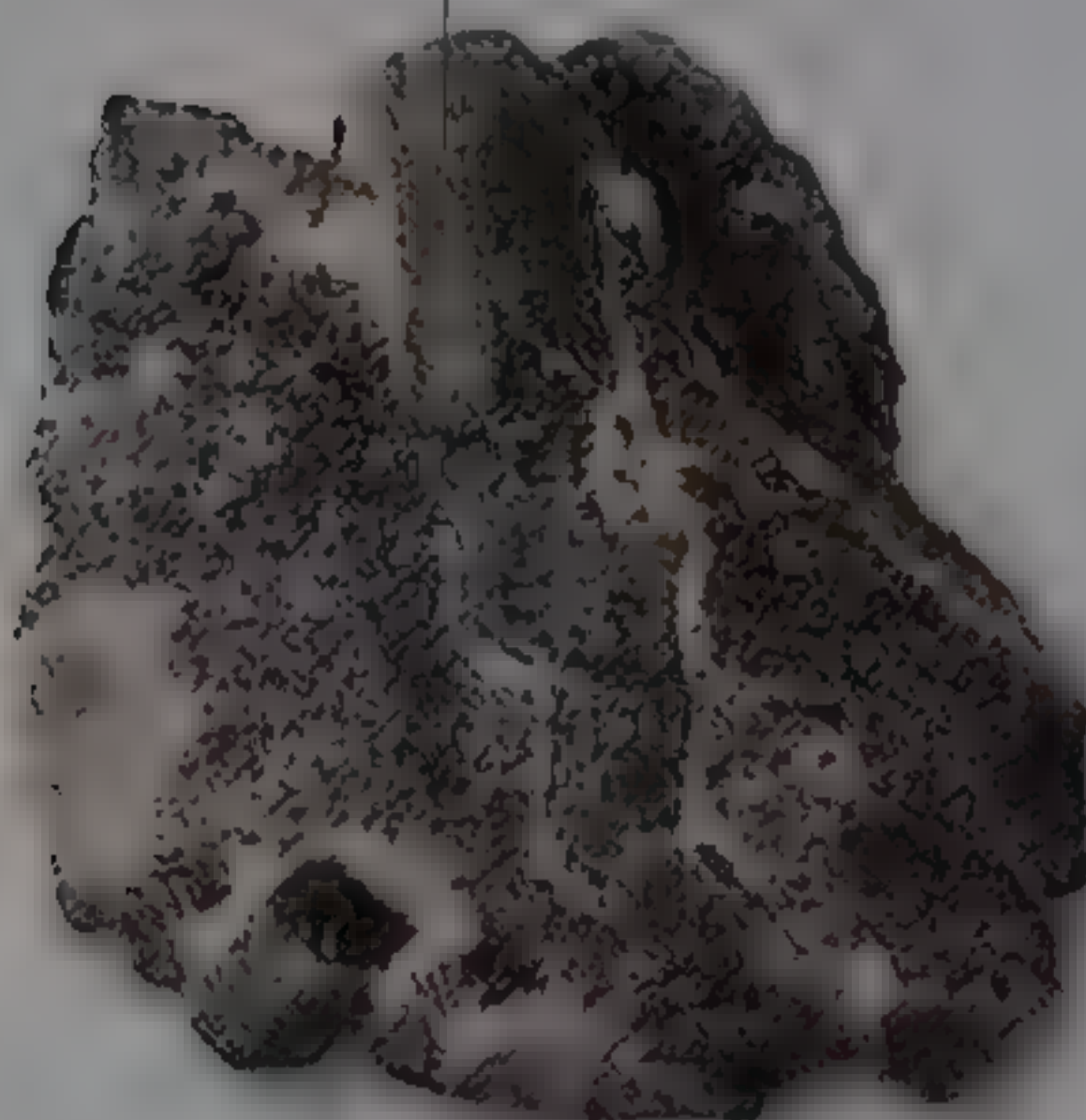


1.66–1.68



Vitreous

well-formed  
crystal



**KORNERUPINE CRYSTAL  
ON ROCK MATRIX**



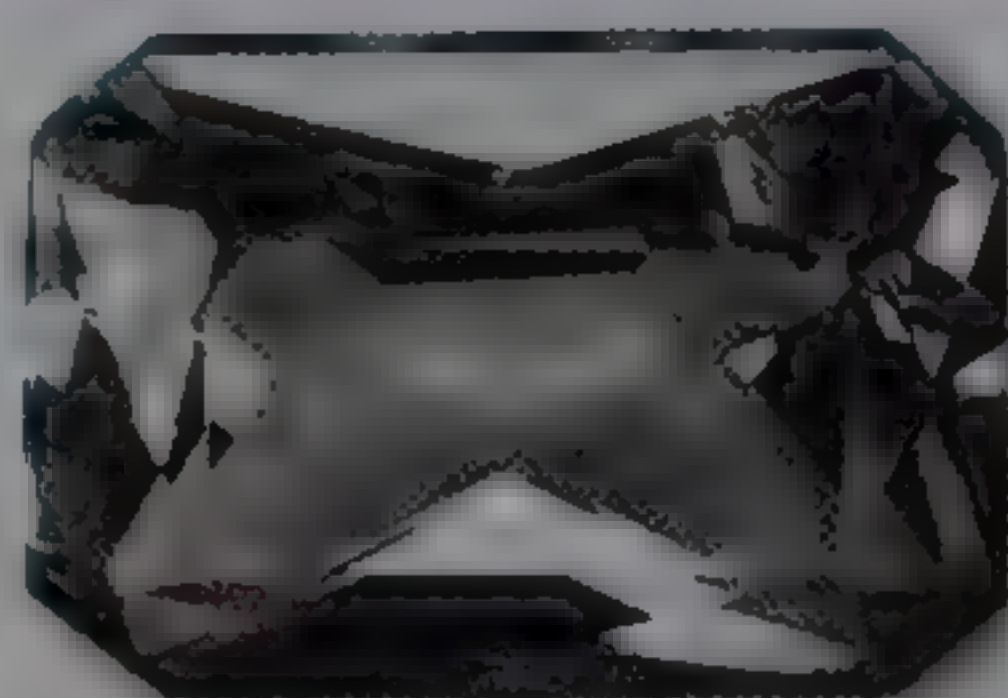
clear  
stone

green-brown  
specimen

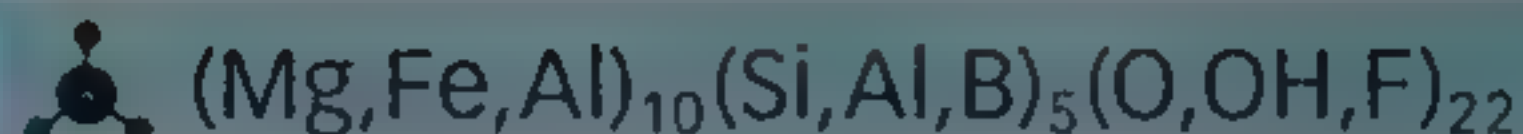
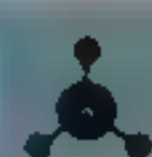
**Step-cut gem**

This green-brown transparent kornerupine is faceted in a rectangular step cut.

## VARIANT



**Scissors cut** A highly transparent specimen faceted in a scissors cut (a type of complex mixed cut)



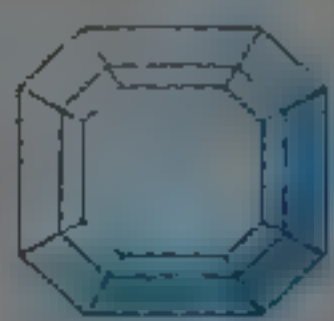
## KORNERUPINE

**A rare borosilicate mineral** containing magnesium, iron, and aluminum, kornerupine was named in honor of the Danish geologist Andreas Nikolaus Kornerup in 1884. However, the first gem-quality material was discovered nearly 30 years later. Kornerupine crystals can be brown, green, yellow to colorless, and can resemble tourmaline prisms. Emerald-green and blue specimens are most highly valued as gemstones; however, yellowish and yellow-green stones are also cut. Kornerupine is strongly pleochroic and exhibits different colors when viewed from different angles. To bring out the best color, the orientation of the cut stone to the rough should be such that the table facet is parallel to the prism faces of the crystal.

Kornerupine occurs in boron-rich volcanic rocks and in sedimentary rocks that have undergone high-grade metamorphism. Large, sea-green, gem-grade crystals come from Madagascar, while other gem-quality material is extracted from the gem gravels of Sri Lanka.



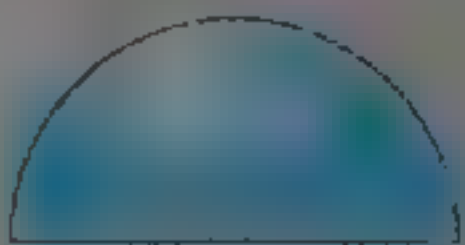
## PROFILE



Step



Round brilliant



Cabochon



Cubic



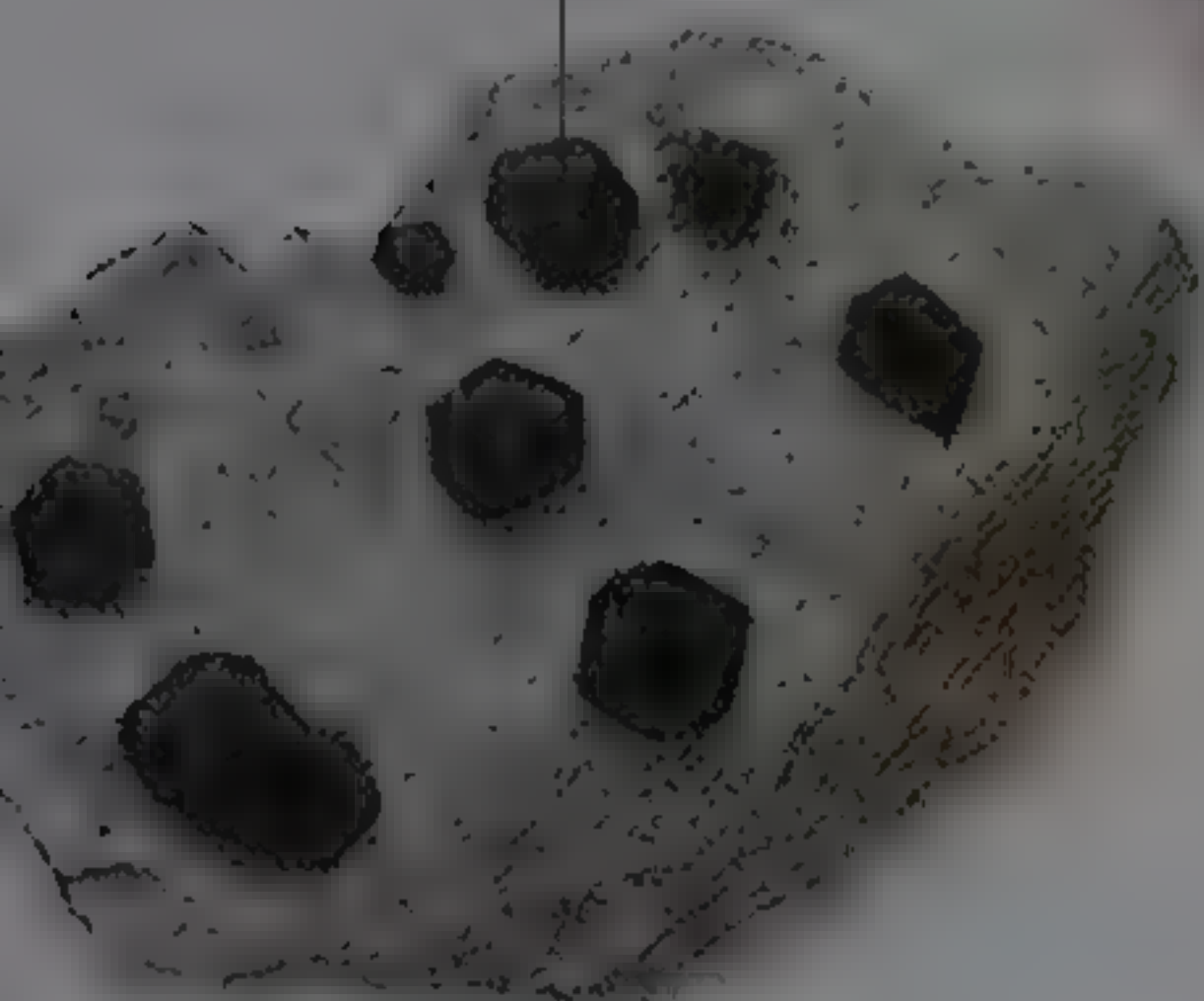
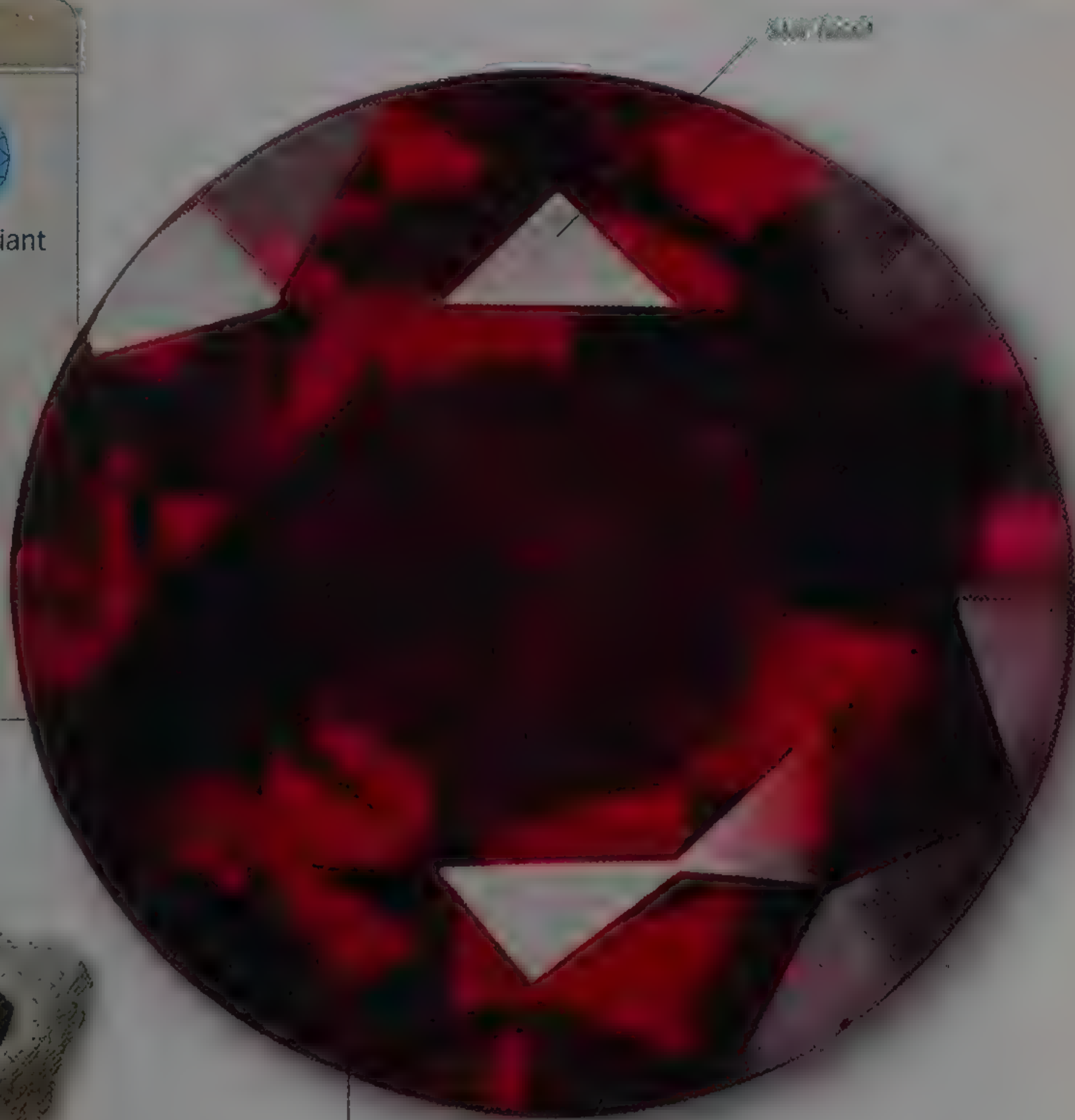
7–7½



1.76–1.83



Vitreous

dodecahedral  
crystalALMANDINE CRYSTALS  
ON SCHIST MATRIX

rich color

**Brilliant-cut almandine**

The vibrant red color of this almandine is enhanced by a brilliant cut.

## VARIANT



**Oval-cut almandine** A dark specimen of almandine that has been faceted



## ALMANDINE

**The most common garnet**, almandine is always red, often with a pink or violet tinge, and can sometimes be nearly opaque. Transparent specimens tend to be a pinker red than other garnets. Crystals often have well-developed faces and are dodecahedral or trapezohedral. Almandine is cut extensively for gems, but it is somewhat brittle and cut stones tend to chip on the edges. Some specimens are cut *en cabochon* and may have rutile (p.71) needles as ordered inclusions, which show as four- or six-rayed stars.

Almandine occurs worldwide and in some places is found as well-formed crystals weighing 17 lb (8 kg) or more. Star material is abundant in Idaho, USA, and facet-grade material is found globally in mica schists, gneisses, and igneous rocks.

**Unusual gem**

The almandine specimen set in this silver ring is faceted in a step cut and shows internal inclusions.



PROFILE



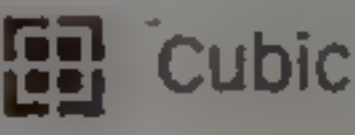
Oval brilliant



Round brilliant



Mixed



Cubic



6½–7



3.8



1.85–1.89



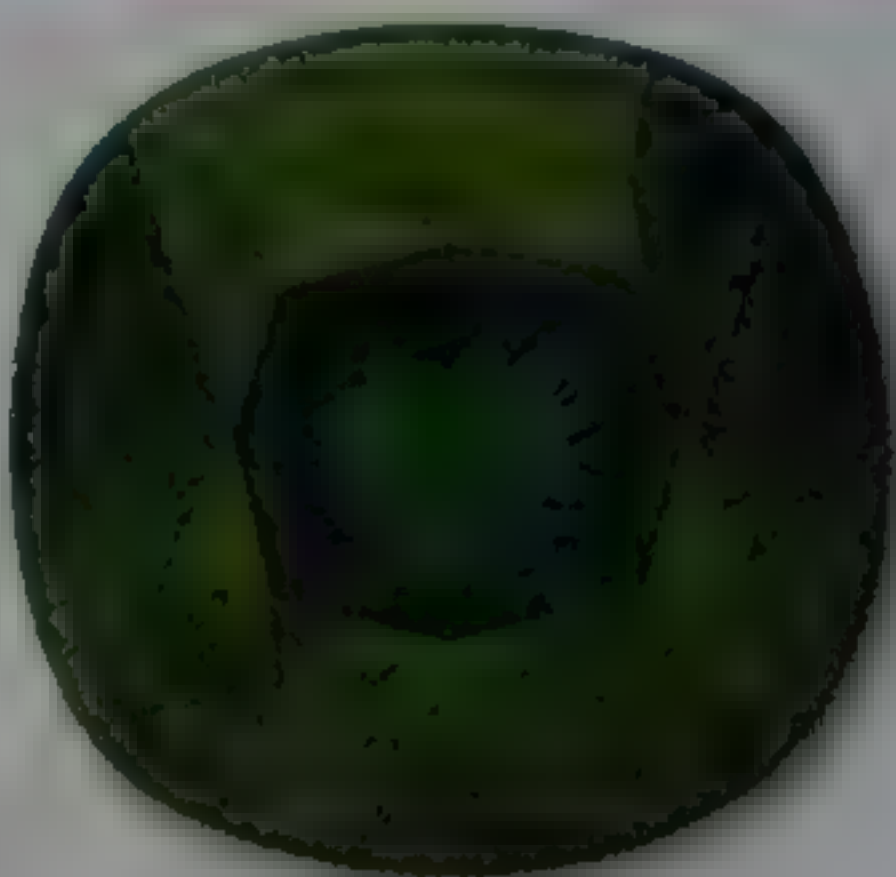
Vitreous

dodecahedral  
crystal face



DODECAHEDRAL ANDRADITE  
WITH ADDITIONAL FACES

VARIANTS



Rich-green demantoid

A faceted gemstone exhibiting fine green color and transparency



Brilliant-cut topazolite

A specimen of topazolite—the rare, yellow variety of andradite

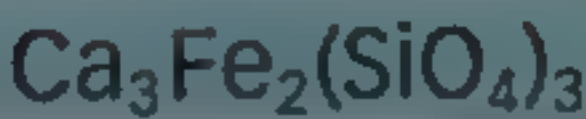
“horsetails”  
of asbestos



pavilion  
facet

Oval mixed-cut demantoid

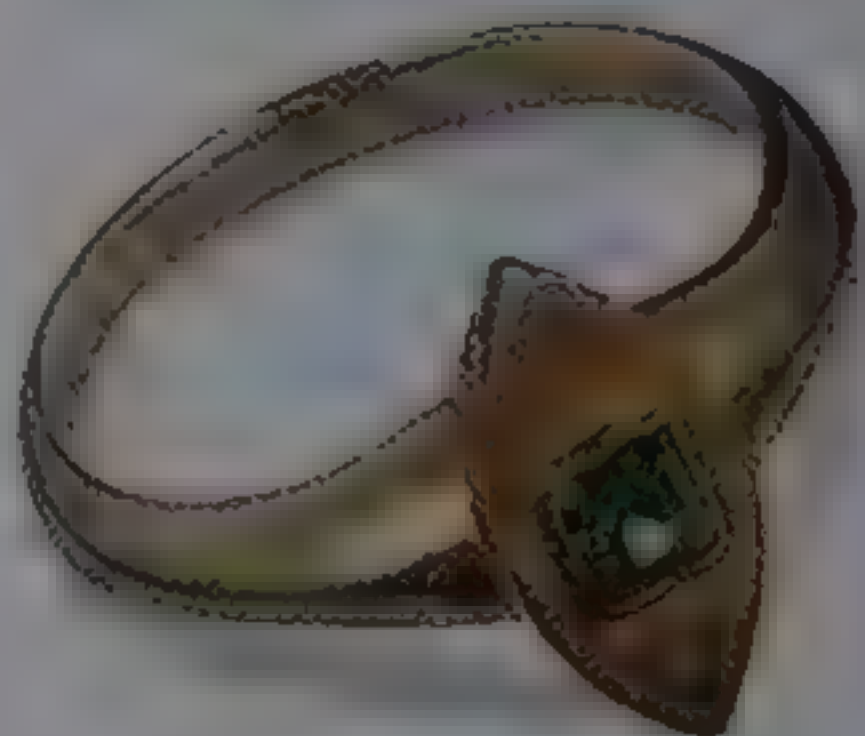
This oval mixed-cut specimen of demantoid shows the “horsetails” that are characteristic of this variety of Russian andradite.



ANDRADITE

**A type of garnet**, andradite has several named varieties, differing in color. A yellowish variety resembling topaz (pp.198–99) is called topazolite. Demantoid, a yellowish green or emerald-green variety, is the most highly valued form of andradite. Black andradite is called melanite. Andradite can also be brownish red, brownish yellow, grayish green, or green. The green color of andradite is caused by the presence of chromium and the yellow to black color by titanium.

Andradites of all colors except black make spectacular gems, with greater color dispersion than diamond (pp.50–51). Melanite is rarely transparent, but when it is, it can be of facet grade. Andradite commonly occurs with grossular garnet in metamorphosed limestone and some igneous rocks.



Demantoid-studded ring

A transparent faceted gem of demantoid—a variety of andradite—has been mounted on this gold ring.

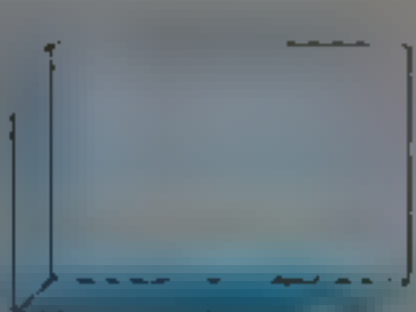


**Brilliant-cut grossular**

This fine green grossular has been faceted into an oval brilliant cut to emphasize its clarity and brilliance.

**PROFILE**

Cushion



Polished



Cabochon



Mixed



Emerald

Cubic

6½–7

3.61

1.69–1.73

Vitreous



# GROSSULAR

**A member of the garnet group**, grossular is commonly gooseberry-green in color and is named after the Latin word *grossularia*, which means “gooseberry.” It can also be white, cream, colorless, pink, orange, red, black, or yellow. A cinnamon-brown variety is called hessonite (p.182). Crystals are usually dodecahedral or trapezohedral. Specimens can also be granular or massive. Most grossular is opaque to translucent and is cut *en cabochon* or polished as a decorative stone. Some transparent, pale to emerald-green material from Kenya and Tanzania called tsavorite is faceted. The name gooseberry garnet is sometimes used for faceted stones.

Grossular is widespread, although relatively little is of gem quality. Massive greenish grossular may be marketed as Transvaal Jade, South African Jade, or African Jade.

**Grossular beads**

This choker necklace is made from graded and color-matched beads of grossular.



PROFILE

Oval brilliant

Round brilliant

Step

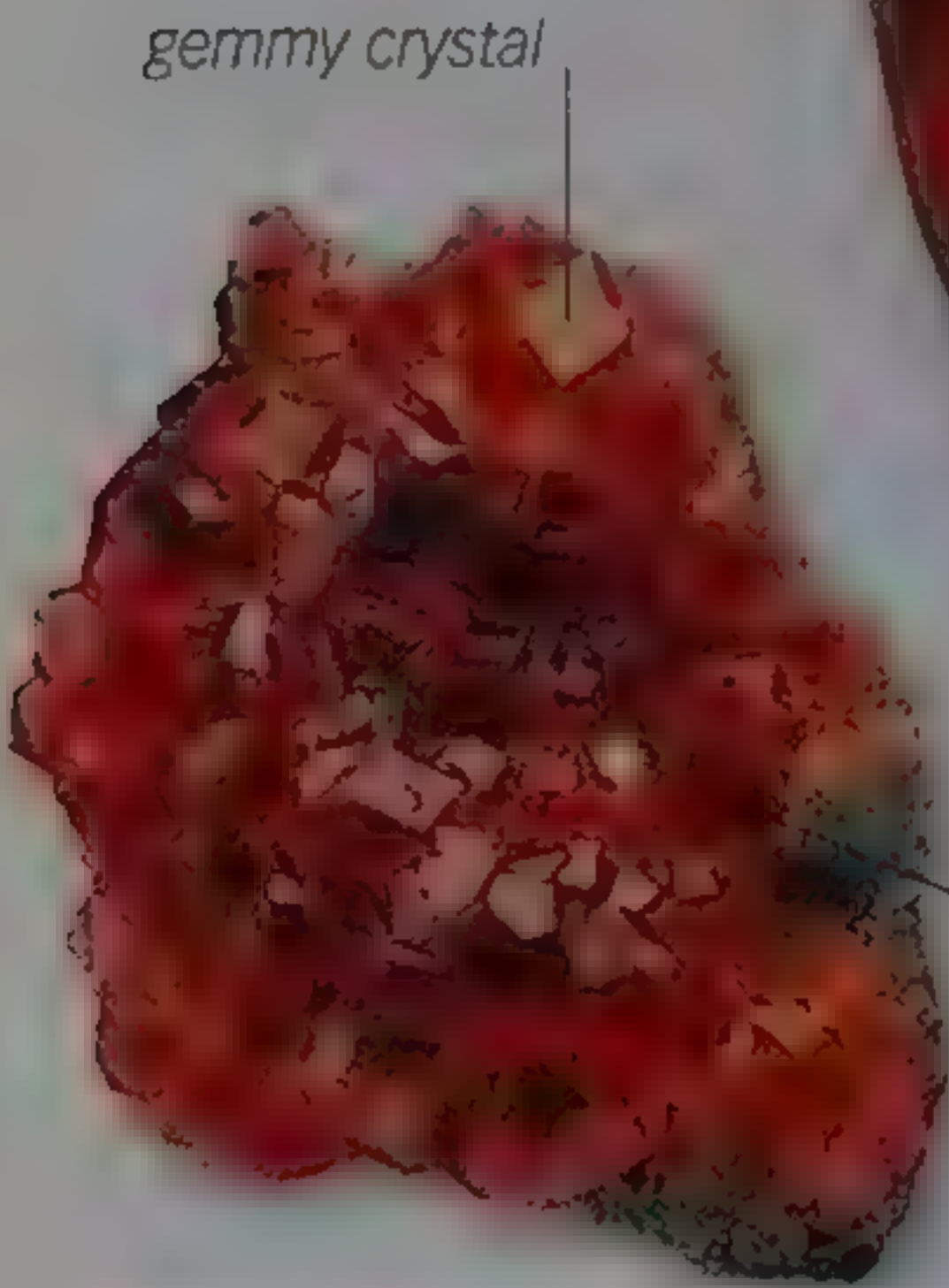
Cubic

6½–7

3.7

1.73–1.75

Vitreous



gemmy crystal

vitreous luster

GEMMY HESSONITES ON MATRIX



**Mixed-cut hessonite**  
This round, mixed-cut specimen of hessonite has an orange color tinged with brown.

star facet

VARIANT

**Oval brilliant-cut hessonite**  
An elongated oval brilliant-cut hessonite showing good cinnamon color

$\text{Ca}_3\text{Al}_2(\text{SiO}_4)_3$

# HESSONITE

**Popularly called cinnamon stone**, hessonite is the reddish brown variety of grossular garnet (p.181). It is colored by manganese and iron impurities and is mostly found as dodecahedral crystals. Deep-colored hessonite is cut using broad facets to display its color more effectively. The color of lighter hessonite is deepened by cutting many small facets. Hessonite is very similar in color to a variety of zircon (pp.190–91), and gems cut from hessonite have been mistaken for it for centuries. Hessonite is readily distinguished from zircon by its significantly lower specific gravity.

Hessonite is named after the Greek word *hesson*, which means “inferior”—a reference to its low hardness and density compared with most other garnet species. The ancient Greeks and Romans favored hessonite, which they used for cameos, intaglios, and cabochons. The gem gravels and metamorphic rocks of Sri Lanka are a key source of gem-quality hessonite. Excellent material is also found in Mexico, Italy, Canada, and the USA.





excellent  
color

dodecahedral  
face

**PINK GROSSULAR  
CRYSTAL IN MATRIX**

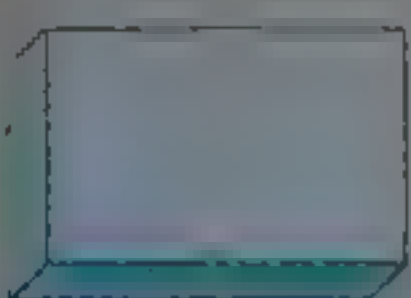
#### **Fine color**

This oval cushion brilliant-cut specimen of pink grossular from Tanzania weighs about 5 carats and exhibits excellent color.

#### **PROFILE**



Emerald



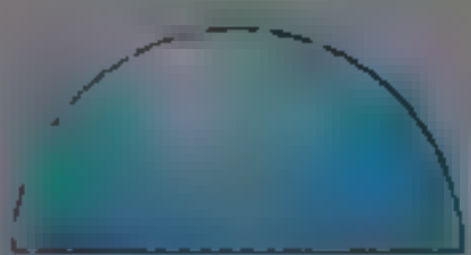
Polished



Mixed



Cushion



Cabochon



Cubic



6½–7



3.8



1.69–1.73



Vitreous



## PINK GROSSULAR

**A member of the garnet group**, grossular is a calcium aluminum silicate. Pink is one of the most popular colors of grossular to be used as a gemstone. Other colors, such as the cinnamon-brown hessonite (p.182) and the emerald-green tsavorite, are also used as gemstones. The color of pink grossular ranges from pale pink to dark pink, almost grading into raspberry. Curiously enough, in spite of the vibrancy of its color, pink grossular has never acquired a specific gemstone name. Its crystals are generally dodecahedral or trapezohedral, but it can also be granular or massive. Crystals up to 5 in (13 cm) across have been found, although gem-quality crystals tend to be smaller. Transparent material is faceted, and translucent or massive material is cut into cabochons or polished as a decorative stone.

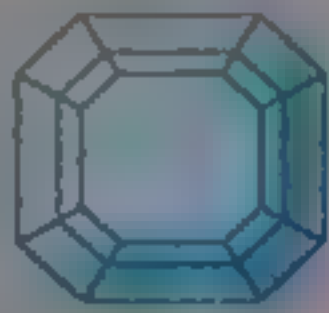
Pink grossular typically forms in impure calcium-rich rocks that have undergone metamorphism. Like other grossular, pink grossular is fairly widespread, although relatively little is of gem quality.



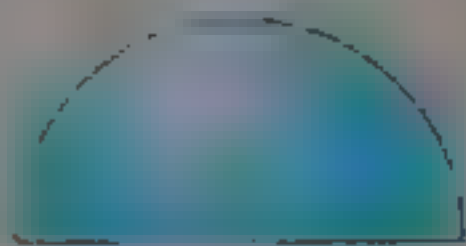
PROFILE




Oval brilliant




Step



Cabochon

 Cubic

 7-7½

 3.6

 1.73-1.76

 Vitreous

Rich color

This pendalogue-cut specimen exhibits the rich purple-red color for which pyrope is well known.

rounded surface



STREAM-ROUNDED  
PYROPE ROUGHS

typical deep color

VARIANT



**Pavilion facets** A pyrope gem resting on its table facet and displaying the intricacies of its pavilion facets



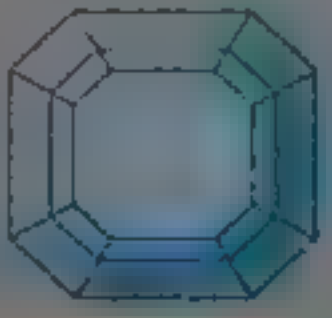
PYROPE

**A member of the garnet family**, pyrope is a magnesium aluminum silicate. It takes its name from *pyr* and *ōps*, the Greek words for “fire” and “to appear” respectively—a reference to the fact that, unlike other garnets, natural samples of pyrope always display red coloration. Iron, chromium, titanium, and manganese all substitute in the pyrope structure. They act as coloring agents by changing the composition, producing variation from the rich red of pure pyrope to violet-red, rose-red, or reddish orange. Pyrope with high chromium content can change color according to the type of light source.

With increasing substitution of other elements in its structure, pyrope gradually grades into other garnet minerals. Rhodolite for example, often cut as a gemstone, is a garnet of about 70 percent pyrope by composition. Although it is most often found in rounded grains or pebbles, pyrope can occur as crystals. These are dodecahedrons and trapezohedrons and have been found up to 5 in (12 cm) in diameter.



## PROFILE



Step



Round brilliant



Cubic



7–7½



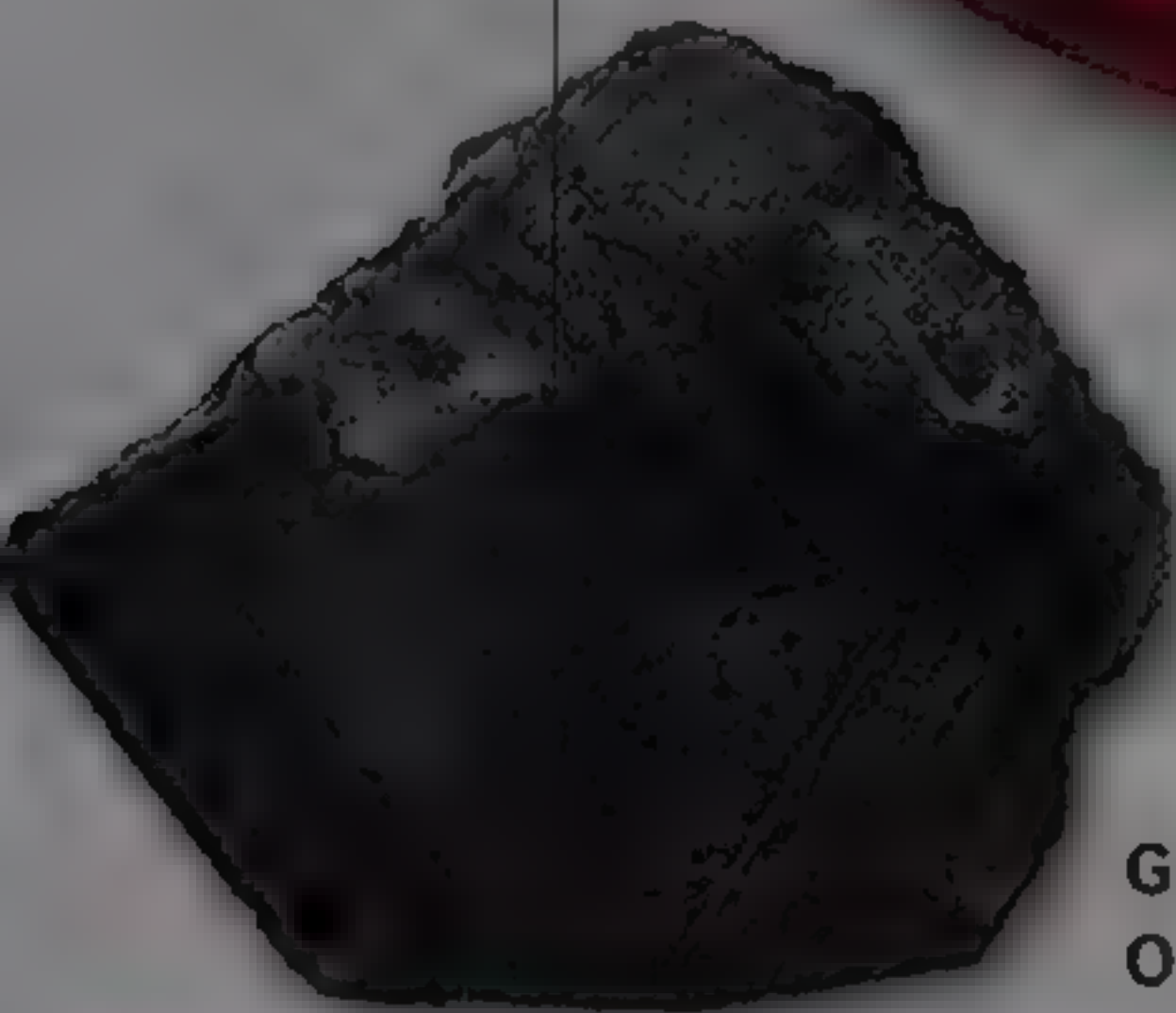
4.2



1.79–1.81

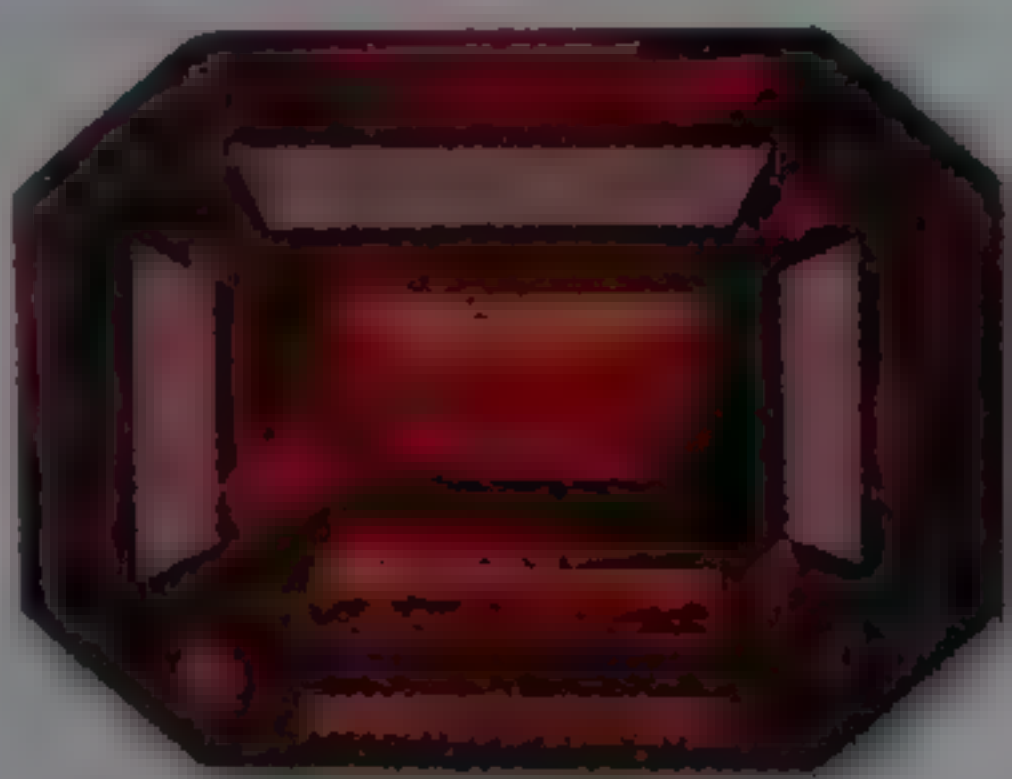


Vitreous

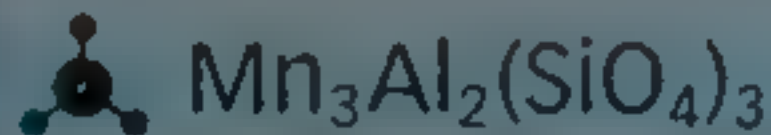
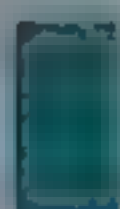
dodecahedron  
faceGEM-QUALITY CRYSTAL  
OF SPESSARTINEinternal  
inclusions  
(flaws)**Triangular cushion**

This spessartine is faceted in a triangular brilliant-cut cushion and has a number of interesting internal inclusions.

## VARIANT

**Emerald-cut spessartine**

A specimen faceted in an emerald cut to highlight its color



## SPESSARTINE

**A manganese aluminum silicate** and a member of the garnet family, spessartine is named after Spessart, Germany. Pure spessartine garnet is rare—it is almost always compositionally between spessartine and almandine (p.179), which gives a common orange to red color. It can also be pale yellow, deep red, black, or brown. Well-formed dodecahedral or trapezohedral crystals up to 5 in (13 cm) across are known. Spessartine can also be granular or massive. Gem-quality material is relatively rare, and is cut more for collectors than for use in jewelry.

The Rutherford Mine in Virginia, USA, produces some of the largest spessartines, one of which weighed 6,720 carats. Gemstone material is found in Madagascar, Nigeria, Brazil, Namibia, Sri Lanka, and the USA. A garnet with a composition intermediate between that of spessartine and pyrope is called Malaya garnet. Some of these garnets, containing small amounts of vanadium and chromium, change color according to the type of light source.



Free-form uvarovite

This cabochon has a surface of fine uvarovite crystals that are too small to facet.

free-form shape

crust of uvarovite crystals

small uvarovite crystals

UVAROVITE CRYSTALS ON MATRIX

PROFILE



Oval brilliant



Round brilliant



Cubic



6½–7



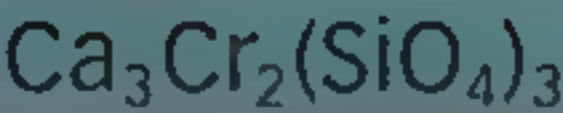
3.8



1.86–1.87



Vitreous



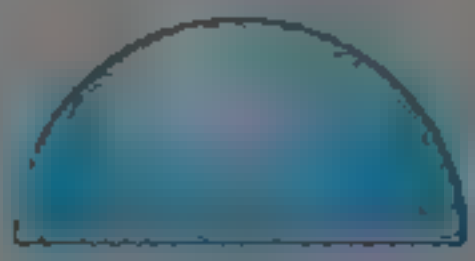
# UVAROVITE

**A calcium chromium silicate**, uvarovite is the rarest of all gem garnets and a rarity among gemstones. Its crystals are mostly dodecahedral and are almost always too small to be cut. Uvarovite is usually brilliant green in color—the only consistently green garnet species. Its color comes from chromium—a coloring agent that is also present in emerald (p.169) and ruby (p.60). Gems faceted from the relatively rare crystals of sufficient size are in great demand by collectors.

Uvarovite was named in 1832 after the Russian nobleman Count Uvarov, a noted amateur mineral collector. It is found in igneous and metamorphic rocks associated with chromium-bearing ores. Some of the largest crystals come from Outokumpu, Finland. It is also found in the Ural Mountains of Russia, where transparent crystals are found lining cavities and fissures in rock. Other localities include Silesia, Poland; Québec, Canada; and California, USA. The name uvarovite is sometimes incorrectly applied to other dark green garnets.



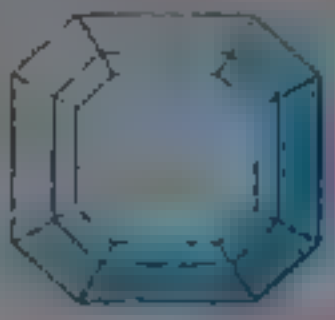
## PROFILE



Cabochon



Polished



Step



Orthorhombic



6½–7½



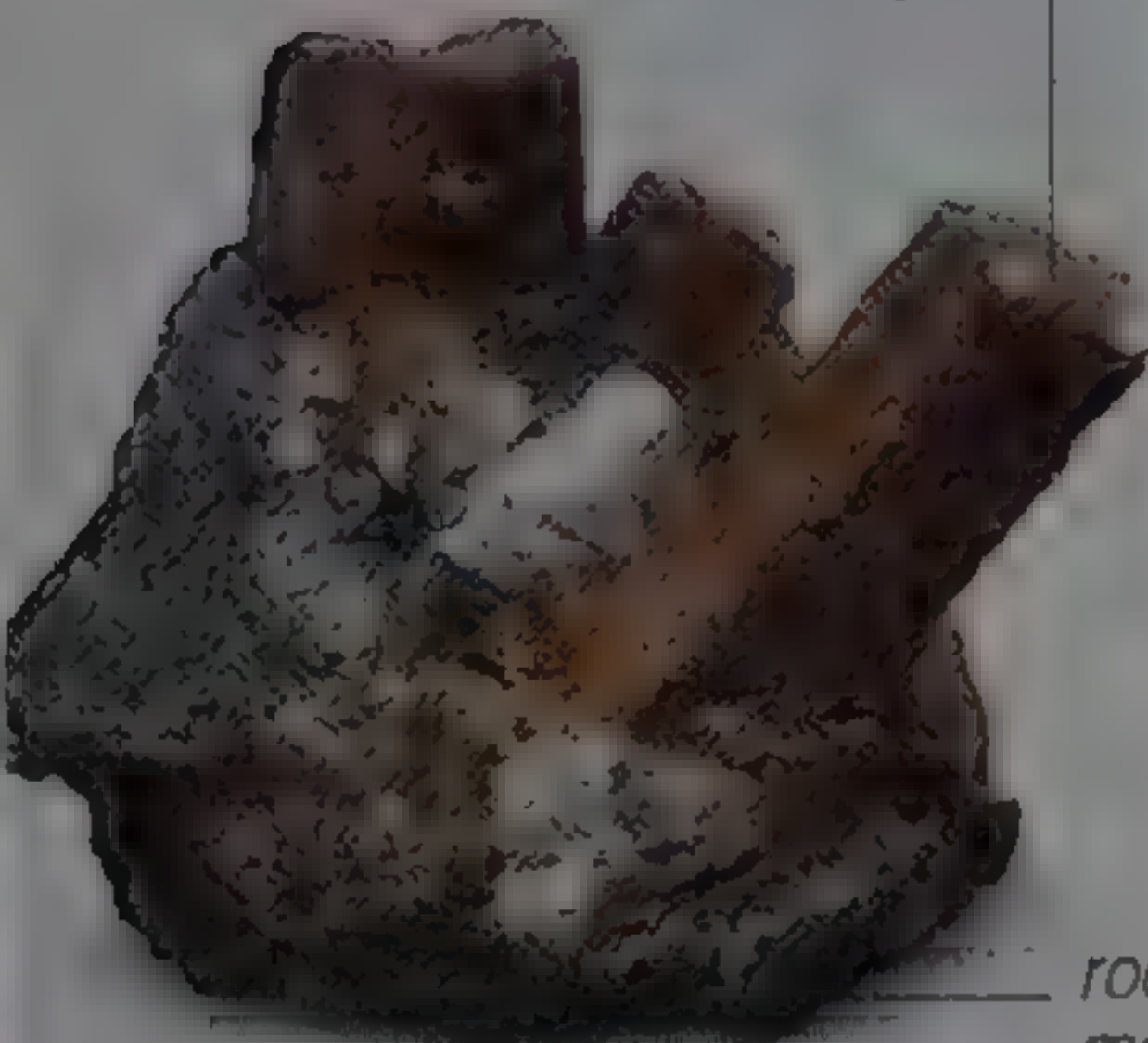
3.2



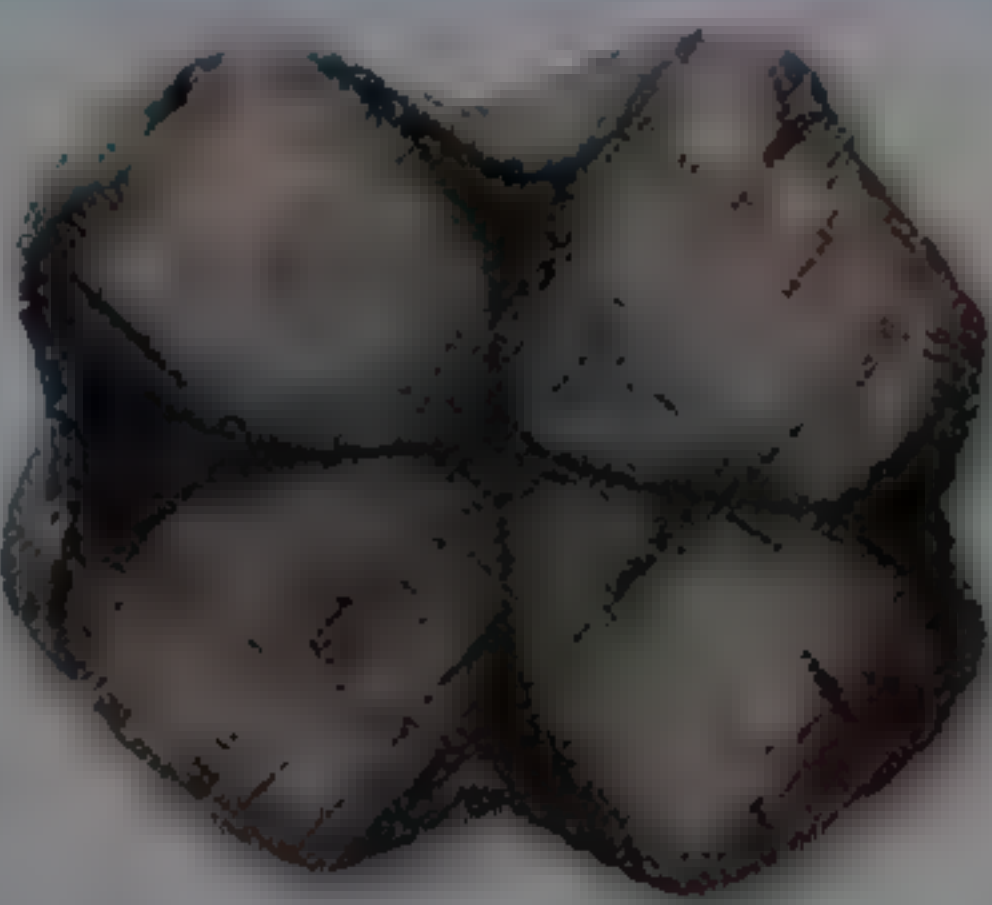
1.63–1.64



Vitreous

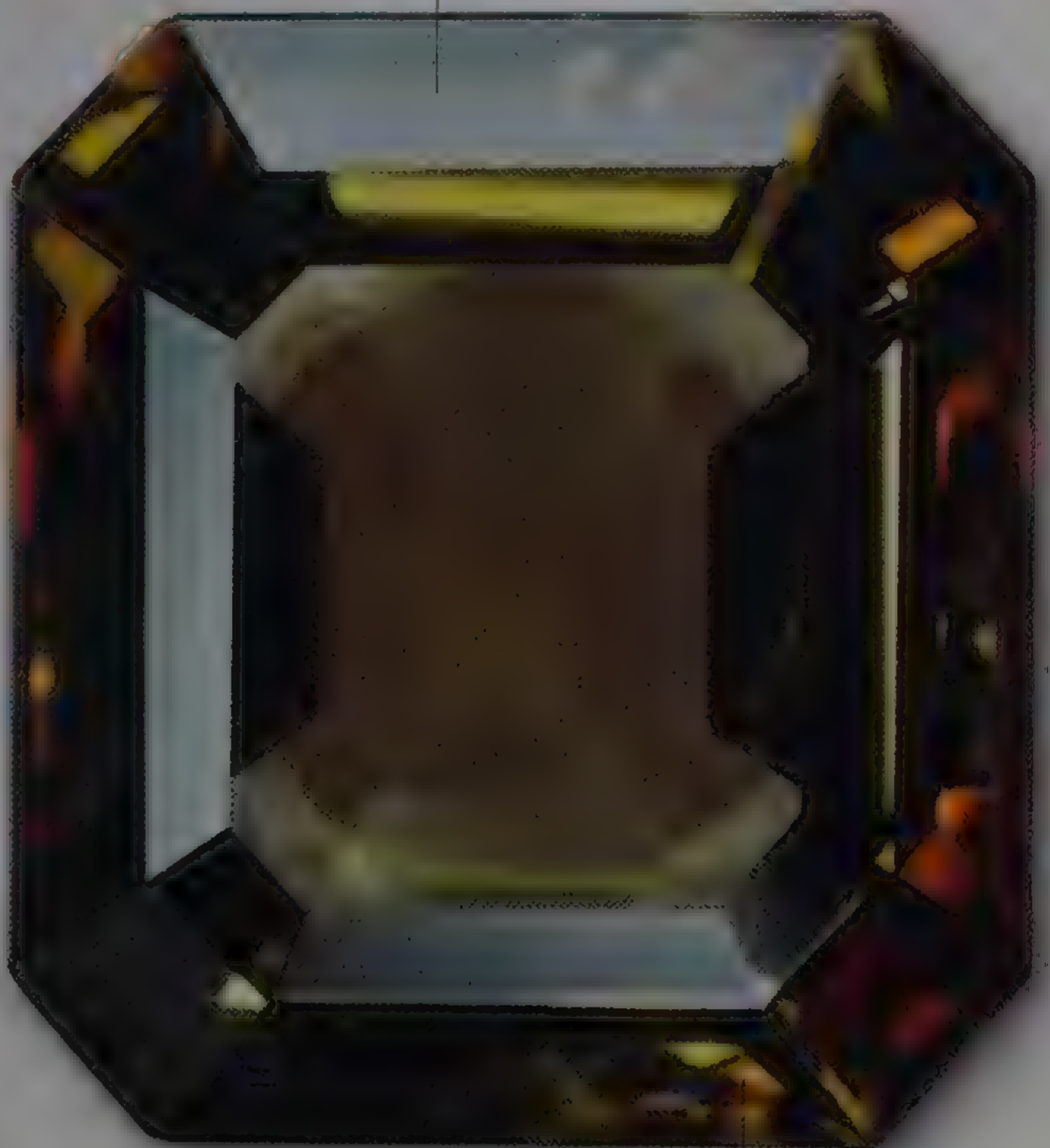
elongated  
andalusite  
crystalrock  
matrixANDALUSITE CRYSTALS  
ON ROCK MATRIX

## VARIANT

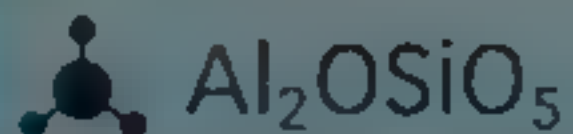
**Chiastolite** A cross section of  
the andalusite variety known  
as chiastolite**Pleochroic andalusite**

The strong pleochroism of andalusite causes flashes of various colors throughout this emerald-cut stone.

main facet



color flashes



## ANDALUSITE

**This mineral is named** after Andalusia, Spain, where it was discovered. A transparent variety that was first found there can be cut into attractive gemstones. Andalusite can be green, white, gray, violet, yellow, blue, or pink to reddish brown. Faceted stones exhibit a play of colors that resembles iridescence. This is a result of strong pleochroism, which causes the same stone to appear yellow, green, or red depending on the original color and the direction of viewing. When faceting, pleochroism must be taken into account to get the desired gem color.

Gem-quality andalusite is found in Minas Gerais, Brazil, and in the gem gravels of Sri Lanka, mainly as water-worn pebbles. Sri Lanka also produces a grayish white material that shows a cat's eye effect when cut *en cabochon*. Attractive blue stones have been found in Myanmar. A yellowish gray variety called chiastolite occurs as long prisms enclosing symmetrical wedges of carbonaceous material, which form a cross in cross section. Slices of chiastolite are worn as talismans.





polished surface

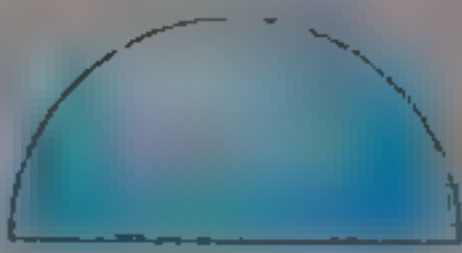
blue shade from titanium substitution for iron

deep blue color

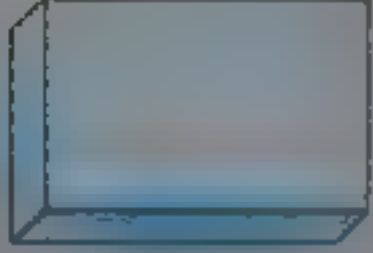
**Dumortierite cabochon**  
This oval cabochon of dumortierite exhibits an intense blue—the stone's most prized color.

FINE BLUE  
DUMORTIERITE ROUGH


PROFILE



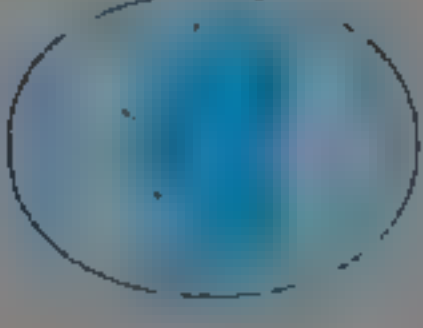
Cabochon




Polished





Step





Cameo

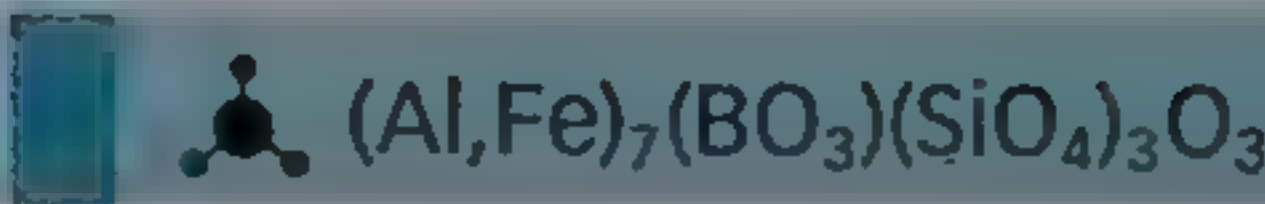
 Orthorhombic

 7–8

 3.2–3.4

 1.66–1.72

 Vitreous



# DUMORTIERITE

**A fibrous aluminum-iron borosilicate**, dumortierite is usually pinkish red or violet to blue, but it can also be brown or greenish in color. Intense deep blue to violet specimens are particularly prized. Dumortierite is best known in its massive form, which is used for gemstones cut *en cabochon* and in carvings. The mineral is sometimes found as small crystals that are pleochroic and appear red to blue to violet when seen from different directions. On rare occasions, these crystals are faceted for collectors. Dumortierite can resemble sodalite (p.134) or lapis lazuli (pp.130–31), but its colors are more vivid.

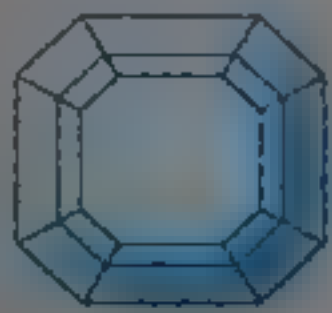
Dumortierite occurs in pegmatites, aluminum-rich metamorphic rocks, and rocks metamorphosed by boron-bearing fluids from intruding bodies of granite. Deep blue, titanium-rich gem material comes from Cape Province in South Africa. Other gem material is found in Madagascar, Japan, Canada, Sri Lanka, Italy, and Nevada and Colorado, USA.



## PROFILE




Mixed



Step

 Monoclinic

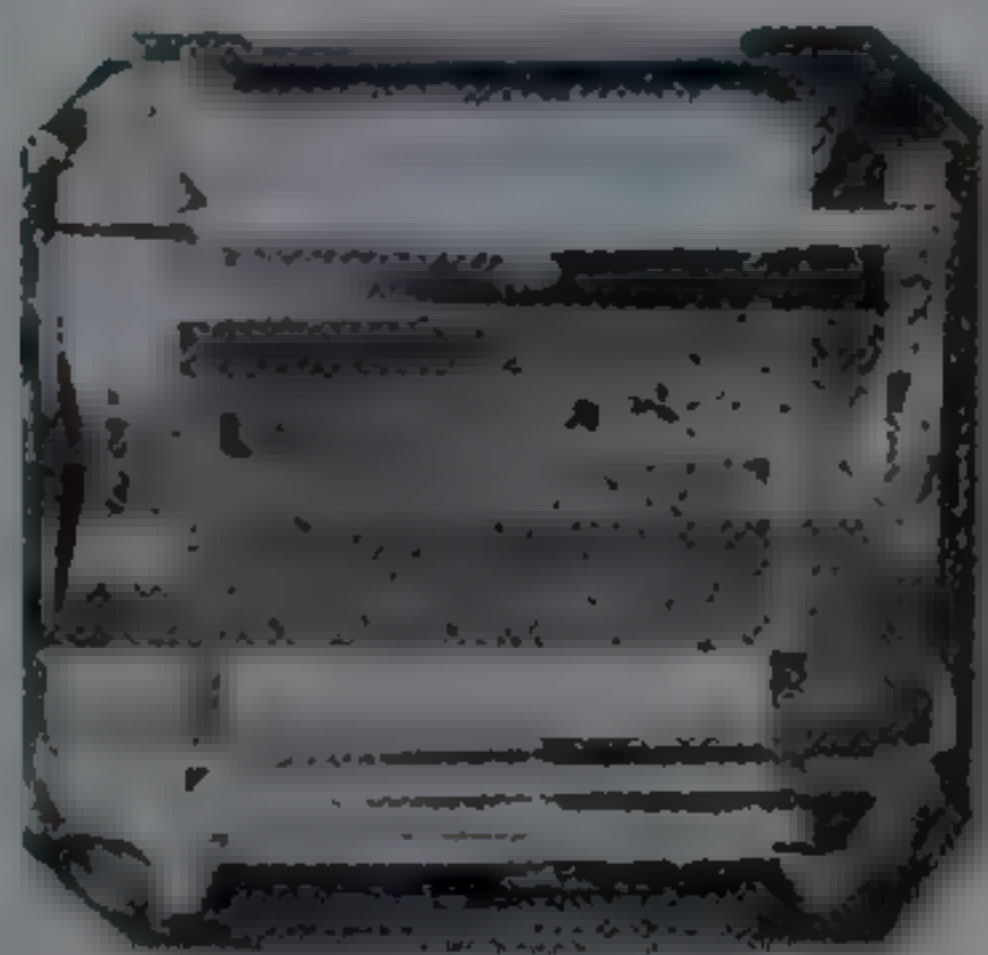
 7½

 3.0

 1.65–1.67

 Vitreous
pyramidal  
termination
**COLORLESS, PRISMATIC  
EUCLASE CRYSTAL**

## VARIANT


**Colorless euclase**

 A colorless step-cut specimen  
of euclase

fragile stone


**Emerald-cut euclase**

 This deep blue specimen of  
euclase is faceted in a step  
cut to accentuate its color.


## EUCLASE

A **beryllium aluminum hydroxide silicate**, euclase is generally white or colorless, but it can also be pale green or pale to deep blue. The most desirable gems are pale aquamarine blue, although other colors are also faceted. Transparent euclase is mostly faceted for collectors. Darker blue material is distinctly pleochroic, requiring careful orientation of cut stones. Euclase takes its name from the Greek words *eu* and *klasis*, which mean “good” and “fracture” respectively – a reference to its perfect cleavage. The ready cleavage of euclase makes it a fragile stone with a tendency to chip; hence care must be taken while setting and mounting. To prevent fragments from popping off in the cutting process, faceters must avoid orienting a major face of the gem along a cleavage plane.

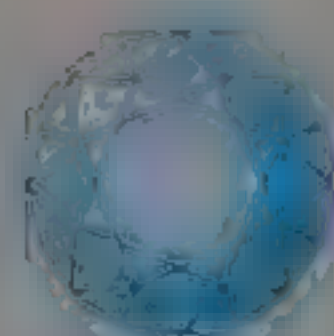
Euclase forms striated prisms, often with complex terminations. It occurs mainly in veins formed at low temperatures (up to 400°F/ 200°C) and in pegmatites. Gem-quality euclase comes from Brazil, India, Russia, Tanzania, Austria, and the USA.



## PROFILE



Oval brilliant





Round brilliant




Emerald

 Tetragonal

 7½

 4.6–4.7

 1.93–1.98

 Adamantine to oily

complex  
multiple facets

## Natural color

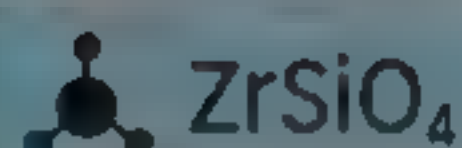
The color of this cushion brilliant-cut zircon has not been altered by heat treatment.



doubly  
terminated



ZIRCON ROUGH (WITHOUT  
HEAT TREATMENT)



## ZIRCON

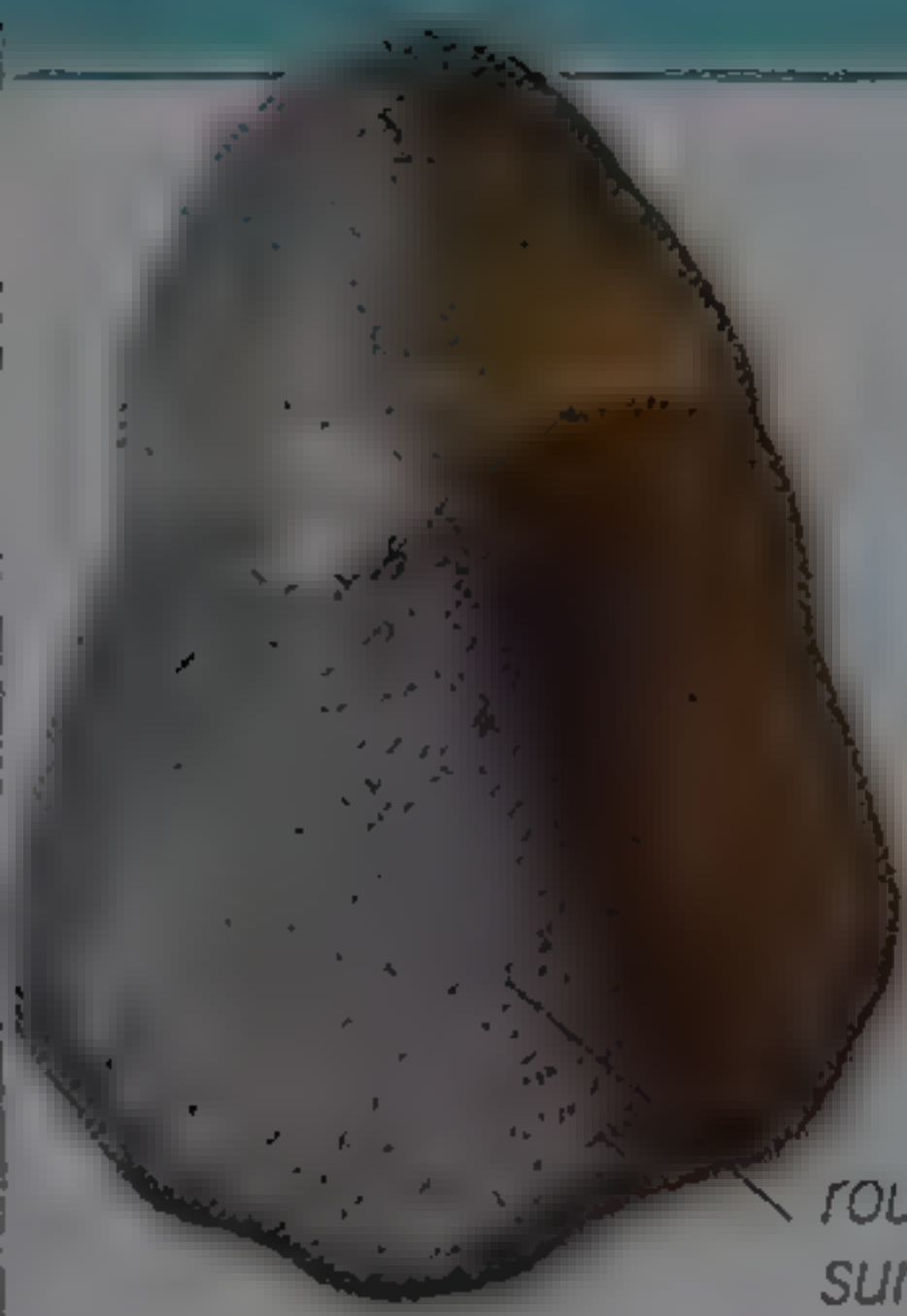
**Known since antiquity**, zircon is named after the Arabic word *zargun*, derived in turn from the Persian words *zar* and *gun*, which mean “gold” and “color” respectively. In addition to the gold color referred to in its name, zircon can also be colorless, yellow, gray, green, red, blue, or brown. Many of the colored zircons on the market today have been obtained by heating brown zircons. Heating in an oxygen-free atmosphere yields blue zircon, which itself may be heated in air to yield a golden color. Both of these processes produce some colorless material, provided trace elements are absent from the brown zircon.

Zircon has a high refractive index and superb color dispersion. It is one of the few stones to approach diamond

(pp.50–51) in fire and brilliance. As a result, colorless zircons have been both mistakenly identified as diamonds and purposely used as diamond simulants. Zircon occurs as tetragonal crystals that can reach a considerable size: single crystals weighing up to 4¼ lb (2 kg) have been found in Australia and examples up to 8¾ lb (4 kg) in Russia.

A zirconium silicate, zircon is widespread in silica-rich igneous rocks and in some metamorphic rocks. Because it is resistant to weathering and has a relatively high specific gravity, it concentrates in stream and river gravels and in beach deposits. Gem material comes from France, Thailand, Cambodia, Vietnam, Myanmar, Australia, Tanzania, Nigeria, and Brazil.





rounded surface

**Water-rounded pebble**

This water-worn pebble of zircon is typical of much gem material recovered from placer deposits.



double refraction doubles facets

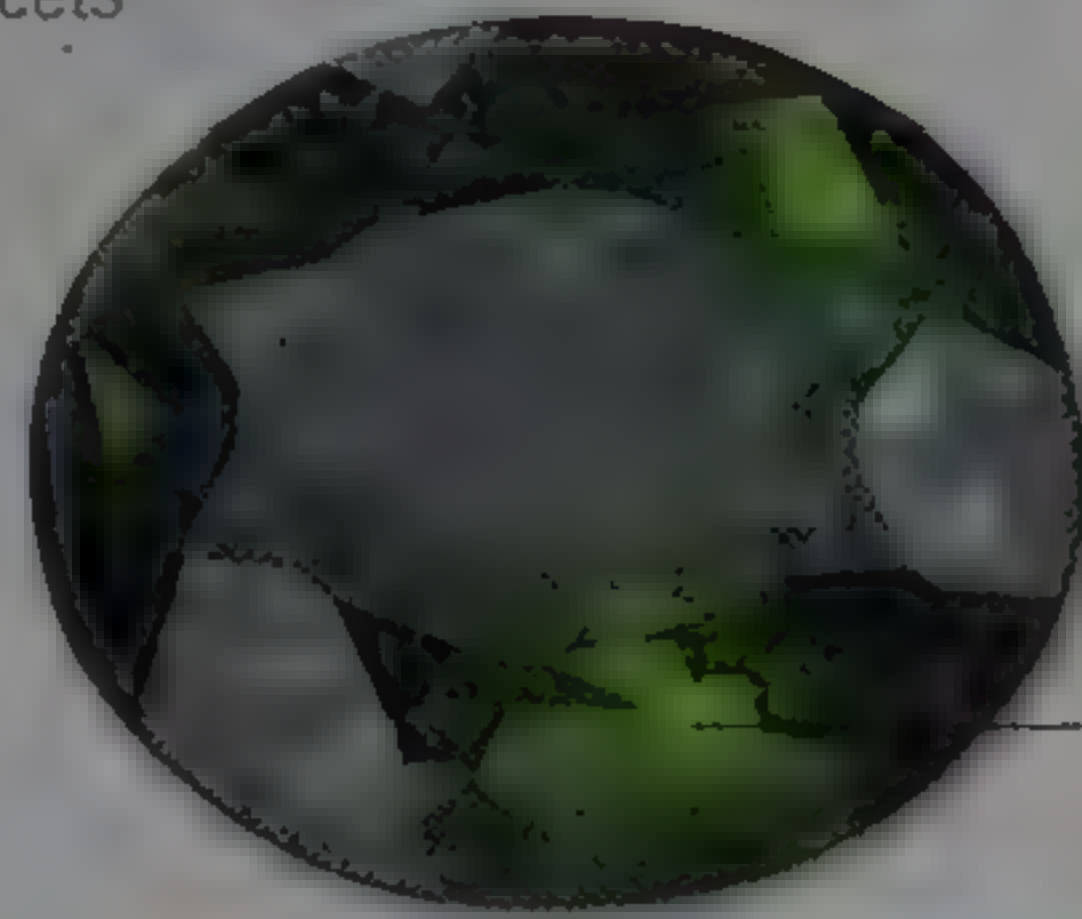
**Heat-treated zircon**

The blue color of this round brilliant-cut gem has been achieved by subjecting brown zircon to heat.



**Brown zircon**  
This pale brown zircon has been faceted into a step cut to emphasize its color.

step cut emphasizes color



**Green zircon**  
This oval brilliant-cut green zircon is in its natural color.

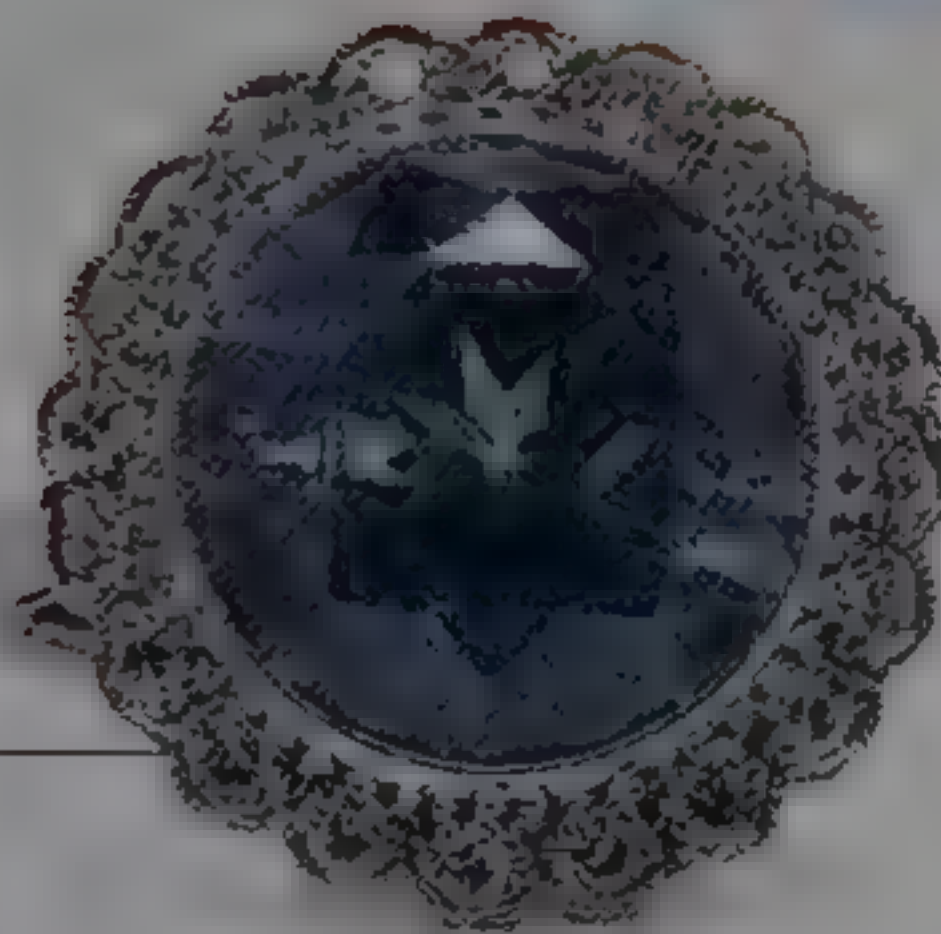
color from natural radioactive decay



artificial orange stones

**Zircon bracelet**

This gold-plated bracelet is set with colorless zircons and other orange gemstones.



diamond border

**Edwardian zircon ring**

This gold and platinum ring has a large, brilliant-cut blue zircon in the center, surrounded by small diamonds.

**EASTERN GEM**

Zircon has been mined and used for jewelry in India and Sri Lanka for many centuries. Some of its obsolete Eastern names are hyacinth or jacinth for the red, orange, or yellow varieties and jargon or jargun for all other gem colors. The *Kalpataru*, a symbolic offering to Hindu gods, was described as a mass of jewels that included zircon.

**The Kalpataru**

This 10th-century CE temple has two Kinnari (mythical creatures) guarding *Kalpataru*—the tree of life.

**Floral brooch**

The zircons in this silver floral brooch are naturally colorless.



colorless zircon from heat-treated brown material

**Baguette-cut zircon**

A specimen of colorless zircon has been cut into a baguette to emphasize its brilliance.



**Oval brilliant-cut kyanite**  
This kyanite gem showing fine blue color and clarity has been faceted into an oval brilliant cut.

unpolished  
girdle

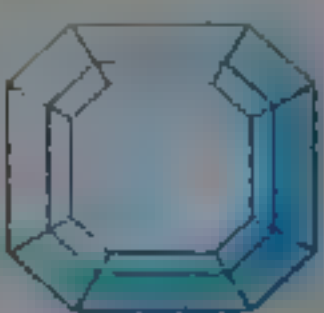
bladed  
crystal



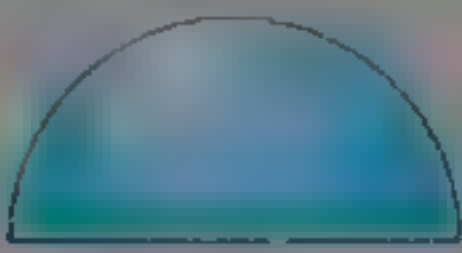
BLUE KYANITE BLADES  
IN MATRIX



PROFILE



Step



Cabochon

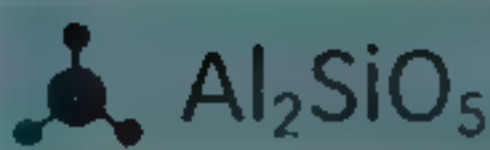
Triclinic

4½–6

3.6

1.71–1.73

Vitreous



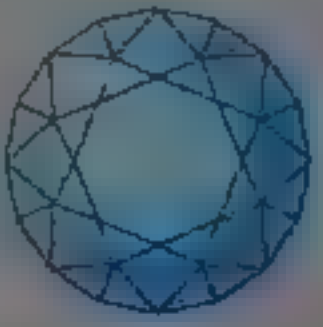
KYANITE

**A mineral that occurs** principally as elongated, flattened blades, kyanite is usually blue in color. This explains the fact that it derives its name from the Greek word *kyanos*, which means “dark blue.” Within a single crystal, the blue is generally mixed or zoned with blue-gray. In color-zoned crystals, the darker colors appear toward the centre. Specimens can also be green, orange, or colorless. Blue kyanite is distinctly pleochroic, appearing blue, violet-blue, and colorless when viewed from different directions. Kyanite can be difficult to facet due to its variable hardness—about 4½ parallel to the long axis, but 6 along the perpendicular direction. Kyanite’s former name, *disthene*, which means “two strengths,” derives from this.

The fibrous nature and cleavage of kyanite make it liable to break along its length, adding to the cutter’s difficulties. Kyanite may be cut *en cabochon* to show a cat’s eye effect. Cut stones tend to be collectors’ gems. Kyanite is found in mica schists, gneisses, and associated quartz veins and pegmatites.



## PROFILE



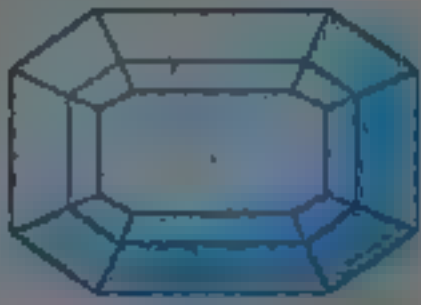
Round brilliant



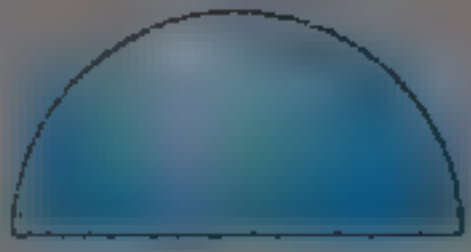
Oval brilliant



Bead



Emerald



Cabochon



Mixed



Orthorhombic



6½–7



3.3–4.3



1.64–1.69



Vitreous to greasy

distinctive  
colorGEM-QUALITY  
PERIDOT CRYSTALhighly  
transparent

## Pendalogue-cut peridot

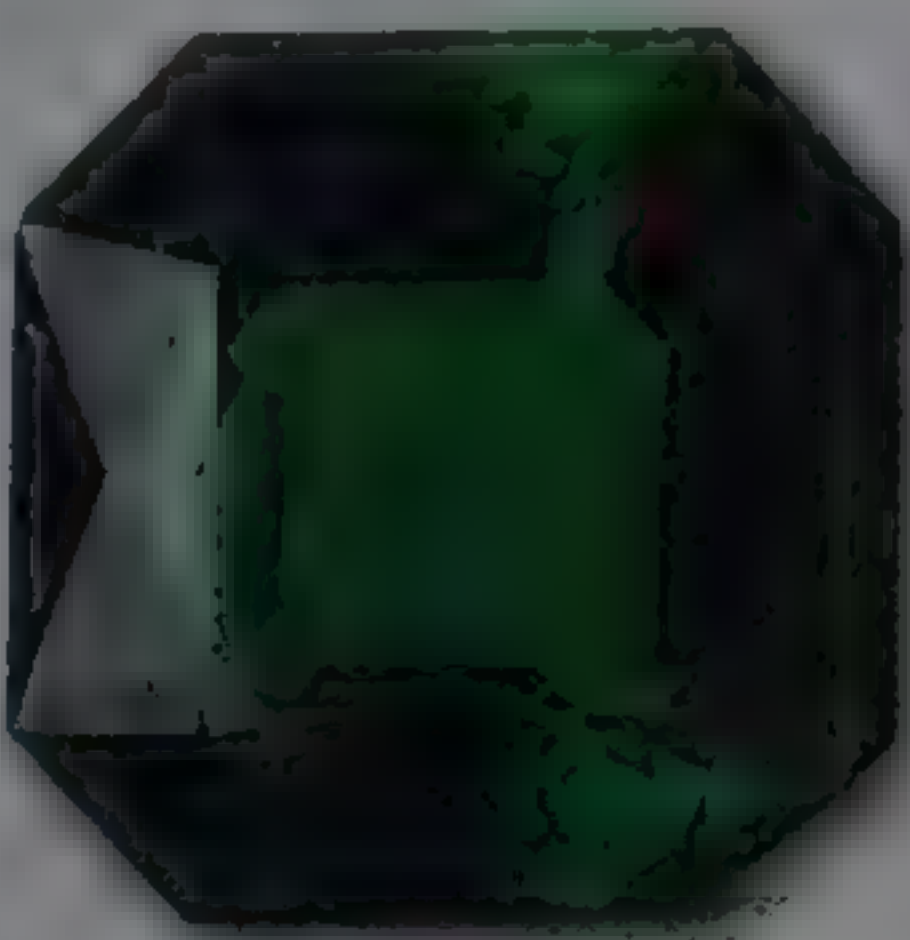
The light green color of this peridot indicates a relatively low concentration of iron in its structure.



## VARIANTS



**Oval cut** A light green specimen of peridot faceted in a mixed oval cut



**Octagonal cut** An octagonal scissors-cut, dark green, iron-rich peridot



## PERIDOT

The name **peridot** is French and may have been derived from the Arabic word *faridat*, which means “gem.” It is a transparent gem variety of the mineral group olivine. The most valued color of peridot is a rich green, but it can range from pale golden green to brownish red. The proportion of iron present determines the shade and depth of color. In general, stones with small amounts of iron exhibit better color.

As a gemstone, peridot is relatively soft. It is doubly refractive, so facets on the underside of the stone appear doubled. Peridot has been mined for over 3,500 years. St. John’s Island in the Red Sea was the ancient source of peridot. It is currently found in Pakistan and China, and also in South Africa, Norway, Canary Islands, Australia, Myanmar, and the USA.



**Peridot earrings**

These antique earrings have matched peridots and pearls in a gold setting.





vitreous  
luster



PARALLEL-GROWTH, GEM-  
GRADE PHENAKITE CRYSTALS

#### Brilliant oval gem

This superbly transparent oval phenakite shows a quality of brilliance sometimes described as "steely."

#### PROFILE



Round brilliant



Oval brilliant



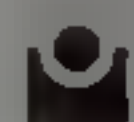
Mixed



Hexagonal or trigonal



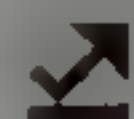
7½–8



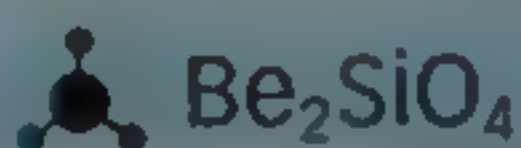
2.9



1.65–1.67



Vitreous



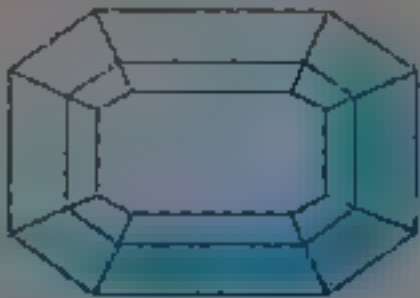
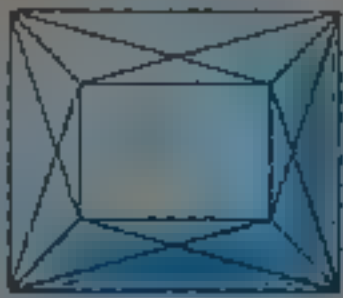
## PHENAKITE

**A rare beryllium mineral**, phenakite is named after the Greek word for "deceiver"—a reference to the fact that it can be mistaken for quartz, which it can resemble. Phenakite crystals can be colorless and transparent, but they are more often grayish or yellowish, and occasionally pale rose-red. Colorless, transparent crystals are faceted for collectors. Because of their high refractive index—higher than topaz (pp.198–99)—faceted stones are usually brilliant-cut. Phenakite's brilliance approaches that of diamond (pp.50–51), with which faceted phenakite is sometimes confused.

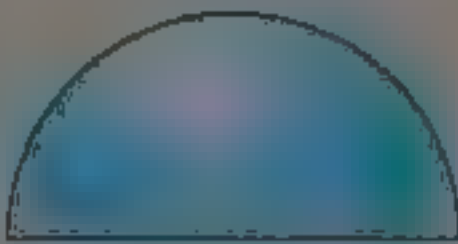
Phenakite usually occurs as isolated crystals, which are mostly rhombohedral and, less commonly, short and prismatic. It occurs in pegmatites that form at high temperatures (1,065°F/575°C or above) and in granites and mica schists. Large crystals are found in the Ural Mountains of Russia and in the Pikes Peak region of Colorado, USA. Phenakite is also found in Zimbabwe, Namibia, and Sri Lanka.




PROFILE





ScissorsEmerald





Cabochon

 Orthorhombic

 7

 3.2–3.3

 1.66–1.68

 Silky or vitreous



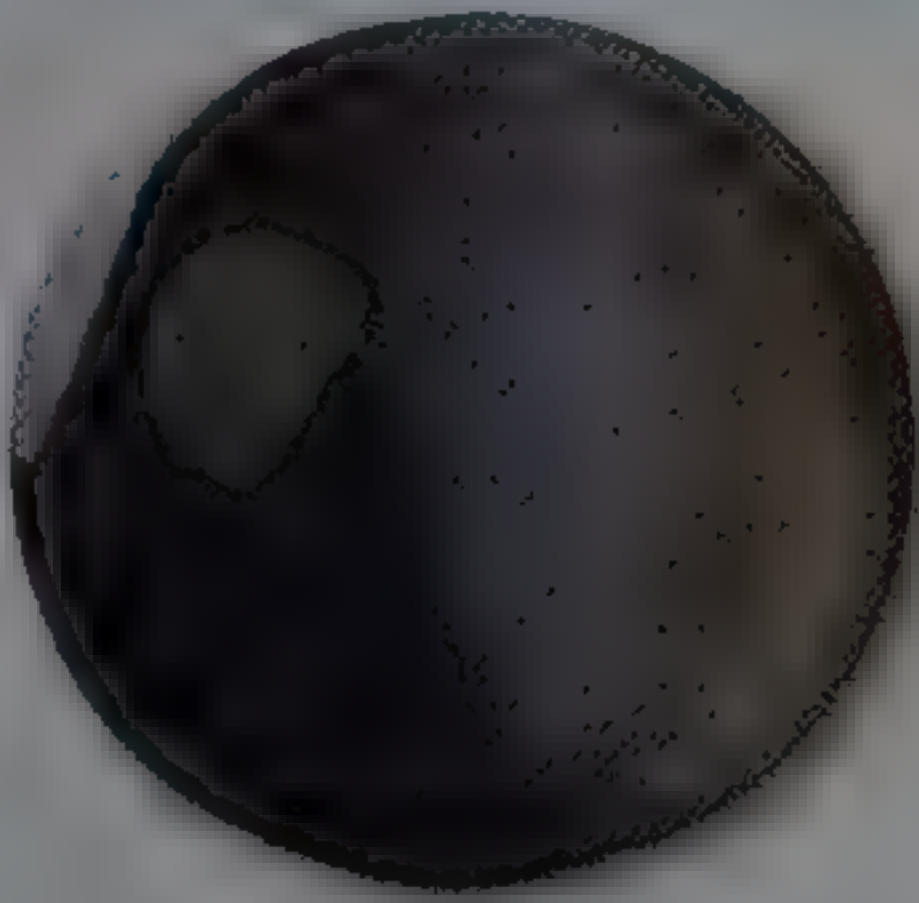
**Scissors-cut sillimanite**  
The scissors cut is used to enhance the brilliance of colorless or light-colored stones, like this otherwise pale violet sillimanite.



**SILLIMANITE CRYSTALS ON ROCK MATRIX**

crisscross facets

VARIANT



**Fibrolite cabochon**  
A specimen of the fibrolite variety of sillimanite cut *en cabochon*




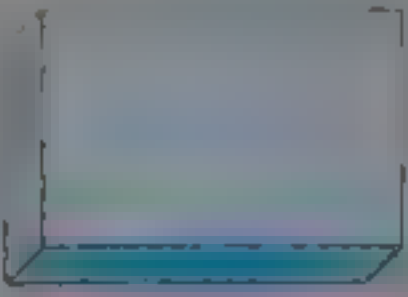
# SILLIMANITE

**Named after the** American chemist Benjamin Silliman, sillimanite is commonly colorless to white, but it can also be pale yellow to brown, pale blue, green, or violet. Although sillimanite is often thought of as an industrial mineral, attractive faceted gems can be cut from transparent material. Blue and violet gemstones are the most prized. Sillimanite is distinctly pleochroic, appearing yellowish green, dark green, or blue when seen from different angles; consequently, the gem rough needs to be carefully oriented while cutting to achieve the best color. Crystals of sillimanite are long, slender, and glassy, or occur as blocky prisms. Cabochons are cut from a variety of sillimanite called fibrolite, so named because the mineral appears like a bunch of fibers twisted together.

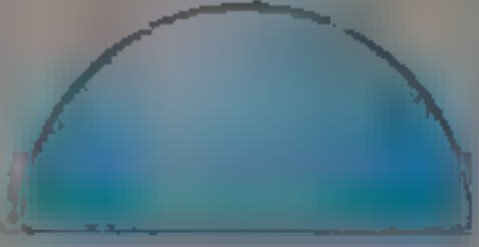
An aluminum silicate, sillimanite is a common mineral in some metamorphic rocks. Most gem-quality material is recovered from placer deposits. Localities include India, Myanmar, the Czech Republic, Sri Lanka, Italy, Germany, Brazil, and the USA.




PROFILE





PolishedStep





Cabochon

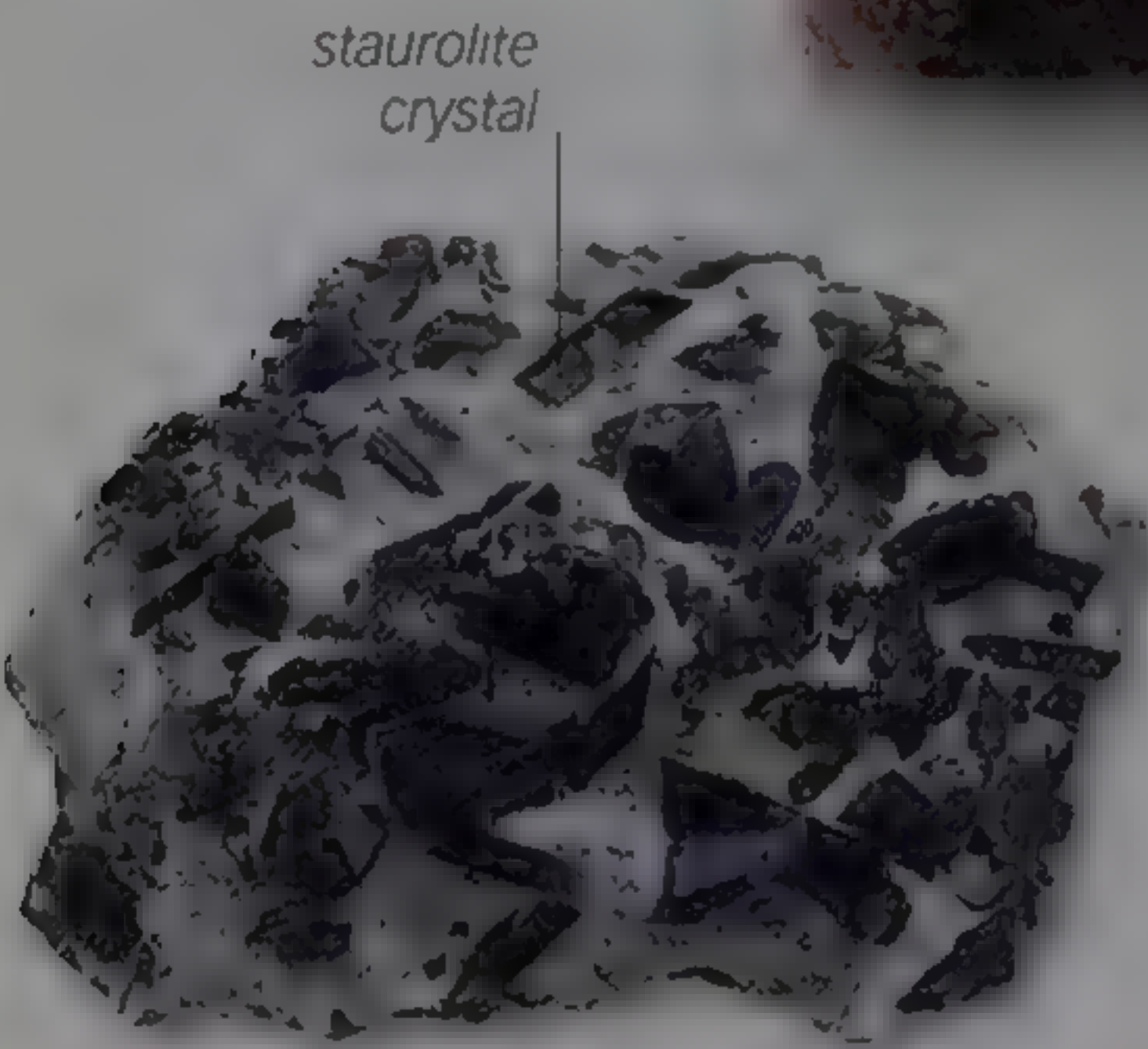
 Monoclinic

 7–7½

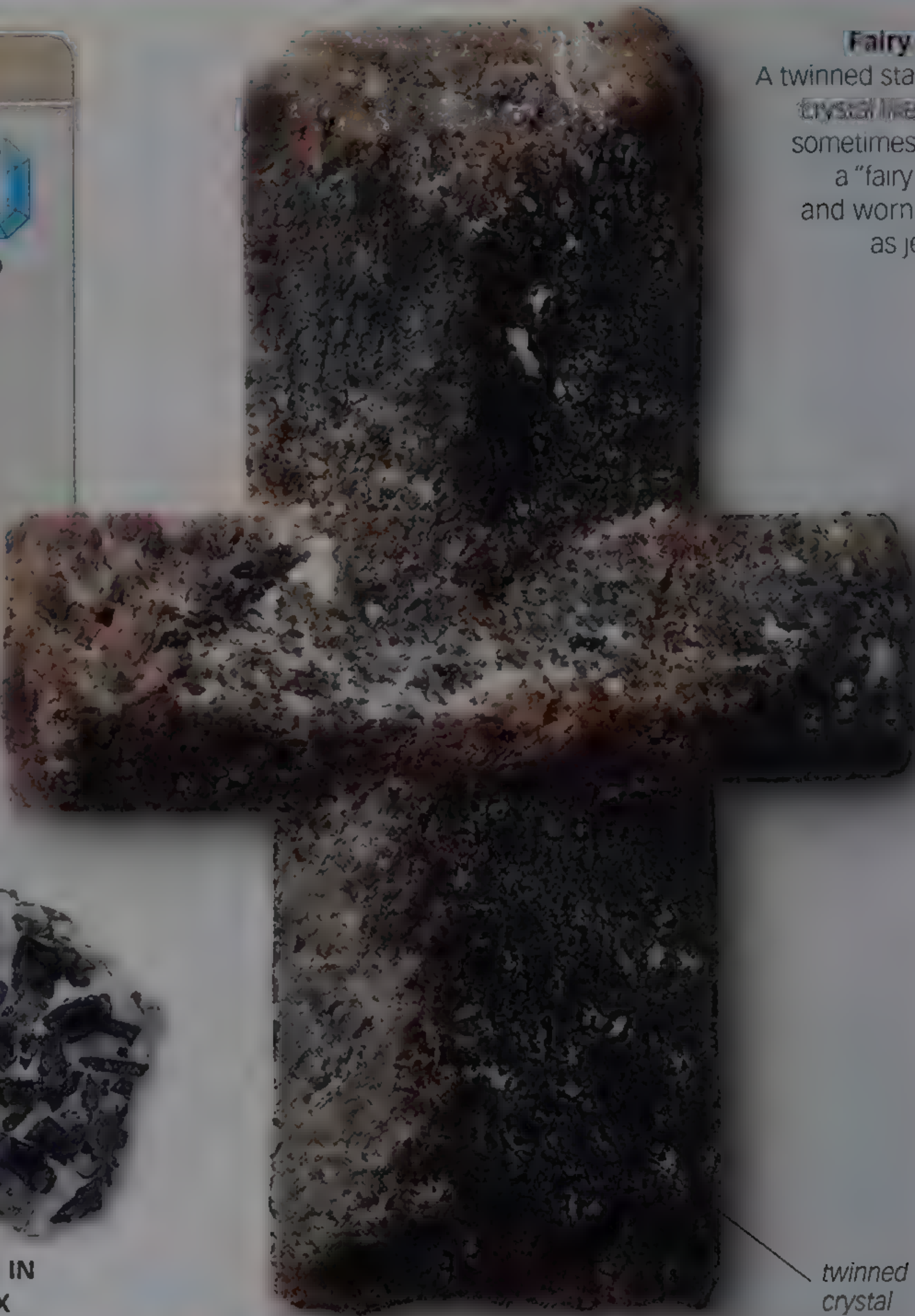
 3.7

 1.74–1.75

 Vitreous to resinous



STAUROLITE CRYSTALS IN MICA SCHIST MATRIX

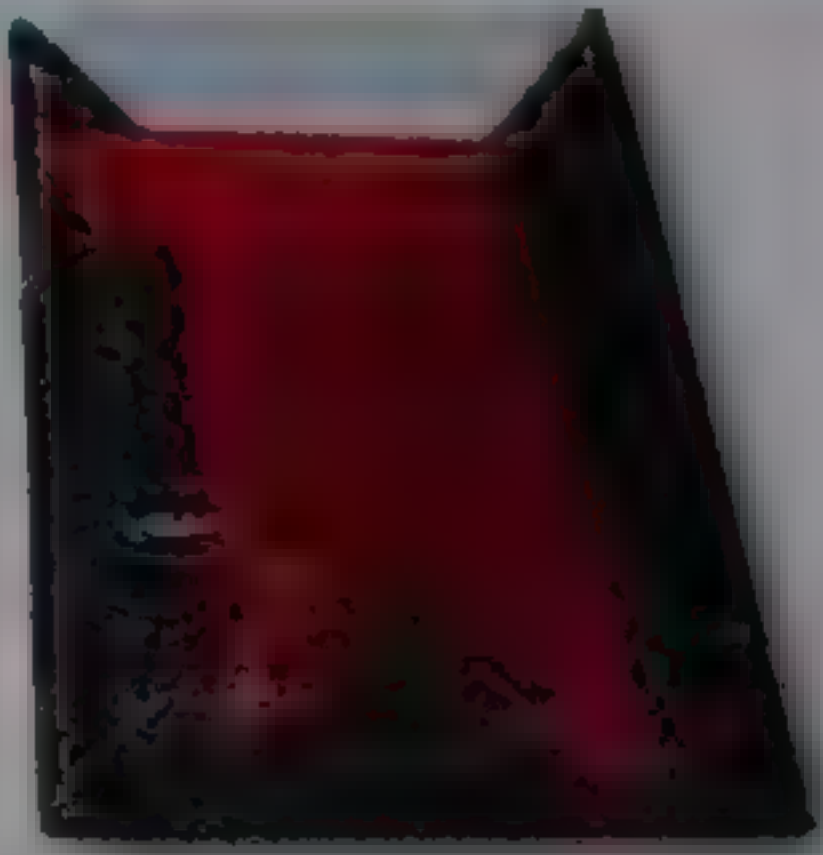


Fairy cross

A twinned staurolite crystal like this is sometimes called a “fairy cross” and worn uncut as jewelry.

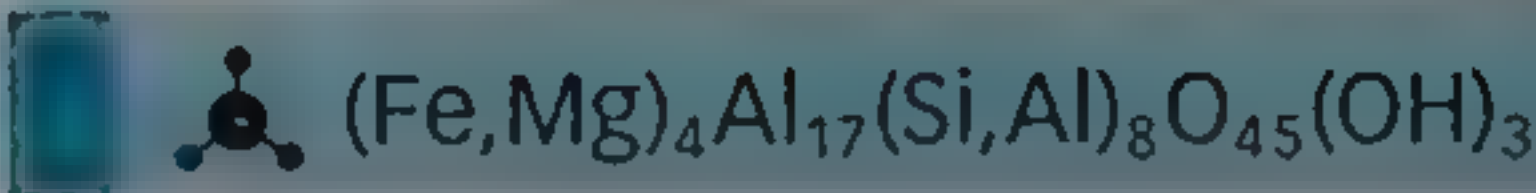
twinned crystal

VARIANT



Faceted staurolite

An oblique step-cut specimen of transparent staurolite



# STAUROLITE

**An aluminum iron hydroxysilicate**, staurolite is one of the few minerals that are worn as a gem straight out of the ground. A special property of staurolite is that it often occurs twinned in a characteristic cross shape. It is this crosslike form that gives the mineral its name. The word “staurolite” is derived from the Greek words *stauros* and *lithos*, which mean “cross” and “stone” respectively. Staurolite is locally known as “Fairy Stones” or “Fairy Crosses” in the USA, based on a legend about the origin of the stone’s curious shape. Staurolite is reddish brown, yellowish brown, or nearly black. It is frequently worn as ornaments and talismans. Charms made from staurolite are in great demand, and President Theodore Roosevelt was said to wear a watch charm made from staurolite.

Staurolite is occasionally found as translucent to transparent crystals. These can be cut *en cabochon* or faceted for collectors. It is found in Georgia, USA, and is the state gem of Georgia. It is also found in Brazil, France, and New Mexico, USA.



## PROFILE



Round brilliant



Oval brilliant



Mixed



Monoclinic



5–5½



3.5–3.6



1.84–2.03



Vitreous to greasy

wedge-shaped crystal

SPHENE CRYSTAL  
ON ROCK MATRIX

## Cushion-cut sphene

This cushion mixed-cut gem shows the doubling of facets on the stone due to its strong dispersion.

doubling  
of facets

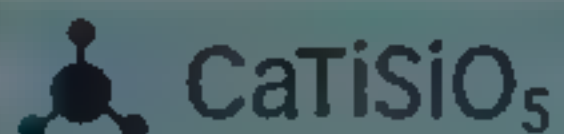
## VARIANTS



**Triangular cut** A triangular cushion-cut specimen showing good yellow color



**Step cut** An oval yellow sphene with modified step-cut



## SPHENE

**A calcium titanium silicate**, sphene is the former name for titanite gemstones. Titanite derives its name from the titanium content of the mineral, while sphene persists as the informal name. Sphene is one of the few stones with color dispersion higher than that of diamond (pp.50–51). It is strongly pleochroic as well, appearing nearly colorless, greenish yellow, and reddish or brownish yellow when seen from different directions. Gem-quality sphene is yellow, green, or brown, but specimens can also be red, pink, black, blue, or colorless.

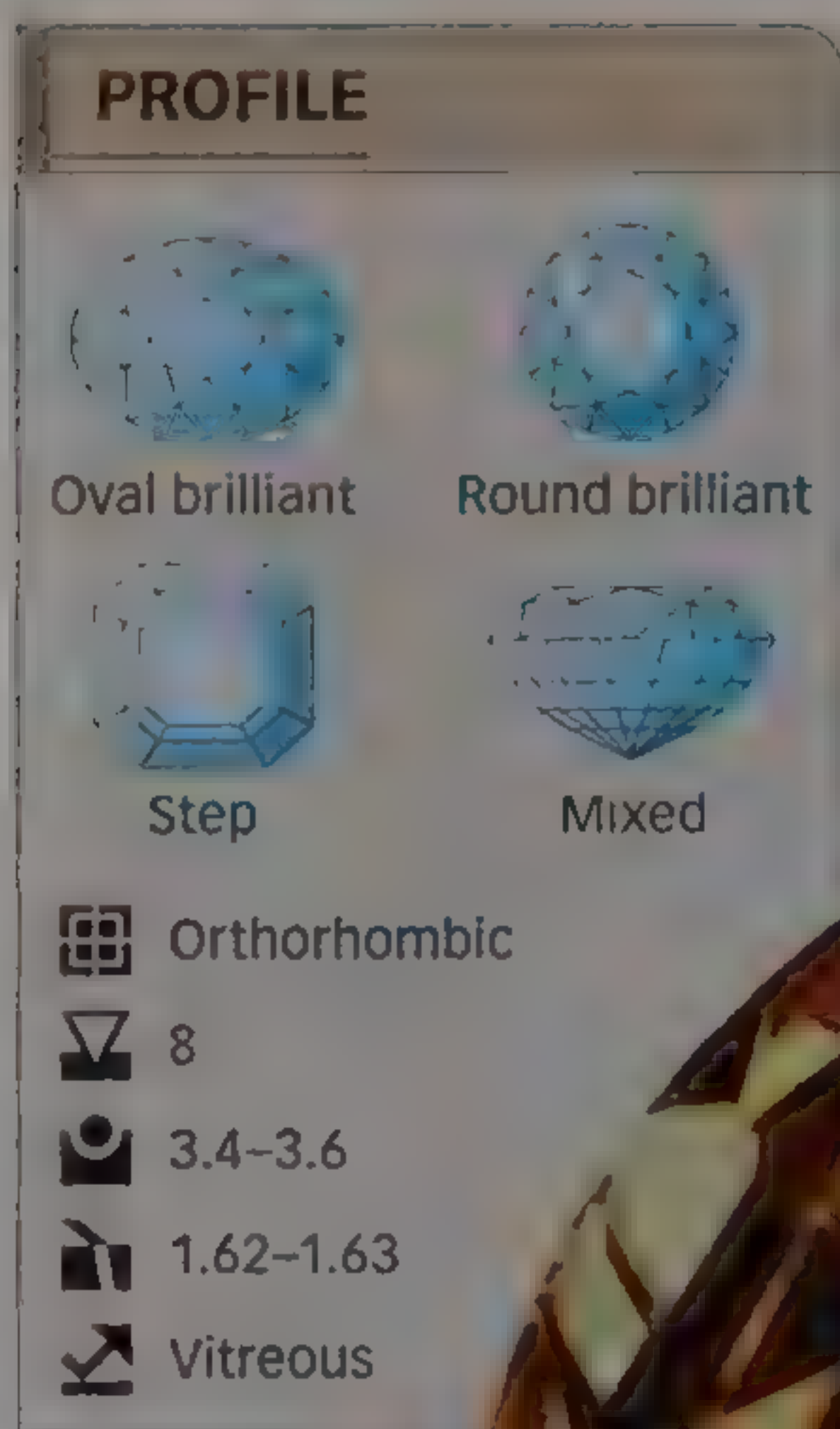
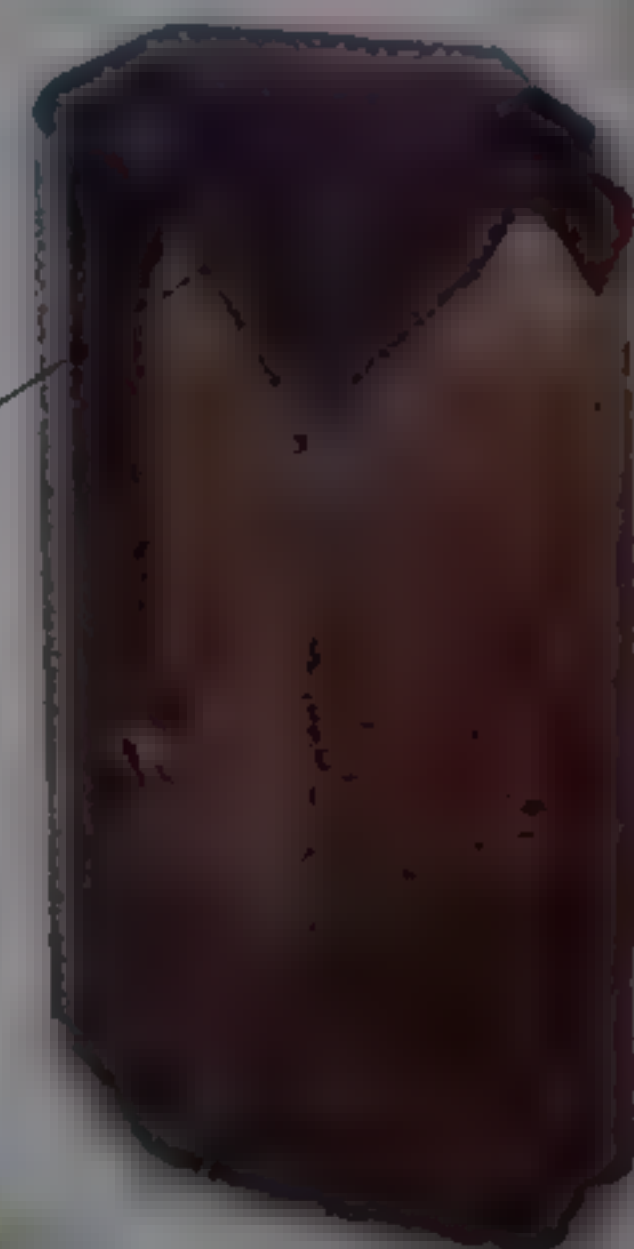
Faceted stones cut from transparent crystals are fiery and brilliant. Sphene is relatively soft so faceted stones must be set in deep mountings to protect them when worn as jewelry. This means that despite their brilliance, most stones are cut only for collectors.



## Gold ring

This round, multifaceted yellow titanite is set in a gold ring and shows its superb fire and intense color.



WELL-FORMED  
TOPAZ CRYSTALhorizontally split  
main facetcomplex  
termination**Fine topaz**

This oval mixed-cut topaz has a fine intense golden color.



# TOPAZ

**It was once believed** that all yellow gems were topaz and that all topaz was yellow. Yellow sapphire (pp.62–63), for example, was once called oriental topaz. Topaz is, in fact, found in a wide range of colors, and sherry-yellow stones from Brazil are considered particularly valuable.

The name topaz is thought to have been derived from the Sanskrit word *tapaz*—which means “fire.” Because it is very refractive, brilliant-cut stones faceted from colorless topaz have been mistaken for diamond (pp.50–51). Some blue topaz is almost indistinguishable from aquamarine (p.164) with the naked eye. Topaz is found as well-formed, prismatic crystals, with a characteristic lozenge-shaped cross section and striations parallel to the length. Natural

pink stones are rare; therefore, pink is the most highly valued color. Much of the colored topaz on today’s market is “enhanced”—treated by heat or radiation to change its color. Even in Victorian times, the popular pink color was produced by treating golden brown topaz from Guro Freto, Brazil. Current sources of topaz include Russia, Brazil, and Nigeria.

An aluminum silicate, topaz contains up to 20 percent fluorine or water. It is formed by fluorine-bearing vapors given off during the last stages of the crystallization of various igneous rocks. It is typically found in cavities in rhyolites, granites, pegmatites, and hydrothermal veins. It is resistant to weathering and relatively heavy, so it concentrates in stream deposits.



## TOPAZ MEGAGEMS

A number of large crystals of topaz have been found to date. The world's largest preserved topaz crystal weighs 596 lb (271 kg). In the 1980s, a gem weighing 22,892.5 carats—4.6 kg (10 lb)—was faceted from a Brazilian cobble for the American Smithsonian Institution's National Gem Collection.



### Megatopaz

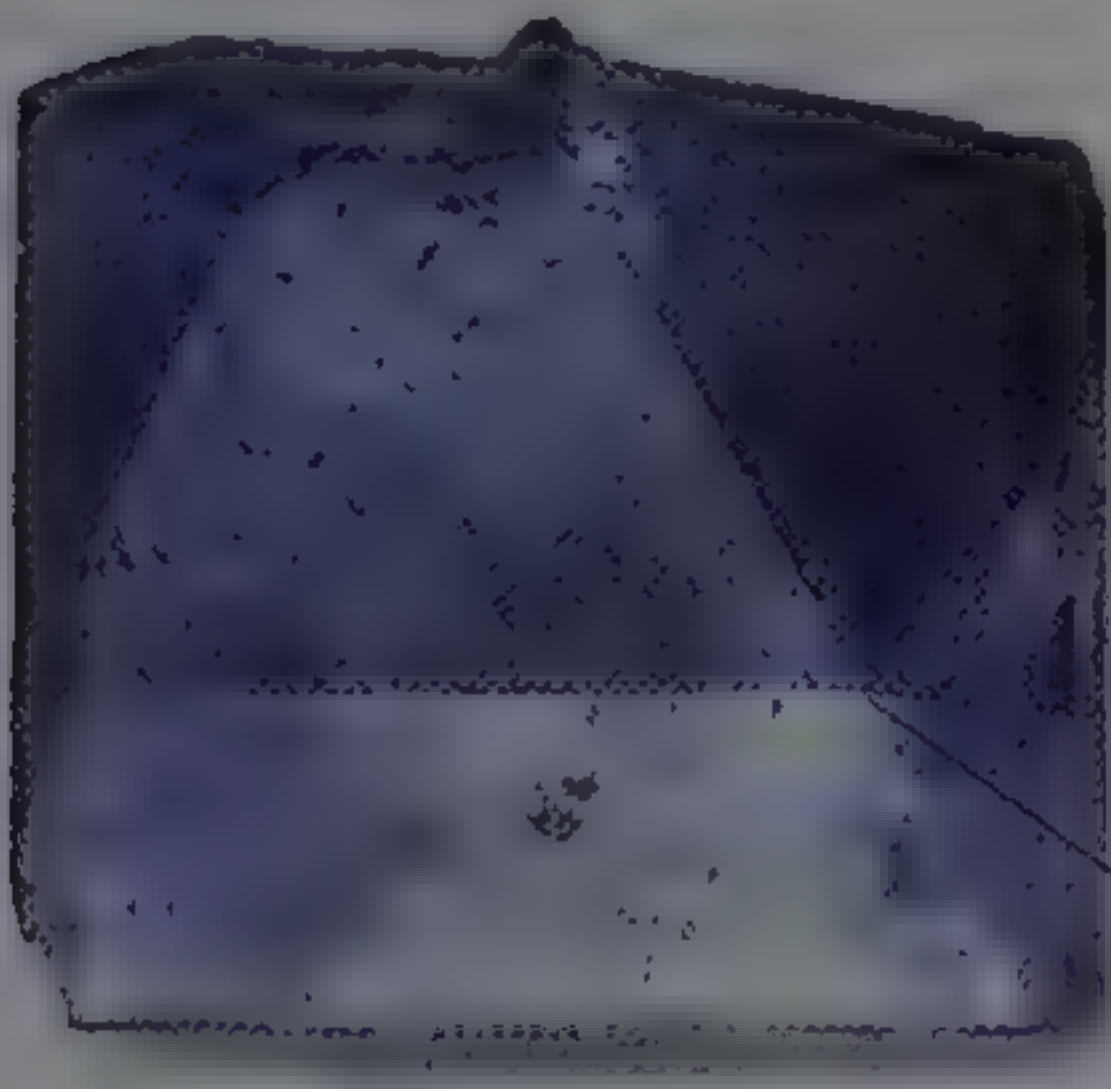
The two gigantic crystals flanking the girl and the huge faceted stone at her feet show how large topaz can be.



*pavilion facets visible through table facet*

### Brazilian topaz

This 8.87-carat, pear-shaped imperial topaz was one of the first to be recovered from San Luis Potosi, Mexico.



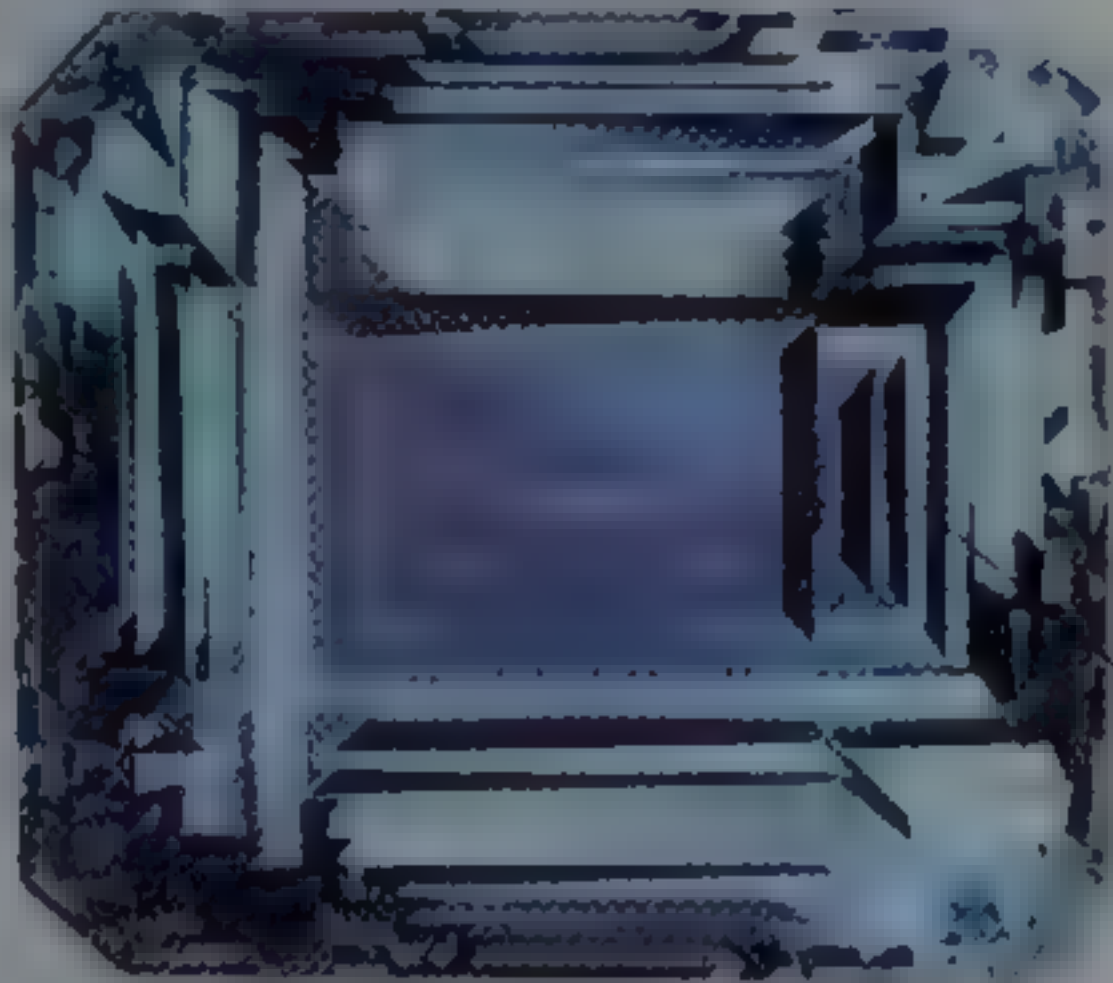
### Topaz necklace

Designed by Elsa Schiaparelli, this necklace has a matched set of emerald-cut topaz stones.

*cleavage plane*

### Gem-quality crystal

This gem-quality, pyramidal topaz crystal has a fine blue color above its cleavage plane.



### Step-cut topaz

The clarity and depth that can be achieved in topaz are illustrated in this step-cut stone.

*multiple reflections*



*amber-colored stone*



*prism face*

*mixed cut stone*



*prong mounting*

### Topaz ring

This gold ring has been set with an eight-sided, step-cut topaz in a fine pink color.



*rare color*

### Imperial crystal

The red-brown color of this Brazilian crystal makes it prime gemstone material.

### Topaz brooch

This gold and platinum brooch has been set with a natural pink topaz that is surrounded by diamonds.

### Pink topaz

The pink color of this pendalogue-cut stone is the rarest in topaz.





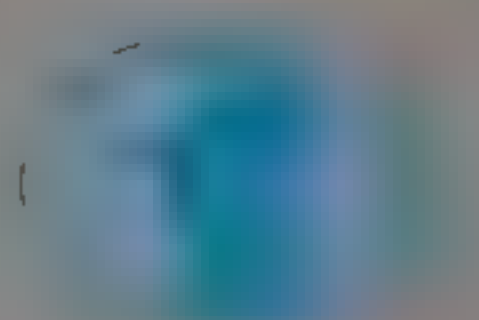
## PROFILE



Cabochon



Polished



Cameo



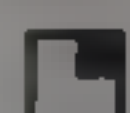
Amorphous



Felsic, volcanic, igneous



Glass



Hematite, feldspar

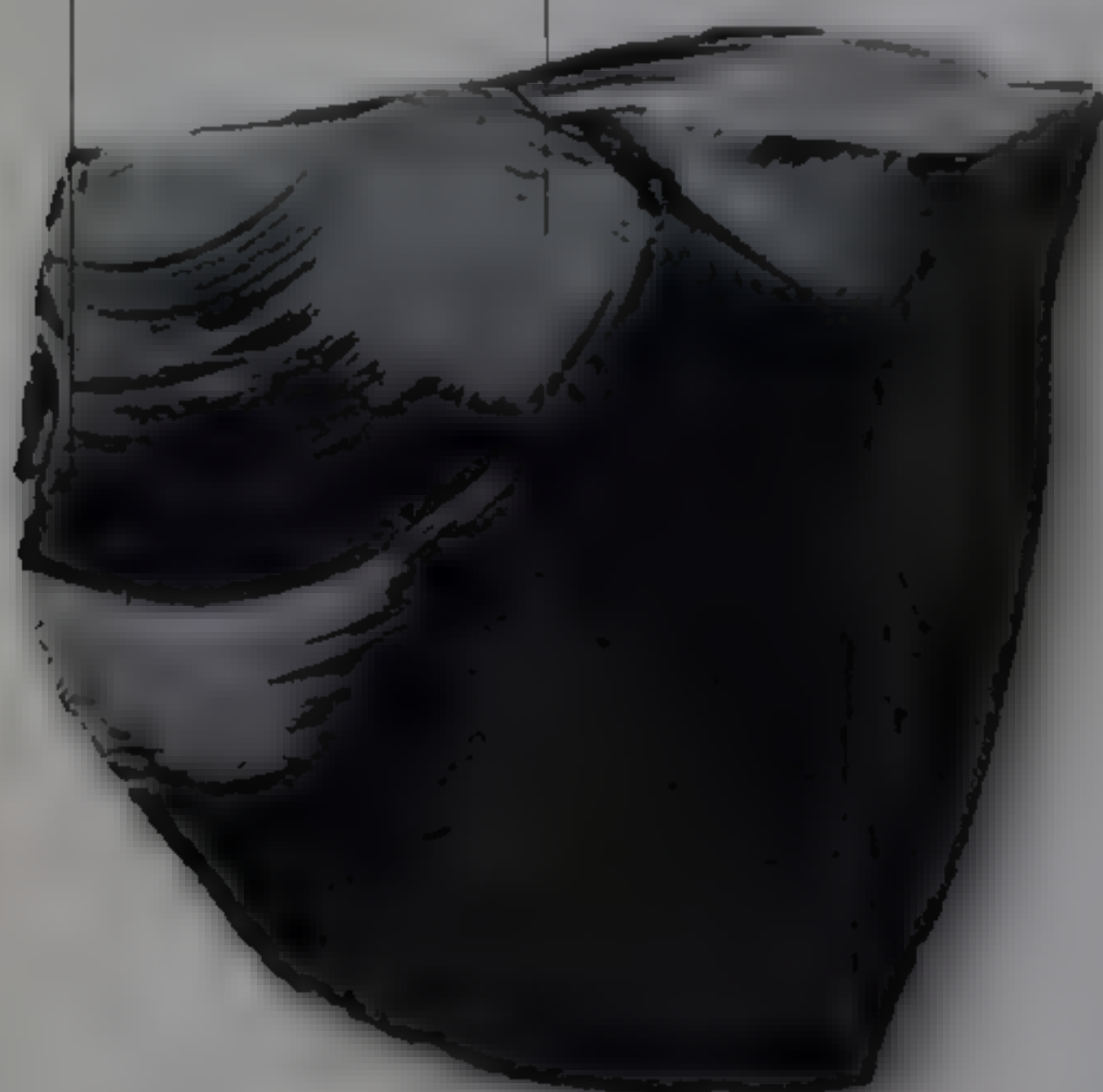
**"Apache tear"**

Drop-shaped globules of obsidian, called "Apache tears" in the USA, are usually tumble-polished.

takes a  
good polish

conchoidal  
fracture

vitreous  
luster



ROUGH OBSIDIAN SHOWING  
SHARP BREAKAGE

irregular  
"teardrop" shape



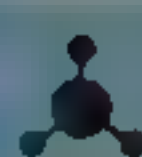
## VARIANTS



**Thunder egg** A sliced ball of thunder egg, a variety of obsidian



**Snowflake obsidian**  
A tumble-polished piece of snowflake obsidian



Variable, mainly silicates

## OBSIDIAN

**This rock is a natural volcanic glass** that forms when lava solidifies so quickly that mineral crystals do not have time to grow. Obsidian is typically jet-black, but the presence of the iron oxide hematite (p.57) produces red and brown varieties, and the inclusion of tiny gas bubbles can create a golden sheen. Another variety, called snowflake obsidian, has spherical clusters of light-colored, needlelike crystals, which are usually around  $\frac{3}{16}$  in (5mm) in diameter, scattered throughout the black mass.

Although obsidian can have a range of chemical compositions, it is usually the product of silica-rich magmas. It is harder than glass and can be chipped to razor-sharp edges. The Native Americans and other ancient peoples used this rock to make weapons, tools, and ornaments. It is now carved and cut *en cabochon*. Well-known occurrences of obsidian are on the Eolie Islands off the coast of Italy, Mount Hekla in Iceland, and the Obsidian Cliff in Yellowstone National Park, Wyoming, USA.





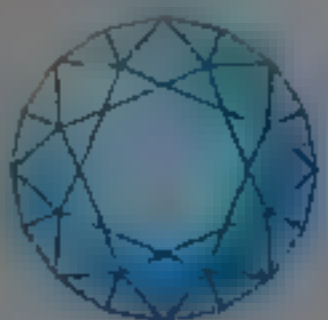
#### Faceted gem

This transparent specimen of moldavite has been faceted into an oval brilliant gem.

#### PROFILE



Oval brilliant




Round brilliant

 Amorphous

 5

 2.4

 1.48–1.51

 Vitreous

 Mostly SiO<sub>2</sub>

## MOLDAVITE

**Pieces of glass** that are typically olive green to dull greenish yellow, moldavites are one of several types of tektite that sometimes form when large meteorites hit Earth. Moldavite is found in sizes ranging from  $\frac{1}{16}$  in (1 mm) or less to several inches across. Uncut specimens are worn as pendants. Moldavite is also faceted, although it is a relatively brittle stone.

Moldavites are now recognized to have been formed 15 million years ago when a giant meteorite fell in present-day Nördlinger Ries, Bavaria, Germany. The local sandstone melted from the heat of the impact, was flung up several hundred miles toward the east, and cooled in flight to form glass. Much of it fell in the Bohemia region in the Czech Republic. Moldavite gets its name from Moldauthein, a town in the region where it fell. It is also found occasionally in Germany and Austria. Other types of tektites have been found on every continent except Antarctica and South America.



# ORGANICS

Many organic substances, such as feathers, leaves, shell, and bone, have been carved or otherwise used for personal adornment over centuries. The usual definition of an organic gem is a gem that is created by or made from living organisms.

## REAL GEMS

Within the broad definition of organic gems there are many subgroups. The largest group consists of organic gems that contain crystalline matter, such as calcite and aragonite—the same mineral matter as that generated through geological processes. Gems in this group include shell, pearl, mother-of-pearl, and red coral.

## EASILY WORKED

Like gemstones of purely mineral origin, organic gems are valued for their beauty and durability. Organic gems were popular in ancient times because they are softer than minerals and were easily worked by primitive methods.

graduated  
sizes

### Coral necklace and brooch

This 1950s necklace is made of tumble-polished red coral branches. The brooch is made of red coral beads and polished coral disks.

hinged  
wings

### Jet eagle

The wings and body of this silver-mounted Native American eagle are carved from jet. Turquoise has been used for the beak and as an inlay in the wings.

### Maya shell pendant

This pre-Columbian Maya shell pendant is carved with a Maya god in profile and Mayan hieroglyphics around the periphery.

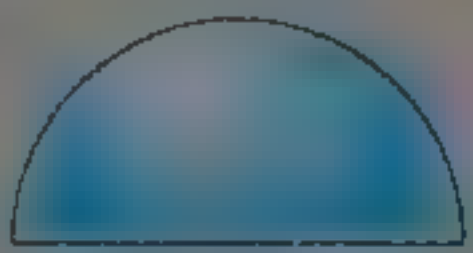
hieroglyphics

### Pearls in oyster

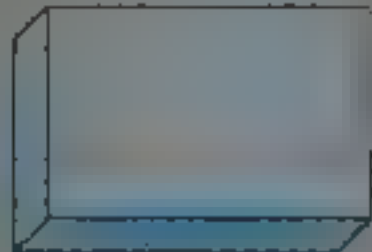
Pearls of assorted sizes and colors can be seen in this oyster shell. A black pearl sits on top.



## PROFILE



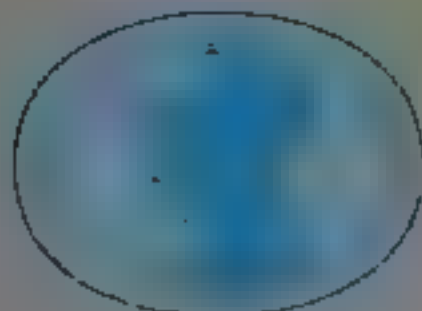
Cabochon



Polished



Bead



Cameo



None



2-2½



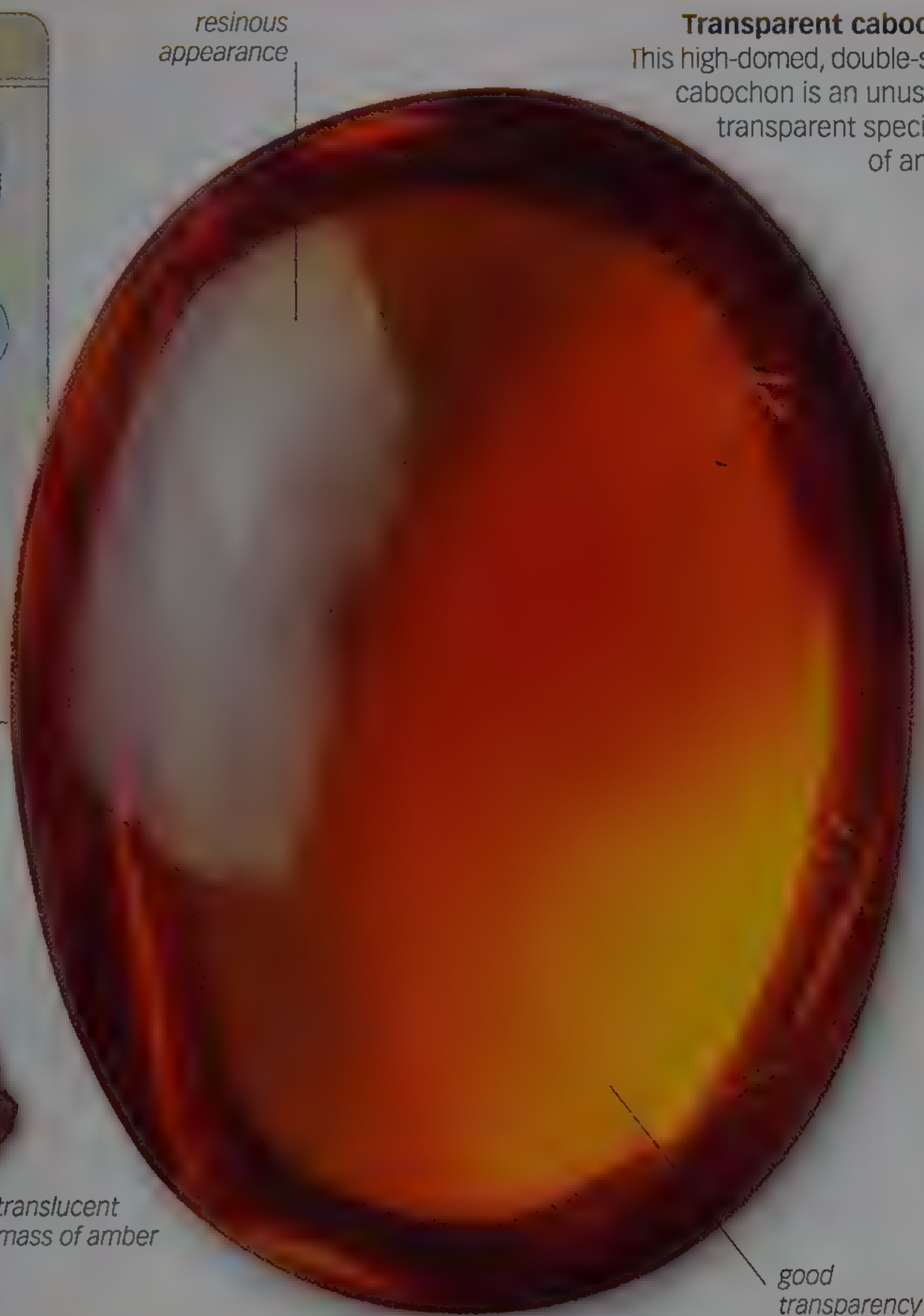
1-1½



1.54-1.55



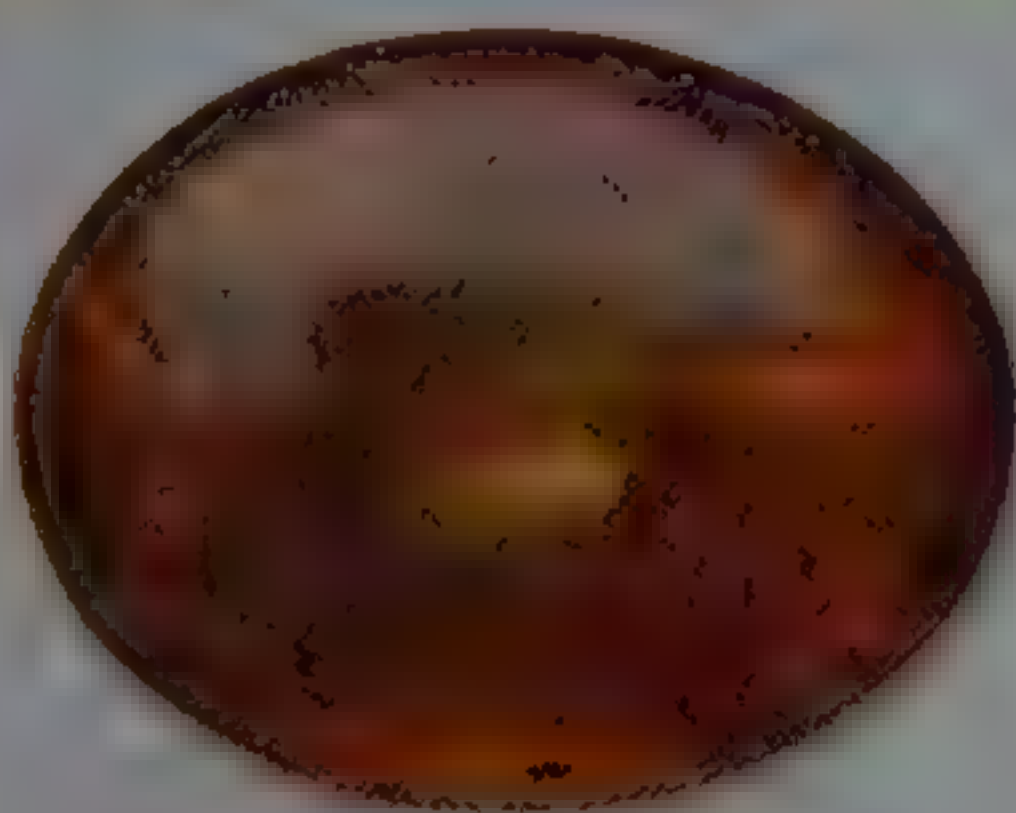
Resinous

BROKEN PIECE OF  
FINE-QUALITY AMBERtranslucent  
mass of amberresinous  
appearance

**Transparent cabochon**  
This high-domed, double-sided  
cabochon is an unusually  
transparent specimen  
of amber.

good  
transparency

## VARIANT



**Polished bead** A bead  
of amber, possibly cracked  
during drilling



## AMBER

**This gem** is fossilized resin from extinct coniferous trees. Amberlike substances from even earlier trees are also known. Amber is most often yellow to golden in color, although red, green, violet, and black specimens are sometimes found. It can be transparent or opaque and can have inclusions of plant and animal debris. Amber can acquire a static charge when rubbed; this helps distinguish it from plastic and modern resin lookalikes.

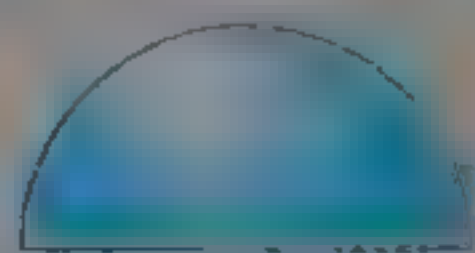
Amber has been widely used and traded since ancient times. Beads of amber that date back to the 3rd millennium BCE have been found. A cup carved from amber was discovered in a British Bronze Age burial site. For several thousand years, Europe's Baltic coast has been the largest source of the gem.



**Amber earrings**  
This pair of earrings has  
cut and polished, teardrop  
shaped stones of amber  
set on silver mountings.



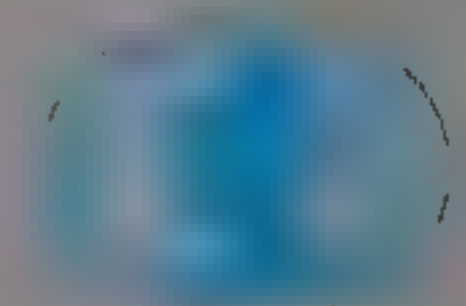
## PROFILE



Cabochon



Polished



Cameo



Amorphous



2½



About 1.3



1.64–1.68



Velvety to waxy

best-quality jet  
takes a high polish

rose carving



bedded  
structure



other organic  
material

PIECE OF RAW WHITBY JET

**Victorian carving**

This late 19th-century carving of a rose set in a swirl of foliage illustrates the intricate detail possible when carving fine jet.

## VARIANT



**Jet egg** An ornamental egg made from jet

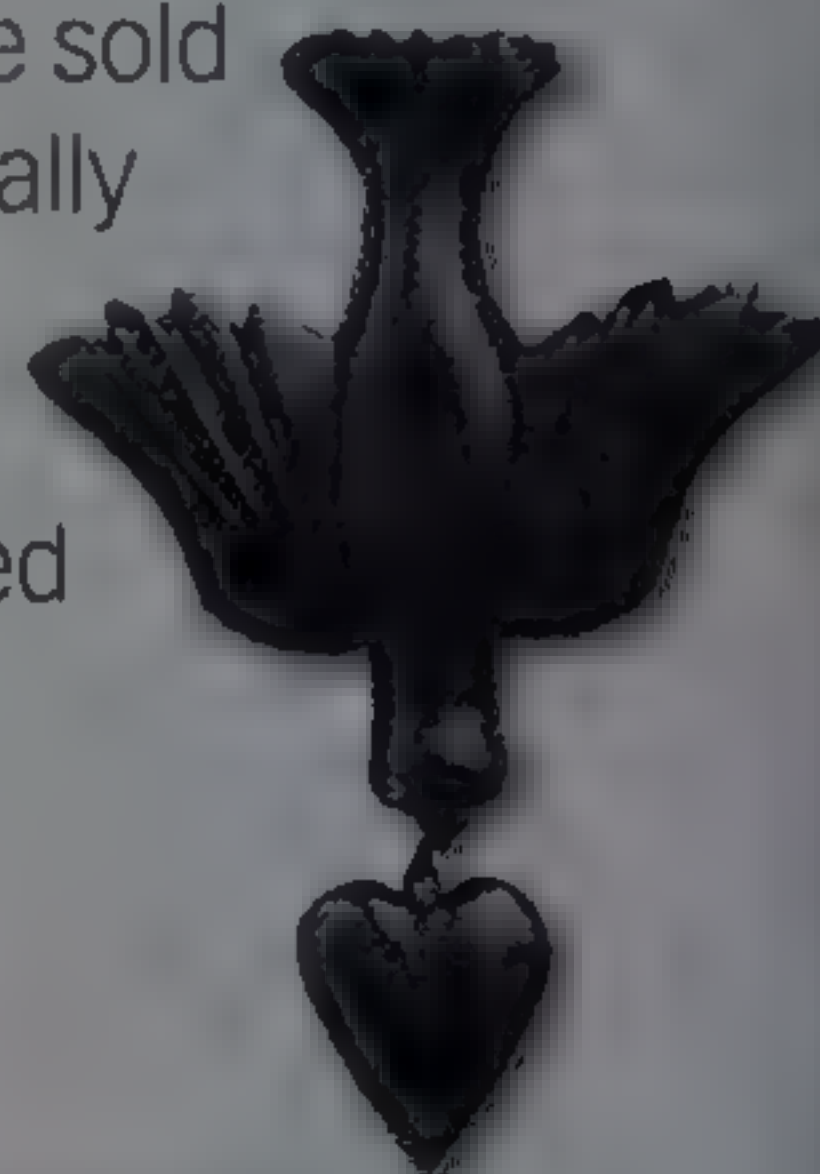


Various

## JET

**Jet carvings found in caves** dating back to prehistoric times show that humans have had a long association with this material. The ancient Romans carved jet into bangles and beads. In medieval times, powdered jet drunk in water or wine was believed to have medicinal properties. The mineral also has a long history of religious association. During the Middle Ages, jet carvings were sold to pilgrims in Spain. Jet has also traditionally been used for rosaries for monks.

Generally classified as a lignite coal, jet has a high carbon content and a layered structure. Unlike ordinary lignite, which usually forms from peaty deposits on land, jet occurs in rocks of marine origin, perhaps derived from waterlogged driftwood or other plant material. Jet sometimes contains tiny inclusions of pyrite (p.55), which have a metallic luster.

**Jet pendant**

This carved and polished pendant of jet shows a dove carrying a heart in its beak.





**Polished segment**  
This polished segment of copal reveals the inclusions of plants and insects within the material.

plant and animal inclusions

broken surface

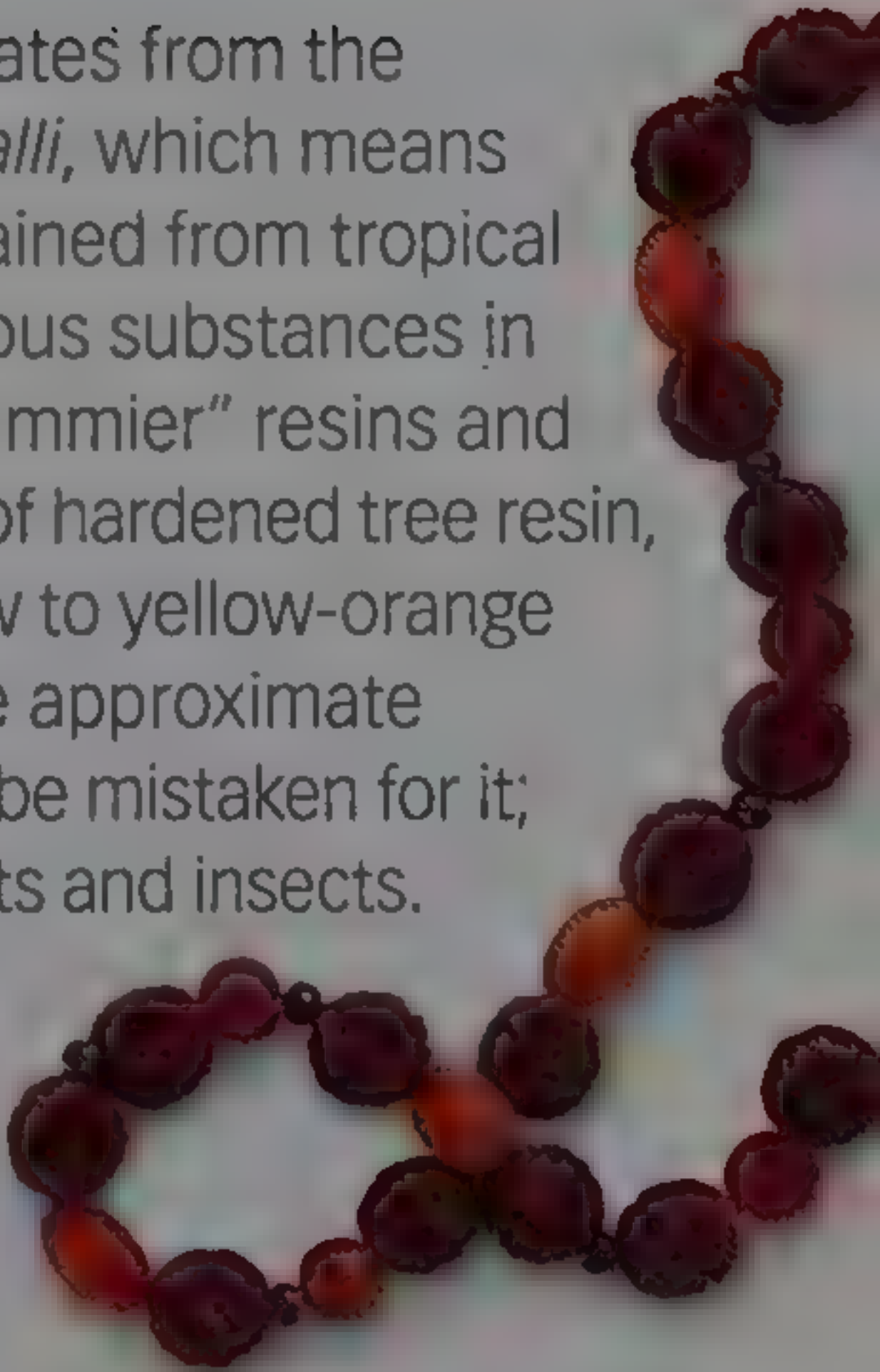
TRANSLUCENT GOLDEN NUGGET OF COPAL

Various

# COPAL

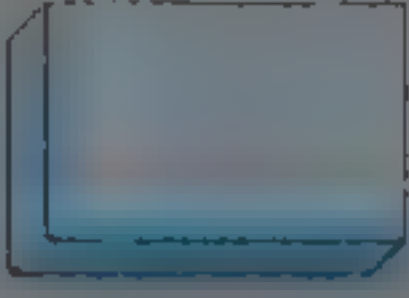
The name **copal** probably originates from the Mesoamerican word *nahuatl copalli*, which means “resin.” Copal refers to resins obtained from tropical trees and more generally to resinous substances in a stage of hardening between “gummier” resins and amber (p.203). Copal has the look of hardened tree resin, and tends to have the same yellow to yellow-orange color. Copal resins have the same approximate hardness as amber and can easily be mistaken for it; like amber, they often contain plants and insects. Buried copal mined from the soil under living trees is the nearest to amber in durability and is often virtually indistinguishable from it.

As a gem, copal is used in the same applications as amber. Buried copal comes from Zanzibar, South America, and China.

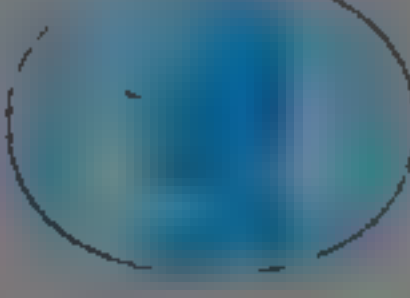


**Copal necklace**  
This necklace is made of amberlike beads of copal alternating with beads carved from seeds or nuts.


PROFILE




Polished




Cameo




Cabochon




Bead




None




2–2½



About 1.1



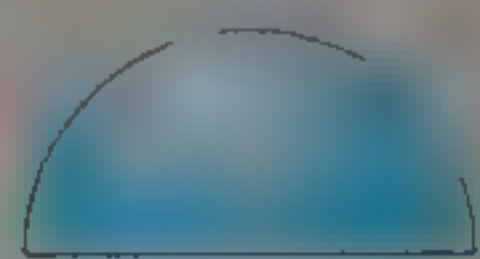
Variable



Resinous



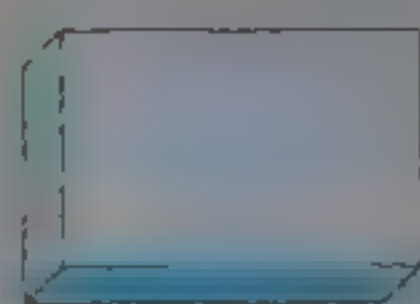
## PROFILE



Cabochon



Cameo



Polished

Trigonal, orthorhombic,  
amorphous

2½



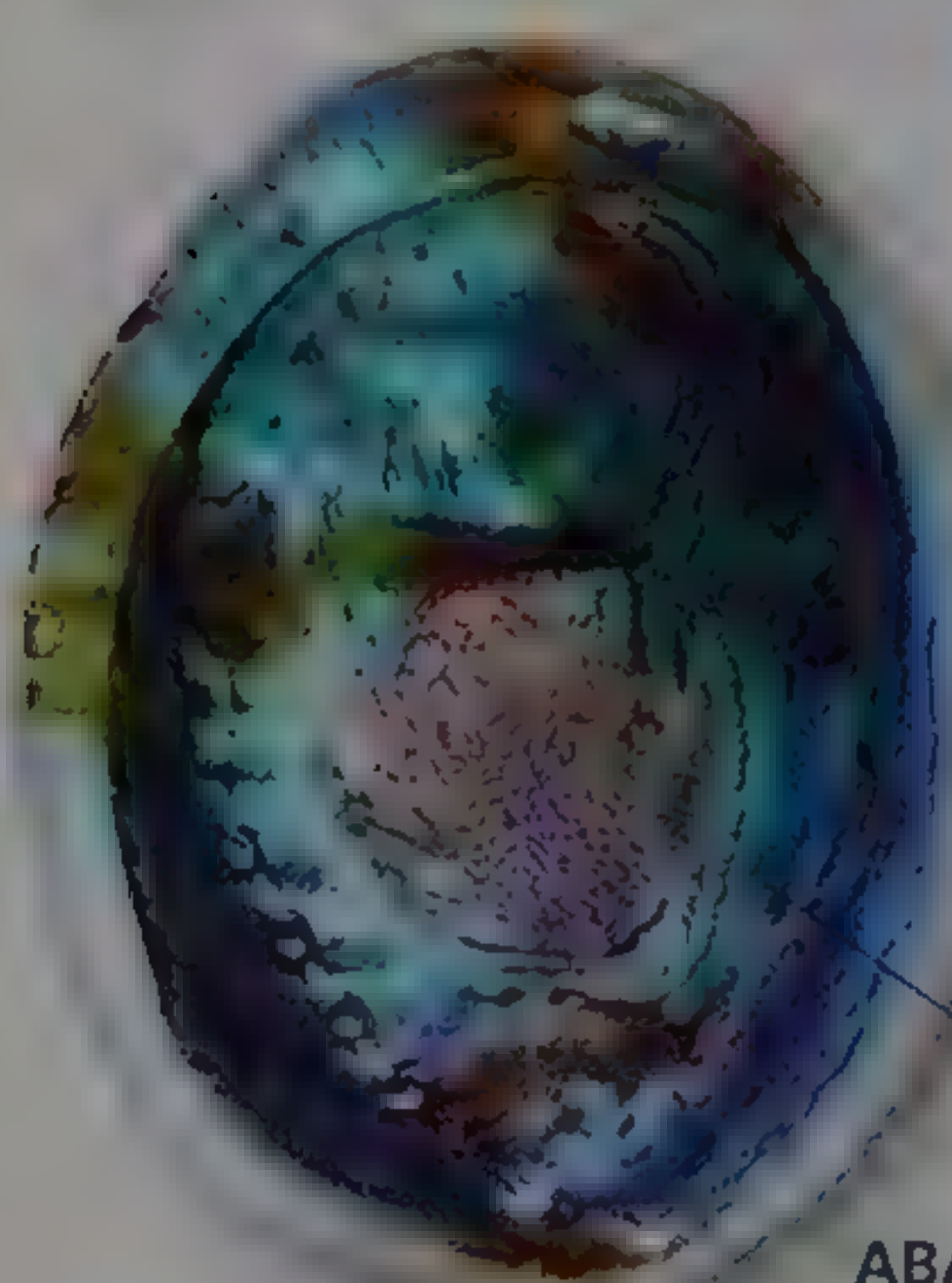
About 1.3



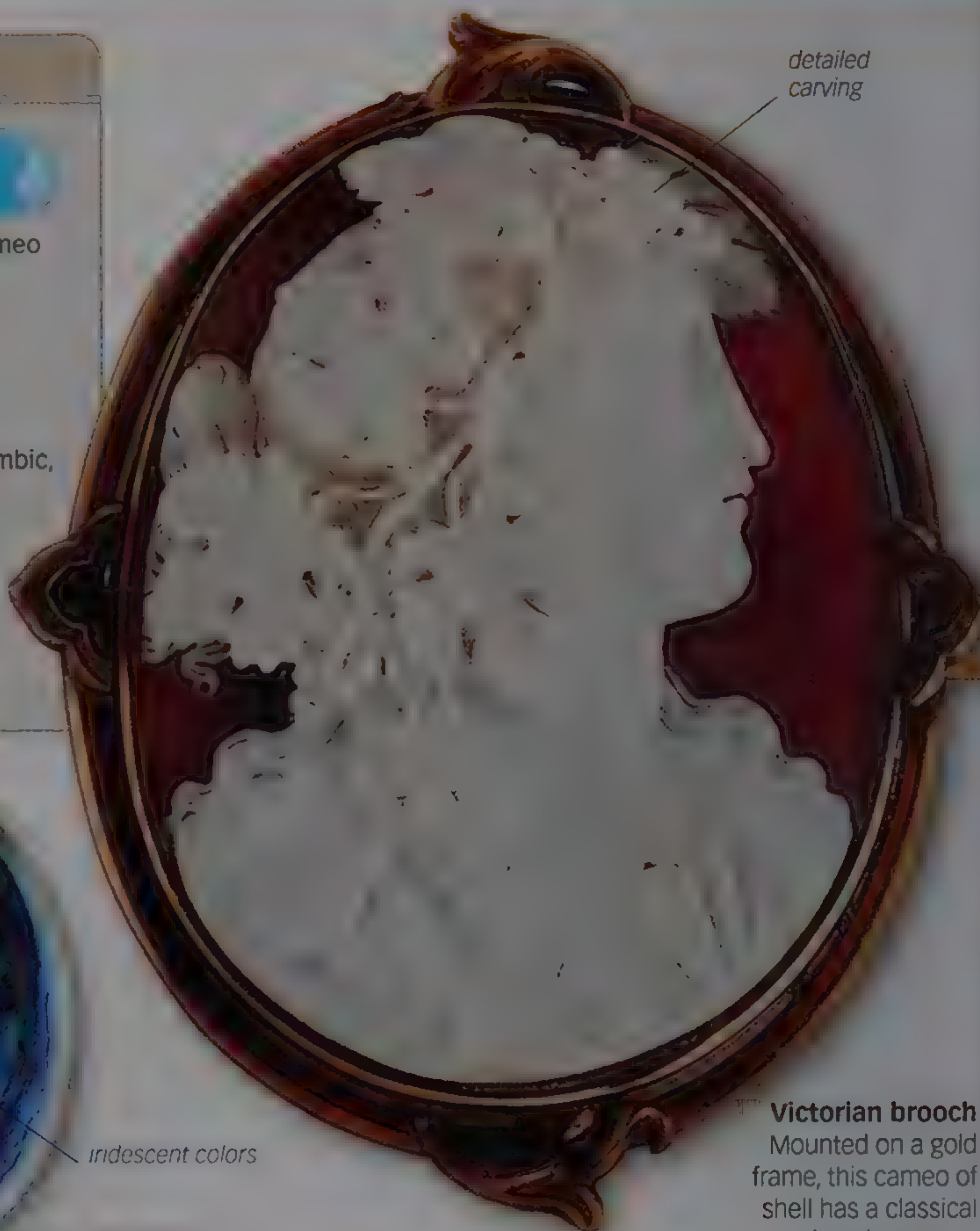
1.53–1.69



Dull to vitreous

*iridescent colors*

ABALONE SHELL

*detailed carving***Victorian brooch**

Mounted on a gold frame, this cameo of shell has a classical female portrait.

Mostly  $\text{CaCO}_3$ 

## SHELL

**Both marine and freshwater** shells have been used as ornamentation and a carving medium for millennia. In the late 18th century and throughout the 19th century, the use of pearly shells in button making increased with the mechanization of production. The demand for seashells became so great that mother-of-pearl (p.209) shells were more popular than the pearls themselves. Shells have also been used in inlays, beads, and other decorative items. Those shells with differently colored layers have been carved into cameos since antiquity. Shells have also been used as money (see panel, opposite).

Shell comes in a huge variety of sizes, shapes, and colors. Like coral (p.212), it is

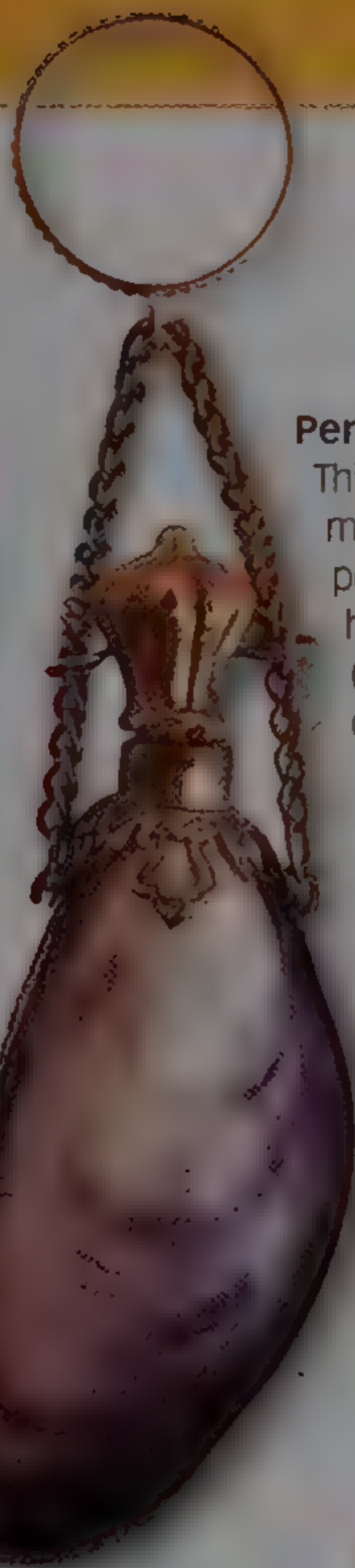
mineral matter generated by biological processes. Shell forms as the hard outer covering of many mollusks. The mineral component of shell occurs as calcite or aragonite—two different crystal forms of calcium carbonate. Shell is secreted in layers by cells in the mantle, which is a skinlike tissue in the body wall of the mollusk. However, not all mollusks secrete shell in the same way. This results in distinct microstructures that have different mechanical properties and, in some shells, different colors. Groups of mollusks can be characterized by the number of calcareous layers, the composition of the layers (aragonite or aragonite and calcite), and their arrangement.



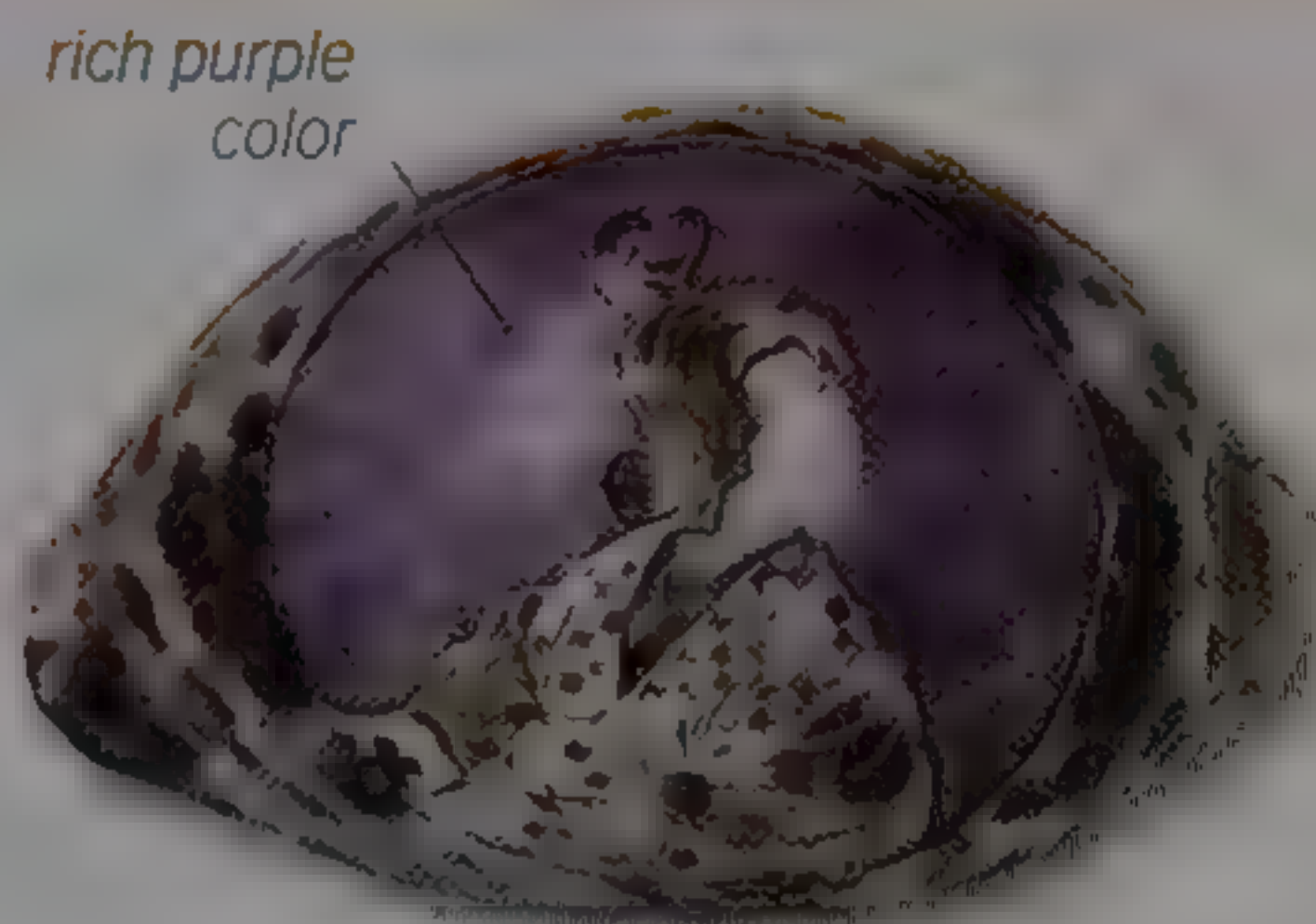


turquoise overlay

**Native American pendant**  
This *Spondylus* shell pendant is partially encrusted with turquoise, jet, and mother-of-pearl.



**Perfume bottle**  
This Victorian mussel-shell perfume bottle has a pinchbeck (brass) stopper, chain, and ring.



rich purple color

**Tiger cowrie cameo**  
This cameo is carved on a Tiger Cowrie and features a portrait of a Japanese female figure.



polished mussel shell

imitation pearl

**Tortoiseshell comb**  
This Gui comb is made of exquisitely carved tortoiseshell.



pink lining

**Spider conch**  
The layering of colors in spider conch makes it a good choice for cameos.

**Flower pin**  
This flower pin by Ian St. Gielar has iridescent shell petals and a central gem encircled by rhinestones.



delicate shell petals

## SHELL MONEY



**Cowrie barter**  
In this lithograph dated c.1845, cowrie shells are being bartered between Arab traders.

Shells were a medium of exchange on every continent from antiquity until the 19th century. They were either used whole or as pieces worked into beads or other shapes. The most famous shell variety to be used as money was the cowry species, *Cypraea moneta*. It was popular in the trade networks of Africa, south Asia, and east Asia.



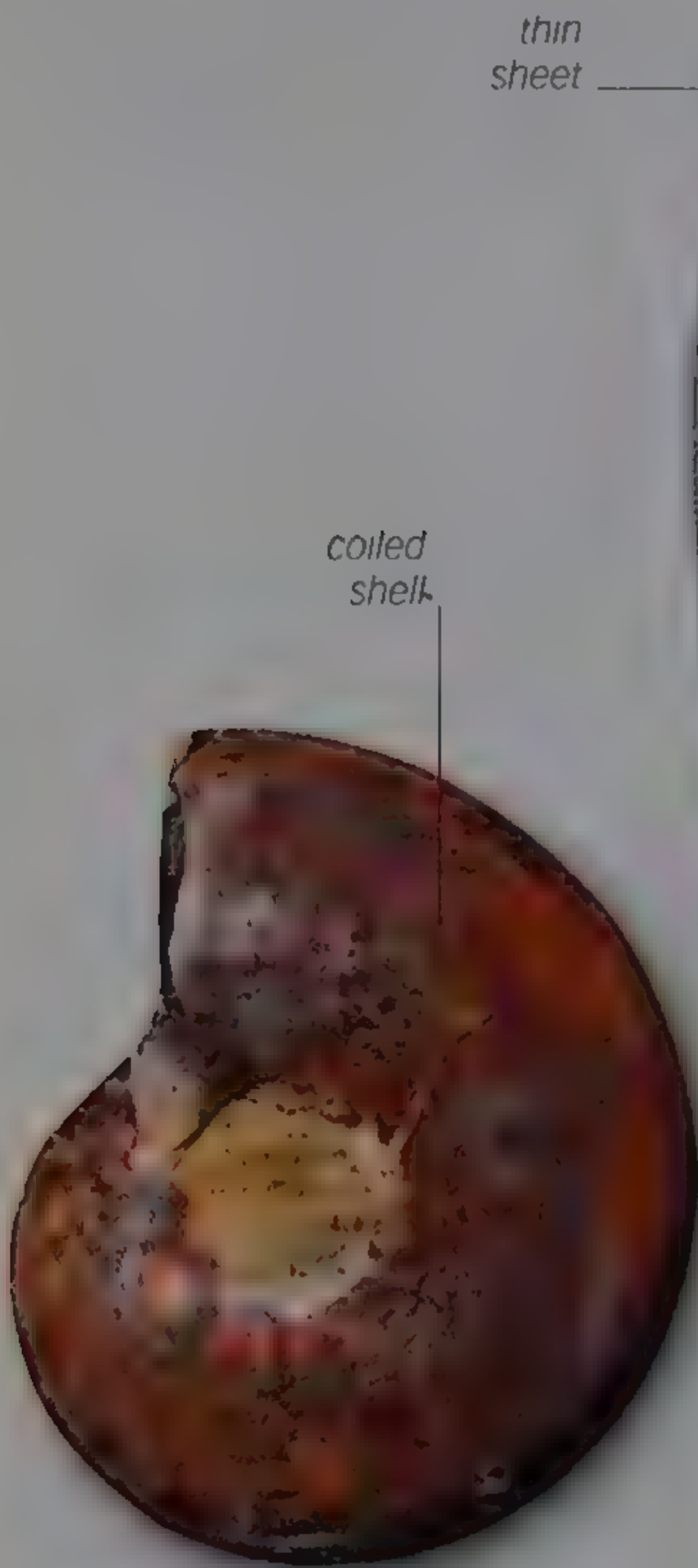
spine

**Thorny oyster**  
The thorny oyster is one of the shells with a mother-of-pearl lining that is useful for inlays.



**Ammolite cabochon**

This free-form cabochon of ammolite shows the color play that makes this material desirable



AMMONITE SHELL



 Aragonite,  $\text{CaCO}_3$

PROFILE



Cabochon



Polished



Orthorhombic



4½–5



2.6–2.8



1.52–1.57



Resinous

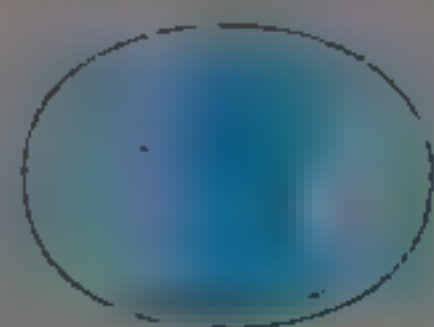
# AMMOLITE

**An organic gemstone** made up of the fossil shells of ammonites—extinct coiled cephalopods related to the nautilus—ammolite is a relatively new gemstone in the market. Like pearl (p.209), ammonite shells are principally composed of the mineral aragonite (p.79). Gem ammolite may also include calcite (p.76), silica, pyrite (p.55), or other minerals.

The best specimens show an iridescent, opal-like play of color, mostly in shades of green and red, although other colors appear in varying amounts. The iridescence is due to the microstructure of aragonite, which is made up of stacked layers of thin platelets. Ammolite itself is very thin—up to 0.02–0.03in (0.5–0.8mm) in thickness—and is usually backed by its matrix—normally shale, chalky clay, or limestone. Because it is so thin, it is often cut as doublets or triplets. Gem-quality ammolite is found from Alberta to Saskatchewan in Canada and from Montana to southern USA. Small deposits have been found as far south as central Utah, USA.



## PROFILE



Cameo



Bead



Orthorhombic



3



2.7



1.55–1.68



Pearly

## Pearl necklace

This multistranded necklace from the Italian jewelry design company Coppola e Toppo has alternating pearls and clear, faceted beads.

clear bead

black  
pearliridescent  
mother-of-pearlBLACK PEARL ON  
MOTHER-OF-PEARLmultiple  
interwoven  
strands

## VARIANTS

Mostly  $\text{CaCO}_3$ 

## PEARL

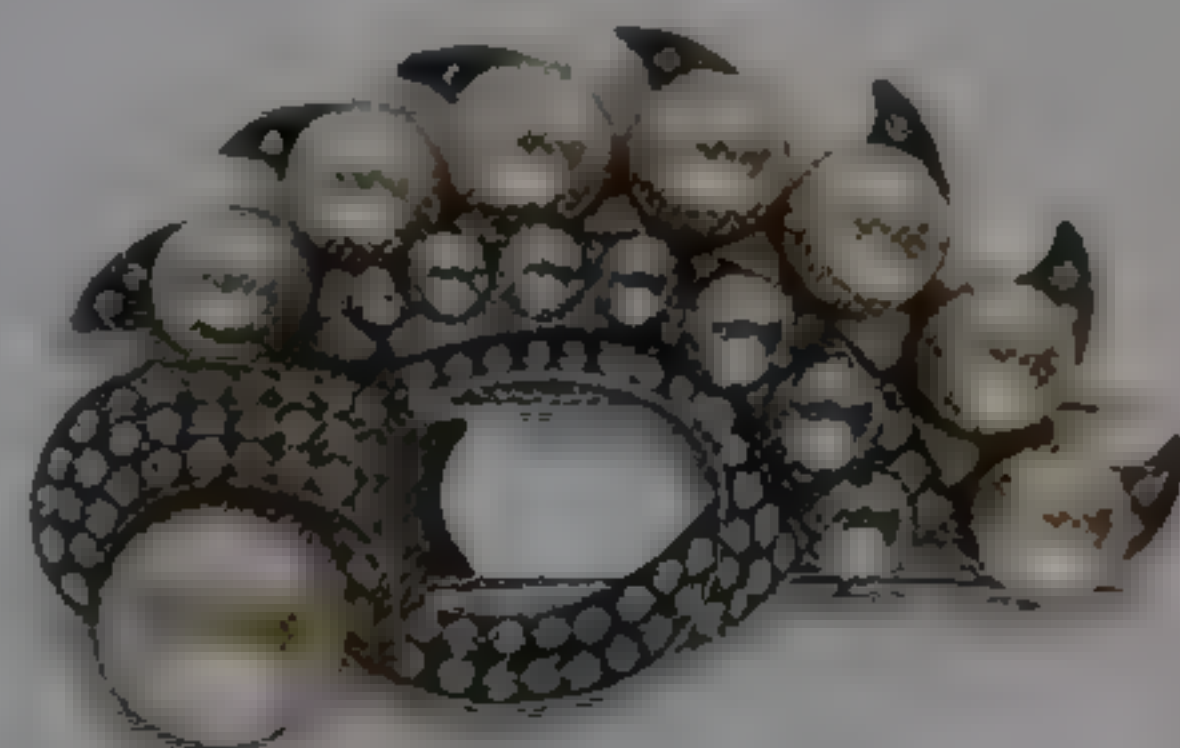
**A mollusk creates a pearl** when a foreign particle enters its mantle—a layer of body tissue where its shell-secreting cells are located. These cells build up concentric layers of pearl around the particle to protect the mantle. The layers consist of the same material as the shell—mainly aragonite (p.79). Some shells also contain small amounts of conchiolin, a hornlike organic substance. Together, the aragonite and conchiolin are called nacre, or mother-of-pearl. The finest pearls come from mollusks whose shells are lined with mother-of-pearl.

Pearls can be yellow, white, cream, green, black, blue, or pink. The most valuable are spherical or droplike, with deep luster and good color play. Saltwater pearls are commonly referred to as Oriental pearls and those from freshwater mollusks are called freshwater pearls.

**Baroque pearl** An irregularly shaped pearl

**Cultured pearls** Four marine cultured pearls showing color variation

**Conch pearl** A rare specimen of Queen Conch pearl



## Art Deco pin

Black and white pearls and diamante accents are set in this Art Deco pin from the 1930s.



# CULTIVATING AND HARVESTING PEARLS

Recovered by diving, natural pearls have always been scarce and highly variable in shape, color, and quality. Modern culturing of pearls has brought greater supply to the market, and has allowed for consistent size, color, and quality.

## HISTORY OF PEARL CULTURING

The cultivation of pearls is thought to have begun in 13th-century China, initially in freshwater mussels. The first cultured pearls were “blister” pearls—hemispherical pearls that form between the mussel and its shell and are attached to the shell. The production of fully round

cultured pearls, and subsequently an associated industry, was started in the 1890s in Japan by Mikimoto Kokichi. After much experimentation, he discovered that a tiny mother-of-pearl bead introduced into the tissue of a mollusk—a process known as “seeding”—would stimulate it to produce a perfectly round pearl.



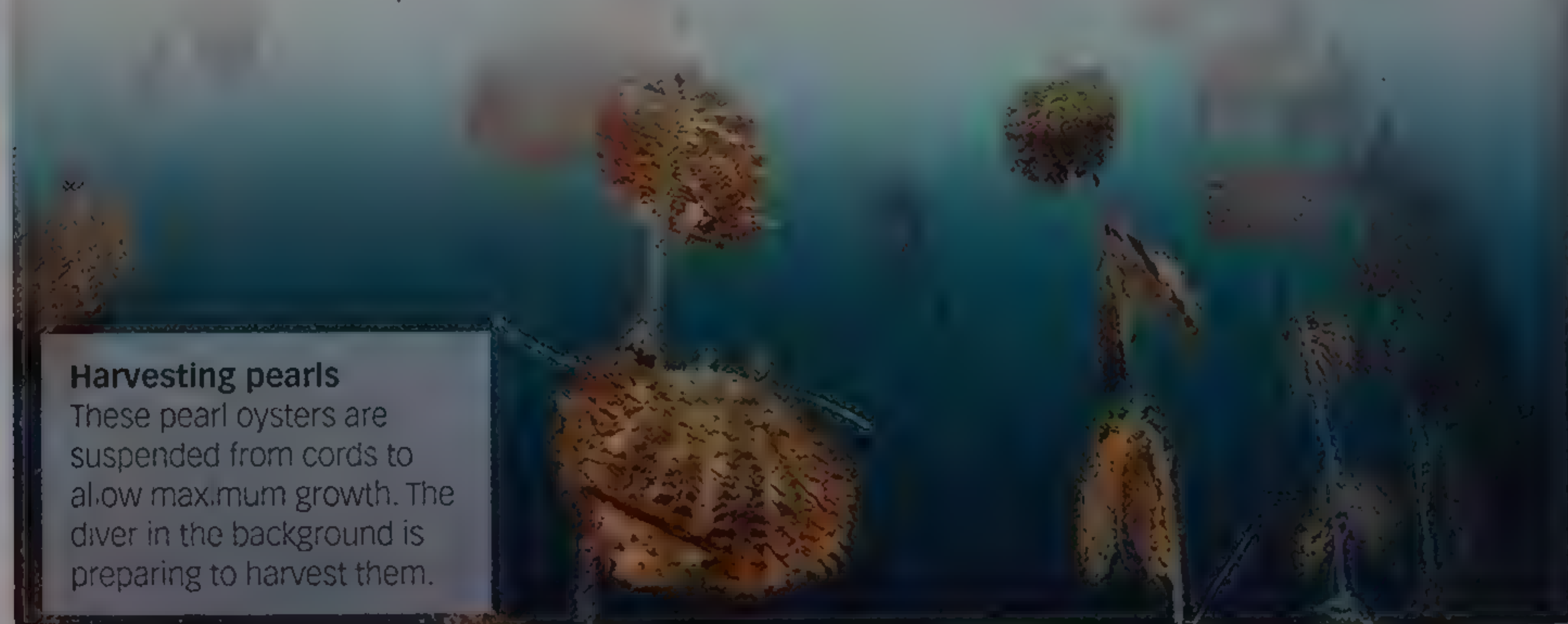
### Pearl fishing in Kublai Khan's era

This illustration is from a 15th-century book based on the travels of the Venetian merchant-traveler Marco Polo. It shows the Mongolian emperor Kublai Khan, who monopolized pearl-fishing and turquoise-digging at the time.

## PEARL FARMING

Modern pearl farms can be found both in seawater and freshwater. Immature pearl oysters are raised in containers until they are two to three years old and then implanted with a tiny sphere of mother-of-pearl. Next, the oysters are taken to coastal waters or deeper freshwater,

where they are suspended in wire nets, or are otherwise contained so that growth takes place in natural conditions. Divers tend to the growing oysters, ensuring that they have enough plankton to feed on and are not overcrowded. The oysters are ready for harvesting 13 months to 2 years later, when the pearls are extracted.



### Harvesting pearls

These pearl oysters are suspended from cords to allow maximum growth. The diver in the background is preparing to harvest them.



## PEARL COLORS

The value of a pearl depends on its color, which in turn depends on the waters from which the pearl comes. Japanese pearls are cream or white with greenish tones; those from the Persian Gulf are cream; Mexico, black or reddish brown; Sri Lanka, pink; and Australia, white with greenish or bluish shades.

### Ornate cream pearls

This 1960s necklace is strung with baroque cultured pearl beads and drops. It is set with rose montees (rhinestones premounted on a pronged setting).

gold spacer

### String of pink pearls

Pink is one of the most desirable colors for pearls. The ones shown here are closely matched in size and color.

oblong baroque pearl

baroque pearl

### Pink pearl comb

This elaborate gold comb is made up of a number of baroque pearls of varying shapes and sizes, highlighted with faceted gems.

white-gold setting

### Cultured pearl brooch

A part of the Smithsonian collection, this brooch features a diamond-set owl with an oblong pearl body, perched on a spherical pearl.

color-matched pearls

### White pearl brooch

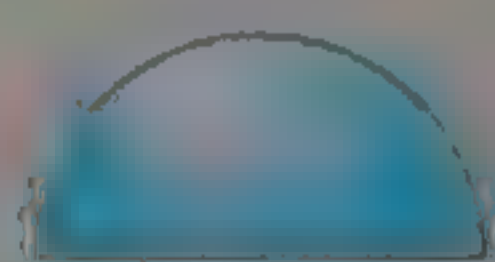
The two halves of this oval brooch are set with graduated cultured pearls. Diamonds are mounted on white metal in the center.

### Black pearl necklace

Black pearls are a considerable rarity in nature, and the culturing process for them is more complex than for other colors. As a result, they are considered more valuable.



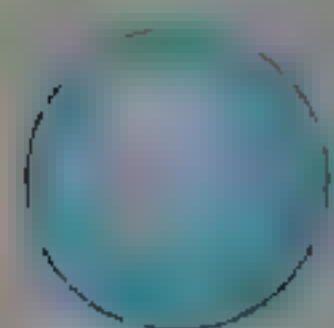
## PROFILE



Cabochon



Polished



Bead

Trigonal, amorphous,  
or orthorhombic

3½



2.6-2.7



1.49-1.66



Opaque

highly polished  
surface**Coral cabochon**This high-domed cabochon  
is cut from solid coral with  
a good color.

branch

**BRANCHES OF  
RED CORAL**

## VARIANTS

**Black coral cabochon**An elongated oval cabochon  
cut from rare black coral**Red coral cabochon**A thickly cut, high-domed oval  
cabochon of coralCaCO<sub>3</sub>/conchiolin

## CORAL

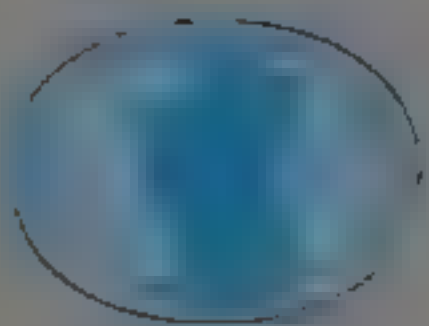
**Coral is skeletal material** generated by sea-dwelling coral polyps. In most corals, the material is calcium carbonate, but in black and golden corals, it is a hornlike substance called conchiolin. Coral has a dull luster when harvested, but gem corals take a bright polish. This polish can become dull with extensive wear and can be etched by even mild acids. Coral is used in carvings, beads, and inlays; cut as cabochons for use in jewelry; and used as polished, branchlike strands.

Red coral was used as an ornament in Western European shields, helmets, and jewellery in pre-Roman times. Red and pink precious coral comes from the warm seas around Japan and Malaysia, the Mediterranean, and African coastal waters. Black and golden coral are found around the West Indies, Australia, and the Pacific Islands.

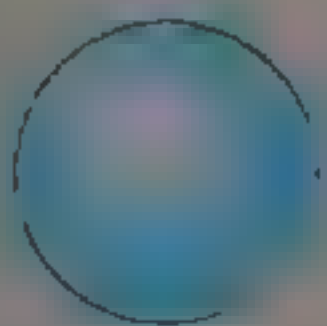
**Coral pin**This gold-plated maple  
leaf pin is set with  
oval and teardrop  
coral cabochons.



## PROFILE



Cameo



Bead



Amorphous



2



1.9

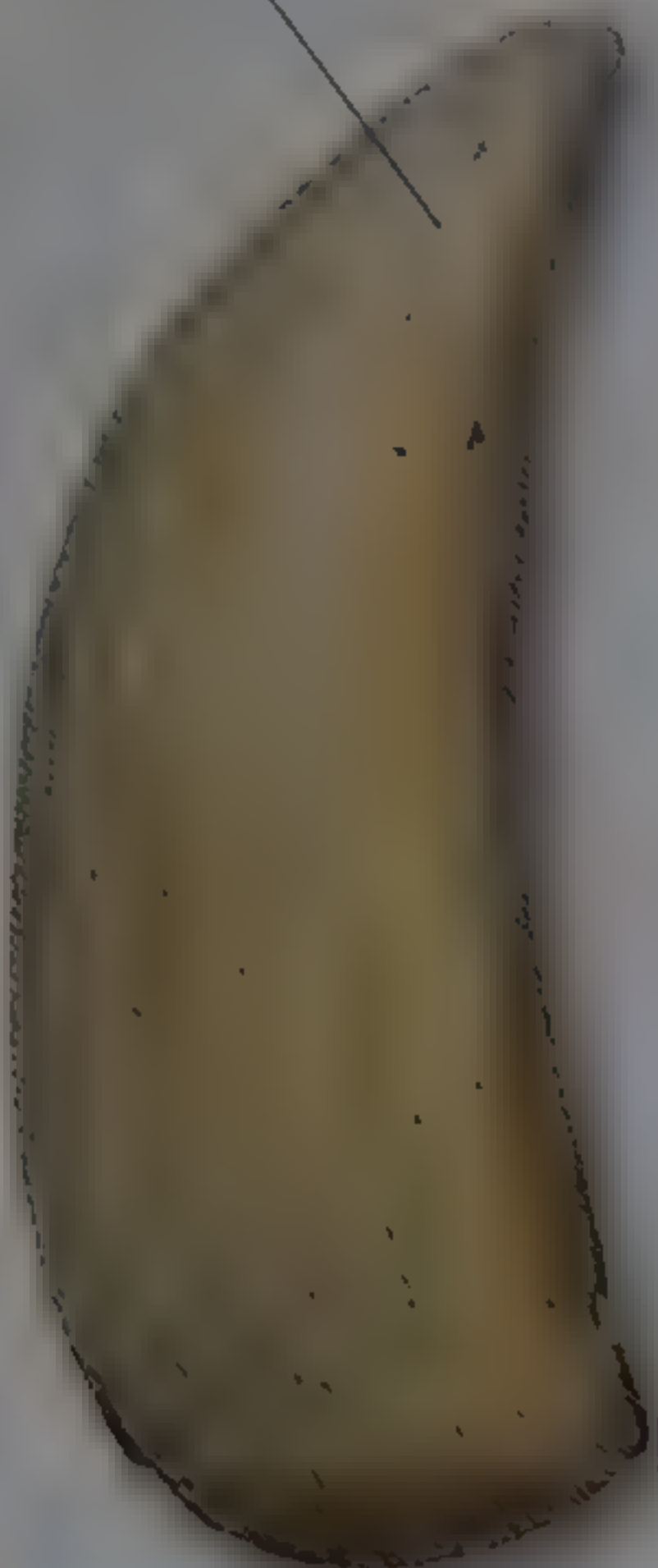


1.53–1.54



Dull to greasy

natural  
striation



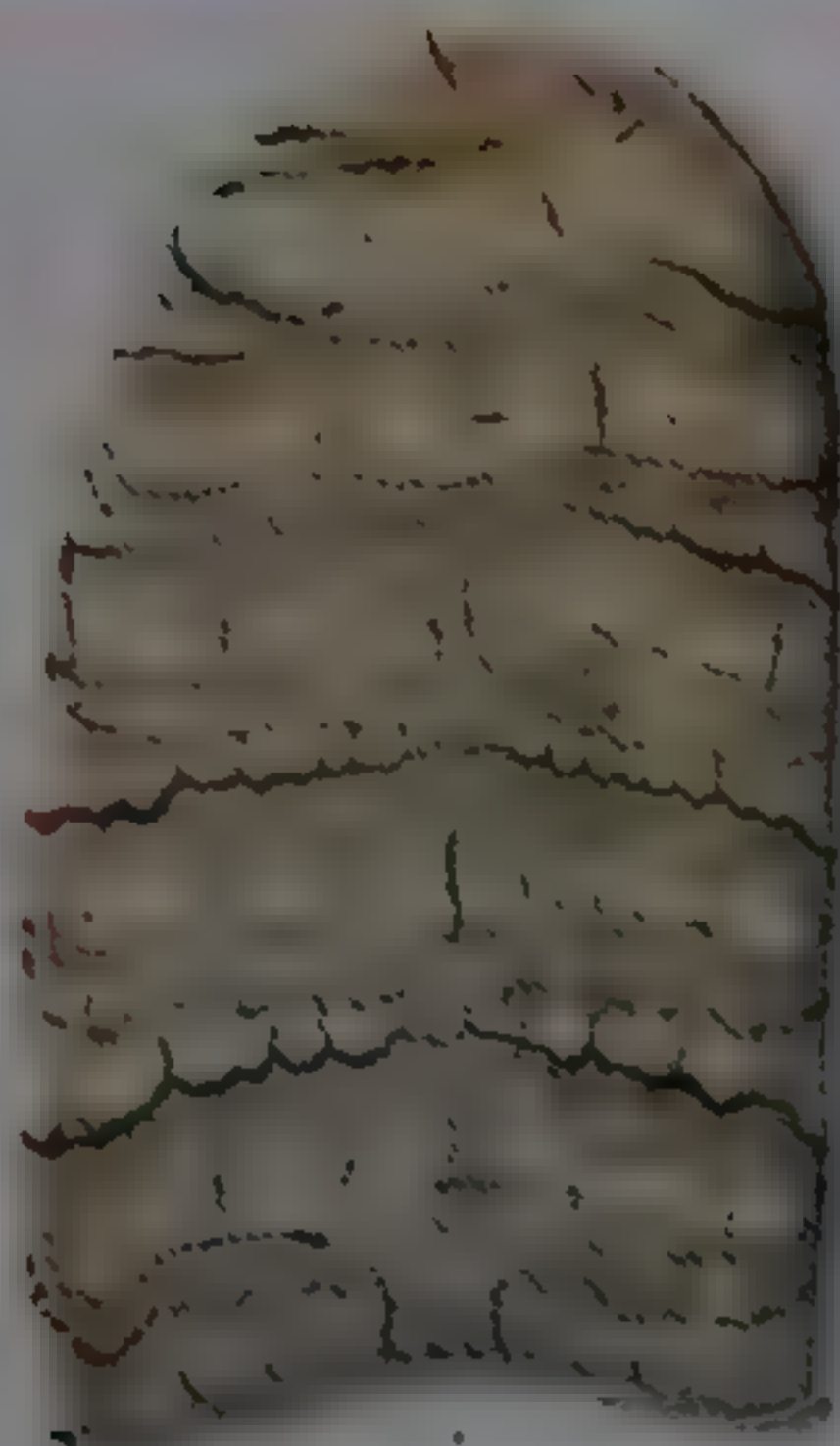
WALRUS  
TUSK IVORY

deep cut

**Carved ivory**

Made of African elephant ivory, this Roman head was carved in the 4th or 5th century BCE style.

## VARIANT



**Fossil ivory** A fossilized tooth of a mastodon—an extinct elephant-like mammal

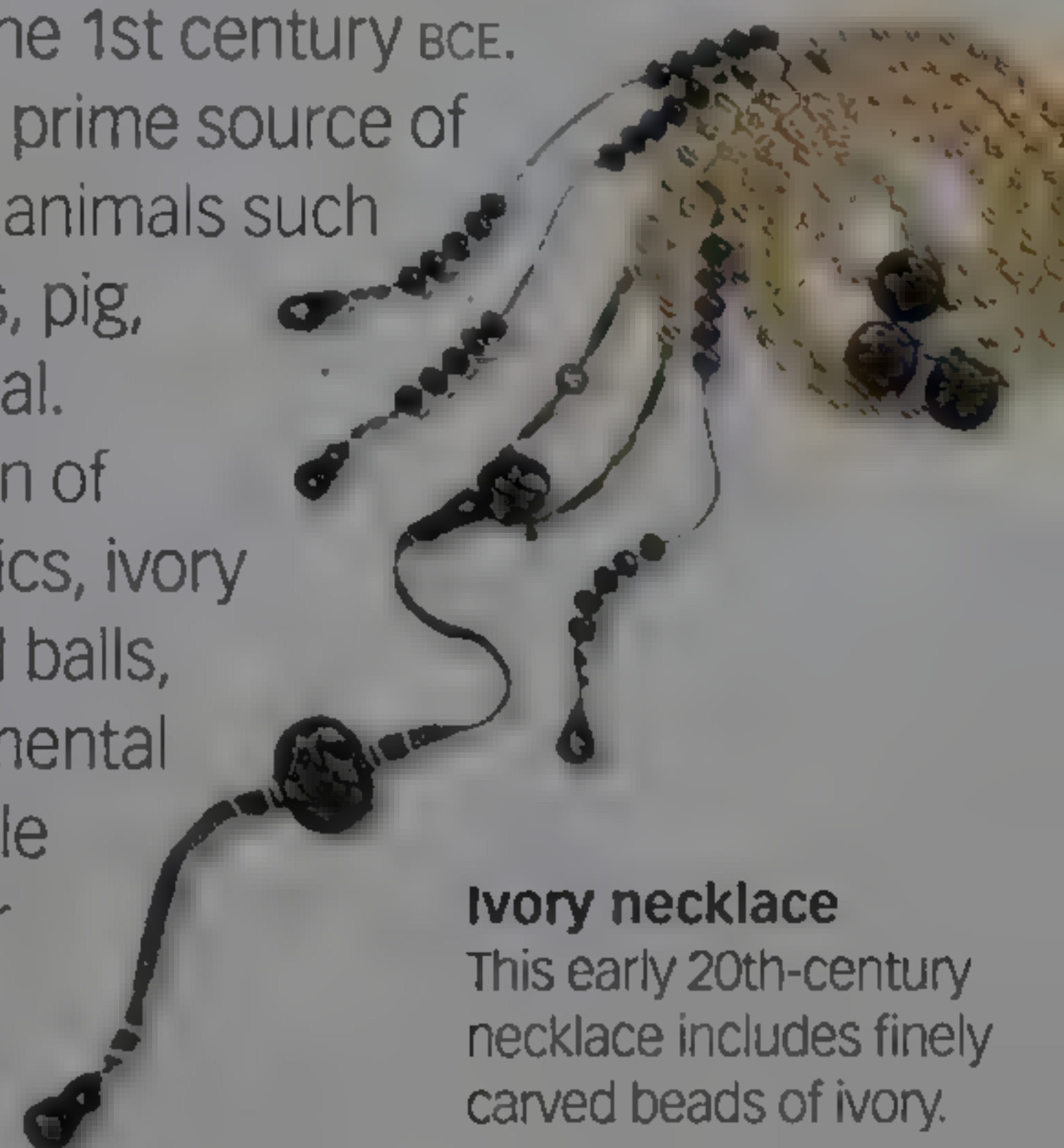


Calcium hydroxophosphate and organic

## IVORY

**A variety of dentine**, the tissue that makes up the bulk of the teeth and tusks of animals, ivory is used to make many items. It was carved in ancient Greece and Rome to create works of art, religious objects, and decorative boxes. It has a long history of use in China, from where it was traded along the Silk Road—a trade route linking Asia, Europe, and Africa—as early as the 1st century BCE. Elephants have been the prime source of ivory. It also comes from animals such as hippopotamus, walrus, pig, sperm whale, and narwhal.

Before the introduction of plastic and other synthetics, ivory was used to make billiard balls, buttons, and other ornamental items. The import and sale of ivory is now banned or severely restricted in many countries.

**Ivory necklace**

This early 20th-century necklace includes finely carved beads of ivory.



# GLOSSARY

## ACCESSORY MINERAL

A mineral that occurs in a rock in such small amounts that it is disregarded in the definition of the rock.

## ACICULAR HABIT

A needlelike crystal habit of some minerals. See also *habit*.

## ADAMANTINE LUSTER

A type of bright mineral luster similar to that of diamond. See also *luster*.

## AGGREGATE

An accumulation of mineral crystals or rock fragments.

## ALEXANDRITE EFFECT

The effect noted when a gem appears one color in artificial light and a different color in natural light.

## ALKALINE ROCK

A class of igneous rocks abundant in potassium- and sodium-rich minerals.

## ALTERATION

The chemical, thermal, or pressure process or processes by which one rock or mineral is changed into another.

## ALTERATION PRODUCT

A new rock or mineral formed by the alteration of a previous one. See also *alteration*.

## ASSOCIATED MINERALS

Minerals found growing together but not necessarily intergrown. See also *intergrowth*.

## BOTRYOIDAL HABIT

A mineral habit in which crystals form globular aggregates similar to bunches of grapes. See also *aggregate*, *habit*.

## CABOCHON

A gemstone cut with a domed upper surface and a flat or domed under surface; gemstones cut in this way are said to be cut *en cabochon*. See also *cut*, *gem*, *gemstone*.

## CAMEO

A design in low relief cut into layered stone or shell, with the background material cut away. See also *cut*, *gem cutting*.

## CARAT

A unit of gemstone weight, equivalent to 0.007 oz (0.2 g). Carat (also spelled "karat") is also a measure of gold purity, the number of parts of gold in 24 parts of a gold alloy: 24 kt is pure gold; 18 kt is three quarters gold. See also *gem*, *gemstone*.

## CHATOYANCY

The cat's-eye effect shown by some stones cut *en cabochon*. See also *cabochon*.

## CLAY

Mineral particles smaller than about 0.00008 in (0.002 mm).

## CLEAVAGE

The way certain minerals break along planes dictated by their atomic structure.

## COLOR DISPERSION

The separation of white light into its constituent colors.

## CONCHOIDAL FRACTURE

A curved or shell-like fracture in many minerals and some rocks. See also *fracture*.

## CONCRETION

A rounded, nodular mass of rock formed from its enclosing rock and commonly found in beds of sandstone, shale, or clay.

## CONTACT TWINNING

The phenomenon of two or more crystals growing in precisely oriented contact relationships with each other and sharing a common face. See also *twinned crystals*.

## CRYPTOCRYSTALLINE HABIT

A mineral habit that is crystalline but very fine-grained. Individual crystallized components can

be seen only under a microscope. See also *habit*.

## CUT

The final shape of a ground and polished gem, as in emerald cut. See also *gem*, *gemstone*, *gem cutting*.

## DENDRITIC HABIT

A type of habit in which crystals form branching, treelike shapes. See also *habit*.

## DICHROIC, DICHROISM

The phenomenon of a mineral or gem presenting two different colors to the eye when viewed from different directions.

## DIFFRACTION

The splitting of light into its component colors. See also *x-ray diffraction*.

## DISCOVERY LOCALITY

Also known as type locality, the site where a mineral was first recognized as a new mineral.

## DODECAHEDRAL

A crystal showing the faces of a dodecahedron—a 12-sided geometric figure.

## DOUBLE REFRACTION

The splitting of light into two separate rays as it enters a stone.

## DULL LUSTER

A type of luster in which little or no light is reflected. See also *luster*.

## EARTHY LUSTER

A nonreflective mineral luster. See also *luster*.

## EXTRUSIVE ROCK

A rock formed from lava that either flowed onto Earth's surface or was ejected as pyroclastic material. See also *intrusive rock*, *lava*.

## FACES

The external flat surfaces that make up a crystal's shape.



**FACETING**

The process of cutting flat faces onto a gemstone in a three-dimensional, geometric pattern. See also *cut, gem, gemstone, gem cutting*.

**FELSIC ROCK**

An igneous rock with more than 65 percent silica and more than 20 percent quartz. It is also known as acidic rock.

**FIRE**

The splitting of white light into its constituent colors as it passes through a gemstone.

**FOSSIL**

Any record of past life preserved in the crustal rocks. Apart from bones and shells, fossils can include footprints, excrement, and borings.

**FRACTURE**

Mineral breakage that occurs at locations other than along cleavage planes. See also *cleavage*.

**GARNET**

A member of a group of silicates with the general formula  $A_3B_2(SiO_4)_3$  in which A can be Ca,  $Fe^{2+}$ , Mg, or  $Mn^{2+}$ ; and B can be Al, Cr,  $Fe^{3+}$ ,  $Mn^{3+}$ , Si, Ti, V, or Zr.

**GEODE**

A hollow, generally rounded nodule lined with crystals. See also *nodule*.

**GEM, GEMSTONE**

A cut stone worn in jewelry, valued for its color, rarity, texture, beauty, or clarity. It may even be an unset stone cut for use as jewelry. See also *cut, rough gemstone*.

**GEM CUTTING**

The process of shaping a gemstone by grinding and polishing. See also *cut, gem, gemstone*.

**GLASS**

A solid substance showing no crystalline structure—in effect, a very thick liquid. See also *glassy texture*.

**GLASSY TEXTURE**

The smooth consistency of an igneous rock in which glass formed due to rapid solidification. See also *glass, texture*.

**GRANITIC ROCKS**

Rocks composed principally of the minerals feldspar, quartz, and mica.

**GRANULAR TEXTURE**

A rock or mineral texture that either includes grains or is in the form of grains. See also *texture*.

**HABIT**

The mode of growth and appearance of a mineral. The habit of a mineral results from its molecular structure.

**HACKLY FRACTURE**

A mineral fracture that has a rough surface with small protuberances, as on a gold nugget. See also *fracture*.

**HYDROTHERMAL DEPOSIT**

A mineral deposit formed by hot water ejected from deep within Earth's crust.

**HYDROTHERMAL VEIN**

A rock fracture in which minerals have been deposited by fluids from deep within Earth's crust. See also *hydrothermal deposit, pegmatite, vein*.

**IGNEOUS ROCK**

A rock that is formed through the solidification of molten rock.

**INCLUSION**

A crystal or fragment of another substance within a crystal or rock.

**INTERFERENCE**

The reflection of light from thin layers within a gemstone, which causes light waves to either cancel or reinforce each other.

**INTERGROWTH**

Two or more minerals growing together and interpenetrating each other. See also *associated minerals*.

**INTRUSIVE ROCK**

A body of igneous rock that invades older rock. See also *extrusive rock*.

**IRIDESCENCE**

The reflection of light from the internal elements of a stone, yielding a rainbowlike play of colors.

**LAVA**

Molten rock extruded onto Earth's surface. See also *magma*.

**LITHIFICATION**

The process by which unconsolidated sediment turns to stone. See also *recrystallization*.

**LUSTER**

The shine of a mineral caused by reflected light.

**MAGMA**

Molten rock that may crystallize beneath Earth's surface or be erupted as lava. See also *lava*.

**MASSIVE**

A mineral form having no definite shape.

**MATRIX**

A fine-grained rock into or on top of which larger crystals appear to be set. It is also known as a groundmass.

**METAL**

A substance characterized by high electrical and thermal conductivity as well as by malleability, ductility, and high reflectivity of light.

**METALLIC LUSTER**

A shine similar to the typical shine of polished metal. See also *luster*.

**METAMORPHIC ROCK**

A rock that has been transformed by heat or pressure (or both) into another rock.

**METEORITE**

A rock from space that reaches Earth's surface.



**MICA**

Any of a group of hydrous potassium or aluminum silicate minerals. These minerals exhibit a two-dimensional sheetlike or layerlike structure.

**MICROCRYSTALLINE HABIT**

A mineral habit in which crystals are so minuscule that they can be detected only with the aid of a microscope. See also *habit*.

**MINERAL GROUP**

Two or more minerals that share common structural and/or chemical properties.

**MOONSTONE**

A gem-quality feldspar mineral that exhibits a silvery or bluish iridescence. Several feldspars, especially some plagioclases, are called moonstone.

**NATIVE ELEMENT**

A chemical element that is found in nature uncombined with other elements.

**NODULE**

A generally rounded accretion of sedimentary material that differs from its enclosing sedimentary rock.

**OCTAHEDRAL CRYSTAL**

A crystal composed of two base-to-base square pyramids.

**OPTICAL GRADE**

The highest grade of transparency—that is, internally flawless.

**ORE**

A rock or mineral from which a metal can be profitably extracted.

**OXIDATION**

The process of combining with oxygen. In minerals, the oxygen can come from the air or water.

**PEGMATITE**

A hydrothermal vein composed of large crystals. See also *hydrothermal vein*.

**PENETRATION TWINNING**

The phenomenon of two or more crystals forming from a common center and appearing to penetrate each other. See also *twinned crystals*.

**PLACER, PLACER DEPOSIT**

A deposit of minerals derived by weathering and concentrated in streams or beaches because of the mineral's high specific gravity.

**PLATY HABIT**

The growth habit shown by flat, thin crystals. See also *habit*.

**PLEOCHROIC, PLEOCHROISM**

The phenomenon of a mineral or gem presenting different colors to the eye when it is viewed from different directions.

**POTCH OPAL**

Opaque or translucent opal with no color-play, considered waste opal.

**PREFERENTIAL ABSORPTION**

The tendency of certain crystal faces to absorb trace elements during crystallization in preference to other faces.

**PRISMATIC HABIT**

A mineral habit in which parallel rectangular crystal faces form prisms. See also *habit*.

**PYRAMIDAL HABIT**

A crystal habit in which the principal faces join at a point. When two such pyramids are placed base to base, the crystal is said to be di- or bi-pyramidal. See also *habit*.

**PYROXENE**

A member of a group of 21 rock-forming silicate minerals that typically form elongate crystals.

**RARE-EARTH MINERAL**

A mineral containing a significant portion of one or more of the 17 rare-earth elements, principally ytterbium,

gadolinium, neodymium, praseodymium, cerium, lanthanum, yttrium, and scandium.

**RECRYSTALLIZATION**

The redistribution of components to form new minerals or mineral crystals; in some cases new rocks form. It occurs during lithification and metamorphism. See also *lithification*.

**REFRACTIVE INDEX**

A measure of the slowing down and bending of light as it enters a stone. It is used to identify cut gemstones and some minerals. See also *cut*, *gem*, *gemstone*.

**REPLACEMENT DEPOSIT**

A deposit formed from minerals that have been altered. See also *alteration product*.

**RESINOUS LUSTER**

A shine having the reflectivity of resin. See also *luster*.

**RETICULATED**

Having a network or a netlike mode of crystallization.

**RHOMBOHEDRAL CRYSTAL**

A crystal shaped like a skewed cube.

**ROUGH GEMSTONE**

An uncut gemstone. See also *cut*, *gem*, *gemstone*.

**SCALENOHEDRAL CRYSTAL**

A crystal composed of two base-to-base hexagonal pyramids.

**SCHILLER EFFECT**

The brilliant play of bright colors in a crystal, often due to minute, rodlike inclusions.

**SEDIMENTARY ROCK**

A rock that either originates on Earth's surface as an accumulation of sediments or precipitates from water.



**SEMIMETAL**

A metal, such as arsenic or bismuth, that is not malleable. See also *metal*.

**SILICA-POOR ROCKS**

Rocks containing less than 50 percent silica. See also *silica-rich rocks*.

**SILICA-RICH ROCKS**

Rocks containing more than 50 percent silica. See also *silica-poor rocks*.

**SOLID-SOLUTION SERIES**

A series of minerals in which certain chemical components are variable between two end members with fixed composition.

**SPECIFIC GRAVITY**

The ratio of the mass of a mineral to the mass of an equal volume of water. Specific gravity is numerically equivalent to density (mass divided by volume) in grams per cubic centimeter.

**STALACTITIC HABIT**

A mineral habit in which the crystalline components are arranged in radiating groups of diminishing size, giving the appearance of icicles. See also *habit*.

**STREAM ROUNDING**

The process by which rocks and minerals are rounded by being tumbled through moving water.

**STRIATION**

Parallel grooves or lines appearing on a crystal.

**SUNSTONE**

A gemstone variety of feldspar with minute, platelike inclusions of iron oxide oriented parallel to one another throughout. See also *gem*, *gemstone*.

**TABULAR HABIT**

A crystal habit in which crystals take the shape of a cereal box. See also *habit*.

**TERMINATION**

Faces that make up the ends of a crystal.

**TETRAHEDRAL CRYSTAL**

A crystal composed of four triangular faces in pairs, rotated 90 degrees from each other.

**TEXTURE**

The size, shape, and relationships between rock grains or crystals.

**TRAPEZOHEDRAL CRYSTAL**

A crystal showing the faces of a trapezohedron, a 24-sided geometric figure.

**TRISOCTAHEDRAL CRYSTAL**

A crystal showing the faces of a trisoctahedron, a 24-sided geometric figure.

**TUMBLE POLISHING**

The process by which gemstones are rounded and polished by being rotated in a barrel with abrasives.

**TWINNED CRYSTALS**

Crystals that grow together in precise crystallographic orientations as mirror images with a common face (contact twins) or grow at angles up to 90 degrees to each other and appear to penetrate each other (penetration twins).

**TYPE LOCALITY**

See *discovery locality*.

**VEIN**

A thin, sheetlike mass of rock that fills fractures in other rocks.

**VITREOUS LUSTER**

A shine resembling that of glass. See also *luster*.

**X-RAY DIFFRACTION**

The passing of x-rays through a crystal to determine its internal structure by the way in which the x-rays are scattered. See also *diffraction*.

**ZEOLITE**

A group of hydrous aluminum silicates characterized by their easy and reversible loss of water.



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# ACKNOWLEDGMENTS

## Smithsonian Enterprises

Carol LeBlanc, Vice President;  
Brigid Ferraro, Director of  
Licensing; Ellen Nanney, Licensing  
Manager; Kealy Wilson, Product  
Development Coordinator.

The publisher would like to thank  
Steve Setford for proofreading.

The publisher would also like to  
thank the following people: Greg  
Dennis, Mark Cook, and Steve  
and Karen Ottewill at Ottewill  
Silversmiths (<http://www.ottewill.co.uk>); Jason Holt, Susi Smither,  
and Laure Berdoz at Holts Lapidary  
([www.holtslapidary.com](http://www.holtslapidary.com)) for their  
help with images; and Richard  
Leeney for the photography.

DK India would like to thank  
Rohini Deb for editorial assistance;  
and Amit Malhotra and Suhita  
Dharamjit for design assistance.

The publisher would like to  
thank the following for their  
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